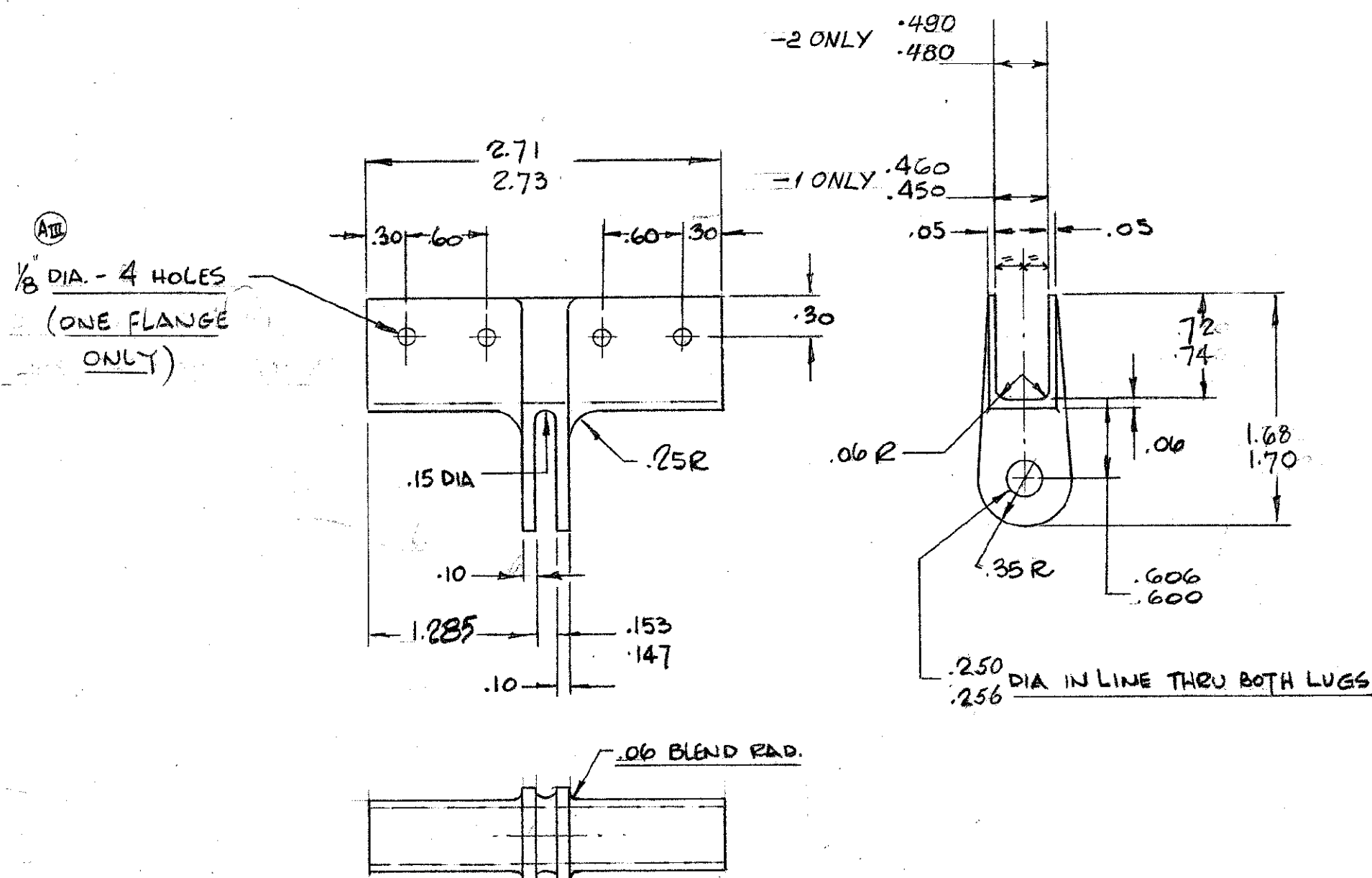


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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO ENGINEERING

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED	STRESS	APPROV.
A	I	.460-.450 WAS .416-.410 D.A.R. 45624 INCORP'D	E.O.	9/7/62	J.S.	B.S.		DAVY
	II	1.682-1.670 WAS 1.736-1.730 D.A.R. 45629 INCORP'D	42764					
	III	1/8" DIA HOLES WERE B OFF						
B	I	DIM. 2.71-2.73 WAS 2.627-2.703, .72-.74 WAS .720-.726, 1.68-1.70 WAS 1.670-1.682 D.A.R. 46362	E.O.	19-12-62	P.B.			DAVY
	II	.250 HOLE IN LUG WAS .266 .256 D.A.R. 45710 26-12-62	42764					
C		-2 ADDED IN B/M. DIMENSION .460 - 1 ONLY DIMENSION .480 - 2 ONLY	E.O.	24-6-63	M. Olson			
D		1.285 DIM. WAS 1.27 (D.A.R. 48752)		14-7-76				



-18-2

NOTE:
THIS PART SUPERSEDES
CSP-197 ON INCORPORATION
OF S.O.O. 4074 FOR AC-1
AND MOD 4/1194 FOR DHC-4 CIVIL
(REF. E.O. 42764)

QUANTITY REQ PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
-2				PRECISION CASTING	AL AL 356 - CLASS 2B CASTING	AMS 4260	T6	C1
-1				PRECISION CASTING	AL AL 356 - CLASS 2B CASTING	AMS 4260	T6	C1

LIST OF MATERIAL

REQUIREMENTS—UNLESS OTHERWISE SPECIFIED				MOD NO.	E.O. 42764	THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO				
GENERAL		LIMITS		DRAWN	J.B. Swan 19-4-62	DRAWING TITLE				
1. DIMS ARE IN INCHES		1. LINEAR DIMS ±.010		CHECKED	DAVY	FITTING - ATTACHMENT,				
2. SURFACE ROUGHNESS 125 √ MAX		2. SHEET OR PLATE PROFILE ±.032		APPROVED	DAVY	ELECTRONIC EQUIPMENT PLATFORM				
3. REMOVE SHARP EDGES .015 MAX		3. ANGLES ±1/4°		STRESS S ₂	21.6.62	CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
4. THREADS IN ACCORDANCE WITH MIL-S-7742		4. PARALLELISM ±.0025				71867	C	CSP 211	P	D
5. HOLES IN ACCORDANCE WITH AND 10387		5. ECCENTRICITY NOT TO EXCEED .005				SCALE FULL	WGT CALC	ACTUAL	SHEET	
6. SYMMETRY ABOUT ALL M/C CENTER LINES .005		6. SYMMETRY ABOUT ALL M/C CENTER LINES .005								
DO NOT SCALE DWG										
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO.				C41010						
NEXT ASS'Y	USED ON	NO. REQD. PER A/C	EFFY							
PART NO.										