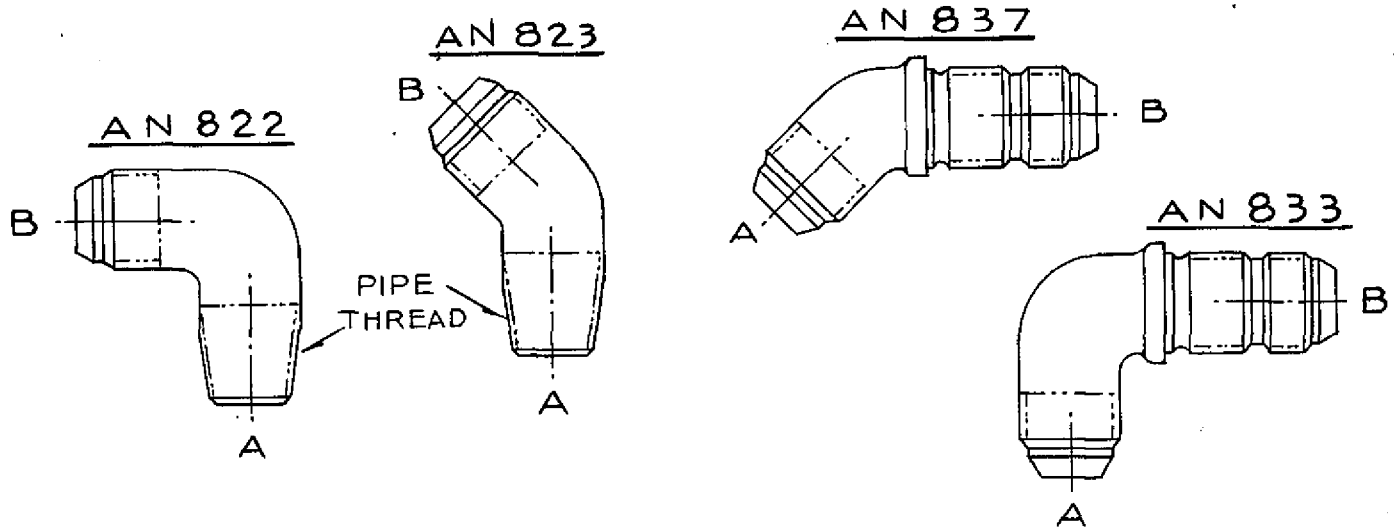


STANDARDS SHEET



- FINISH** - 1. MASK OFF THREADS AND
PAINT ELBOW YELLOW. F24 POLYURETHANE ENAMEL
2. PART NUMBER TO BE STEEL
STAMPED ON PARTS.

THIS NOTE IS FOR HYDRAULIC SYSTEMS ONLY
CSP 137 WITH LESS THAN .070
RESTRICTION IS NOT TO BE USED
ON HYDRAULIC LINES.

NOTE - Restrictors are to be individually part
numbered and packed as per PPS 15.01.

REDRAWN. LEE PLUG
F PARTS REP
CSP-18. 5111-12
JAN. 66. ADDED.

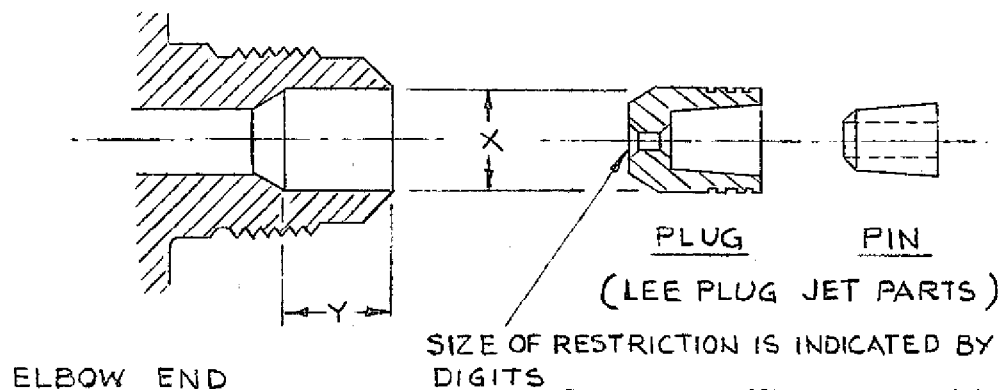
note added re
restrictors. SFG Sept 68

(H) F24 URETHANE ENAMEL
ADDED TO FINISH NOTE
17 NOV. 83 MRASS

DRAWN	SFGUNG-JAN-66	CLASSIFICATION	STANDARD
CHECKED	S. SCHRATTNER	ELBOW - 45° & 90° BULKHEAD RESTRICTED	CSP 137 SHEET 1 OF 2 FMC 71867
STRESSED	H. Korte		
APPROVED			

STANDARDS SHEET

TYPICAL CONSTRUCTION OF ELBOW ENDS TO ADAPT LEE PLUG JET RESTRICTOR



EXAMPLE: JEPAI873026A (.026 DIA HOLE)

NOTE - INSTALL LEE PLUG JETS IN ACCORDANCE WITH PPS 2-27

DASH NO	TYPE OF ELBOW	NEW LEE PLUG JET NUMBER	OLD LEE PLUG JET NUMBER	DIMENSIONS		INTERCHANGEABLE PARTS	RESTRICTED ELBOW END
				X	Y		
-1	AN833-4D	JEPAI873026A	187002-026				A
-3	AN833-4D	187002-042	187002-042				A
-5	AN833-4	JEPAI873026A	187002-026				A
-7	AN833-4	JEPAI873038A	187002-038	.1880	.156		A
-9	AN833-4D	JEPAI873014A	187002-014	.1875	.150		A
-11	AN837-4D	JEPAI873014A	187002-014				A
-13	AN822-4	JEPAI873026A	187002-026			C3V82	B
-15	AN823-4	JEPAI873026A	187002-026			C2E461A	B
-17	AN837-4	JEPAI873014A	187002-014			C5P150112-1	A
-19	AN837-4	187002-078				C6E1046	B
-21	AN833-4D	JEPX0300130A	187002-078				A
-23	AN 833-4J	JEHA 1872250L			.585/.600		A

* SPECIAL PLUG JET ; AVOID THE USE.

NOTE:

1- NEW LEE NUMBER SUPERSEDES THE OLD NUMBER.

OLD & NEW LEE PLUGS ARE INTERCHANGEABLE.

ASSEMBLY CONSISTS OFF AN FITTING PLUS LEE PLUG

2 MANUFACTURER TO PROOF PRESS. TEST RESTRICTORS TO 3000 PSID TO P.P.S. 2.27

DRAWN	SFBUNQ JAN. 66	CLASSIFICATION	STANDARD
CHECKED	S. SCHRATNER	ELBOW - 45° & 90° BULKHEAD RESTRICTED	CSP 137 SHEET 2
STRESSED	H. KARBE		
APPROVED	O. S. B.		

NOTE 2 ADDED 18 NOV. 83 M. ROSSO
-23 ADDED 17 AUG. 84 M. ROSSO

(E) (F)

(D) NEW LEE N° ADDED
FOR -21
17-11-77
SCHRATNER

(C) -21 ADDED, 27.6.75
(B) REDRAWN, -19 ADDED
VENDOR PART N° CHANGED