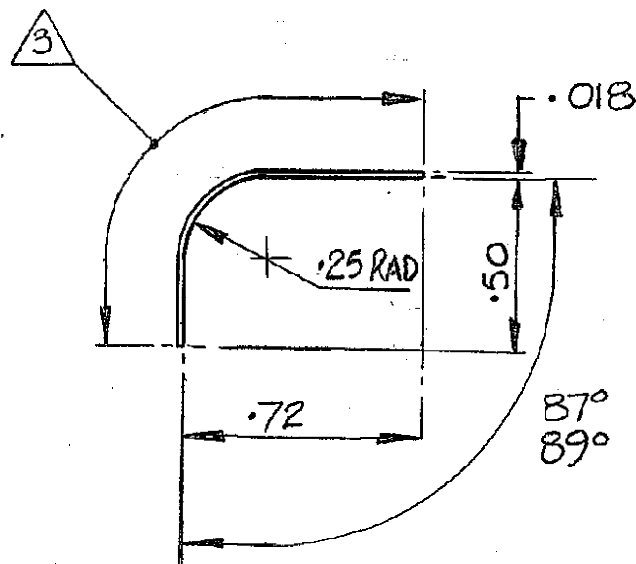


ACTUAL SIZE.



1. SCALE 2/1.
2. MATERIAL- CRES TYPE 321 ANNEALED TO MIL-S-6721 OR TYPE 304, COMMERCIAL, ANNEALED.
- ③ FINISH- MEDIUM BRUSH SF32 TO PPS 27.06 OR #4, LENGTHWISE ON INDICATED SURFACE.
4. MINIMUM LENGTH- 40.0" (OR MULTIPLES THEREOF.)
5. FINISHED SURFACE TO BE PROTECTED FROM DAMAGE.
6. DEBURR IN ACCORDANCE WITH PPS 27-10.

NOTE 6 ADDED
3/11/86

①

DRAWN	N.H. Lester	CLASSIFICATION	STANDARD
CHECKED		ANGLE- DECORATIVE.	CS 424.
STRESSED			
APPROVED	J.P.S.		
P.S. 6 AUG 84			