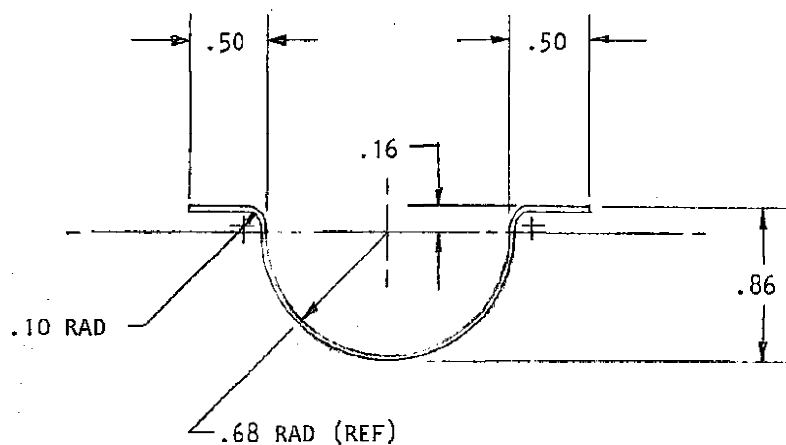


STANDARDS SHEET



FULL SCALE:

MATERIAL - .025 ALCLAD - 2024-T3
 SPECIFICATION QQ-A-250/5 - TEMPER T3
 HEAT TREAT TO T81 AFTER FORMING

NOTE: Section is identical to CS 364 except alloy

DRAWN	P LAM	CLASSIFICATION	STANDARD
CHECKED	<i>Southern</i>	CORRUIGATION	CS 428
STRESSED	<i>WPO</i>		
APPROVED	<i>BS</i>		

19 July 85