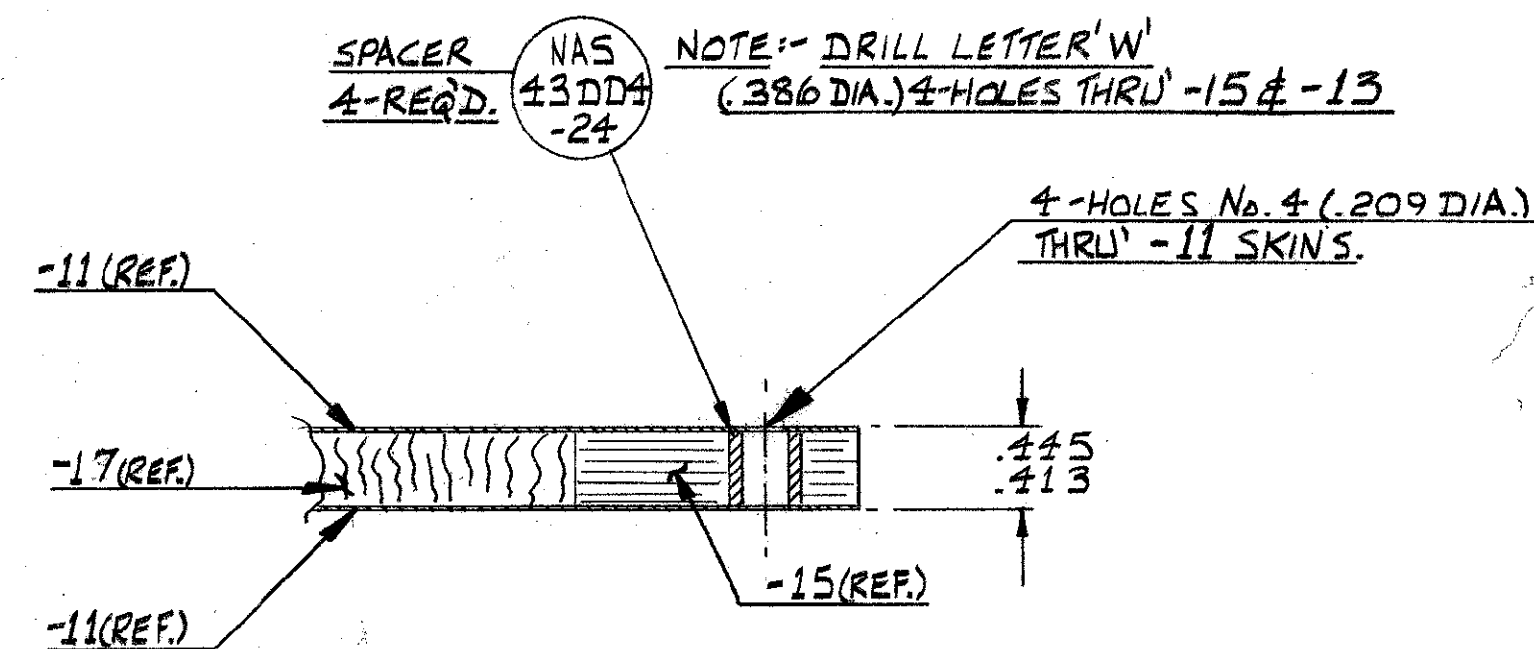
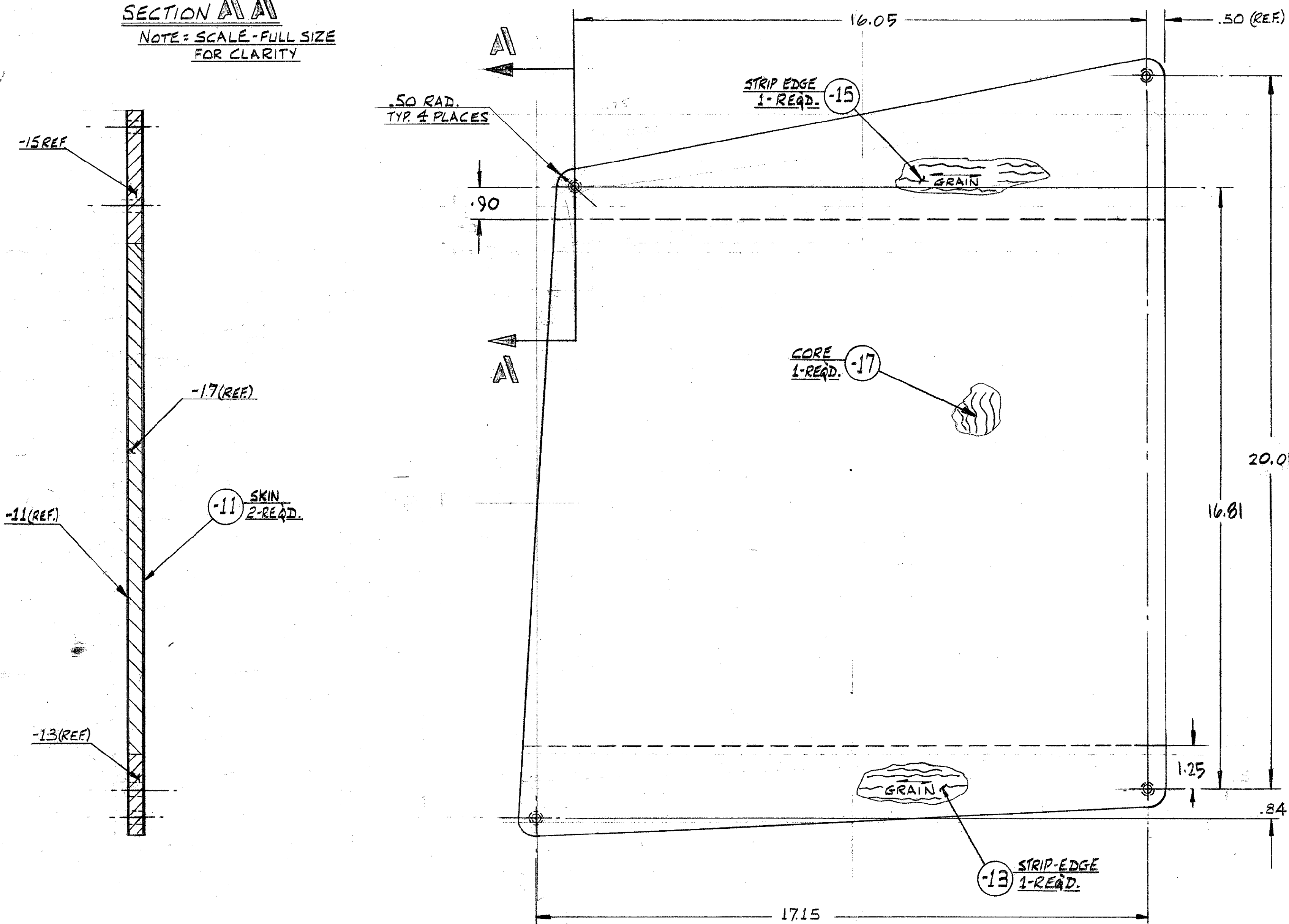


CHANGE	ITEM NO.	DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED	STRESS	APPROV.
A		DIM. 20.01 WAS 19.05, DIM. 16.81 WAS 16.85 AND DIM. .84 WAS .80.	E.O. 7230	FEB 10/65	PPH			



SECTION A-A
NOTE:- SCALE - FULL SIZE FOR CLARITY



NOTE:- DIM'S. ARE AT 90°
SHELF OUTLINE IS TANGENTIAL TO .50 RADS

-1 SHELF ASSY.

NOTES:-

1. CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE AREA.
2. FOR BONDING SKINS & STRIPS APPLY PER PPS 36.02.
3. EDGES OF SHELF TO BE FREE OF EXCESS ADHESIVE.
4. TREAT EDGES OF SHELF WITH ONE (1) COAT OF POLYURETHANE PAINT - COLOR GREY.

	NR			POLYURETHANE PAINT	COLOR - GREY				
	4	NAS43DD4-24		SPACER					
	1	-17		CORE - END GRAIN BALSA	GRADE ALL SANDED 6-9 LBS. DENSITY .375 THICK.				
	1	-15		STRIP - EDGE	CLEAR BIRCH				
	1	-13		STRIP - EDGE	CLEAR BIRCH				
	2	-11		SKIN	.016 ALCLAD	QA-A-362	T3		
	-1	-1		SHELF ASSEMBLY					

QUANTITY REQ PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH	
LIST OF MATERIAL									
REQUIREMENTS—UNLESS OTHERWISE SPECIFIED				MOD NO.	E0 7230				
GENERAL		LIMITS		DRAWN	NEWBOLD 5 OCT 64				
1. DIMS ARE IN INCHES		1. SHARP DIMS ±.010		CHECKED	RKH 26 JUN 65				
2. SURFACE ROUGHNESS 125 √ MAX		2. SLEET OR FLAT PROPE ±.032		APPROVED	RKH 25 JUN 65				
3. REMOVE SHARP EDGES .015 MAX		3. ANGLES ±1/4°		STRESS	2 WDW 11/2/65				
4. THREADS IN ACCORDANCE WITH MS-S-7742		4. PARALLELISM ±.0025		THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO DRAWING TITLE SHELF ASSY. ELECTRONIC EQUIPMENT					
5. HOLES IN ACCORDANCE WITH AND 10387		5. ECCENTRICITY NOT TO EXCEED .005							
		6. SYMMETRY ABOUT ALL M/C CENTER LINES .005							
DO NOT SCALE DWG									
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO.				CODE IDENT NO.		DWG SIZE	DRAWING NO.	RELEASE	REV.
				71867		D	CSP 258	E0	A
				SCALE HALF		WGT G/MC	ACTUAL	SHEET	

NEXT ASSY	USED ON	NO. REQD. PER A/C	EFFY
PART NO.			
CSP 258-1			