

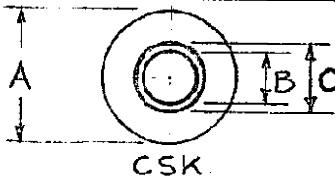
DE HAVILLAND



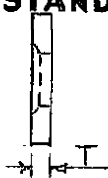
AIRCRAFT of CANADA

PAGE

STANDARDS SHEET



CSK



PLAIN



.032 (BELOW
1/4" DIA.)
.062 (1/4" DIA.
AND ABOVE)

Bolt Size	CS Part No.		A Dia.	B. Dia.		C. Dia.		T	Flatness Tol. - Max.
	Plain	CSK		Max.	Min.	Max.	Min.		
#4	CSP273-4	—	.312	.145	.120	—	—	—	.007
#6	CSP273-6	—	.375	.169	.144	—	—	—	.007
#8	CSP273-8	—	.375	.194	.169	—	—	—	.007
#10	CSP273-10	—	.438	.228	.198	—	—	—	.007
1/4	CSP273-416	GSP273-4160	.531	.260	.252	.344	.334	.078	.007
5/16	-516	516C	.593	.324	.315	.406	.396	.078	.007
3/8	-616	616C	.687	.388	.378	.495	.483	.078	.007
7/16	-716	716C	.781	.451	.441	.557	.543	.078	.007
1/2	-816	816C	.875	.515	.504	.620	.604	.078	.007
9/16	-916	916C	.968	.579	.568	.687	.667	.078	.010
5/8	-1016	1016C	1.062	.643	.631	.785	.765	.078	.010
3/4	-1216	1216C	1.250	.770	.757	.910	.890	.078	.010
7/8	-1416	1416C	1.437	.897	.884	1.035	1.015	.078	.010
1	-1616	1616C	1.625	1.025	1.010	1.160	1.140	.078	.010
1-1/8	-1816	1816C	1.875	1.150	1.135	1.285	1.265	.078	.010
1-1/4	-2016	2016C	2.125	1.275	1.260	1.447	1.427	.094	.010
1-3/8	-2216	2216C	2.313	1.400	1.385	1.572	1.552	.094	.015
1-1/2	-2416	2416C	2.500	1.525	1.510	1.697	1.677	.094	.015

Material: Cor. Res. Steel (A-286) AMS 5525 or (AMS5735; AMS5737)
Heat Treat: 125,000 to 145,000 psi
Finish: Passivate

Washer faces shall be parallel within .002 inch. These washers are for use with bolts up to 160,000 psi.

DRAWN	LINFORTH	CLASSIFICATION	STANDARD
CHECKED	S. SCHRAITNER	WASHERS (A286)	CSP 273 SHEET 1 of 2
STRESSED			
APPROVED	WLB		

11 JUNE 63