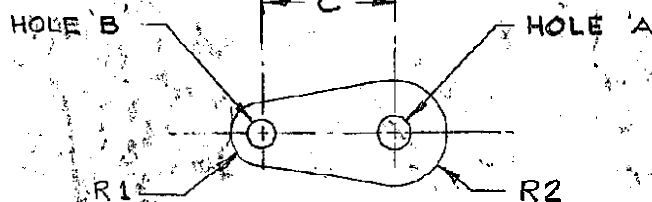


(F) -54 ADDED 11 JUNE 82 N.R. F

DE HAVILLAND AIRCRAFT of CANADA

PAGE

STANDARDS SHEET



MATERIAL	SPECIFICATION	FINISH
.032 2024-T3 PLATE	QQ-A-250/5 T3	NIL
.031 4130 PLATE	MIL-S-18729 COND M	E 1
.050 ST. STEEL 321	MIL-S-6721 ANNEALED	NIL

NOTE: USE ALUMINUM LUGS
WHENEVER POSSIBLE

DASH NUMBER			INTERCHANGEABLE WITH GRUMMAN PART	DIA A	DIA B	C	R1	R2
STEEL	CRES	ALUM ALLOY						
-1	61	31	G 90-2-4	.257	.140	.750	.187	.312
-3	63	33	G 90-2-5	.328	.140	.750	.187	.312
-5	65	35	G 90-2-6	.375	.140	.750	.187	.312
-7	67	37	G 90-2-7	.437	.140	.750	.187	.312
-9	69	39	G 90-2-4B	.250	.166	.750	.187	.312
-11	71	41	G 90-2-5B	.328	.166	.750	.187	.312
-13	73	43	G 90-2-6B	.375	.166	.750	.187	.312
-15	75	45	G 90-2-7B	.437	.166	.750	.187	.312
-17	77	47		.193	.110	.750	.187	.312
-19	79	49		.257	.110	.750	.187	.312
-21	81	51		.257	.193	.650	.250	.312
-23	83	53		.257	.193	1.000	.250	.312
-85				.328	.156	.720	.200	.312
-87				.201	.110	.400	.187	.250
-89		-54		.328	.166	.400	.187	.312
		-55		.174	.063	.400	.120	.190

TOLERANCE $\pm .010$

DRAWN	SF GUNG	CLASSIFICATION	STANDARD
CHECKED		TERMINAL LUG	CSP 200
STRESSED			
APPROVED			

-374-89 ADDED
15.91 88
-35 WAS 325 -1 WAS 20
-34 WAS 312 20 MAR 82

REVISOR
13.3
4.4.77 80C WAS
4.4.77 80C WAS
4.4.77 80C WAS

REVISOR
13.3
4.4.77 80C WAS
4.4.77 80C WAS
4.4.77 80C WAS

-55 ADDED 29 MAR 82 N.R. 55