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**CAGE CODE 71867
CSP STANDARD**

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187-5	3						
187-6	4						
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(B)

LIST OF CURRENT SHEETS

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SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	J. YEBOAH	ANGLE BRACKET	CSP 187
CHECKED	B. McDONALD		
STRESSED	---		SHEET: 1
APPROVED	S. HAMID		

(B) SHT 7 ADDED.

REV:

REV:

REV:

REV:

REV: B - 06 OCT 98

REV: A - 31 JUL 98

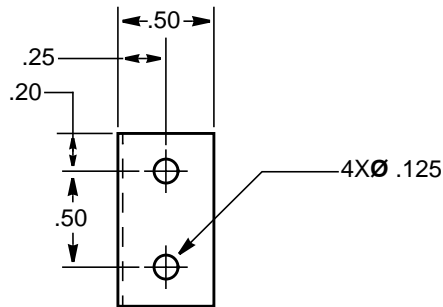
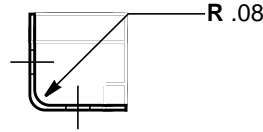
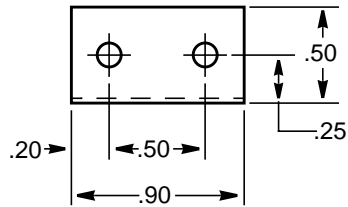
APPROVED: 1 JUN 88

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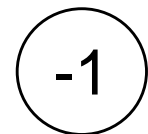
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NOTES:

1. MATERIAL: .025 ALUMINUM ALLOY 2024-T3
2. SPECIFICATION: QQ-A-362 TEMPER T3
3. FINISH: C1+F1
4. THIS PART MAY BE MADE FROM OR TO CS-282
5. THIS PART IS INTERCHANGEABLE WITH C4-W-1524-1



AS DRAWN

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	J. YEBOAH	ANGLE BRACKET	CSP 187
CHECKED	B. McDONALD		SHEET: 2
STRESSED	---		
APPROVED	S. HAMID		

© REDRAWN.

REV:

REV:

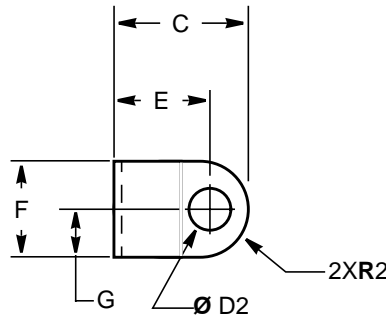
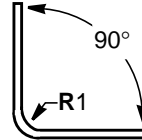
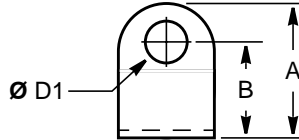
REV:

REV: C - 31 JUL 98

REV: B - 1 JUN 88

REV: A - 13 JAN 88

APPROVED: 1 MAR 60



NOTES:

- MATERIAL: 321 CRES., .040 THICK
- SPECIFICATION: AMS 5510, ANNEALED
- FINISH: C9+F19

DASH NO.	DIM. A	DIM. B	DIM. C	DIA. D1	DIA. D2	DIM. E	DIM. F	DIM. G ± .005	R1	R2 (REF)
-2	.70	.50	.70	.229 .218	.229 .218	.50	.50	.250	.125	.25
(B) -4	.70	.50	.78	.229 .218	.291 .279	.50				
(B) -5	.70	.50	.85	.229 .218	.291 .279	.62				
(B) -7	.63	.38	.69	.174 .169	.209 .204	.44				

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	J. YEBOAH
CHECKED	B. McDONALD
STRESSED	---
APPROVED	S. HAMID

ANGLE BRACKET

CSP 187

SHEET: 3

(B) REDRAWN.
CSP 187-4,-5,-7 ADDED.

REV:

REV:

REV:

REV:

REV: B - 31 JUL 98

REV: A - 1 JUN 88

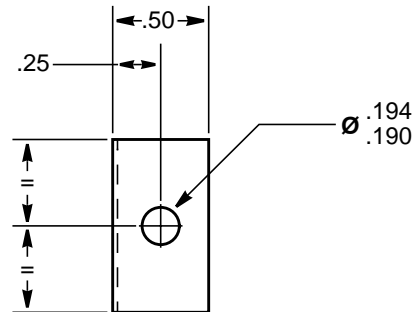
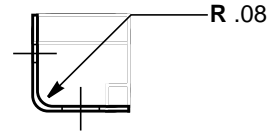
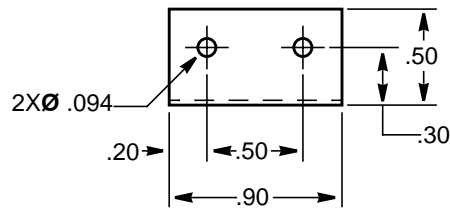
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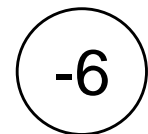
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NOTES:

1. MATERIAL: .025 ALUMINUM ALLOY 2024-T3
2. SPECIFICATION: QQ-A-250/5
3. FINISH: C1+F19



AS DRAWN

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	J. YEBOAH	ANGLE BRACKET	CSP 187
CHECKED	B. McDONALD		
STRESSED	---		SHEET: 4
APPROVED	S. HAMID		

Ⓟ REDRAWN.

REV:

REV:

REV:

REV:

REV: B - 31 JUL 98

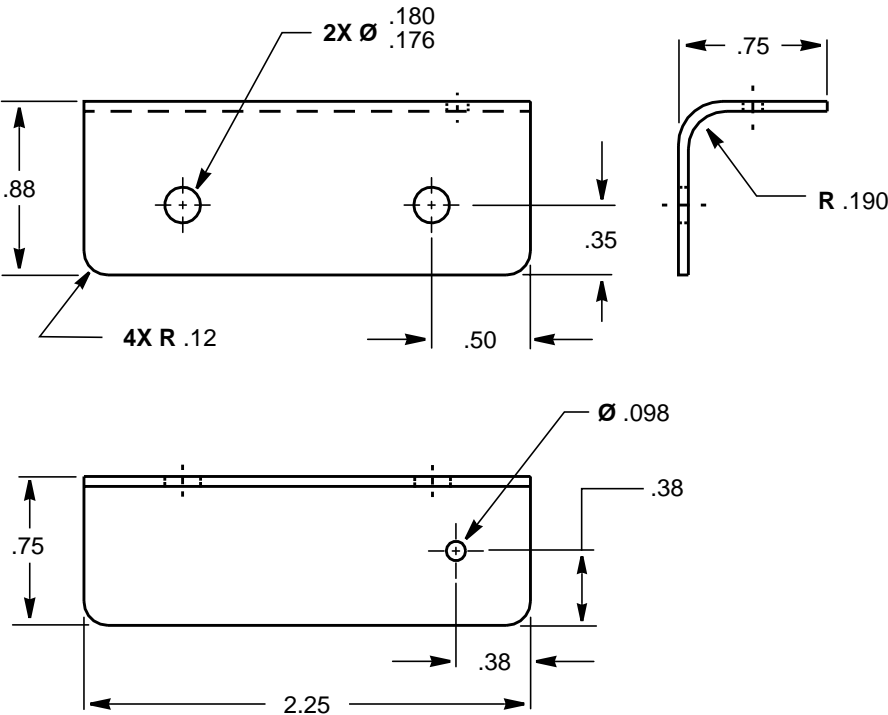
REV: A - 1 JUN 88

APPROVED: 14 JAN 88

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AS DRAWN

MATERIAL: .050 THICK 2024-T3 AL ALLOY
SPECIFICATION: QQ-A-250/5
FINISH: C1+F19

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	F. CUZZUPOLI	ANGLE BRACKET	CSP 187
CHECKED	B. McDONALD		
STRESSED	--		SHEET: 7
APPROVED	S. HAMID		

APPROVED: 06 OCT 98