

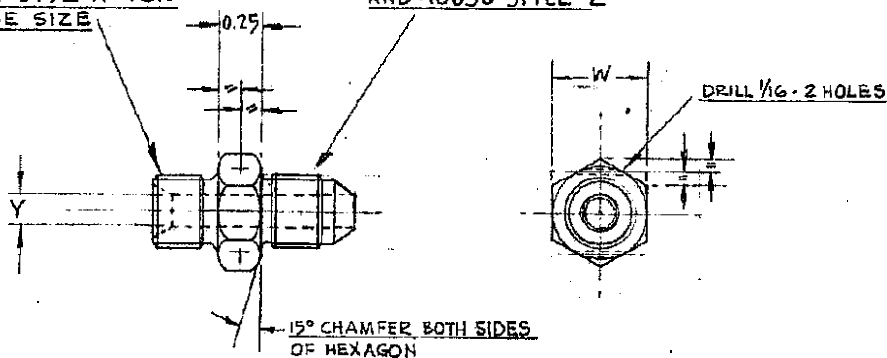
PREPARED C.N. BELL
CHECKED
DATE FEB. 1 1949

DE HAVILLAND AIRCRAFT OF CANADA
POSTAL STATION "L" TORONTO
NIPPLE-TUBE THRD TO B.S.P. THREAD
STANDARD DIMENSIONS

PAGE 1 OF 1
REPORT
TYPE CSP 26

THREAD "B"
FITTING END IN ACCORDANCE
WITH DRG. CDS 2 STYLE "A" FOR
APPLICABLE TUBE SIZE

THREAD "A"
FITTING END IN ACCORDANCE WITH DRG.
AND-10056 STYLE "E"



REMOVE ALL BURRS & SHARP EDGES

"A" THREAD.

TUBE O/D	TUBE I/D	TUBE WALL THICKNESS	TUBE MATERIAL	TUBE THREAD	1/8	1/4	3/8	1/2	3/4	1	5/8
3/16	1/8 B.S.P.	-2-3	-4-3								
1/4	1/4 B.S.P.	-2-4	-4-4	-6-4							
5/16	3/8 B.S.P.	-2-5	-4-5	-6-5	-8-5						
3/8	1/2 B.S.P.			-6-6	-8-6						
7/16	5/8 B.S.P.					-6-7	-8-7				
1/2	1" B.S.P.						-6-8	-8-8	-12-8		10-8
3/8	3/4 B.S.P.							-8-10	-12-10		10-10
3/4	1 1/4 B.S.P.								-12-12	-16-12	10-12
1"	1 1/2 B.S.P.									-16-16	

DIM. "W" & TOLERANCE AS SPECIFIED FOR LARGE FITTING END.
DIM. "Y" & TOLERANCE AS SPECIFIED FOR SMALL FITTING END.

MATERIAL - STEEL SPECN SAE 1025 OR COMM FREE TURNING STEEL - CADMIUM PLATED
BRASS SPECN B11 OR COMM FREE TURNING BRASS - CADMIUM PLATED
ALUM SPECN 24 ST ANODIZED

PART NUMBERING - IN ALL CASES THE FIRST DASH NO. WILL INDICATE AMERICAN THREADS
THE SECOND DASH NO. BRITISH THREADS

EXAMPLE OF PT. No. - CSP 25-6-6 3/8 TUBE TO 3/8 B.S.P. STEEL
CSP 25B-6-4 3/8 TUBE TO 1/4 B.S.P. BRASS
CSP 25D-6-4 3/8 TUBE TO 1/4 B.S.P. ALUM

ISSUE No.	1									PART No.	CSP 26
AUTHORITY											

FMC 71867 17