

THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REVISIONS

④ TREAT EDGE OF CORE
WITH 1 COAT OF POLYURETHANE
PAINT COLOUR GREY

(BT) OVERALL THICKNESS
 OF TRAY .445
 .413

① -11 CORE

-13 REF

NOTES:

AI 1/ BOND SKINS, CORNERS, INSERTS & BALSA CORE:
AS PER PPS 36:02

(A) 2 CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE PANEL AREA

3/ GLUE LINE NOT TO EXCEED .005" THICKNESS

4/ EDGES OF PANEL TO BE FREE OF ALL EXCESS ADHESIVE

(A1) 5 SKINS - 13 TO BE CLEANED & ETCHED TO PPS 31.01

[illegible]

REQUIREMENTS — UNLESS OTHERWISE SPECIFIED

GENERAL	LIMITS
1. DIMS ARE IN INCHES	1. LINEAR DIMS $\pm .010$
2. SURFACE ROUGHNESS 125 $\sqrt{\text{MAX}}$	2. SHEET OR PLATE PROFILE $\pm .032$
3. REMOVE SHARP EDGES .015 MAX	3. ANGLES $\pm \frac{1}{2}^\circ$
4. THREADS IN ACCORDANCE WITH MIL-S-7742	4. PARALLELISM $\pm .0025$
5. HOLES IN ACCORDANCE WITH AND 10387	5. ECCENTRICITY NOT TO EXCEED .005
	6. SYMMETRY ABOUT ALL M/C CENTER LINES .005

DO NOT SCALE DWG

APPLICABLE PROCESS SPECIFICATIONS
AND INSPECTION REQUIREMENTS SHALL
BE IN ACCORDANCE WITH DWG NO.

C41010

MOD NO.	E042764	
DRAWN	JBSwain	24-4-62
CHECKED	DAVY	
APPROVED	DAVY	
STRESS S_2	$\checkmark$	21.6.62
	<i>[Signature]</i>	

THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED
DOWNSVIEW ONTARIO

DRAWING TITLE

PLATFORM ASSY -
ELECTRONIC EQUIPMENT.

CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
71867	C	CSP 208	P	C
SCALE 1:2	WGT CALC	ACTUAL	SHEET	

DRILL No. 8 (.199)
4 HOLES

CORE CUTOUT TO BE FREE
& CLEAN OF EXCESS
ADHESIVE


RIVET
4 OFF

AN
470
A3

CSP 185 - CORNER 4 OFF

.25 RAD
4 CORNERS

SKIN
2 OFF

THIS DWG SUPERSEDES PART C4R1145-7