

E.D. 7179

DE HAVILLAND

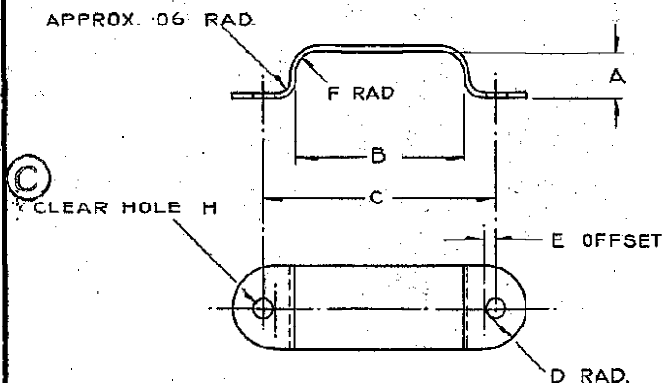


AIRCRAFT of CANADA

PAGE

## STANDARDS SHEET

APPROX. .06 RAD.

CSP 147  
DAR 48316CSP 147  
DAR 49043

MATERIAL ALUM. ALLOY 1100-F  
 SPECIFICATION QQ-A-561-F  
 ALTERNATIVE - QQ-A-561 2S-H14  
 COND. H14

| CSP-147<br>DASH NO | A    | B    | C    | D   | E   | F    | H    |  | GAUGE OF<br>MATERIAL | INTERCHANGEABLE<br>DHS-29 STANDARD | FINISH  |  |
|--------------------|------|------|------|-----|-----|------|------|--|----------------------|------------------------------------|---------|--|
| -1                 | .156 | .56  | .93  | .25 | .06 | .078 | .128 |  | .032                 |                                    | 2761/2  |  |
| -2                 | .218 | .75  | 1.12 | .25 | .06 | .109 | .128 |  | .032                 |                                    | 2761/4  |  |
| -3                 | .281 | .62  | 1.0  | .25 | .06 | .140 | .128 |  | .032                 | -6                                 | 2761/6  |  |
| -4                 | .343 | .75  | 1.12 | .25 | .06 | .171 | .128 |  | .032                 |                                    | 2761/8  |  |
| -5                 | .312 | 1.56 | 2.10 | .25 | .06 | .125 | .128 |  | .032                 |                                    | 2761/15 |  |
| -6                 | .25  | .40  | .81  | .25 | .06 | .093 | .128 |  | .032                 |                                    | 2761/17 |  |
| -7                 | .468 | 1.0  | 1.37 | .25 | .06 | .234 | .128 |  | .032                 | -13                                |         |  |
| -8                 | .63  | 1.25 | 1.90 | .25 | —   | .312 | .128 |  | .040                 | -23                                |         |  |
| -9                 | .40  | 1.42 | 2.0  | .30 | .10 | .20  | .128 |  | .032                 | -33                                |         |  |
| -10                | .38  | 1.52 | 1.90 | .25 | .06 | .19  | .128 |  | .032                 |                                    |         |  |
| -11                | 1.05 | 1.82 | 2.35 | .25 | —   | .12  | .173 |  | .032                 |                                    | C-1 (D) |  |
| -12                | 1.05 | 1.82 | 2.35 | .25 | .06 | .12  | .128 |  | .032                 |                                    | C-1     |  |
| -13                | .68  | .88  | 1.35 | .18 | .06 | .09  | .128 |  | .032                 |                                    | C-1     |  |
| -14                | .391 | 3.13 | 3.63 | .26 | .06 | .19  | .128 |  | .040                 |                                    | C-1     |  |
|                    |      |      |      |     |     |      |      |  |                      |                                    |         |  |
|                    |      |      |      |     |     |      |      |  |                      |                                    |         |  |
|                    |      |      |      |     |     |      |      |  |                      |                                    |         |  |
|                    |      |      |      |     |     |      |      |  |                      |                                    |         |  |

|                       |                |           |
|-----------------------|----------------|-----------|
| DRAWN — SFEUNG MAR-59 | CLASSIFICATION | STANDARD  |
| CHECKED               | SADDLE CLIP    | CSP-147   |
| STRESSED              |                |           |
| APPROVED              |                | EMC 71867 |

10 ADDED  
 S. HEATH  
 J.S.S.  
 27 JUNE 63  
 11 ADDED  
 1/8 CLEAR DELETED  
 NEWBOLD  
 3 SEPT 64  
 12 ADDED  
 J.T. MACTIN  
 S.S.  
 30 NOV 64  
 13 ADDED  
 C-1 ADDED  
 AT -11  
 S.S.  
 22 SEPT 61  
 14 ADDED  
 S. LAWRENCE  
 S.S.  
 26 OCT 1966