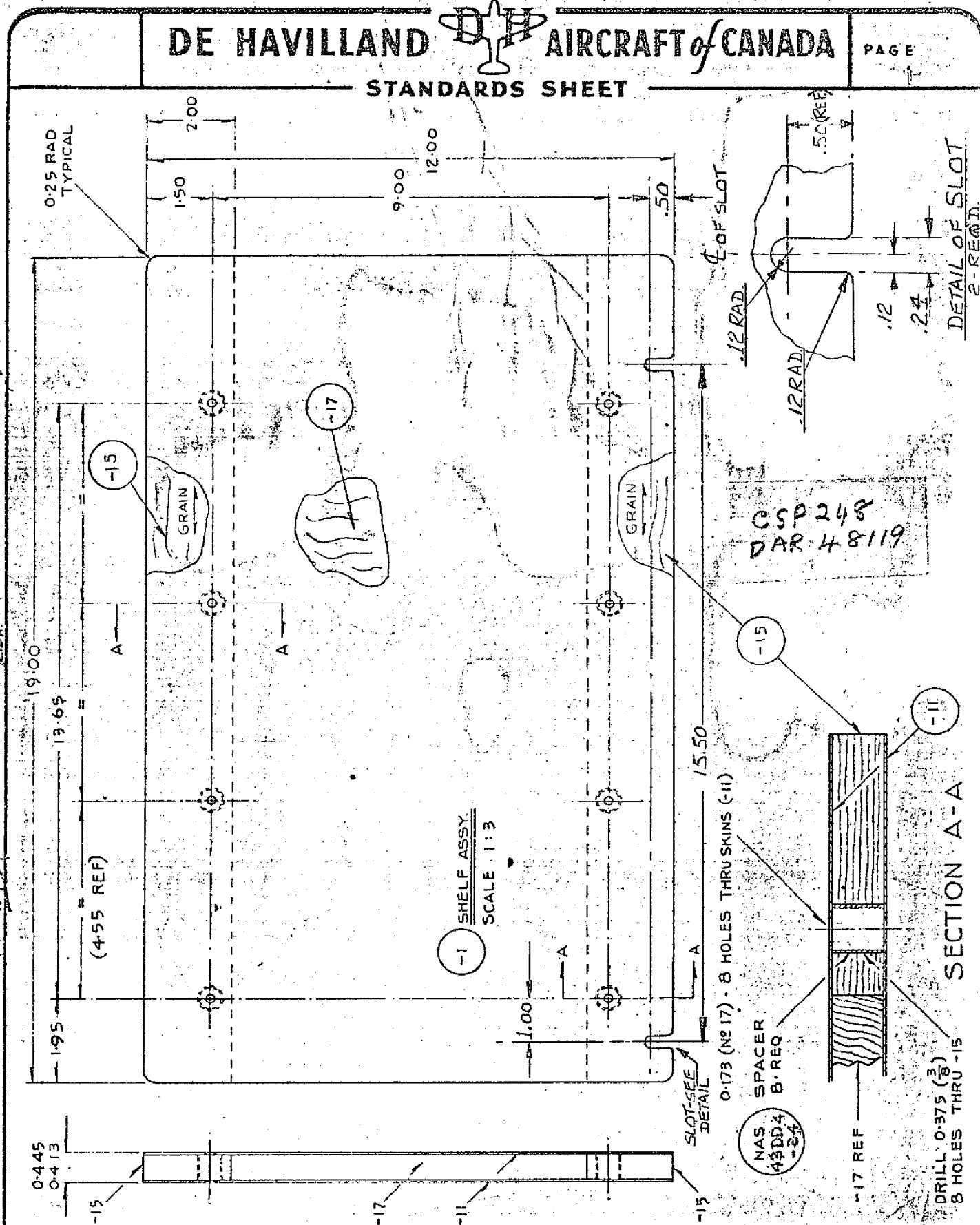


SEE TWO (B) REDRAWN SHT. TWO ADDED (C) SLOT DETAIL DIMENSIONS [2] NAS 43DD4-24
 ADDED 6 JULY 64 WAS
 R.M. NEWBOLD. 8/24



DRAWN	SPGUNG-APR 64	CLASSIFICATION	STANDARD
CHECKED	S. SCHRATNER	SHELF ASSEMBLY	CSP-248
STRESSED		ELECTRONIC EQUIPMENT	
APPROVED			

List Of Material

Quantity Req. Per	Part Number	Description	Material	Material Specification	Heat Treat	Finish
- 1						
---	- 1	Shelf Assy.				
2	- 11	Skin	.016 Alclad	QQ-A-362	T3	
2	- 15	Strip-Edge	Clear Birch			
1	- 17	Core-End Grain Balsa - Grade "All"-Sanded 6-9 lb. Density .375 Thick				
8	NAS 43DD4-24 Spacer					
AR		Polyurethane Paint	Colour Grey			

NOTES:

1. Core materials to be flat and smooth over entire panel area.
3. For bonding skins and strips apply per PPS 36.02.
5. Edges of shelf to be free of excess adhesive.
6. Treat edges of shelf with one (1) coat of polyurethane paint - colour grey.

DRAWN	S. SCHRATNER	CLASSIFICATION	STANDARD
CHECKED		SHELF ASSEMBLY ELECTRONIC EQUIPMENT	CSP-248
STRESSED			
APPROVED			

APRIL 64

2 OF 2 FMC 71867

NAS 43DD4-24
WAS 43-3
DAR 48119 6 JULY 64

(B)

6 MARCH 64
NEWBOLD

NOTES: - DELETED
NOTE 2: SKINS (-) TO BE CLEANED
8 ETCHED TO PPS 31.01

NOTE 4: GLUE LINE NOT TO EXCEED
.005 IN THICKNESS

(A)

AT BIRCH - DELETED
(I) CAST - GLUE # 1003
(II) PRIMER - THIXON
(III) AT-15 MATERIAL - "CLEAR BIRCH"
WAS "CLEAR BIRCH OR MAHOGANY"

(A)