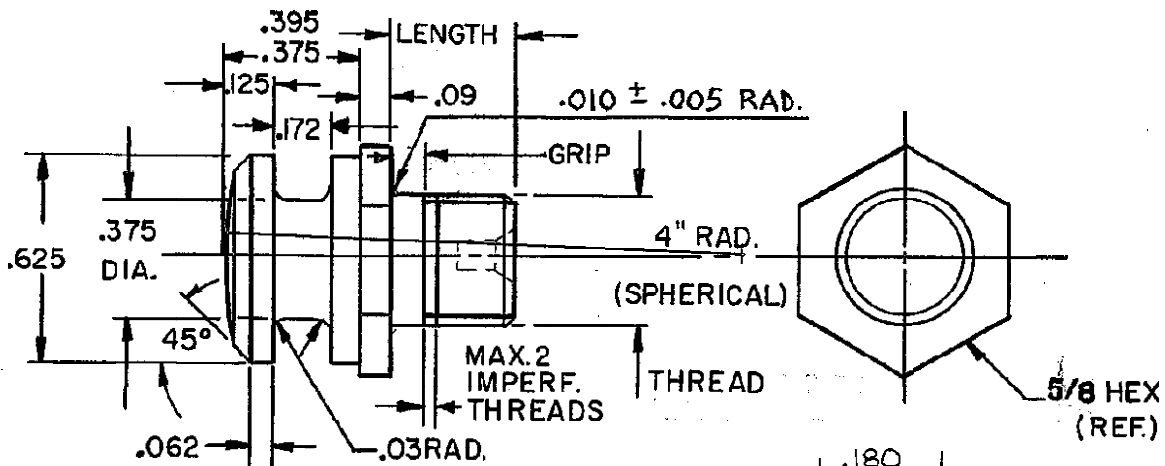


E.O.
7179

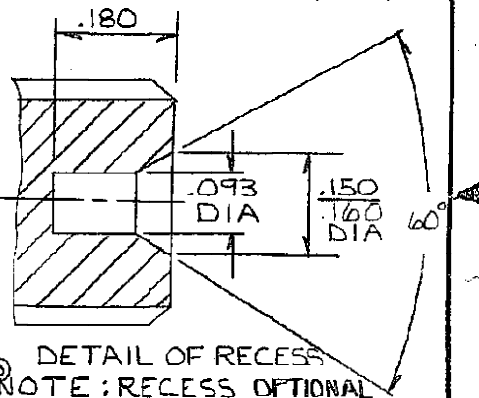
DE HAVILLAND AIRCRAFT of CANADA

PAGE 1

STANDARDS SHEET



THREAD	DASH NO	LENGTH	GRIP
3/8 x 24 UNF-2A	-1	.38	.03
3/8 x 24 UNF-2A	-3	.75	.20
5/16 x 24 UNF-2A	-5	.60	.20



MATERIAL - 5/8 HEX ST. BAR MIL-S-5000,

SAE 4340, COND. F.150-175 KSI, E1 FINISH.

EMBRITTLMENT RELIEVE TO PPS 33.01

Scale - Twice full size.

NOTE: ALTERNATE MATERIAL - 5/8 HEX ST. BAR
MIL-S-6758 FINAL HEAT TREAT 150-175 KSI
TO PPS 30.04, E1 FINISH.
EMBRITTLMENT RELIEVE TO PPS 33.01

DRAWN	BIRKENSHAW	CLASSIFICATION	STANDARD
CHECKED	JWS	STUD - CARGO TIEDOWN	CSP 253
STRESSED	Walt		
APPROVED	Randy		

FMC 71867

RECESS

OPTIONAL

23 JUN 73

2 MAR 77 D.LINTS

-5 ADDED

THREAD COLUMN ADDED

13 JUN 75 D.LINTS

ALTERNATE MATL

ADDED SEE NOTE

RECESS

ADDED

4 JUN 75 D.LINTS