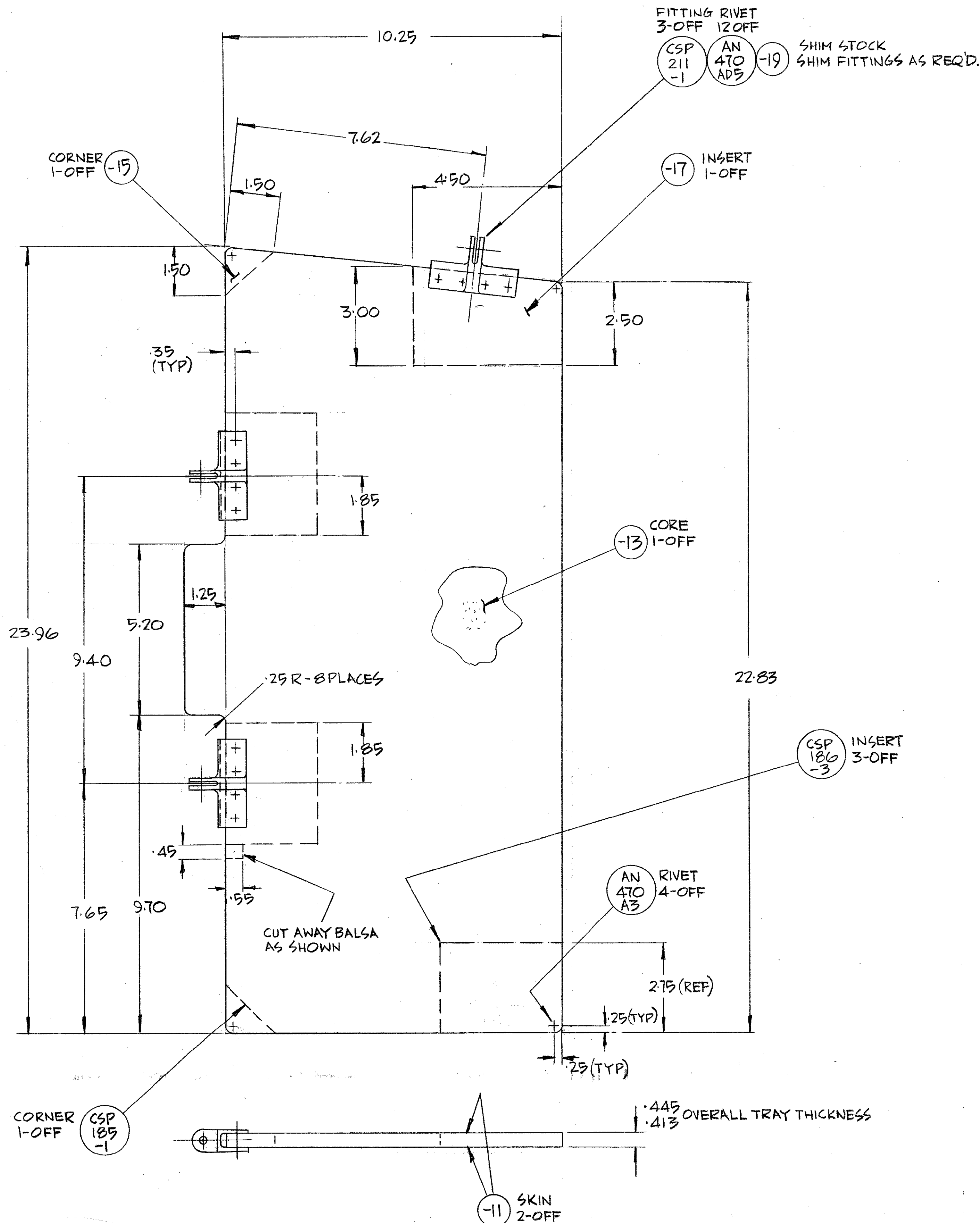


REVISIONS						
CHANGE	ITEM NO.	DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED
A		NOTE 11 ALTERED AS PER DAR 46692 NOTE 71 ADDED DAR 46860	CAS 4340	13/8/63	J. B.	AA



NOTES:

- 1 BOND SKINS, CORNERS, INSERTS & BALSA CORE TO PPS 36.02
- 2 CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE PANEL AREA.
- 3 GLUE LINE NOT TO EXCEED .005 THICKNESS.
- 4 EDGES OF PANEL TO BE FREE OF ALL EXCESS ADHESIVE.
- 5 SKINS -11 TO BE CLEARED & ETCHED TO PPS 31.01
- 6 HEAT CURE PANELS.
- 7 TREAT EDGES OF CORE WITH ONE COAT OF POLYURETHANE. PAINT COLOUR GRAY.

QUANTITY REQ PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
4		AN 470 A3		RIVET				
12		AN 470 AD9		RIVET				
3		CSP 211-1		FITTING				
3		CSP 186-3		INSERT				
1		CSP 185-1		CORNER				
AR		-19		LAMINATED SHIM STOCK	ALUM ALLOY			
1		-17		INSERT	CLEAR BIRCH			
1		-15		CORNER	MAHOGANY			
AR		-13		CORE-END GRAIN BALSA- GRADE 'ALL' Sanded 6-9 LB	DENSITY 37.5 LB/FT ³ SEE NOTES			
2		-11		SKIN	DIGALCLAD 2024 T4 QQ-A-362			
-		-1		PLATFORM SUB-ASSY				

LIST OF MATERIAL

REQUIREMENTS—UNLESS OTHERWISE SPECIFIED				MOD NO.		THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED	
GENERAL		LIMITS		E0 7175		DOWNSVIEW ONTARIO	
1. DIMS ARE IN INCHES	1. LINEAR DIMS ±.010	2. SURFACE ROUGHNESS 125 ✓ MAX	2. SHEET OR PLATE PROFILE ±.002	DRAWN	PHIPPS	MAR 16/62	DRAWING TITLE
3. REMOVE SHARP EDGES .015 MAX	3. ANGLES ±15°	4. THREADS IN ACCORDANCE WITH MIL-S-7742	4. PARALLELISM ±.0025	CHECKED	RAH		PLATFORM ASSY
5. HOLES IN ACCORDANCE WITH AND 10387	5. ECCENTRICITY NOT TO EXCEED .005	6. SYMMETRY ABOUT ALL M/C CENTER LINES .005		APPROVED	RAH		ELECTRONIC EQUIPMENT
DO NOT SCALE DWG				STRESS	M. H. C.	1.4.63	
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO. C41010				CODE IDENT NO.		DWG SIZE	DRAWING NO.
				71867		D	CSP-224
				SCALE		1:2	WGT CALC
						ACTUAL	SHEET

CSP-224 A