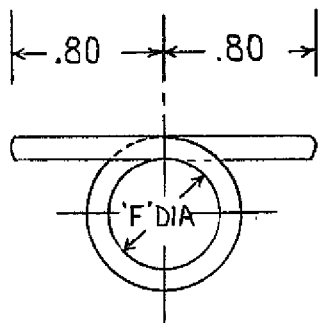
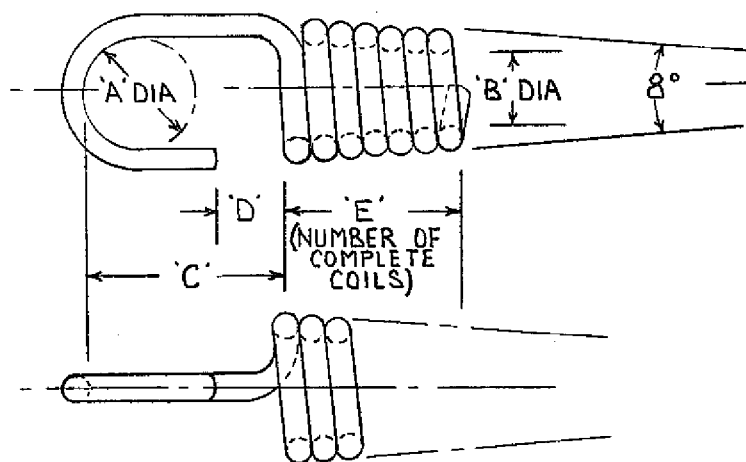


STANDARDS SHEET



MATERIAL: STAINLESS STEEL
WIRE ANNEALED
QQ-W-423 COND 'A'
OR MS 20995C



MATERIAL: SPRING STEEL WIRE QQ-W-470
COND. COLD DRAWN

FINISH: EI

(REF)

LOCKING RING				WIRE
PART N°	WIRE DIA	DIA F	N° OF COILS	GAUGE (SWG)
-21	.054	.19	1	17
-23	.063	.26	1	16
-25	.072	.32	1	14
-27	.072	.38	1	14
-29	.092	.52	1	12

(REF)

FERRULE							WIRE
PART N°	WIRE DIA	DIA 'A'	DIA 'B'	DIM 'C'	DIM 'D'	COILS 'E'	GAUGE (SWG)
-11	.063	.19	.15	.33	.09	5	16
-13	.080	.25	.20	.44	.12	5	14
-15	.107	.31	.25	.55	.15	5	12
-17	.121	.37	.30	.65	.20	6	11
-19	.135	.50	.38	.85	.25	8	10
-20	.080	.25	.20	1.25	1.10	5	14
-31	SEE SHEET 2						

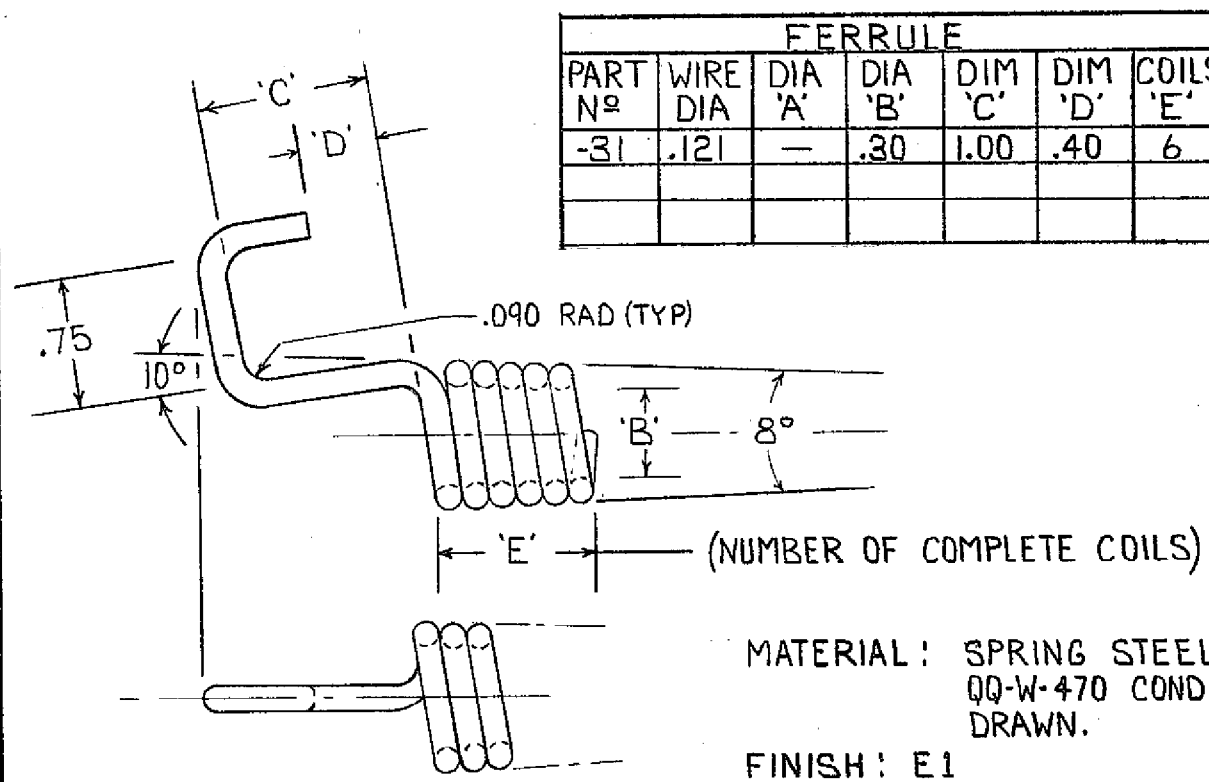
G REDRAWN, -31 ADDED M.ROSSO, 8 MAR 84 20.3.84

G

DRAWN	S.T. GUNG	CLASSIFICATION	STANDARD
CHECKED	BINNINGTON	FERRULE ELASTIC CORD	CSP 194 SHT 1 OF 2
STRESSED			
APPROVED	LUESBY		

STANDARDS SHEET

(REF)



FERRULE							WIRE GAUGE (SWG)
PART NO	WIRE DIA	DIA 'A'	DIA 'B'	DIM 'C'	DIM 'D'	COILS 'E'	
-31	.121	—	.30	1.00	.40	6	11

MATERIAL: SPRING STEEL WIRE
QQ-W-470 COND. COLD
DRAWN.

FINISH: E1

NOTES

- 1, TO BE INSTALLED & TESTED IN ACCORDANCE WITH P.P.S. 3.07.
- 2, CSP 194 REPLACES CSP 154.
- 3, AGS LOCKING RING NOT REQUIRED, USE AS SPECIFIED

A COMPLETE PART COMPRISES ONE FERRULE AND ONE LOCK RING			
PART NUMBER	FOR ELASTIC CORD DIA	COMPRISING	INTERCHANGEABLE WITH
-1	3/16	-11 & -21	AGS-897-A
-3	1/4	-13 & -23	AGS-897-B
-5	5/16	-15 & -25	AGS-897-C
-7	3/8	-17 & -27	AGS-897-D
-9	1/2	-19 & -29	AGS-897-F
-10	1/4	-20 & -23	—
-33	3/8	-31 & -27	—

DRAWN	M.ROSSO	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	FERRULE	CSP 194
STRESSED	<i>[Signature]</i>	ELASTIC CORD	SHT 2 OF 2
APPROVED	<i>[Signature]</i>		

20.3.84