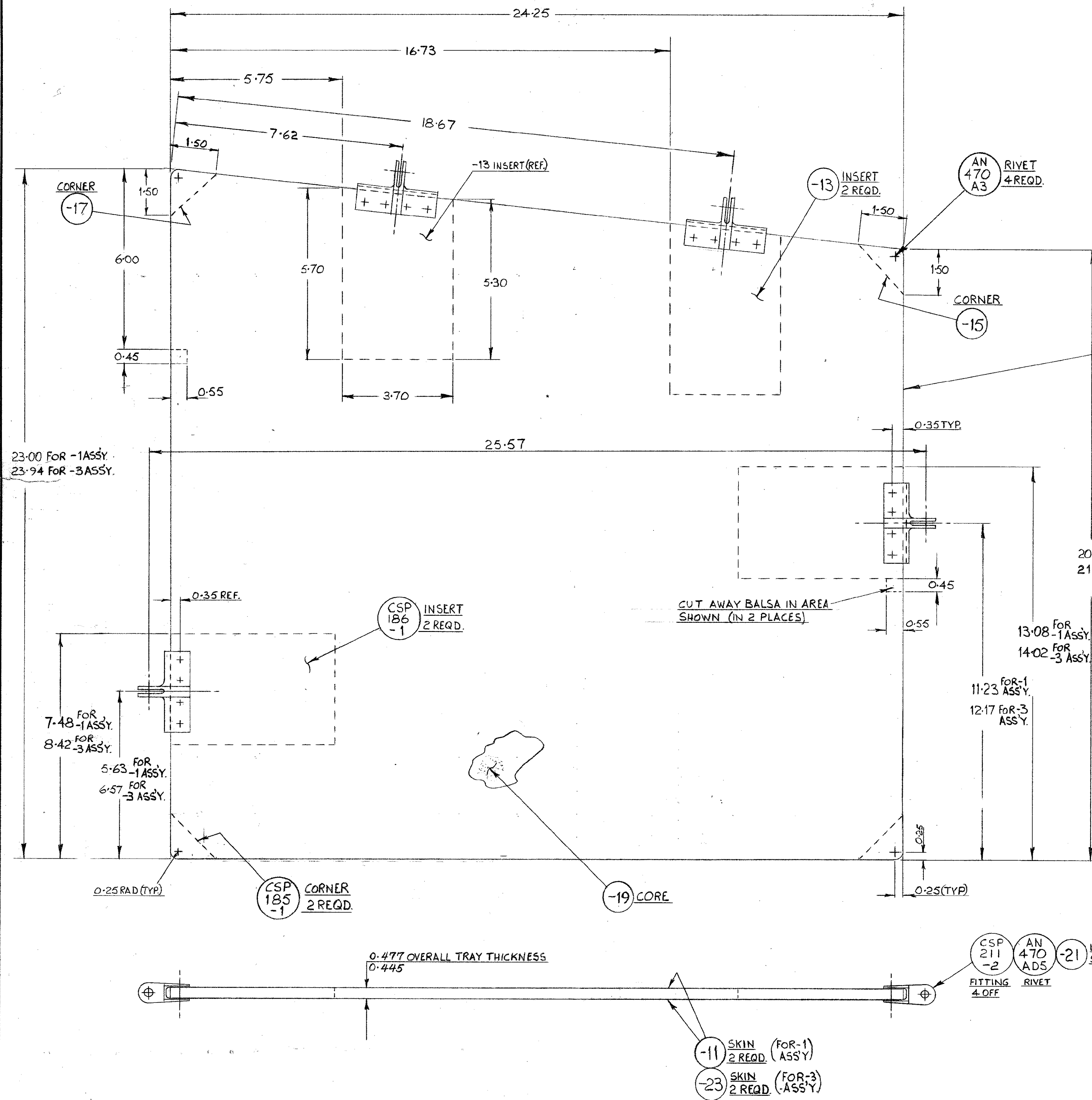


REPORT ALL DRAWING ERRORS TO ENGINEERING

REVISIONS

CHANGE ITEM NO.	DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED	STRESS	APPROVD.
A	-3 ASSY & NOTE 7 ADDED	E O 7175	10-1-68	W. J. KENN	W. J. KENN	W. J. KENN	W. J. KENN



- 1/ FOR BONDING SKINS INSERTS CORNERS & BALSA CORE APPLY THIXON PRIMER & FLEXICAST 1003 TO SKINS AS PER PPS 36.02
- 2/ CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE PANEL AREA.
- 3/ GLUE LINE NOT TO EXCEED .005 THICKNESS
- 4/ EDGES OF PANEL TO BE FREE OF ALL EXCESS ADHESIVE
- 5/ SKINS -11 TO BE CLEARED & ETCHED TO PPS 31.01
- 6/ HEAT CURE PANELS
- 7/ TREAT EDGES OF CORE WITH ONE COAT OF POLYURETHANE PAINT COLOUR GREY.

2		-23	SKIN	*032ALCLAD-2024-T4	QQ A-362					SEE NOTE 5
4	4	AN470 A3	RIVET							
16	16	AN470ADS	RIVET							
4	4	CSP211-2	FITTING							
2	2	CSP186-1	INSERT							
2	2	CSP186-1	CORNER							
AR	AR	-21	LAMINATED SHIM STOCK	ALUM ALLOY						
AR	AR	-19	CORE END GRAIN Balsa -GRADE ALL SANDED 6-9 LB. DENSITY .375THK.							
1	1	-17	CORNER	CLEAR BIRCH OR MAHOGANY						
1	1	-15								
2	2	-13	INSERT							
	2	-11	SKIN	*032ALCLAD-2024-T4	QQ-A-362					SEE NOTE 5
/		-3	PLATFORM ASSY.							
	/	-1	PLATFORM ASSY.							

-3 -1		ZONE		PART NO.		CODE		DESCRIPTION		MATERIAL		MATL SPEC		HEAT TREAT		FINISH	
QUANTITY REQ PER		LIST OF MATERIAL															
REQUIREMENTS—UNLESS OTHERWISE SPECIFIED																	
GENERAL				LIMITS				MOD NO.		EO 7175		THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO					
1. DIMS ARE IN INCHES				1. LINEAR DIMS $\pm .010$				DRAWN		WJG/bmn		DRAWING TITLE					
2. SURFACE ROUGHNESS 125 $\sqrt{\text{MAX}}$				2. SHEET OR PLATE PROFILE $\pm .032$				CHECKED		[Signature]		PLATFORM ASSY.					
3. REMOVE SHARP EDGES .015 MAX				3. ANGLES $\pm .75^\circ$				APPROVED		[Signature]		ELECTRONIC EQUIPMENT					
4. THREADS IN ACCORDANCE WITH MIL STD 7742				4. PARALLELISM $\pm .0025$				STRESS		S ₂ 1/4 inch		22.4.63					
5. HOLES IN ACCORDANCE WITH AND 10387				5. ECCENTRICITY NOT TO EXCEED .005													
				6. SYMMETRY ABOUT ALL M/C CENTER LINES .005													
DO NOT SCALE DWG																	
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO.																	
CODE IDENT NO.		DWG SIZE		DRAWING NO.		REV.		SCALE		WGT CALC		ACTUAL		SHEET		A	
71867		D		CSP223													