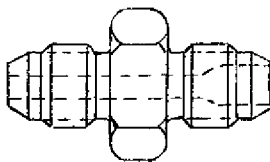


STANDARDS SHEET

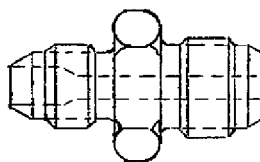
AN 815

AN. 919

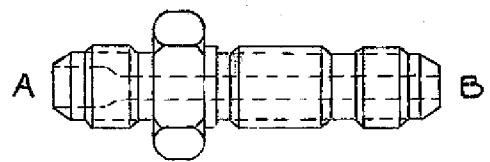
AN 832



A

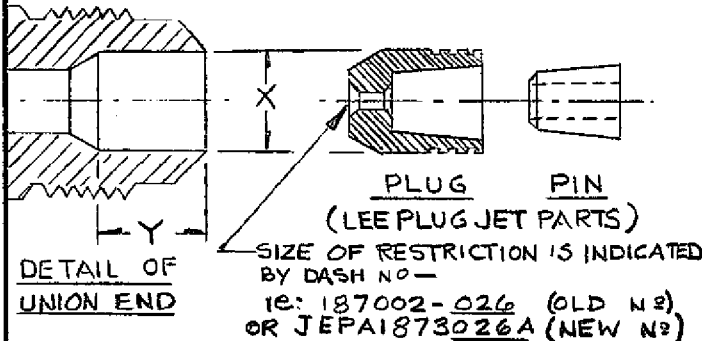


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A

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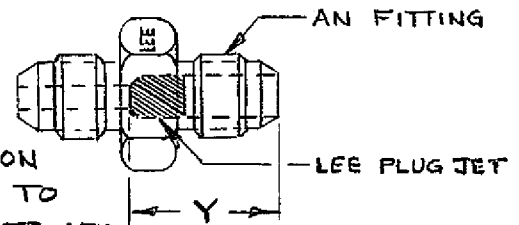


DETAIL OF
UNION END

PLUG PIN
(LEE PLUG JET PARTS)

—SIZE OF RESTRICTION IS INDICATED
BY DASH NO—
IE: 187002-026 (OLD N#)
OR JEP1873026A (NEW N#)

ALTERNATE METHOD OF CONSTRUCTION
IF SUBCONTRACTED TO LEE COMPANY



'Y' DIMENSION
INCREASED TO
ACCOMMODATE LEE
MANUFACTURING

L.026 IN. DIA. HOLE

DASH Nº	TYPE OF UNION	OLD LEE PLUG JET NUMBER	NEW LEE PLUG JET NUMBER	RESTRICTED END	DIMENSIONS X Y		INTERCHANGE- ABLE PART
- 1	AN815-4D	187002-026	JEPA1873026A				C3S80-3
- 3	AN815-4	187002-026	"		.1886	.156	
- 5	AN815-4D	187002-047	"		.1875	.150	
- 7	AN832-4D	187002-026	"	A			
- 9	AN815-4D	187002-014	JEPA1873014A				
- 11	AN815-4	218002-093			.2192	.187	
- 13	AN832-4	218002-093		A	.2187	.180	
- 15	AN815-4	187002-055	JEPA1873055A				
- 17	AN832-4	187002-038	JEPA1873038A	A			
- 19	AN832-4D	187002-014	JEPA1873014A	A	.1880	.156	
- 21	AN815-4D	187002-030	JEPA1873030A		.1875	.150	
- 23	AN919-3D	187002-018	JEPA1873018A	A			
- 25	AN832-4	187002-014	JEPA1873014A	A			C5P150109-1
- 26	AN815-4D	187002-018	JEPA1873018A				
- 27	AN832-4	187002-078	JEPX0300130AA				
- 28	AN815-4J		JEPA1873060A				

NOTES

1. * SEE TABLE ON SHEET 2
2. ▴ REQUIRES SPECIAL LEE PLUG JETS ; AVOID USING THESE PARTS

DRAWN	SF GUNG	CLASSIFICATION	STANDARD
CHECKED	S. SCHRATTNER	UNION FLARED TUBE - RESTRICTED	CSP 145
STRESSED	H. KARBE		
APPROVED	D.S.B.		

SHEET 1 OF 2

NOTES 3 THRU 6
DELETED & MOVED TO
SHT 2 ~~PK~~ 23.2.83, V

REDOWN & REVISED
SHE 2 ADDED
11-15

④

DE HAVILLAND AIRCRAFT of CANADA

PAGE

STANDARDS SHEET

EXISTING ASSEMBLIES		SUPERSEDING ASSEMBLIES					
DASH NO	TYPE OF UNION	DASH NO	TYPE OF UNION	RESTRICTED END	DIMENSIONS X Y		OLD LEE PLUG JET NUMBER
- 3	AN815-4	- 3J	AN815-4J		.1880 .1875	.156 .150	187002-026
- 11	"	- 11J	"		.2192	.187	218002-093
- 13	AN832-4	- 13J	AN832-4J	A	.2187	.180	218002-093
- 15	AN815-4	- 15J	AN815-4J				187002-055
- 17	AN832-4	- 17J	AN832-4J	A	.1880	.156	187002-038
- 25	"	- 25J	"	A	.1875	.150	187002-014
- 27	"	- 27J	"				187002-078

ASS'Y NO -25 & -25J IS INTERCHANGEABLE WITH CSP150109-1

THE ABOVE LISTED ASSEMBLIES HAVE BEEN SUPERSEDED BY ASSEMBLIES IDENTIFIED WITH THE SAME DASH NO 5' FOLLOWED BY THE SUFFIX "J".

ASSEMBLIES IDENTIFIED WITH OLD NO CAN BE USED UNTIL STOCK IS DEPLETED.

NOTES: CONT'D

3. INSTALL LEE PLUG JETS TO PPS 2.27.
4. MASK THREADS AND PAINT YELLOW. (F24 POLYURETHANE ENAMEL)
5. PART NO TO BE STEEL STAMPED ON HEX FACE.
6. ASSY'S WITH LESS THAN .070 ORIFICE ARE NOT TO BE USED ON HYDRAULIC LINES
7. RESTRICTORS ARE TO BE INDIVIDUALLY PART NUMBERED AND PACKED TO PPS 15.01
8. MANUFACTURER TO PROOF PRESS. TEST RESTICTORS TO 3000 PSID TO P.P.S. 2.27

DRAWN	KROMKAMP	CLASSIFICATION		STANDARD
CHECKED	D. LINTS	UNION		CSP145
STRESSED		FLARED TUBE - RESTRICTED		
APPROVED	SCHAEFFER			

12.5.75

SHEET 2

(B) NOTES 3 TO 7 ADDED
23.2.83 RR

(A) NEW LEE NO FOR -11J ADDED F
6.9.77 RR
(C) F24 ENAMEL ADDED TO NOTE 4.
NOTE 8 ADDED 17 NOV. 83 MROSSO