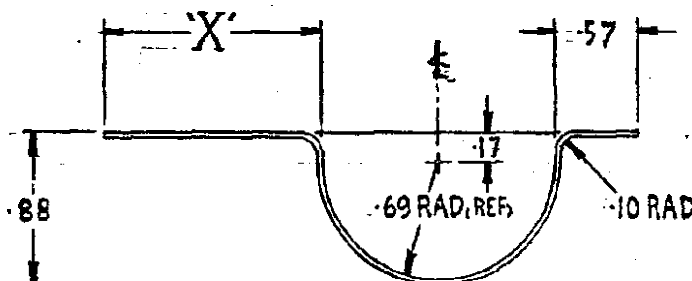


## STANDARDS SHEET



| CS431 | DIM. 'X' |
|-------|----------|
| -1    | 1.25     |
| -3    | .70      |
| -5    | .57      |

SCALE: 1/1

MAT'L: .020 ALCLAD 2024-T3

SPEC.: QQ-A-250/5 T3 COILED\*

HEAT TREAT TO T81 AFTER FORMING

\* RAW MATERIAL TO BE PURCHASED IN THE NON-STANDARD T3 'COILED' FORM

### NOTE:

THIS STANDARD SECTION IS THE SAME AS CS 375 EXCEPT FOR MATERIAL HEAT TREAT

| DRAWN    | D. LINTS   | CLASSIFICATION | STANDARD |
|----------|------------|----------------|----------|
| CHECKED  | L. SALNAIS | CORRUGATION    | CS 431   |
| STRESSED | J. RU      |                |          |
| APPROVED | D. LINTS   |                |          |

22/10/87