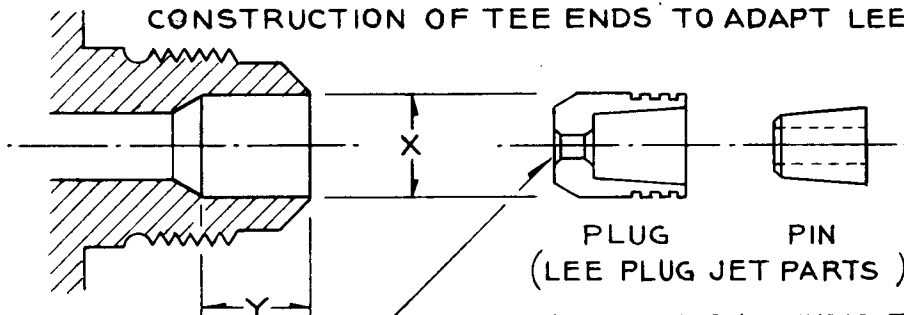




STANDARDS SHEET

CONSTRUCTION OF TEE ENDS TO ADAPT LEE PLUG JET RESTRICTOR



TEE END

NOTE - INSTALL LEE PLUG JETS IN ACCORDANCE WITH PPS-2-27 MANUFACTURER TO PROOF PRESS. TEST RESTRICTORS TO 3000 PSID TO P.P.S. 2.27

SIZE OF RESTRICTION IS INDICATED BY THE DASH NUMBER
EXAMPLE : 187002-026 (0.026 INCH DIA HOLE)

DASH NO	TYPE OF TEE	OLD	RESTRICTED TEE END	DIMENSIONS		NEW LEE PLUG JET NUMBER	INTER-CHANGEABLE
		LEE PLUG JET NUMBER		X	Y		
- 1	AN-804D4	218002-100	B	.2192	.187		
- 3	AN-804D4	218002-081	B	.2187	.180		
- 4	AN-804D4	187002-038	B			JEPA1873038A	
- 5	AN-826-4	187002-038	C			JEPA1873038A	
- 7	AN-825-4	187002-026	B			JEPA1873026	
		187002-038	A			JEPA1873038	
- 9	AN-784-4D	187002-026	—	.1880	.156	JEPA1873026	
- 11	AN-834-4D	187002-026	B	.1875	.150	JEPA1873026	
- 13	AN-804-4	187002-055	B			JEPA1873055	
- 15	AN-834-4	187002-055	B			JEPA1873055	
- 17	AN-804D4	187002-014	A			JEPX0506050	
- 19	AN-804D4	187002-014	B			JEPX0506050	
- 21	AN-804D4	187002-038	C			JEPA1873038	
- 23	AN-804-4	187002-038	A			JEPA1873038	
- 25	AN-804-4	187002-018	A & C			JEPX0511250AA	
- 27	AN-826-4	187002-026	C			JEPA1873026	C4P1488-1

REQUIRES SPECIAL LEE PLUG JETS; AVOID USING THESE PARTS

DRAWN - SFGUNG JUL 65	CLASSIFICATION	STANDARD
CHECKED S. SCHRAITNER	TEE BULKHEAD RESTRICTED	CSP-109 SHEET 1 OF 2
STRESSED H. K. K. H.		
APPROVED		

NEW LEE PT N^o FOR -7 THRU -27
8 JAN 85 M. ROSSO

NEW LEE N^o FOR -4 & -5 ADDED
17-11-77

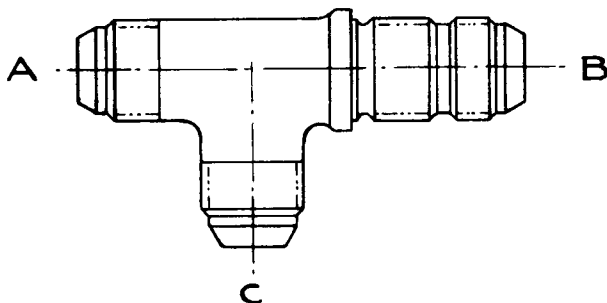
REDRAWN
LEE PLUG
N^o REPL. CSP-18
DAR 48372
2-OCT-65 SFG

PROOF PRESSURE TEST NOTE ADDED 18NW83 MR ROSSO

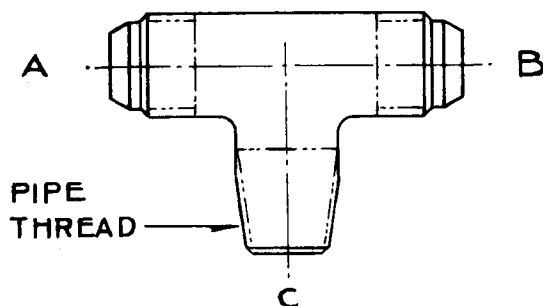


STANDARDS SHEET

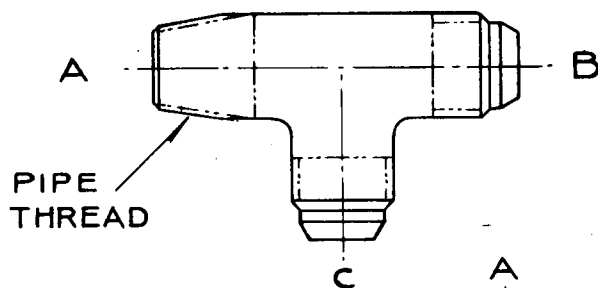
AN-804



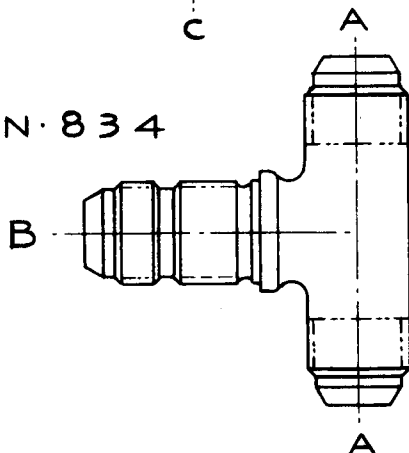
AN-825



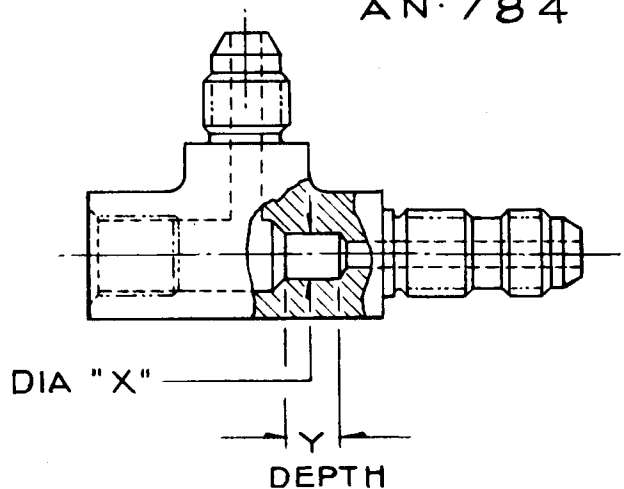
AN-826



AN-834



AN-784



FINISH - 1. MASK OFF THREADS AND
PAINT TEE YELLOW
F24 URETHANE ENAMEL
2. PART NUMBER TO BE STEEL
STAMPED ON PARTS

NOTE FOR HYDRAULIC SYSTEMS ONLY -
CSP-109 WITH LESS THAN .070
RESTRICTION IS NOT TO BE USED
ON HYDRAULIC LINES.

NOTE - Restrictors are to be individually
part numbered and packed as per
PPS 15.01.

F24 ENAMEL ADDED
TO FINISH NOTE
9 AUG 83 M.ROSSO

(C)

(B) note added re
restrictors.

SFG Sept 68

REDRAWN
DIMENSIONS
"X" & "Y"
ADDED
2-OCT-65

(A)

DRAWN	SFG/JUN-65
CHECKED	S. SCHRATTNER
STRESSED	H. H. H. H.
APPROVED	[Signature]

CLASSIFICATION

TEE
BULKHEAD RESTRICTED

STANDARD

CSP-109

SHEET 2

FMC 71867