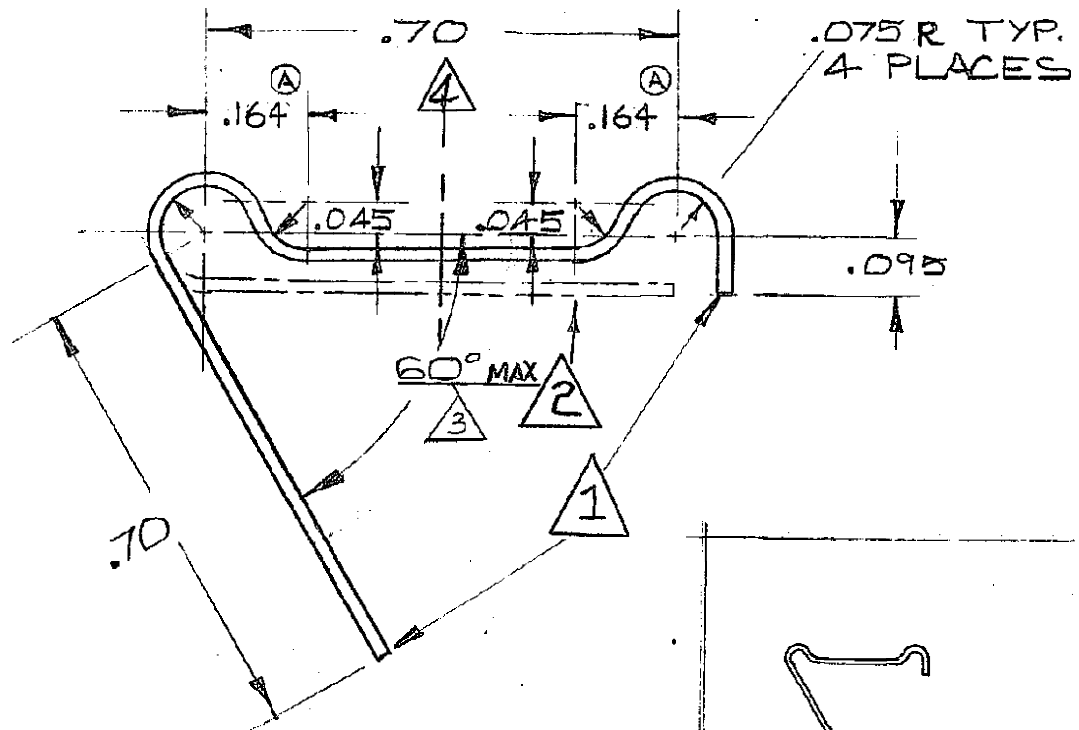




FULL SIZE

5 FLUORESCENT PENETRANT INSPECT TO PPS 20.03

4 #11 TOOLING HOLE AT MID POINT OF LENGTH PERMISSABLE.

SCALE : 4 TIMES FULL SIZE

MAT'L : .020 ALCLAD 6061 T4 OR T6

MAT'L SPEC. : QQ-A-250/11

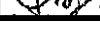
MAX LENGTH OF SECTION : 38.0 INCHES

1 NO SHARP EDGES - FULL RAD

2 PROFILE AS INSTALLED ON A/C

3 PART CAN BE MANUFACTURED WITH ANGLE OF LESS THAN 60° IF POSSIBLE.

8-8-83

DRAWN	J SMITH	CLASSIFICATION	STANDARD
CHECKED		SECTION	CS 421
STRESSED			
APPROVED			

(B) MIN LENGTH: 38.0" WAS 10.0"

(A) NOTE ADDED

(C) T6 ADDED TO MATERIAL, NOTE 5 ADDED

(A) .164 DIM WAS .150 (2 PLACES) 12-3-84