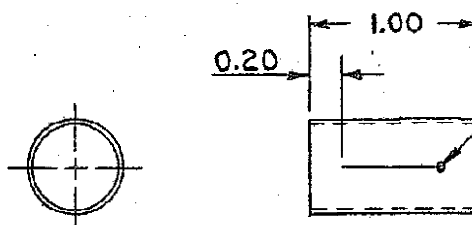


DE HAVILLAND AIRCRAFT of CANADA

PAGE

STANDARDS SHEET



HOT STAMP MARKING $\frac{1}{8}$ "
HIGH LETTERS & NUMBERS
(AS PER DRAWINGS)

SLEEVES MADE FROM INSULATING TUBING PER SPEC. MIL-I-631A -
TYPE F - FORM U - SUBFORM U2 - GRADE 2 OR b - CLASS 1 OR 2 -
CATEGORY 1 OR 2 - WHITE

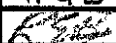
ALL SLEEVES $\frac{3}{8}$ " DIAMETER OR GREATER SHALL HAVE HOT STAMP
MARKING APPEARING TWICE

SLEEVE	SLEEVE DIM	I/D OF SLEEVE	SLEEVE	SLEEVE DIM	I/D OF SLEEVE
CSP-101-1	11 x 1.00	0.095	CSP-101-14	$\frac{3}{8}$ x 1.00	0.375
CSP-101-2	10 x 1.00	0.106	CSP-101-15	$\frac{7}{16}$ x 1.00	0.438
CSP-101-3	9 x 1.00	0.118	CSP-101-16	$\frac{1}{2}$ x 1.00	0.500
CSP-101-4	8 x 1.00	0.133	CSP-101-17	$\frac{5}{8}$ x 1.00	0.625
CSP-101-5	7 x 1.00	0.148	CSP-101-18	$\frac{3}{4}$ x 1.00	0.750
CSP-101-6	6 x 1.00	0.166	CSP-101-19	$\frac{7}{8}$ x 1.00	0.875
CSP-101-7	5 x 1.00	0.186	CSP-101-20	1 x 1.00	1.000
CSP-101-8	4 x 1.00	0.208	CSP-101-21	$1\frac{1}{4}$ x 1.00	1.250
CSP-101-9	3 x 1.00	0.234	CSP-101-22	$1\frac{1}{2}$ x 1.00	1.500
CSP-101-10	2 x 1.00	0.263	CSP-101-23	$1\frac{3}{4}$ x 1.00	1.750
CSP-101-11	1 x 1.00	0.294	CSP-101-24	2 x 1.00	2.000
CSP-101-12	0 x 1.00	0.330	CSP-101-25	$2\frac{1}{4}$ x 1.00	2.250
CSP-101-13	$\frac{5}{16}$ x 1.00	0.313	CSP-101-26	$2\frac{1}{2}$ x 1.00	2.500

SLEEVE CALL-UP

ON ALL PRODUCTION DWGS: PART NO OF SLEEVE TO BE AS PER 'SLEEVE' COLUMN R.9 CSP101-2

ON ALL RETROFIT INSTALLATIONS: PART NO OF SLEEVE TO BE AS PER 'SLEEVE' COLUMN PLUS REQUIRED IDENT MARKING: R.9 CSP101-2-TBI.

DRAWN	WGB	CLASSIFICATION	STANDARD
CHECKED		SLEEVE - IDENT.	CSP-101
STRESSED			
APPROVED			

PMC 71867

OF SLEEVE
P ADDED
FW ANDERSON, 19/2/69