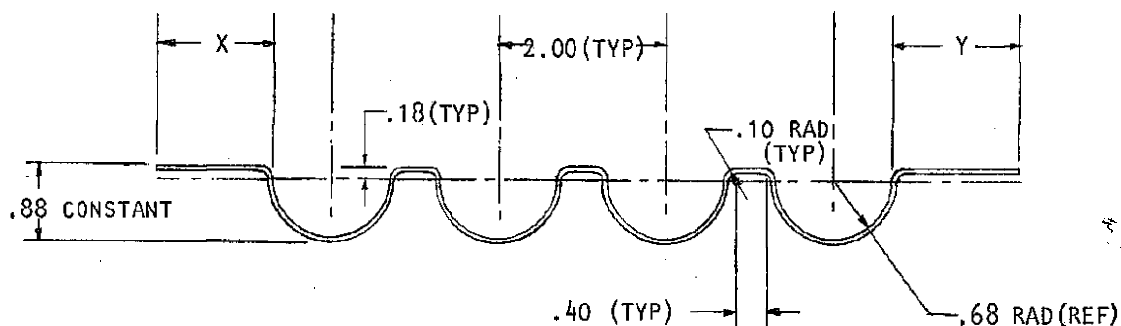


STANDARDS SHEET



CS 427	X DIM.	Y DIM.	NO. OF CORRUGATIONS	NEXT ASSEMBLY
-1	1.25	1.30	4	C6W1024-43/-44
-2	1.30	.50	3	C6W1024-45/-46
-3	.65	1.40	4	C6W1024-47/-48
-4	1.25	.65	4	C6W1024-49/-50
-5	.50	.65	4	C6W1024-51/-52
-6	.50	1.55	4	C6W1024-53/-54

MATERIAL - .025 ALCLAD (COILED SHEET) 2024 T3
 SPECIFICATION - QQ-A-250/5 - TEMPER T3
 HEAT TREAT TO T81 AFTER FORMING

NOTES: Sections are identical to corresponding dash no. of
 CS 362 except alloy.

DRAWN	PLAN	CLASSIFICATION	STANDARD
CHECKED	SCHRAEDER		
STRESSED	J.P.	CORRUGATIONS	CS 427
APPROVED	[Signature]		

19 JULY 85