

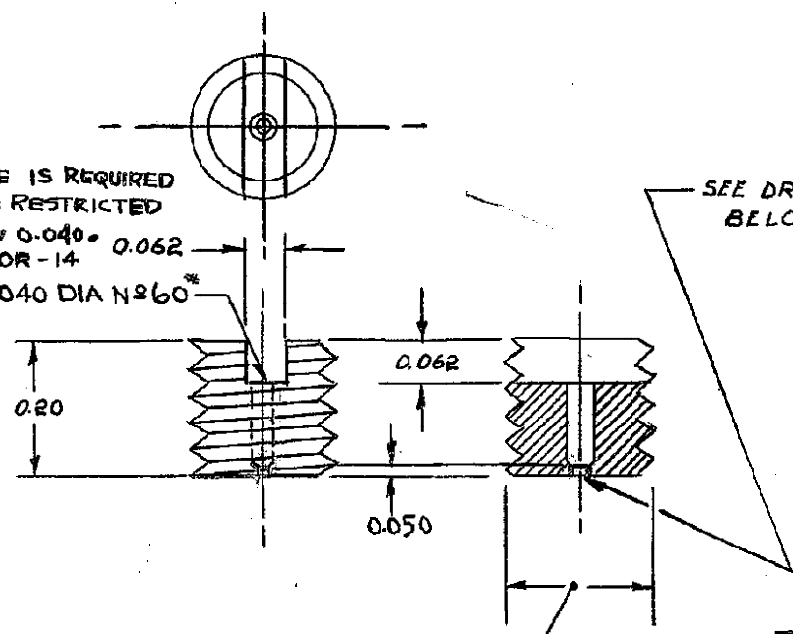
CANCELLATION NOTE
 ALTERED ADDED MAY BE USED FOR SPARES

DE HAVILLAND AIRCRAFT OF CANADA

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STANDARDS SHEET

NOTE: THIS HOLE IS REQUIRED ONLY WHEN THE RESTRICTED HOLE IS BELOW 0.040. 0.062
 EXCEPT FOR -14
 DRILL 0.040 DIA N260*



THREAD N2 12-24 NC3

DASH N2	#DRILL	HOLE	DASH N2	#DRILL	HOLE
-13	80	0.0135	-25	72	0.025
-42	58	0.042	-40	60	0.040
-14	80	0.0135	-47	56	0.0465
-81	46	0.081	-55	54	0.055
100	39	0.0995	-64	52	0.0635
-93	42	0.0735	-82	45	0.082
-18	77	0.018	-89	43	0.089
			-30	69	0.0292

CANCELLED FOR PRODUCTION. MAY BE USED FOR SPARES.

* SEE STDS. ME P ENG. FOR RESTRICTOR SUBSTITUTION

NOTE - METHOD OF CALL-UP

CSP 18 5-25
 MATERIAL ——— HOLE SIZE IN THOUSANDS

MATERIAL	STEEL	BRASS	ALUMINUM ALLOY
SPEC N	4130	B11	24 ST
FINISH	CAD PLATE	CAD PLATE	ANODIC
DESIGNATION	S	B	D

DRAWN	CLASSIFICATION	STANDARD
CHECKED		
STRESSED		
APPROVED		
LINE RESTRICTOR		CSP 18
REVISED 10-1-57		FMG 71867

REVISED 18-8-60 (-93 HOLE) (N) REVISED 10-24-61 (BA0060) (P) -30 ADDED 27.5.64
 REVISED 10-1-57 (5) REVISED 23-7-57 (4) REVISED 18-4-58 J.C. (3) REVISED 4-7-59 KM (2) (L) 25-2-59 (1) CANCELLED 8-1-64 (2)

MICROFILMED

DATE 3-21-61 ISS. L