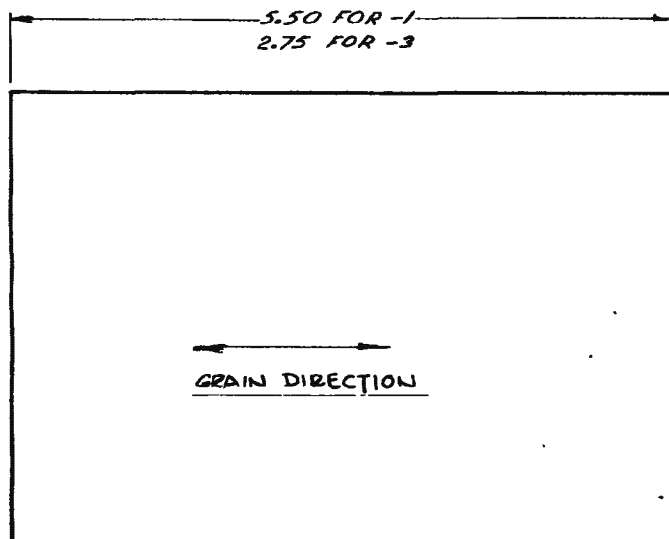


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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO  
ENGINEERING

# REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED	STRESS	APPROVED
A		ALTERED MATERIAL IL HUDED MAHOGANY TO B/M PER DAR 45706.		1972	JOHN SHAN			
B		-3 ITEM ADDED 2.75 DIM'N ADDED FOR-3.	E0 7175	MAR 21/73	PHIPPS			



CSP 186  
DAR 46859

QUANTITY REQ PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
		-3		INSERT - WOOD	CLEAR BIRCH OR MAHOGANY			
		-1		INSERT - WOOD	CLEAR BIRCH OR MAHOGANY			

## LIST OF MATERIAL

REQUIREMENTS — UNLESS OTHERWISE SPECIFIED	MOD NO.
<b>GENERAL</b>	E.O. 42764
1. DIMS ARE IN INCHES	<b>DRAWN</b> JBSwan
2. SURFACE ROUGHNESS 125 ✓ MAX	<b>CHECKED</b> DAVY
3. REMOVE SHARP EDGES .015 MAX	<b>APPROVED</b> DAVY
4. THREADS IN ACCORDANCE WITH MIL-S-7742	<b>STRESS</b> S- ✓ 21.6 42
5. HOLES IN ACCORDANCE WITH AND 10387	
<b>LIMITS</b>	
1. LINEAR DIMS ± .010	
2. SHEET OR PLATE PROFILE ± .032	
3. ANGLES ± 1/2°	
4. PARALLELISM ± .0025	
5. ECCENTRICITY NOT TO EXCEED .005	
6. SYMMETRY ABOUT ALL M/C CENTER LINES .005	

DO NOT SCALE DWG

APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO. C4-1010

THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED  
DOWNSVIEW ONTARIO

DRAWING TITLE

INSERT -  
ELECTRONIC EQUIPMENT, PLATFORM

CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
71867	B	CSP 186	P	B
SCALE FULL	WGT CALC	ACTUAL	SHEET	

NEXT ASS'Y	USED ON	NO REQ PER A/C	EFFY
PART NO.			