

MATERIAL SPEC WAS QQ-A-362-3 & -4 ASSY'S DID USE -15 & -17 BRACKET
 DIM. "E" ADDED, AMS 5510 WAS MIL-S-6721, NOTE 1 ADDED RS 12-4-88

DE HAVILLAND AIRCRAFT of CANADA

PAGE

STANDARDS SHEET

Remove Sharp Edges.

Bend Rad. = 3.T

Drill 0.098 (No 40)
 2 Holes & CSK 100°
 To 0.18 Dia.

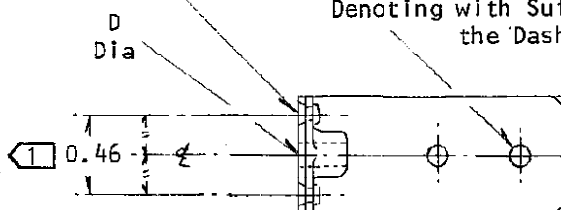
0.128 (No 30), 2 Holes
 (May Be Drilled on Assembly by
 Denoting with Suffix "H" After
 the Dash Number.)

All Corners May Be Square
 or 0.125 Rad.

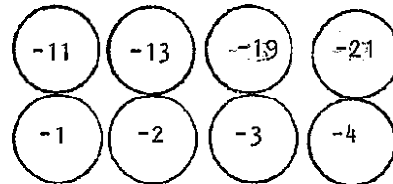
Anchor
 Nut
 1-Req
 CSK
 Rivet
 2-Req

NAS
 697
 A-08

NAS
 1097
 AD3



Bracket
 1-Req
 (See Table)
 Bracket
 Assembly



Material 0.032 Alum Alloy 2024-T3

Specification QQ-A-250/5

Finish C.1

Dash Number	Dimension			Dia "D"	Interchangeable With Part No.	"E"
-11	1.55	0.50	0.50	0.171	C4.B 10147-11	0.70
-13	2.00	0.50	0.60	0.171		0.70
-15	1.55	0.50	0.50	0.196		0.70
-17	2.00	0.50	0.60	0.196	** SEE NOTE	0.70
-19	1.55	0.50	0.50	0.196		0.80
-21	2.00	0.50	0.60	0.196	** SEE NOTE	0.80

** -17 & -21 make from 21 A,
 .0405 THK 321A AMS 5510
 CRES. ANNEALED AND
 PASSIVATED

Assy No	Comprising	Interchangeable With
-1	-11; NAS697A08; AN426AD3	C4B10147-1
-1	-11; NAS697A08; NAS1097AD3	C4B10147-1
-2	-13; NAS697A08; NAS1097AD3	
-3	-19; NAS697A3; NAS1097AD3	
-4	-21; NAS697C3; NAS20427M3	

1 DIM. FOR -11 and -13 ONLY

DRAWN	SPONG NOVA	CLASSIFICATION	STANDARD
CHECKED	DSB	BRACKET ASSEMBLY ANGLE MOUNTING	CSP 202
STRESSED			
APPROVED	LUESBY		

-17 ADDED
 20 JULY 1982

REDRAWN +
 -3 ASSY E-15 BRACKET ADDED
 28.6.88

NAS1097AD3 SUBSTITUTED FOR AN426AD3 IN-1
 -3 ASSY E-13 BRACKET ADDED 15/3/74 RRK 55