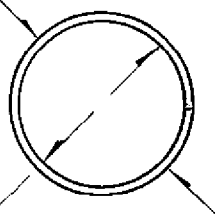


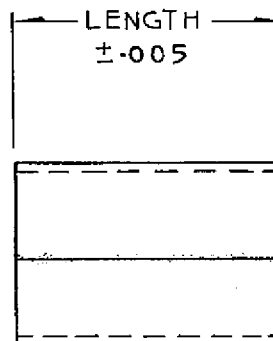
STANDARDS SHEET

NOTE - CSP-264 ARE SPECIAL LENGTH OF BUSHINGS MADE FROM STANDARD GARLOCK BUSHING PARTS AS TABLED IN CSP-264 SHEETS 2 & 3. THESE ARE MACHINED TO THE REQUIRED LENGTH, AND THE SHARP EDGES ON THE INSIDE & OUTSIDE DIAMETERS ARE REMOVED. CARE SHALL BE TAKEN NOT TO DAMAGE THE BEARING SURFACE OF THE BUSHING.

HOUSING BORE DIA



SHAFT DIA



REMOVE
SHARP
EDGES

EXAMPLE OF PART NUMBERING —

CSP-264-6-10 = $\frac{3}{8}$ BUSHING BORE DIA × $\frac{5}{8}$ INCH LONG
(MADE FROM GARLOCK PART NO 06-DU-12)

BASIC
NUMBER

2ND DASH NUMBER INDICATES BUSHING LENGTH
IN $\frac{1}{16}$ TH INCH INCREMENTS

1ST DASH NUMBER DENOTES BUSHING BORE DIAMETER
IN $\frac{1}{16}$ TH INCH INCREMENTS

THE LETTERS "DU" DENOTES THE TRADEMARK FOR A BEARING MATERIAL CONSISTING OF A STEEL BACKING ONTO WHICH IS SINTERED A LAYER OF POROUS BRONZE IMPREGNATED WITH TEFLON AND LEAD POWDER.

GARLOCK BUSHINGS MAY BE OBTAINED FROM GARLOCK OF CANADA, LTD.

DRAWN	SFG:UNC-OCT 65	CLASSIFICATION	STANDARD
CHECKED	SCHRATNER	BUSHING - DU, SPLIT SPECIAL LENGTH	CSP-264 SHEET 1 OF 3
STRESSED			
APPROVED			

3 DEC 65

FMC-71867



STANDARDS SHEET

GARLOCK STANDARD STOCK OF DU BUSHINGS

L E N G T H

NOMINAL	DIMENSIONS FOR FINISHING											
	BUSHING BORE DIA	HOUSING BORE DIA	STANDARD RUNNING CLEARANCE									
			SHAFT DIAMETER	HOUSING BORE	$\frac{3}{16}$	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1
$\frac{3}{16}$		$\frac{1}{4}$	.1865 .1858	.2503 .2497		03 DU 04						
$\frac{1}{4}$		$\frac{5}{16}$	.2490 .2481	.3128 .3122		04 DU 04	04 DU 06					
$\frac{5}{16}$		$\frac{3}{8}$	.3115 .3106	.3753 .3747			05 DU 06	05 DU 08				
$\frac{3}{8}$		$\frac{15}{32}$	.3740 .3731	.4691 .4684	06 DU 03		06 DU 06	06 DU 08		06 DU 12		
$\frac{7}{16}$		$\frac{17}{32}$	.4365 .4355	.5316 .5309				07 DU 08		07 DU 12		
$\frac{1}{2}$		$\frac{19}{32}$	.4990 .4980	.5941 .5934	08 DU 03	08 DU 04	08 DU 06	08 DU 08	08 DU 10		08 DU 14	
$\frac{9}{16}$		$\frac{21}{32}$	.5615 .5605	.6566 .6559				09 DU 08	09 DU 10	09 DU 12		
$\frac{5}{8}$		$\frac{23}{32}$	.6240 .6230	.7192 .7184	10 DU 03	10 DU 04		10 DU 08	10 DU 10	10 DU 12	10 DU 14	
$\frac{11}{16}$		$\frac{25}{32}$	.6865 .6855	.7817 .7809							11 DU 14	
$\frac{3}{4}$		$\frac{7}{8}$	.7491 .7479	.8755 .8747	12 DU 03	12 DU 04	12 DU 06	12 DU 08		12 DU 12		12 DU 16

DRAWN - SFEUNG-OCT65

CLASSIFICATION

STANDARD

CHECKED - SCHRATNER

STRESSED

APPROVED - 863

BUSHING - DU, SPLIT
SPECIAL LENGTH

CSP-264

SHEET 2 OF 3.

3 DEC 65

FMC-71867

DE HAVILLAND



AIRCRAFT of CANADA

PAGE

3

STANDARDS SHEET

GARLOCK STANDARD STOCK OF DU BUSHINGS

L E N G T H

NOMINAL BUSHING BORE DIA	NOMINAL HOUSING BORE DIA	DIMENSIONS FOR FINISHING		L E N G T H									
		STANDARD RUNNING CLEARANCE	SHAFT DIAMETER	HOUSING BORE	.250	.375	.500	.750	1.000	1.250	1.500	1.750	2.000
.812	.937		.8116 .8104	.9380 .9372				13DU12	13DU18				
.875	1.000		.8741 .8729	1.0005 .9997	14DU04	14DU06		14DU12	14DU16				
1.000	1.125		.9991 .9979	1.1255 1.1247			16DU08	16DU12	16DU16	16DU24			
1.125	1.281		1.1238 1.1226	1.2818 1.2808		18DU06		18DU12	18DU16				
1.250	1.406		1.2488 1.2472	1.4068 1.4058		20DU06		20DU12	20DU16	20DU20		20DU28	
1.375	1.531		1.3738 1.3722	1.5318 1.5308					22DU16			22DU28	
1.500	1.656		1.4988 1.4972	1.6568 1.6558					24DU16	24DU20	24DU24		24DU32
1.625	1.781		1.6238 1.6222	1.7818 1.7808					26DU16		26DU24		
1.750	1.937		1.7487 1.7471	1.9381 1.9371					28DU16		28DU24		28DU32
1.875	2.062		1.8737 1.8721	2.0633 2.0621									
2.000	2.187		1.9987 1.9969	2.1883 2.1871			32DU08		32DU16		32DU24	32DU28	32DU32
2.250	2.437		2.2507 2.2489	2.4377 2.4365								36DU28	36DU32
2.500	2.687		2.5011 2.4993	2.6881 2.6869					40DU16				40DU32

DRAWN - SFGUNG - OCT 65
 CHECKED - SCHRATTNER
 STRESSED
 APPROVED - D.S.B.

3 DEC 65

CLASSIFICATION

BUSHING - DU, SPLIT
 SPECIAL LENGTH

STANDARD

CSP-264

SHEET 3 OF 3

FMC-71867

① 13 DU18 ADDED
 21-12-77 RRR
 ② 2.25" DIA. ADDED
 K.T. 17 JUNE 80 F

③ 2 1/2" DIA. ADDED
 D.L. 26.2.74

④ REDRAWN D.L. 4 FEB 74
 1 1/2 DIA TO 2" ADDD