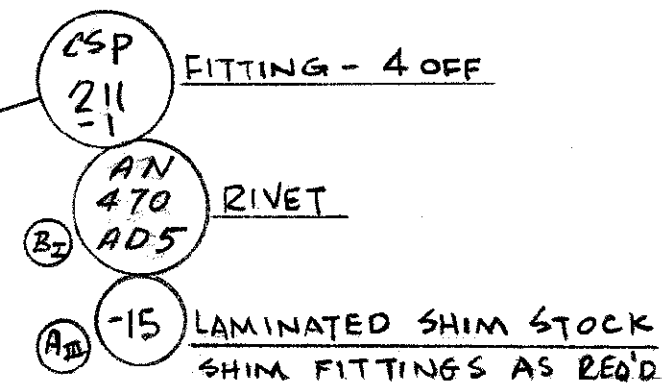




NOTES:

- ✓ BOND SKINS, CORNERS, INSERTS & BALSA CORE AS PER PPS 36.02 EXCEPT F.10 PRIMER TO BE APPLIED ONLY TO BOND SURFACES.
- (A3) (D1) OUTER SKIN SURFACES ALODINE ONLY.
- 2/ CORE MATERIALS TO BE FLAT & SMOOTH
OVER ENTIRE PANEL AREA
- 3/ GLUE LINE NOT TO EXCEED .005" THICKNESS
- 4/ EDGES OF PANEL TO BE FREE OF ALL EXCESS ADHESIVE
- (D1) (A2) 5/ SKINS 13 TO BE CLEANED & ETCHED TO P.P.S. 21.01

THIS DWG. SUPERSEDES PART
C4R1145-3

REVISIONS							
CHANGE ITEM NO.		DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED	STRESS
A	I	NOTE 1 - PPS 36-02 WAS PPS 25-21 NOTE 2 - REVISED NOTE 5 ADDED	EO, 42764	9/3/62	J. Swann	B. Swann	
	II	CORE CUTOUT ADDED TO EDGE OF PANEL					
	III	-15 SHIM ADDED.					
	IV	-11 "SAND 6-91B DENSITY" ADDED TO MAT'L DESCRIPTION					
	V	POLYURETHANE PAINT WAS AMEOC VARNISH					
B	I	AN 470 AD 5 - WAS CR 763-5 DAR 45703		24.10.62	E. KRENTSHAW		
	II	RIVETS AN 470 - A3 ADDED AT 2 PLACES EO 42396					
	III	TOLERANCE ADDED AT THICKNESS OF TRAY PER EO 42419.					
C		ON FILE NOTE V WAS ALTERED AS PER DAR 66692	CAS 4340	9/3/62	J. Swann		
D	I	NOTE 5 CANCELLED ENTIRELY.	QUERY NOTE 66924P	20.8.62	K. SWANN		
	II	ADDITIONAL INFORMATION ADDED TO NOTE I.					

[illegible]

QUANTITY REQ PER	ZONE	PLATE NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
LIST OF MATERIAL								
REQUIREMENTS — UNLESS OTHERWISE SPECIFIED				THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO				
GENERAL		LIMITS		DRAWING TITLE				
1. DIMS ARE IN INCHES		1. LINEAR DIMS $\pm .010$		PLATFORM ASSY - ELECTRONIC EQUIPMENT				
2. SURFACE ROUGHNESS 125 $\sqrt{\text{MAX}}$		2. SHEET OR PLATE PROFILE $\pm .032$		DRAWING NO.				
3. REMOVE SHARP EDGES .015 MAX		3. ANGLES $\pm 1/2^\circ$		Dwg Size				
4. THREADS IN ACCORDANCE WITH MIL-S-7742		4. PARALLELISM $\pm .0025$		REVISIONS				
5. HOLES IN ACCORDANCE WITH AND 10387		5. CONCENTRICITY NOT TO EXCEED .005		DATE				
		6. SYMMETRY ABOUT ALL M/C CENTER LINES .005		BY				
DO NOT SCALE DWG				CODE IDENT NO.				
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO. 441010				71867				
				Dwg Size				
				DRAWING NO.				
				CSP 206				
				RELEASE				
				REV.				
				SCALE 1:2				
				WGT CALC				
				ACTUAL				
				SHEET				