

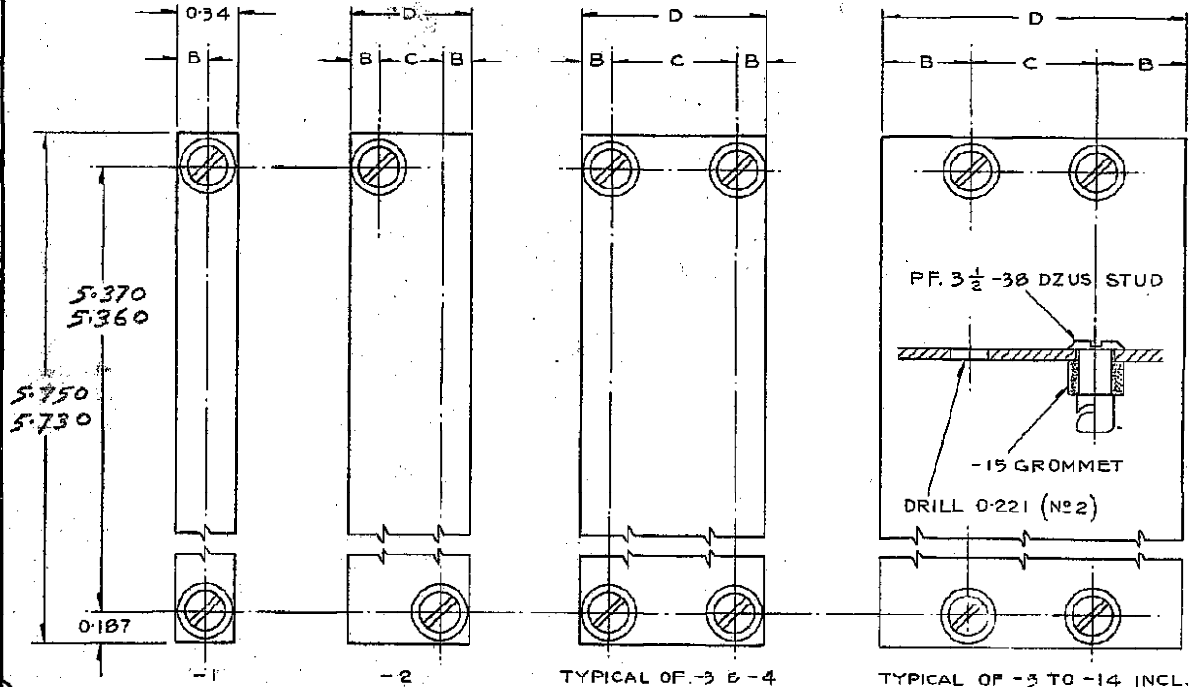
REF OR 19044
 3-11-66 R.S. F. ALTERNATIVE MATER
 ADDED TYGOTHANE
 NOTE ADDED (E) C-210A, 7 MARCH, 7
 F. ROWE

DAS 20291 INCORP.
 26-9-63
 1-11-62 D.B.W.

DIMS. ADDED TO -15
 TYGOTHANE NOTE
 10-12-65
 4031
 WAS 4062 APR 27 1961
 FEB 1961

DE HAVILLAND AIRCRAFT OF CANADA STANDARDS SHEET

PAGE

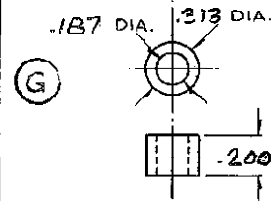


DASH NO	MATERIAL	SPECIFICATION	FINISH
-1 TO -14	0-064 ALUM ALLOY PLATE 2014-T6	QQ-A-255-T-6	CL, F.L, F.10 (C) ON TOP SIDE ONLY
-15	NEOPRENE CLASS 2, GRADE 80	MIL-R-6055	NIL

NOTE —
 THE LETTER 'A' IS ADDED AFTER THE DASH NUMBER TO INDICATE THAT THE PANEL IS WITHOUT THE DZUS STUD & GROMMET.

REMOVE SHARP EDGES.
 ALTERNATE MATERIAL C210A TYGOTHANE TUBE .187 ID X .063 WALL

BARE PANEL NUMBER	PART NUMBER OF ASSEMBLY	DIMENSIONS			SPECIAL PARTS REQ		INTERCHANGEABLE WITH GRUMMAN PART NUMBER
		B	C	D	-15 GROMMET	PF 3 1/2 - 38 STUD	
CSP-121-1-A	CSP-121-1	.171			2	2	G-427-1
-2-A	-2	.156	.375	.687	2	2	-2
-3-A	-3	.156	.75	1.062	4	4	-3
-4-A	-4	.156	1.125	1.437	4	4	-4
-5-A	-5	.53	.75	1.812	4	4	-5
-6-A	-6	.53	1.125	2.187	4	4	-6
-7-A	-7	.53	1.50	2.562	4	4	-7
-8-A	-8	.53	1.875	2.937	4	4	-8
-9-A	-9	.53	2.25	3.312	4	4	-9
-10-A	-10	.53	2.625	3.687	4	4	-10
-11-A	-11	.53	3.0	4.062	4	4	-11
-12-A	-12	.53	3.375	4.437	4	4	-12
-13-A	-13	.53	3.75	4.812	4	4	-13
-14-A	-14	.53	4.125	5.187	4	4	-14
	-15	.187	.92	.25			-15



-15 AS DRAWN
 X MATE SPECN MIL-R-6055 OR DUNLOP COMPOUND No 4031 SEE ALSO
 FINISH REQUIRED (E) ADD SUFFIX 'G' IMMEDIATELY AFTER THE BASIC NUMBER TO INDICATE A GREY FINISH PER C1+F1(F2 GREY FED STD. 595 # 36231) (IE. CSP 121-G8) (E)

DRAWN — STJUNG — JAN-1959	CLASSIFICATION	STANDARD
CHECKED 	CONSOLE PANEL	CSP-121
STRESSED	ASSEMBLY OF ELECTRICAL	
APPROVED 		