



- 1/ BOND SKINS, CORNERS, INSERTS & BALSA CORE
AS PER PPS 36:02

- 2/ CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE PANEL AREA.
- 3/ GLUE LINE NOT TO EXCEED .005" THICKNESS.
- 4/ EDGES OF PANEL TO BE FREE OF ALL EXCESS ADHESIVE

[illegible]

THIS DWG SUPERSEDES PART C4F10067-1

QUANTITY REQ PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
LIST OF MATERIAL								
REQUIREMENTS — UNLESS OTHERWISE SPECIFIED				THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED				
GENERAL				DOWNSVIEW ONTARIO				
LIMITS				DRAWING TITLE				
1. DIMS ARE IN INCHES	1. LINEAR DIMS ± 0.10	DRAWN	J.B. Swan 26-4-62					
2. SURFACE BOUNDRNESS 125° MAX	2. SHEET OR PLATE PROFILE ± 0.02	CHECKED	DAVY					
3. REMOVE SHARP EDGES .015 MAX	3. ANGLES $\pm 1/2^\circ$	APPROVED	DAVY					
4. THREADS IN ACCORDANCE WITH MIL-S-7742	4. PARALLELISM ± 0.025	STRESS	S ₂ 21.6.62					
5. HOLES IN ACCORDANCE WITH AND 16387	5. ECCENTRICITY NOT TO EXCEED .005	DO NOT SCALE DWG APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO. C4010						
				CODE IDENT NO. DWG SIZE DRAWING NO. RELEASE REV.				
				71867 D CSP 210 P E				
				SCALE 1:2 WGT CALC ACTUAL SHEET				