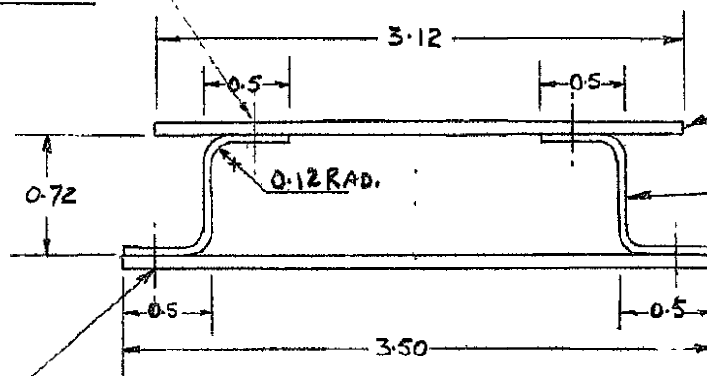


STANDARDS SHEET

RIVET
1.0 PITCH
AN
456 AD
4-5

OR

SPOTWELD
AT 0.75 PITCH



-2 TOP PLATE
0.080 24 ST ALC.

-3 Z-SECTION
0.040 24 ST ALC.

-4 BOTTOM PLATE
0.080 24 ST ALC.

AN
426 AD
4-4 RIVET
1.0 PITCH
FLUSH BOTH SIDES

OR

SPOTWELD AT 0.75 PITCH

NOTE: THIS SECTION TO BE USED AS A SUBSTITUTE FOR CS-65
UNTIL THE LATTER IS AVAILABLE.

DRAWN	H.J.G.	CLASSIFICATION	STANDARD
CHECKED		BOX SECTION	CS-66
STRESSED			
APPROVED			

FMC 71867