

REPORT ALL DRAWING ERRORS TO ENGINEERING

SPACER
4-REQD.

NAS
43DD4
-24

NOTE:- DRILL LETTER 'W'
(.386 DIA) 4-HOLES THRU' -15 & -13

4-HOLES No. 4 (.209 DIA.)
THRU -11 SKINS

-11 (REF.)

-17 (REF.)

-11 (REF.)

-15 (REF.)

-445
-413

The diagram shows a cross-section of a multi-layered structure. From left to right, the layers are: a wavy-textured layer, a cross-hatched layer, a solid grey layer, and a solid black layer. There are four vertical holes passing through the cross-hatched and solid grey layers. Dimension lines indicate various thicknesses and positions: '-11 (REF.)' points to the top of the wavy layer; '-17 (REF.)' points to the bottom of the wavy layer; '-11 (REF.)' points to the top of the cross-hatched layer; '-15 (REF.)' points to the bottom of the solid grey layer; and '-445' and '-413' indicate the total and core thicknesses of the solid black layer. A note specifies '4-HOLES No. 4 (.209 DIA.) THRU -11 SKINS' pointing to the holes. Another note says 'NOTE:- DRILL LETTER 'W' (.386 DIA) 4-HOLES THRU' -15 & -13' pointing to the holes. A circular callout points to the cross-hatched layer with the text 'SPACER 4-REQD.' and 'NAS 43DD4 -24'.

SECTION A-A

NOTE: SCALE FULL SIZE FOR CLARITY

-15(REF)

-17(REF)

-11(REF)

-13(REF)

-11 SKIN 2-READ.

.50 RAD.
TYP 4 PLACES

1.00

15.30

.50(REF.)

STRIP EDGE
1-READ.

-15

GRAIN

CORE
1-READ.

-17

17.81

20.00

.80

.84

16.40

-13 STRIP EDGE
1-READ.

GRAIN

	DAC.G		
NEXT ASSY	USED ON	NO. REQ. PER A/C	E
PART NO.	CS0259-1		

1. CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE AREA.
2. FOR BONDING SKINS & STRIPS APPLY PER PPS. 36.02.
3. EDGES OF SHELF TO BE FREE OF EXCESS ADHESIVE.
4. TREAT EDGES OF SHELF WITH ONE(1) COAT OF POLYURETHANE PAINT - COLOR GREY.

[illegible]