

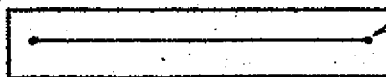
DE HAVILLAND



AIRCRAFT of CANADA

PAGE 1
of 3

STANDARDS SHEET



MARKINGS AS PER ASSY DWGS TO BE HOT
STAMPED 1/8" HIGH & CENTRALLY LOCATED

SLEEVE NO.	OLD SIZE NO.	NEW SIZE NO.	FIRST EXP D I.D.	FINAL SHK I.D.	COMMON WIRE SIZES TO SPECS.		
					MS25190-	MS25313-	MIL-C-17
CSP222-1	24	3/64	.046	.023			
-3	20	1/16	.063	.031			
-5	16	3/32	.093	.046			
-6	14	1/8	.125	.062	A-22, A-20, A-18		
-8	10	3/16	.187	.093	A-16, A-14		
-9	8	1/4	.250	.125	A-12	A-221, A-201, A-181, A-161	RG-58/U
-11	4	3/8	.375	.187	B-10, B-8	A-141, A-121, A-222, A-202	
-13	5/16	1/2	.500	.250	B-6, B-4	A-182, A-162, A-142, A-122	
-15	7/16	3/4	.750	.375	B-2, B-1, B-01		RG-8/U, 213/U
-17	5/8	1	1.00	.500	B02		
-19	7/8	1 1/2	1.50	.750			
-21	1 1/4	2	2.00	1.00			
-23	1 3/4	3	3.00	1.50			
-24	2	4	4.00	2.00			

▲ ALL SLEEVES ARE TWO INCHES LONG & SLEEVES -11 THRU -24
ARE TO BE STAMPED TWICE 180° APART.

SLEEVE CALL UP

ON ALL PRODUCTION DWGS PART NO. OF SLEEVE TO BE AS PER
'SLEEVE NO.' COLUMN. (EXAMPLE - CSP222-2)

ON ALL RETROFIT INSTL'NS PART NO. OF SLEEVE TO BE AS PER
'SLEEVE NO.' COLUMN PLUS REQUIRED IDENT MARKING

(EXAMPLE - CSP222-2-TBI) © INACTIVE FOR NEW DESIGN SEE SHT 3

DRAWN	R.G. LAWRENCE	CLASSIFICATION	STANDARD
CHECKED	W. H. HARRIS	SLEEVE -- IDENT	CSP222
STRESSED		HEAT SHRINKABLE	
APPROVED	B. C. B. ASLEY		

SHT 1 OF 23

Issue © BE 12-2-68

REVISED & REDRAWN
BY VENDORS ON SH 2
R. G. LAWRENCE
20-3-68

⑤

SLEEVE NO.	MIL. SPEC. MATERIAL CALLOUT
CSP 222-1	M23053/5-101-9
CSP 222-3	M23053/5-102-9
CSP 222-5	M23053/5-103-9
CSP 222-6	M23053/5-104-9
CSP 222-8	M23053/5-105-9
CSP 222-9	M23053/5-106-9
CSP 222-11	M23053/5-107-9
CSP 222-13	M23053/5-108-9
CSP 222-15	M23053/5-109-9
CSP 222-17	M23053/5-110-9
CSP 222-19	M23053/5-111-9
CSP 222-21	M23-53/5-112-9
CSP 222-23	M23053/5-113-9
CSP 222-24	M23053/5-114-9

⑤ NOTE: CSP 222-11 to be used in lieu of CSP 222-10. (This substitution to be used for all existing drawings specifying CSP 222-10.)

⑥ INACTIVE FOR NEW DESIGN SEE DSC 347
SEE SHT 3

DRAWN	K. TUTTLE	CLASSIFICATION	STANDARD
CHECKED	P. TOMELIN	SLEEVE - IDENT HEAT SHRINKABLE	CSP 222
STRESSED	<i>[Signature]</i>		
APPROVED	SCHRAEDER		

3 FEB 82

SHT 2 of 3

SHT 2 REDRAWN
MIL SPEC MATERIAL CALLOUT
ADDED OKT 13 JAN 82
ISSUE ⑤ BE 12.2.88



STANDARDS SHEET

CSP222 STANDARD IS INACTIVE FOR NEW DESIGN.

INTERCHANGEABILITY TABLE

<u>INACTIVE</u>		<u>SUPERSEDED BY</u>	
<u>PART NO.</u>	<u>EXPD. I.D.</u>	<u>PART NO.</u>	<u>EXPD. I.D.</u>
CSP222-1	.046	M23053/5-101-9	.046
CSP222-3	.063	M23053/5-102-9	.063
CSP222-5	.093	DSC347-1/8-1.50-9	.125
CSP222-6	.125	DSC347-1/8-1.50	.125
CSP222-8	.187	DSC347-3/16-1.50-9	.187
CSP222-9	.250	DSC347-1/4-1.50-9	.250
CSP222-11	.375	DSC347-3/8-1.50-9	.375
CSP222-13	.500	DSC347-1/2-1.50-9	.500
CSP222-15	.750	DSC347-C/M-1.50-6H-9	
CSP222-17	1.00	DSC347-C/M-1.50-6H-9	
CSP222-19	1.50	DSC347-C/M-1.50-6H-9	
CSP222-21	2.00	DSC347-C/M-1.50-6H-9	
CSP222-23	3.00	DSC347-C/M-1.50-6H-9	
CSP222-24	4.00	DSC347-C/M-1.50-6H-9	

NOTE: The DSC347-*~1.50~9 tubing has a 2:1 heat shrink ratio.
To be installed in accordance with PPS 15.02.

<u>DRAWN</u>	EDWARDS	<u>CLASSIFICATION</u>	<u>STANDARD</u>
<u>CHECKED</u>	Kromkamp	SLEEVE IDENT HEAT SHRINKABLE	CSP 222
<u>STRESSED</u>	BE		
<u>APPROVED</u>	BE		

12-2 88

SHT 3063