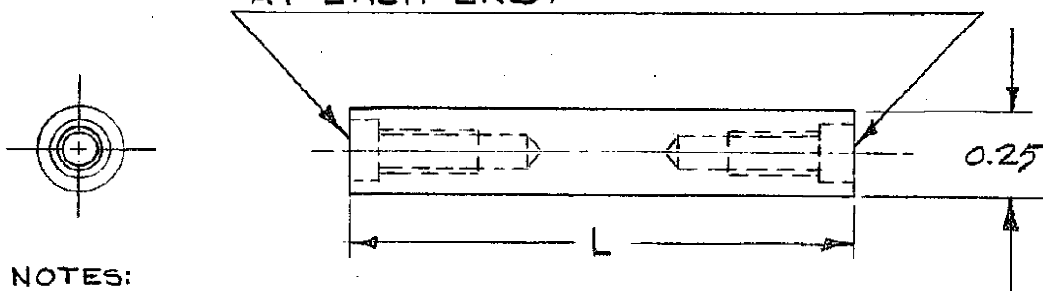


DE HAVILLAND AIRCRAFT of CANADA

PAGE

STANDARDS SHEET

DRILL N° 36 (0.106) X 0.56 DEEP
C'DRILL 1/64 DIA. (0.1718) X 0.09 DEEP
TAP #6-32 UNC-2 or 3B X .38 DEEP
AT EACH END.



NOTES:

1. DRILL THROUGH IN -1, -2 & -3. THREAD FULL LENGTH IN -1.
 2. ADD A1 FINISH TO ALL PARTS
- * OR QQ-A-200/3 2024-T4

-32 WAS 72430016-103
-31 WAS -101

-20	5.50	2024 T4	* QQ-A-225/6	-42	3.90	2024 T4	QQ-A-225/6
-19	5.25			-41	3.40	2024 T4	QQ-A-225/6
-18	5.00			-40	4.15	2024 T4	QQ-A-225/6
-17	4.75			-39	2.80	2024 T4	QQ-A-225/6
-16	4.50			-38	2.55		
-15	4.25			-37	2.60		
-14	4.00			-36	2.62		
-13	3.75			-35	1.68		
-12	3.50			-34	3.330	2024 T4	* QQ-A-225/6
-11	3.25			-33	5.375	"	"
-10	3.00			-32	2.84	2024 T4	* QQ-A-225/6
-9	2.75			-31	4.40		
-8	2.50			-30	8.00		
-7 1/2	2.38			-29	7.75		
-7	2.25			-28	7.50		
-6	2.00			-27	7.25		
-5	1.75			-26	7.00		
-4	1.50			-25	6.75		
-3	1.25			-24	6.50		
-2	1.00			-23	6.25		
-1	0.75	2024 T4	QQ-A-225/6	-22	6.00		
				-21	5.75	2024 T4	QQ-A-225/6

PART N°	'L'	MAT'L	SPEC N	PART N°	'L'	MAT'L	SPEC N
DRAWN	J.L. GALLAGHER	CLASSIFICATION		STANDARD			
CHECKED	R.W. WRIGHT	SPACER		CSP 113			
STRESSED		ELECTRICAL RECEPTACLE					
APPROVED							

* NOTES 142 ADDED
QQ-A-225/6 WAS QQ-A-267-T4
6-32 UNC-3B WAS 6-32 NC-2

(F) -42 ADDED F.R.D.W.E. 15-6-83
(D) -33 & -34 ADDED D.K.B. 1976
(E) -35 THRU -41 ADDED M.R. 16 DEC 82 F

(C) REDRAWN, -31 & -32 ADDED R.W. 3-74