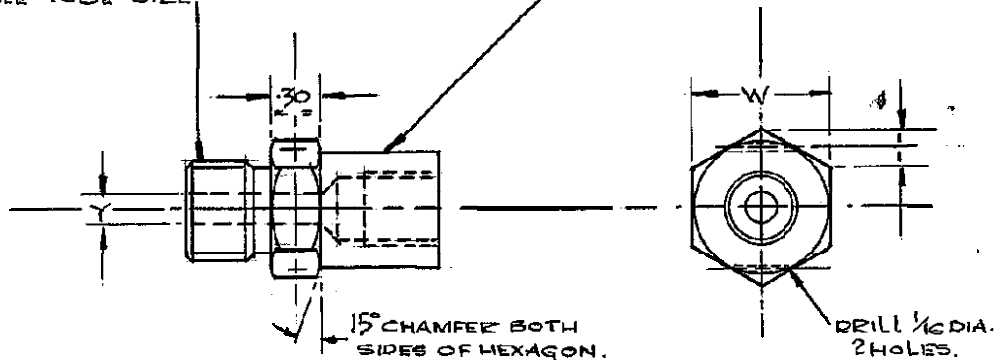




STANDARDS SHEET

THREAD "B" FITTING END IN ACCORDANCE
WITH DRG. C.D.S. 2. STYLE "A" FOR
APPLICABLE TUBE SIZE.

THREAD "A" FITTING END IN ACCORDANCE
WITH DRG. C.D.S. 4. STYLE "A".



REMOVE ALL BURRS AND SHARP EDGES.

"A" THREAD									
	TUBE Ø	1/8	1/4	3/8	1/2	5/8	3/4	1"	
	THREAD	7/16-24-NF3	7/16-20-NF3	7/16-18-NF3	7/16-16-NF3	7/16-14-NF3	7/16-12-NF3	15/16-12-NF3	
"B" THREAD	3/16	1/8 B.S.P.	-2-5	-4-5					
	1/4	1/4 B.S.P.	-2-4	-4-4	-6-4				
	5/16	60°X18T.P.I.	-2-5	-4-5	-6-5	-7-5	-8-5		
	3/8	3/8 B.S.P.		-4-6	-6-6	-7-6	-8-6		
	7/16	75°X14T.P.I.			-6-7	-7-7	-8-7		
	1/2	1/2 B.S.P.			-6-8	-7-8	-8-8	-10-8	-12-8
	5/8	5/8 B.S.P.			-6-10	-7-10	-8-10	-10-10	-12-10
	3/4	3/4 B.S.P.					-10-12	-12-12	-16-12
	1"	1" B.S.P.						-12-16	-16-16

DIM. "W" & TOLERANCE AS SPECIFIED FOR LARGE FITTING END.

DIM. "Y" & TOLERANCE AS SPECIFIED FOR SMALL FITTING END.

MATL: STEEL, SPECN. SAE 1025 OR COMM'L FREE TURNING STEEL - CADMIUM PLATED.

BRASS, SPECN. B11. OR COMM'L FREE TURNING BRASS - CADMIUM PLATED.

ALUMN. SPECN. 24ST. ANODIZED.

PART NUMBERING - IN ALL CASES THE FIRST DASH NR. WILL INDICATE AMERICAN THREADS
THE SECOND DASH NR. BRITISH THREADS.

EXAMPLE OF PT. NR.

C.S.P. 42-G-6 3/8 TUBE TO 3/8 B.S.P. STEEL.

C.S.P. 42B-G-4 3/8 TUBE TO 1/4 B.S.P. BRASS.

C.S.P. 42D-G-4 3/8 TUBE TO 1/4 B.S.P. ALUMN.

DRAWN	FOXON.	CLASSIFICATION.	STANDARD
CHECKED		ADAPTOR	CSP 10
STRESSED		EXTERNAL B.S.P. THREAD TO INTERNAL TUBE THREAD	
APPROVED			FMC 71867