

**REPORT ALL DRAWING ERRORS TO ENGINEERING**



- |         |                                                                                   |   |   |
|---------|-----------------------------------------------------------------------------------|---|---|
| (A2)    | 1 <u>BOND SKINS, CORNERS, INSERTS &amp; BALSA CORE</u><br><u>15 PER PPS 36:02</u> | B | 2 |
| (A2)    | 2 <u>CORE MATERIALS TO BE FLAT &amp; SMOOTH OVER</u><br><u>ENTIRE PANEL AREA</u>  | C | 2 |
| 3/      | <u>GLUE LINE NOT TO EXCEED .005" THICKNESS</u>                                    |   |   |
| 4/      | <u>EDGES OF PANEL TO BE FREE OF ALL EXCESS ADHESIVE</u>                           |   |   |
| (A2) 5/ | <u>SKINS -11 TO BE CLEANED &amp; ETCHED TO PPS 31.01</u>                          |   |   |

TREAT EDGES OF CORE  
WITH ONE COAT OF POLYURETHANE  
PAINT COLOUR GREY

THIS DWG SUPERSEDES PART CAR 563-1

|                                                        |      |          |      |                                                  |                                             |           |            |        |
|--------------------------------------------------------|------|----------|------|--------------------------------------------------|---------------------------------------------|-----------|------------|--------|
| 1                                                      | ZONE | PART NO. | CODE | DESCRIPTION                                      | MATERIAL                                    | MATL SPEC | HEAT TREAT | FINISH |
| LIST OF MATERIAL                                       |      |          |      |                                                  |                                             |           |            |        |
| ITEMS — UNLESS OTHERWISE SPECIFIED                     |      |          |      | MOD NO.                                          | THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED |           |            |        |
| GENERAL LIMITS                                         |      |          |      | MOD NO.                                          | DOWNSVIEW ONTARIO                           |           |            |        |
| 1. IN INCHES                                           |      |          |      | DRAWN                                            | 19-4-62                                     |           |            |        |
| 2. SURF FINISH                                         |      |          |      | CHECKED                                          | DAVY                                        |           |            |        |
| 3. ANGLES $\pm 1/16"$                                  |      |          |      | APPROVED                                         | DAVY                                        |           |            |        |
| 4. PARALLELISM $\pm .0025$                             |      |          |      | STRESS $S_2$                                     | 21.6.62                                     |           |            |        |
| 5. ECCENTRICITY NOT TO EXCEED .005                     |      |          |      |                                                  |                                             |           |            |        |
| 6. SYMMETRY ABOUT ALL M/C CENTER LINES .005            |      |          |      |                                                  |                                             |           |            |        |
| DO NOT SCALE DWG                                       |      |          |      | CODE IDENT NO. DWG SIZE DRAWING NO. RELEASE REV. |                                             |           |            |        |
| PROCESS SPECIFICATIONS                                 |      |          |      | 71867 D CSP 209 P E                              |                                             |           |            |        |
| TOLERANCE REQUIREMENTS SHALL CONFORM TO Dwg NO. C41010 |      |          |      | SCALE 1:2 WGT CALC ACTUAL SHEET                  |                                             |           |            |        |

| REQUIREMENTS — UNLESS OTHERWISE SPECIFIED |                                    | MOD NO.               | E.O. 42764 |
|-------------------------------------------|------------------------------------|-----------------------|------------|
| GENERAL                                   | LIMITS                             | DRAWN                 | JSB        |
| ARE IN INCHES                             | 1. LINEAR DIMS ±0.10               | CHECKED               | DAVY       |
| FACE ROUGHNESS                            | 2. SHEET OR PLATE PROFILE ±.032    | APPROVED              | DAVY       |
| MAX                                       | 3. ANGLES ±1/8"                    | STRESS S <sub>2</sub> | 21.6.62    |
| WAVE SHARP EDGES .015                     | 4. PARALLELISM ±.0025              |                       |            |
| READS IN ACCORDANCE                       | 5. ECCENTRICITY NOT TO EXCEED .005 |                       |            |
| OF MIL-S-7742                             |                                    |                       |            |

DO NOT SCALE DWG

APPLICABLE PROCESS SPECIFICATIONS  
AND INSPECTION REQUIREMENTS SHALL  
BE IN ACCORDANCE WITH DWG NO. **C41010**

**THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED**  
**DOWNSVIEW ONTARIO**

DRAWING TITLE

PLATFORM ASSY -  
ELECTRONIC EQUIPMENT,

|                |          |             |         |
|----------------|----------|-------------|---------|
| CODE IDENT NO. | DWG SIZE | DRAWING NO. | RELEASE |
|----------------|----------|-------------|---------|

|       |   |         |   |
|-------|---|---------|---|
| 71867 | D | CSP 209 | P |
|-------|---|---------|---|

|           |          |        |       |
|-----------|----------|--------|-------|
| SCALE 1:2 | WGT CALC | ACTUAL | SHEET |
|-----------|----------|--------|-------|