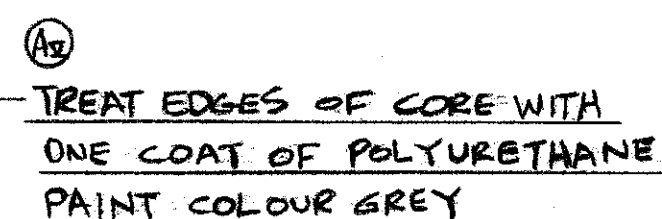


REPORT ALL DRAWING ERRORS TO ENGINEERING



NOTES:

- Ar 1. BOND SKINS, CORNERS, INSERTS & BALSA CORE
DT 1. 15 PER P.P.S. 36:02 EXCEPT F.19 PRIMER TO BE
APPLIED ONLY TO BOND SURFACES, OUTER SKIN
SURFACES ALDOLINE ONLY.
- Ar 2. CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE
DT 2. PANEL AREA
3. GLUE LINE NOT EXCEED .005" THICKNESS
4. EDGES OF PANEL TO BE FREE OF ALL EXCESS ADHESIVE
- DT 4. 5. ~~SKINS - II TO BE CLEANED & ETCHED TO P.P.S. 21:01~~

THIS DWG SUPERSEDES PART 4R1145-5

[illegible]

QUANTITY REQ PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
LIST OF MATERIAL								
REQUIREMENTS — UNLESS OTHERWISE SPECIFIED				THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO				
GENERAL		LIMITS		DRAWING TITLE				
1. DIMS ARE IN INCHES	1. LINEAR DIMS ±0.10	DRAWN	JB Swan	25-4-62				
2. SURFACE ROUGHNESS 125√ MAX	2. SHEET OR PLATE PROFILE ±0.02	CHECKED	DAVY					
3. REMOVE SHARP EDGES .015 MAX	3. ANGLES ±1/4°	APPROVED	DAVY					
4. THREADS IN ACCORDANCE WITH MIL-S-7742	4. PARALLELISM ±.0025	STRESS S ₂	✓	21-6-62				
5. HOLES IN ACCORDANCE WITH AND 10387	5. ECCENTRICITY NOT TO EXCEED .005							
	6. SYMMETRY ABOUT ALL M/C CENTER LINES .005							
DO NOT SCALE DWG				CODE IDENT NO. 71867				
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO. C41010				DWG SIZE D				
				DRAWING NO. CSP 707				
				RELEASE P				
				REV. D				
				SCALE 1:2				
				WGTC CALC				
				ACTUAL				
				STRESS				