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de HAVILLAND

**CAGE CODE 71867
CSP STANDARD**

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DASH NO./SHEET - CROSS REFERENCE INDEX

DASH NO.	SHT	REPL BY	DASH NO.	SHT	REPL BY	DASH NO.	SHT	REPL BY
-3	1A	-23	-43	15	N/A			
-5	1A	-25	-45	16	N/A			
-7	1A	-27	-47	17	N/A			
-9	2	-29	-49	19	N/A			
-11	3	-31	-51	16	N/A			
-13	4	-33	-53	20	N/A			
-15	5	-35	-55	21	N/A			
-17	6	N/A						
-23	7	-51						
-25	7	-45						
-27	7	N/A						
-29	8	-43						
-31	9	-41						
-33	10	-49						
-35	11	N/A						
-37	12	N/A						
-37A	12	N/A						
-38	18	N/A						
-39	13	N/A						
-41	14	N/A						

LIST OF CURRENT SHEETS

SHT	1	1A	2	3	4	5	6	7	8	9	10	11	12	13
REV	L	A	C	B	B	B	A	C	C	C	C	B	B	A
SHT	14	15	16	17	18	19	20	21						
REV	A	B	B	B	B	A	-	-						

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	W. LORENZ		
STRESSED			SHEET: 1
APPROVED	S. HAMID		

-53, SHT 20 ADDED
-55, SHT 21 ADDED

L

REV: L - 18 JAN 2002

REV: K - 30 SEP 98

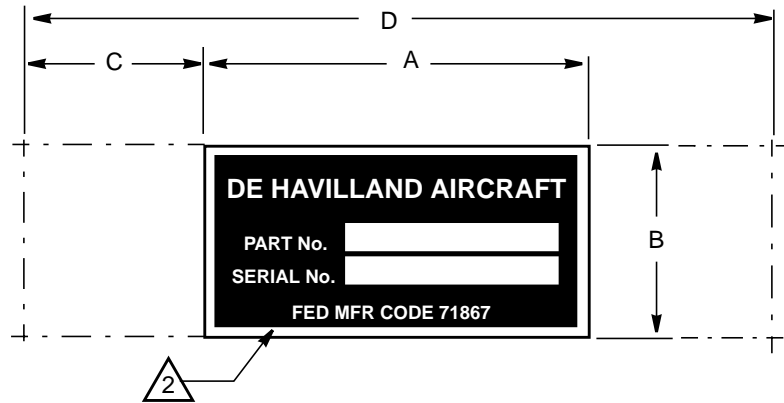
REV: J - 20 JUL 89

REV: H - 23 AUG 79

REV: G -

REV: F - 20 APR 72

APPROVED: 14 NOV 1963



LABEL		DIMENSIONS				MATERIAL
PART No.	REPLACED BY	A	B	C	D	
CSP241-3	CSP241-23	2.00	1.00	N/A	N/A	FASCAL 500G
CSP241-5	CSP241-25	2.00	1.00	N/A	N/A	.025 ALUMINUM
CSP241-7	CSP241-27	2.00	1.00	.95	3.90	QQ-A-250/5
CSP241-9	CSP241-29	SEE SHT 2 FOR LABEL & BONDING NOTES				

NOTES:

1. SILK SCREEN TO PPS 22.06

2. BACKGROUND COLOUR - BLACK TO FED STD 595 #27038

3. DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)

4. CSP241-5 & CSP241-7 LABELS TO BE ASSEMBLED TO METAL PARTS USING GENERAL ELECTRIC RTV 108 ADHESIVE OR DOW CORNING RTV 730 ADHESIVE WHEN USED IN AREAS SUBJECT TO CONTAMINATION WITH MIL-H-5606 HYDRAULIC FLUID OR MIL-L-7808 ENGINE OIL

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	---		
STRESSED	---		SHEET: 1A
APPROVED	S. HAMID		

SHT 1 REDRAWN AS SHT 1A

REV:

REV:

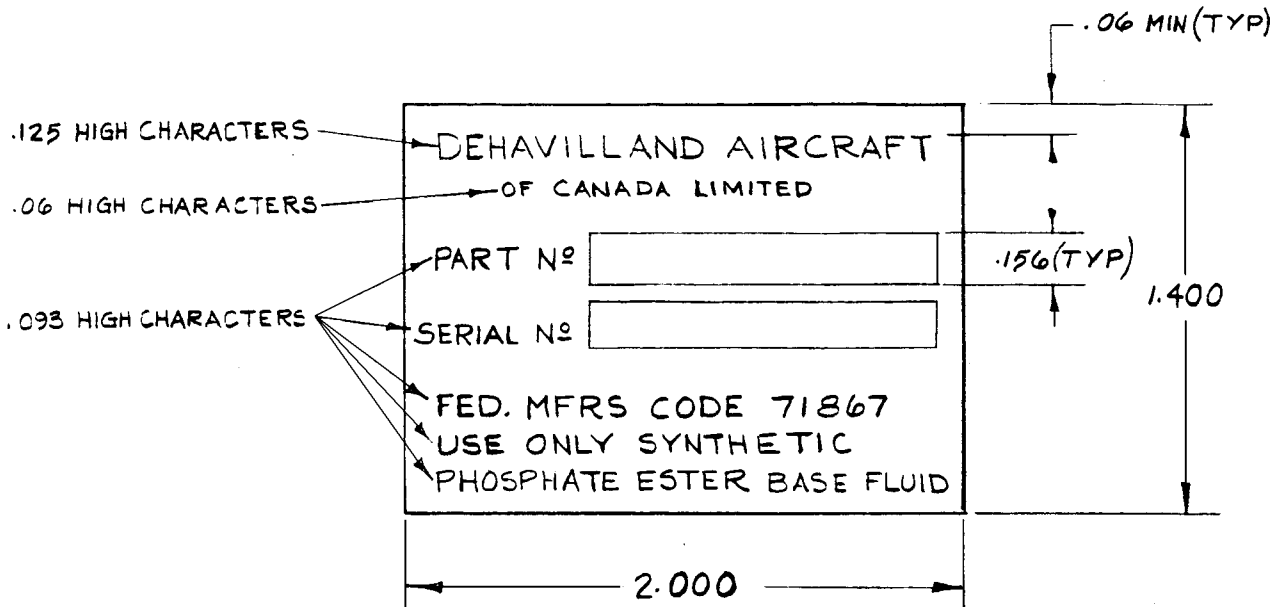
REV:

REV:

REV:

REV:

APPROVED: 30 SEP 98



MATERIAL: .025 AL. ALLOY 1100 COND O QQ-A-250/1
OR 3003 COND. O QQ-A-250/2, OR COMMERCIAL EQUIV.

FINISH: SEE NOTES

NOTES:

- LABEL TO BE COLOUR ANODIZED PER PPS 32.05
- COLOUR; PURPLE
- RECTANGLES FOLLOWING PART N° & SERIAL N°
AND ALL CHARACTERS TO BE CLEAR METAL BACKGROUND

CSP 241-9 LABEL TO BE ASSEMBLED TO METAL COMPONENTS
USING:

~~SILASTIC PRIMER 1201 (DOW CORNING)~~
ADHESIVE RTV 108 (GENERAL ELECTRIC)

Ⓒ CSP 241-9 OBSOLETE . SEE SHEET 8 FOR REPLACING LABEL
CSP 241-29 WITH CURRENT COMPANY LOGO P. LAM 20/07/89

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	R. KROMKAMP
CHECKED	F. CRACKWELL
STRESSED	---
APPROVED	S. SCHRATTNER

**LABEL - MANUFACTURERS
COMPONENT**

CSP 241

SHEET: 2

REDRAWN

Ⓒ

REV:

REV:

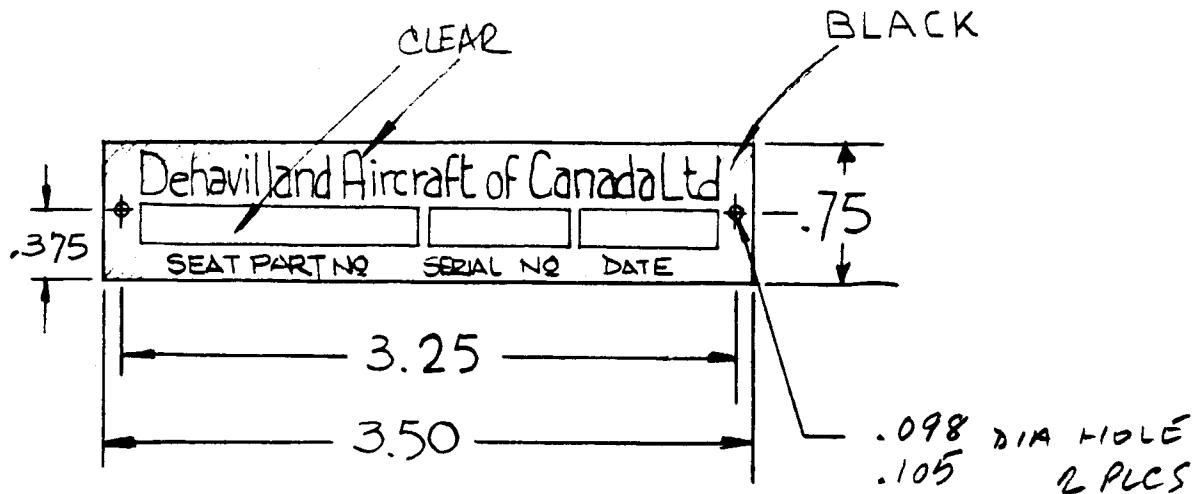
REV:

REV: C - 30 SEP 98

REV: B - 23 AUG 79

REV: A - 25 OCT 73

APPROVED: 5 JUN 1973



LABEL SHOWN IN FULL SCALE
(LAYOUT LETTERS AS SHOWN)

MATERIAL - .025 AL. ALLOY 1100 COND'O' QQA250/1

FINISH - LETTERING AND BACKGROUND TO BE CLEAR METAL. SHADED AREA TO BE SILK SCREENED TO PPS 22.06 COLOR BLACK BAKING ENAMEL

CSP 241-11 TO BE ATTACHED TO COMPONENTS USING 3/32 RIVETS

(A) CSP 241-11 OBSOLETE, SEE SHEET 9 FOR REPLACING LABEL CSP 241-31 WITH CURRENT COMPANY LOGO.

P. LAM 20/07/89

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	F. LAU	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	---		
STRESSED	---		SHEET: 3
APPROVED	S. SCHRATTNER		

REDRAWN

(B)

REV:

REV:

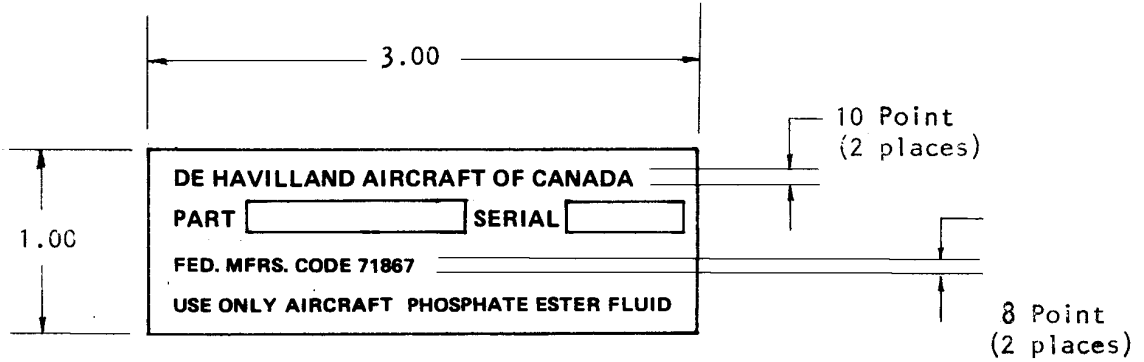
REV:

REV:

REV: B - 30 SEP 98

REV: A - 20 JUL 89

APPROVED: 20 JAN 1977



Part No. CSP 241-13

MATERIAL: .010 thick QQ-A-250/1 or commercial 1100-H14 alum. alloy.

COLOUR: Background hydraulic purple or #27142 purple to Fed.Std. 595. Characters and rectangles colour natural (silver).

CHARACTER STYLE: Univers 67

PROCESS: Screen anodize - buried characters to PPS 22.08.

ADHESIVE: Apply DSC 91-13-X adhesive tape to back.

(A) CSP 241-13 OBSOLETE, SEE SHEET 10 FOR REPLACING LABEL CSP 241-33 WITH CURRENT COMPANY LOGO PLAN 20/07/89

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	M. ROSSO
STRESSED	F. LAU
APPROVED	S. SCHRATTNER

**LABEL - MANUFACTURERS
COMPONENT**

CSP 241

SHEET: 4

REDRAWN

(B)

REV:

REV:

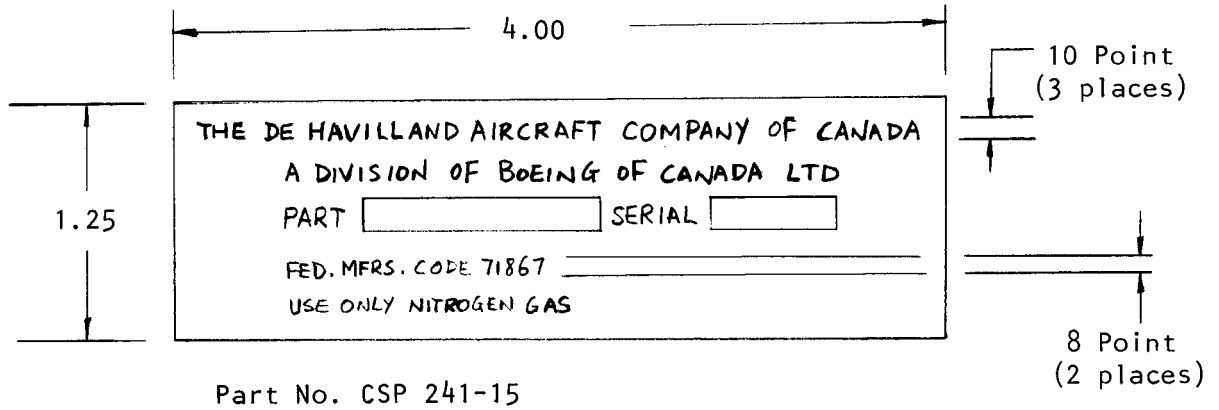
REV:

REV:

REV: B - 30 SEP 98

REV: A - 20 JUL 89

APPROVED: 9 SEP 1983



MATERIAL: .010 thick QQ-A-250/1 or commercial 1100-H14 alum. alloy.

COLOUR: Background #16473 Grey to Fed. Std. 595.
Characters and rectangles colour natural (silver).

**CHARACTER
STYLE:** Univers 67

PROCESS: Screen anodize - buried characters to PPS 22.08.

ADHESIVE: Apply DSC 91-13-X adhesive tape to back.

Ⓐ CSP 241-15 OBSOLETE SEE SHEET 11 FOR REPLACING
LABEL CSP 241-35 WITH CURRENT COMPANY LOGO. P. LAM
20/07/89

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	D. MOSS		
STRESSED	S. CHENG		SHEET: 5
APPROVED	E. AUK		

REDRAWN

B

REV:

REV:

REV:

REV:

REV: B - 30 SEP 98

REV: A - 20 JUL 89

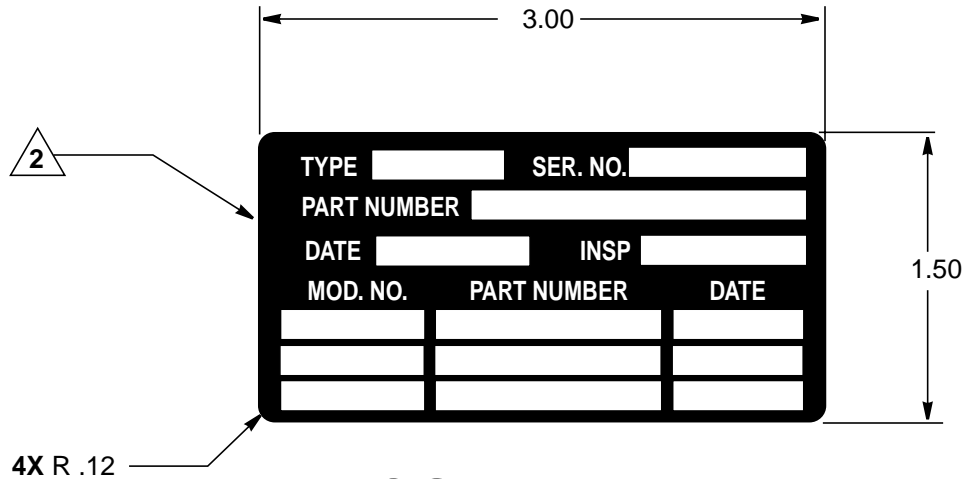
APPROVED: 28 JAN 1988

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CSP241-17

MATERIAL: ALUMINUM ALLOY, 1100-H14, .010 THICKNESS

QQ-A-250/1 H14 or COMMERCIAL EQUIVALENT

ADHESIVE: APPLY DSC 91-13-X PSA TAPE TO BACK

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08
2. BACKGROUND COLOUR - BLACK TO FED STD 595 #27038
3. DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)
4. CHARACTER STYLE - UNIVERS 67, 10 POINT
5. PART MARK BACK SIDE OF LABEL, INK STAMP TO PPS 15.01
6. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	R. KROMKAMP
STRESSED	F. LAU
APPROVED	SCHRATTNER

**LABEL - MANUFACTURERS
COMPONENT**

CSP 241

SHEET: 6

REDRAWN COMPLETE
NOTES 5 & 6 ADDED

(A)

REV:

REV:

REV:

REV:

REV:

REV: A - 30 SEP 98

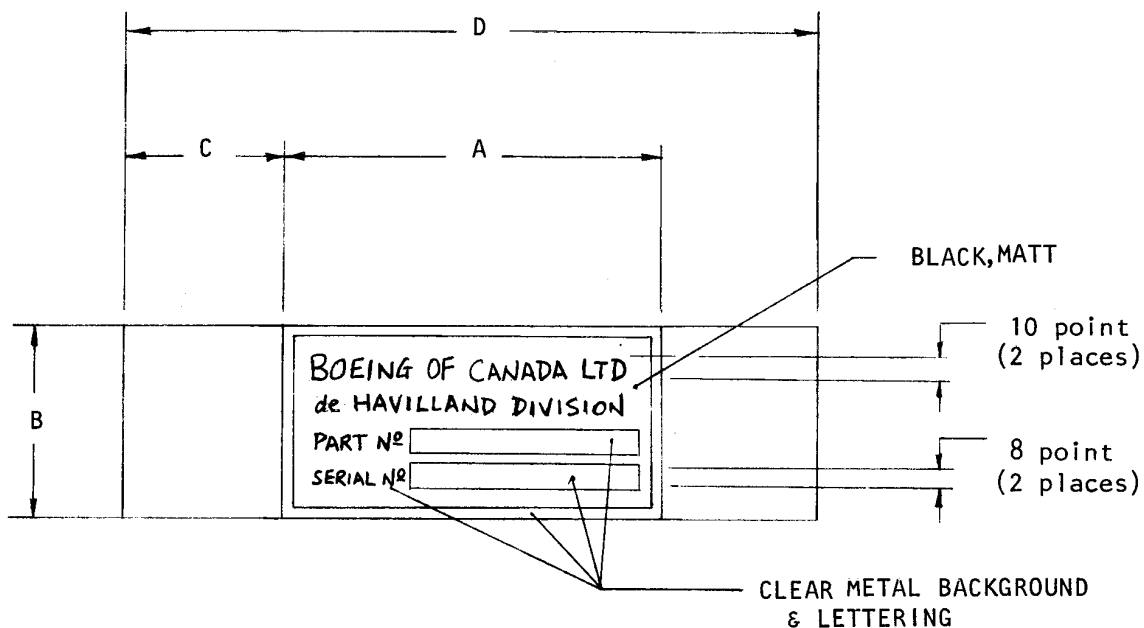
APPROVED: 11 MAY 1988

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SILKSCREEN TO PPS 22.06



PART NO.	A	B	C	D	MATERIAL	REPLACING
CSP 241-23	2.00	1.00	-	-	DSC 85-2D	CSP 241-3
CSP 241-25	2.00	1.00	-	-	.025 QQA-250/5 T3	CSP 241-5
CSP 241-27	2.00	1.00	.95	3.90	.025 QQA-250/5 T3	CSP 241-7

⚠ PRE LCC 5319
FOR POST LCC 5319
SEE SHT 16
in File 92/06/4 .

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	R. KROMKAMP
STRESSED	M. ELLIOTT
APPROVED	R. KROMKAMP

**LABEL - MANUFACTURERS
COMPONENT**

CSP 241

SHEET: 7

REDRAWN



REV:

REV:

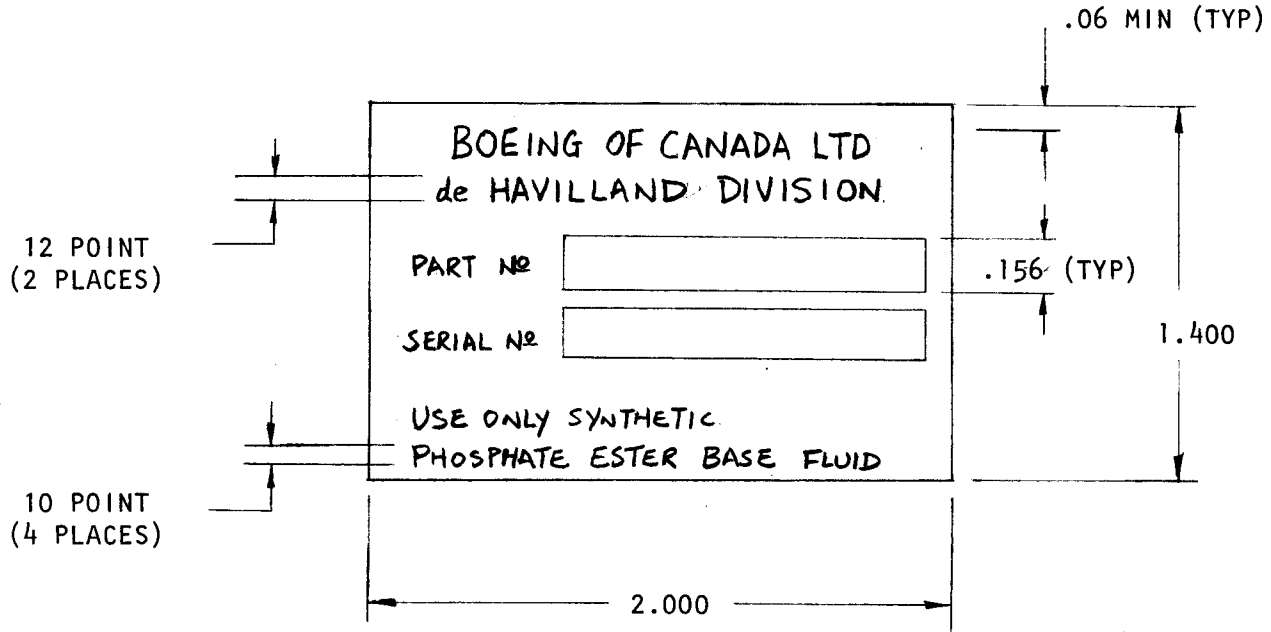
REV:

REV: C 30 SEP 98

REV: B - 4 OCT 92

REV: A - 18 OCT 89

APPROVED: 25 JUL 1989



CSP 241-29 (REPLACING CSP 241-9)

MATERIAL: .025 AL.AL 1100 COND. 0 QQ-A-250/1
OR 3003 COND. 0 QQ-A-250/2, OR COMMERCIAL EQUIV.

FINISH: SEE NOTES

NOTES:

- LABEL TO BE COLOUR ANODIZED PER PPS 32.05
- COLOUR: PURPLE
- RECTANGLES FOLLOWING PART # AND SERIAL # AND ALL CHARACTERS TO BE CLEAR METAL BACKGROUND

PRE LCC 5319
FOR POST LCC 5319
SEE SHT 15
M. Parker 92/06/11

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	R. KROMKAMP
STRESSED	M. ELLIOTT
APPROVED	R. KROMKAMP

**LABEL - MANUFACTURERS
COMPONENT**

CSP 241

SHEET: 8

REDRAWN

©

REV:

REV:

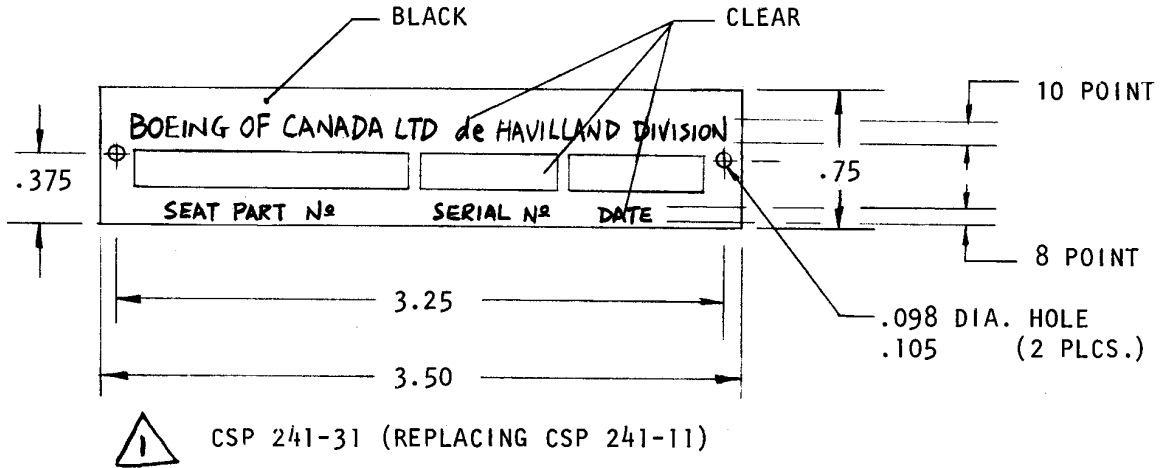
REV:

REV: C - 30 SEP 98

REV: B - 4 OCT 92

REV: A - 18 OCT 89

APPROVED: 25 JUL 1989



MATERIAL: .025 AL. ALLOY 1100 COND. 0, QQ-A-250/1 OR COMMERCIAL EQUIVALENT

FINISH: LETTERING AND BACKGROUND TO BE CLEAR METAL, SHADED AREA TO BE SILK SCREENED TO PPS 22.06 COLOUR BLACK BAKING ENAMEL.

TO BE ATTACHED TO COMPONENTS USING 3/32 RIVETS.

① PRE LCC 5319
FOR POST LCC 5319
SEE SHT 14
M. Pallen 92/06/11

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	R. KROMKAMP
STRESSED	M. ELLIOTT
APPROVED	R. KROMKAMP

**LABEL - MANUFACTURERS
COMPONENT**

CSP 241

SHEET: 9

REDRAWN

③

REV:

REV:

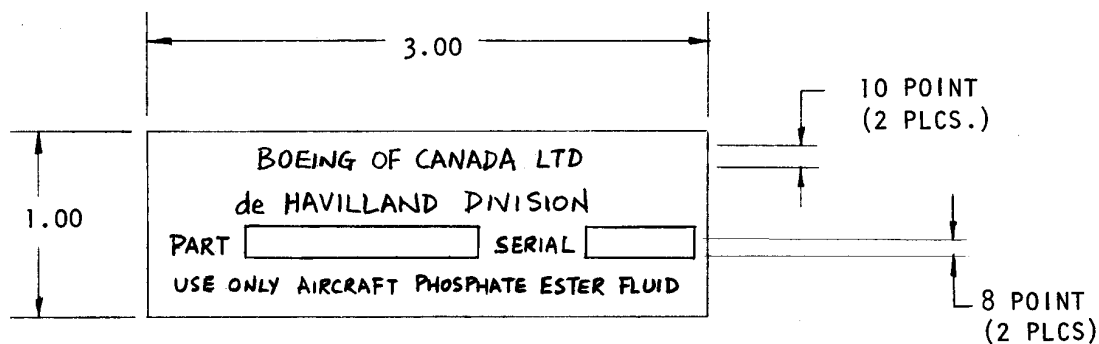
REV:

REV: C - 30 SEP 98

REV: B - 4 OCT 92

REV: A - 18 OCT 89

APPROVED: 25 JUL 1989



PART NO. CSP 241-33 (REPLACING CSP 241-13)

MATERIAL: .010 THICK QQ-A-250/1 OR COMMERCIAL 1100-H14 ALUM. ALLOY

COLOUR: BACKGROUND HYDRAULIC PURPLE OR #27142 PURPLE TO FED. STANDARD 595.
 CHARACTERS AND RECTANGLES COLOUR NATURAL (SILVER)

CHARACTER UNIVERS 67
 STYLE:

PROCESS: SCREEN ANODIZE - BURIED CHARACTERS TO PPS 22.08

ADHESIVE: APPLY DSC 91-13-X ADHESIVE TAPE TO BACK

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	R. KROMKAMP		
STRESSED	M. ELLIOTT		SHEET: 10
APPROVED	R. KROMKAMP		

REDRAWN

REV:

REV:

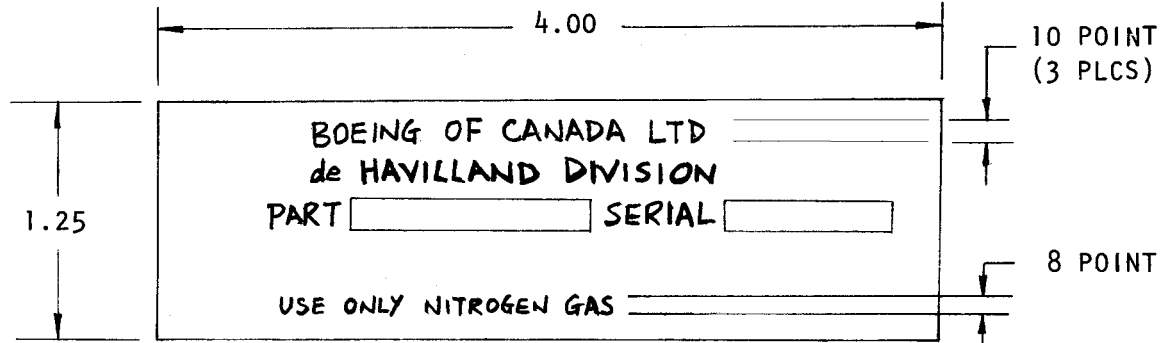
REV:

REV: C - 30 SEP 98

REV: B - 5 SEP 90

REV: A - 18 OCT 89

APPROVED: 25 JUL 1989



PART NO. CSP 241-35 (REPLACING CSP 241-15)

MATERIAL: .010 THICK, QQ-A-250/1 OR COMMERCIAL 1100-H14 ALUM. ALLOY

COLOUR: BACKGROUND #16473 GREY TO FED. STANDARD 595
CHARACTERS AND RECTANGLES COLOUR NATURAL (SILVER)

CHARACTER
STYLE: UNIVERS 67

PROCESS: SCREEN ANODIZE - BURIED CHARACTERS TO PPS 22.08.

ADHESIVE: APPLY DSC 91-13-X ADHESIVE TAPE TO BACK.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	R. KROMKAMP
STRESSED	M. ELLIOTT
APPROVED	R. KROMKAMP

**LABEL - MANUFACTURERS
COMPONENT**

CSP 241

SHEET: 11

REDRAWN

(B)

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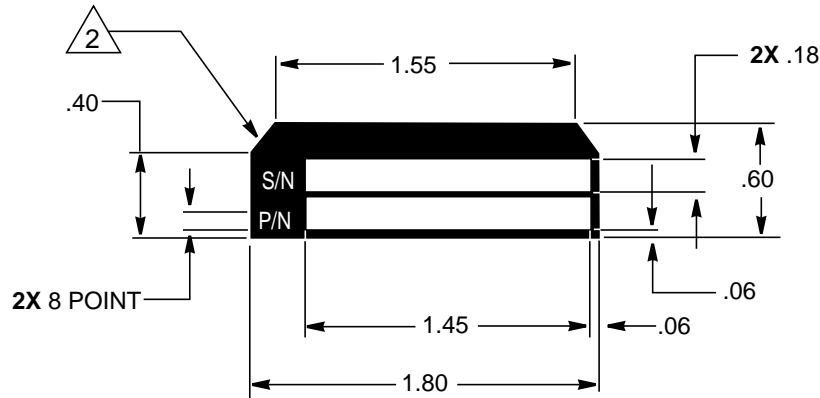
REV:

REV:

REV: B-30 SEP 98

REV: A-18 OCT 89

APPROVED: 25 JUL 1989



PART NO.	MATERIAL	ADHESIVE
CSP241-37	1100-H14 ALUMINUM ALLOY, .010 THK QQ-A-250/1 or COMMERCIAL EQUIVALENT	APPLY DSC91-13-2 PSA TAPE TO BACK
CSP241-37A		NONE

MATERIAL: SEE TABLE

ADHESIVE: SEE TABLE

FINISH: SEE NOTES

NOTES:

- SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08
- BACKGROUND COLOUR - BLACK TO FED STD 595 #27038
- DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)
- CHARACTER STYLE - UNIVERS 67
- PART MARK - INK STAMP TAG PER PPS 15.01
- ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	S. HANDLEY	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	P. LAM		
STRESSED	F. LAU		SHEET: 12
APPROVED	M. PALKA		

REDRAWN COMPLETE
NOTES 5 & 6 ADDED

(B)

REV:

REV:

REV:

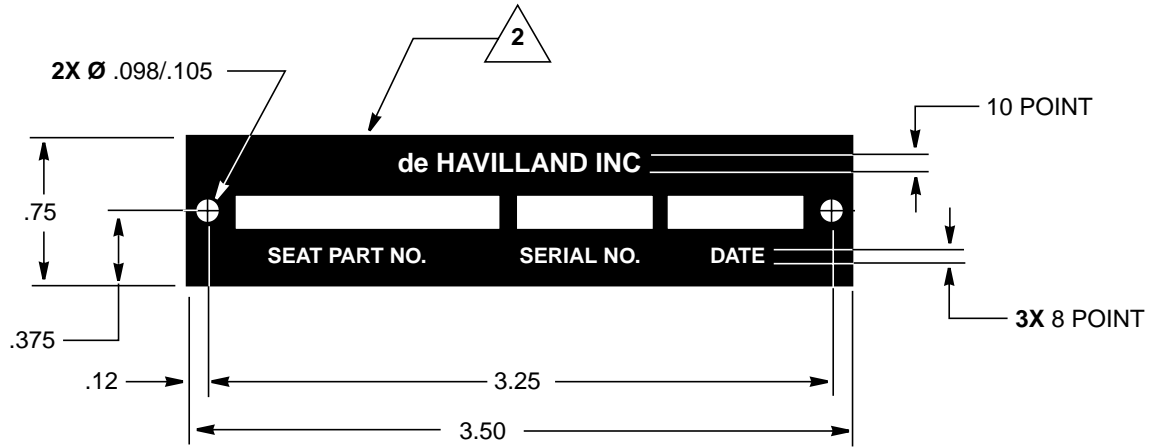
REV:

REV: B - 30 SEP 98

REV: A - 26 SEP 91

APPROVED:

APPROVED:



CSP241-41

MATERIAL: ALUMINUM ALLOY, 1100-H14, .025 THICKNESS
QQ-A-250/1 H14 or COMMERCIAL EQUIVALENT

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08 - NO ADHESIVE REQ'D
2. BACKGROUND COLOUR - BLACK TO FED STD 595 #27038
3. DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)
4. CHARACTER STYLE - UNIVERS 67
5. CSP241-41 REPLACES CSP241-31 (POST LCC5319)
6. PART MARK BACK SIDE OF LABEL, INK STAMP TO PPS 15.01
7. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	S. HANDLEY	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	P. LAM		
STRESSED	F. LAU		SHEET: 14
APPROVED	M. PALKA		

REDRAWN COMPLETE
NOTES 6 & 7 ADDED

(A)

REV:

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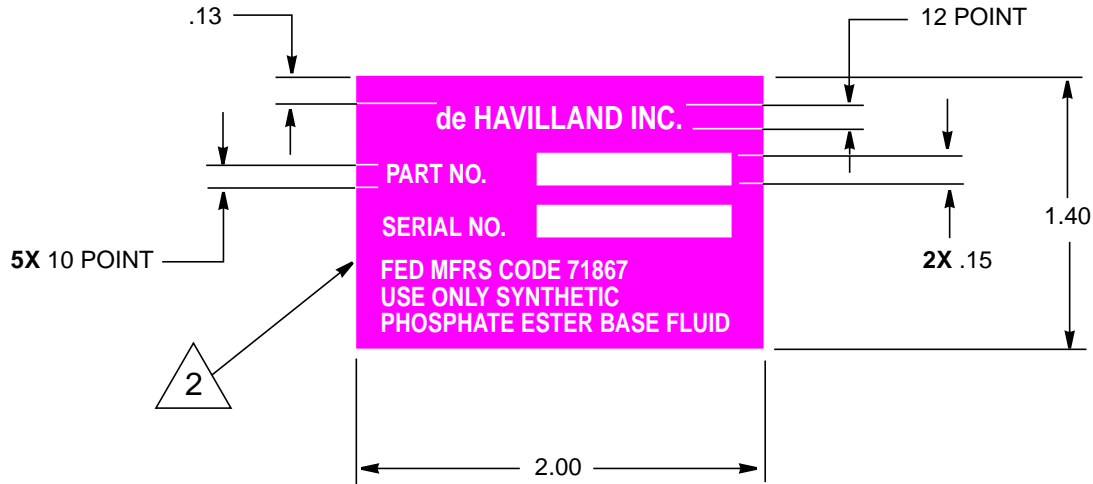
REV:

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REV: A - 30 SEP 98

APPROVED:



CSP241-43

MATERIAL: ALUMINUM ALLOY, 1100-H14, .025 THICKNESS

QQ-A-250/1 H14 or COMMERCIAL EQUIVALENT

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08 - NO ADHESIVE REQ'D
2. BACKGROUND COLOUR - HYD PURPLE or PURPLE TO FED STD 595 #27142
3. DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)
4. CHARACTER STYLE - UNIVERS 67
5. CSP241-43 REPLACES CSP241-29 (POST LCC5319)
6. PART MARK BACK SIDE OF LABEL, INK STAMP TO PPS 15.01
7. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	S. HANDLEY	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	P. LAM		
STRESSED	F. LAU		SHEET: 15
APPROVED	M. PALKA		

REDRAWN COMPLETE
NOTES 6 & 7 ADDED

(B)

REV:

REV:

REV:

REV:

REV: B - 30 SEP 98

REV: A

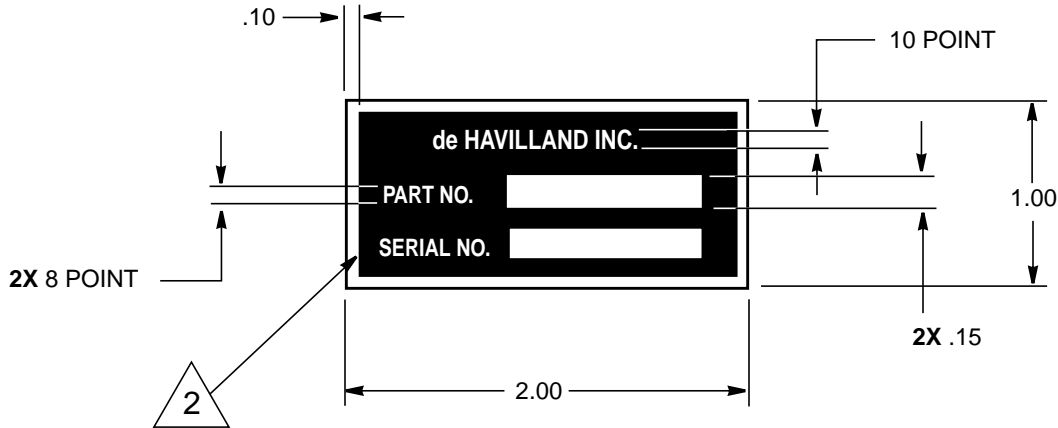
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PART NO.	MATERIAL	REPLACES
CSP241-45	1100-H14 ALUMINUM ALLOY, .010 THK QQ-A-250/1 or COMMERCIAL EQUIVALENT	CSP241-25
CSP241-51	DSC85-2D	CSP241-23

MATERIAL: SEE TABLE

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08 - NO ADHESIVE REQ'D
2. BACKGROUND COLOUR - BLACK TO FED STD 595 #27038
3. DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)
4. CHARACTER STYLE - UNIVERS 67
5. PART MARK BACK SIDE OF LABEL, INK STAMP TO PPS 15.01
6. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	S. HANDLEY	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	P. LAM		
STRESSED	F. LAU		SHEET: 16
APPROVED	M. PALKA		

REDRAWN COMPLETE
NOTES 5 & 6 ADDED

(B)

REV:

REV:

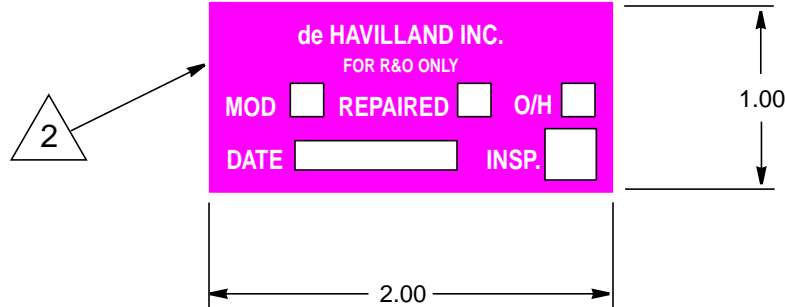
REV:

REV:

REV: B - 30 SEP 98

REV: A - 23 MAR 94

APPROVED:



CSP 241-47

MATERIAL: ALUMINUM ALLOY, 1100-H14, .025 THICKNESS

QQ-A-250/1 H14 or COMMERCIAL EQUIVALENT

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08 - NO ADHESIVE REQ'D
2. BACKGROUND COLOUR - HYD PURPLE or PURPLE TO FED STD 595 #27142
3. DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)
4. CHARACTER STYLE - UNIVERS 67
5. PART MARK BACK SIDE OF LABEL, INK STAMP TO PPS 15.01
6. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	S. HANDLEY	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	P. LAM		
STRESSED	F. LAU		SHEET: 17
APPROVED	M. PALKA		

REDRAWN COMPLETE
NOTES 5 & 6 ADDED

(B)

REV:

REV:

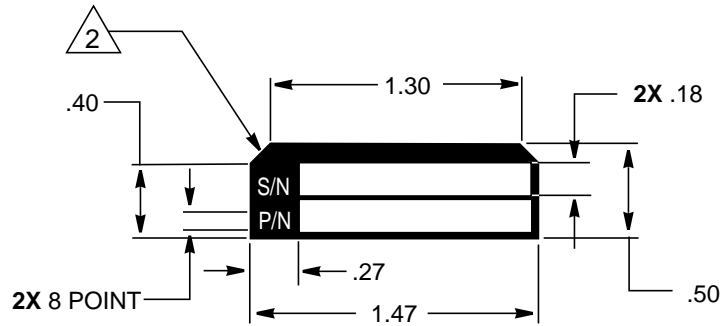
REV:

REV:

REV: B - 30 SEP 98

REV: A - 23 MAR 94

APPROVED:



CSP 241-38

MATERIAL: ALUMINUM ALLOY, 1100-H14, .010 THICKNESS

QQ-A-250/1 H14 or COMMERCIAL EQUIVALENT

ADHESIVE: APPLY DSC91-13-2 PSA TAPE TO BACK

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08
2. BACKGROUND COLOUR - BLACK TO FED STD 595 #27038
3. DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)
4. CHARACTER STYLE - UNIVERS 67
5. PART MARK - INK STAMP TAG PER PPS 15.01
6. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	S. HANDLEY	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	P. LAM		
STRESSED	F. LAU		SHEET: 18
APPROVED	M. PALKA		

REDRAWN COMPLETE
NOTES 5 & 6 ADDED

(B)

REV:

REV:

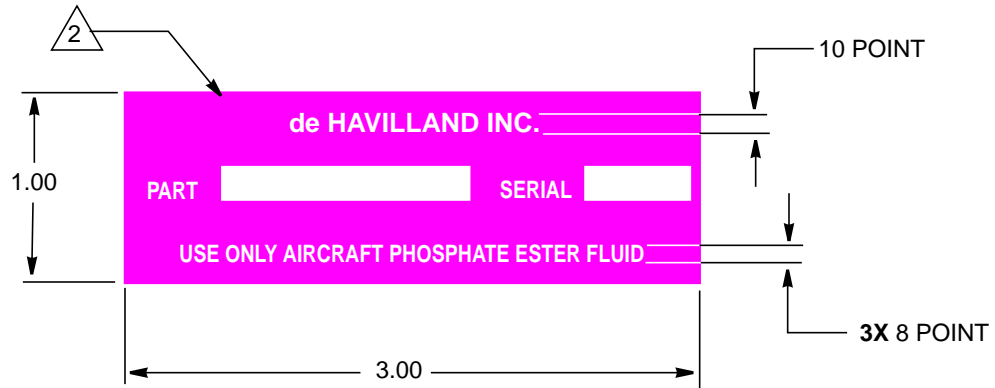
REV:

REV:

REV: B - 30 SEP 98

REV: A - 19 OCT 92

APPROVED:



CSP 241-49

MATERIAL: ALUMINUM ALLOY, 1100-H14, .010 THICKNESS

QQ-A-250/1 H14 or COMMERCIAL EQUIVALENT

ADHESIVE: APPLY DSC91-13-X PSA TAPE TO BACK

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08
2. BACKGROUND COLOUR - HYD PURPLE or PURPLE TO FED STD 595 #27142
3. DATA BLOCKS AND CHARACTERS CLEAR METAL (SILVER)
4. CHARACTER STYLE - UNIVERS 67
5. CSP241-49 REPLACES CSP241-33 (POST LCC5319)
6. PART MARK BACK SIDE OF LABEL, INK STAMP TO PPS 15.01
7. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	D.S. M-RUTKAY
CHECKED	R. KROMKAMP
STRESSED	D. TODD
APPROVED	M. PALKA

**LABEL - MANUFACTURERS
COMPONENT**

CSP 241

SHEET: 19

REDRAWN COMPLETE
NOTES 6 & 7 ADDED

(A)

REV:

REV:

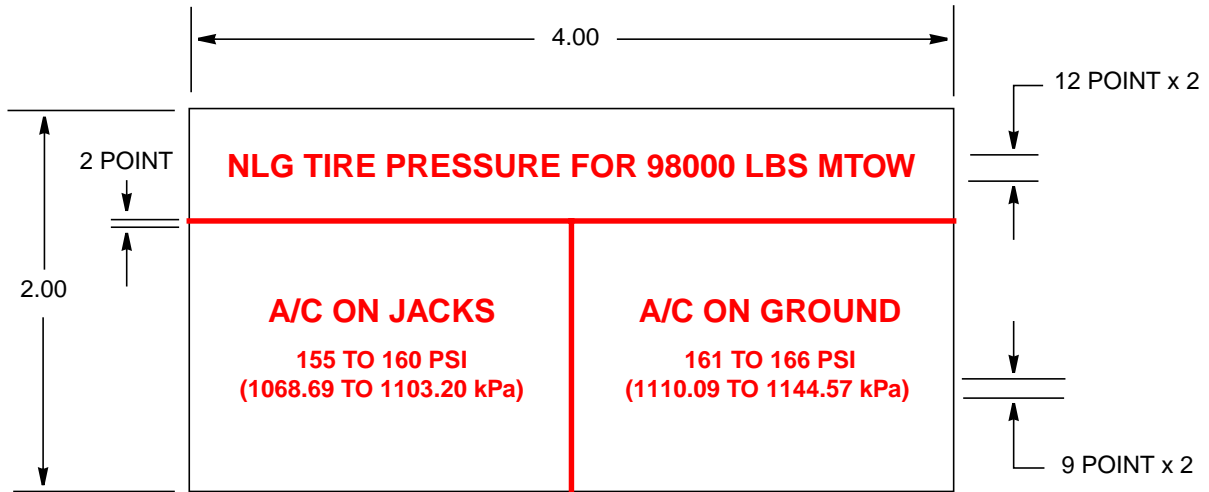
REV:

REV:

REV:

REV: A - 30 SEP 98

APPROVED:



CSP 241-53

MATERIAL: ALUMINUM ALLOY, 1100-H14, .010" THICK

QQ-A-250/1 H14 or COMMERCIAL EQUIVALENT

ADHESIVE: APPLY DSC91-13-X PSA TAPE TO BACK

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08
2. BACKGROUND COLOUR - CLEAR METAL (SILVER)
3. CHARACTERS AND LINES - RED TO FED STD 595 #11105
4. CHARACTER STYLE - UNIVERS 67
5. PART MARK BACK SIDE OF LABEL, INK STAMP TO PPS 15.01
6. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	B. EDWARDS		
STRESSED	-----		SHEET: 20
APPROVED	C. D'ORSOGNA		

REV:

REV:

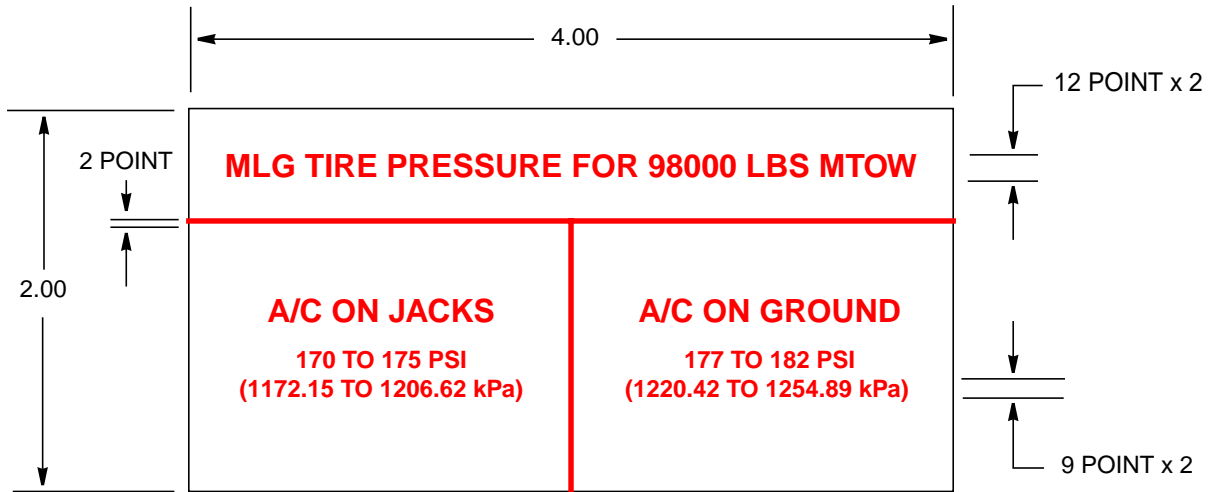
REV:

REV:

REV:

REV:

APPROVED: 18 JAN 2002



CSP 241-55

MATERIAL: ALUMINUM ALLOY, 1100-H14, .010" THICK

QQ-A-250/1 H14 or COMMERCIAL EQUIVALENT

ADHESIVE: APPLY DSC91-13-X PSA TAPE TO BACK

FINISH: SEE NOTES

NOTES:

1. SCREEN ANODIZE BURIED CHARACTERS TO PPS 22.08
2. BACKGROUND COLOUR - CLEAR METAL (SILVER)
3. CHARACTERS AND LINES - RED TO FED STD 595 #11105
4. CHARACTER STYLE - UNIVERS 67
5. PART MARK BACK SIDE OF LABEL, INK STAMP TO PPS 15.01
6. ARTWORK AND POSITIVE FILM AVAILABLE FROM PAYLOADS GROUP

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	LABEL - MANUFACTURERS COMPONENT	CSP 241
CHECKED	B. EDWARDS		
STRESSED	-----		SHEET: 21
APPROVED	C. D'ORSOGNA		