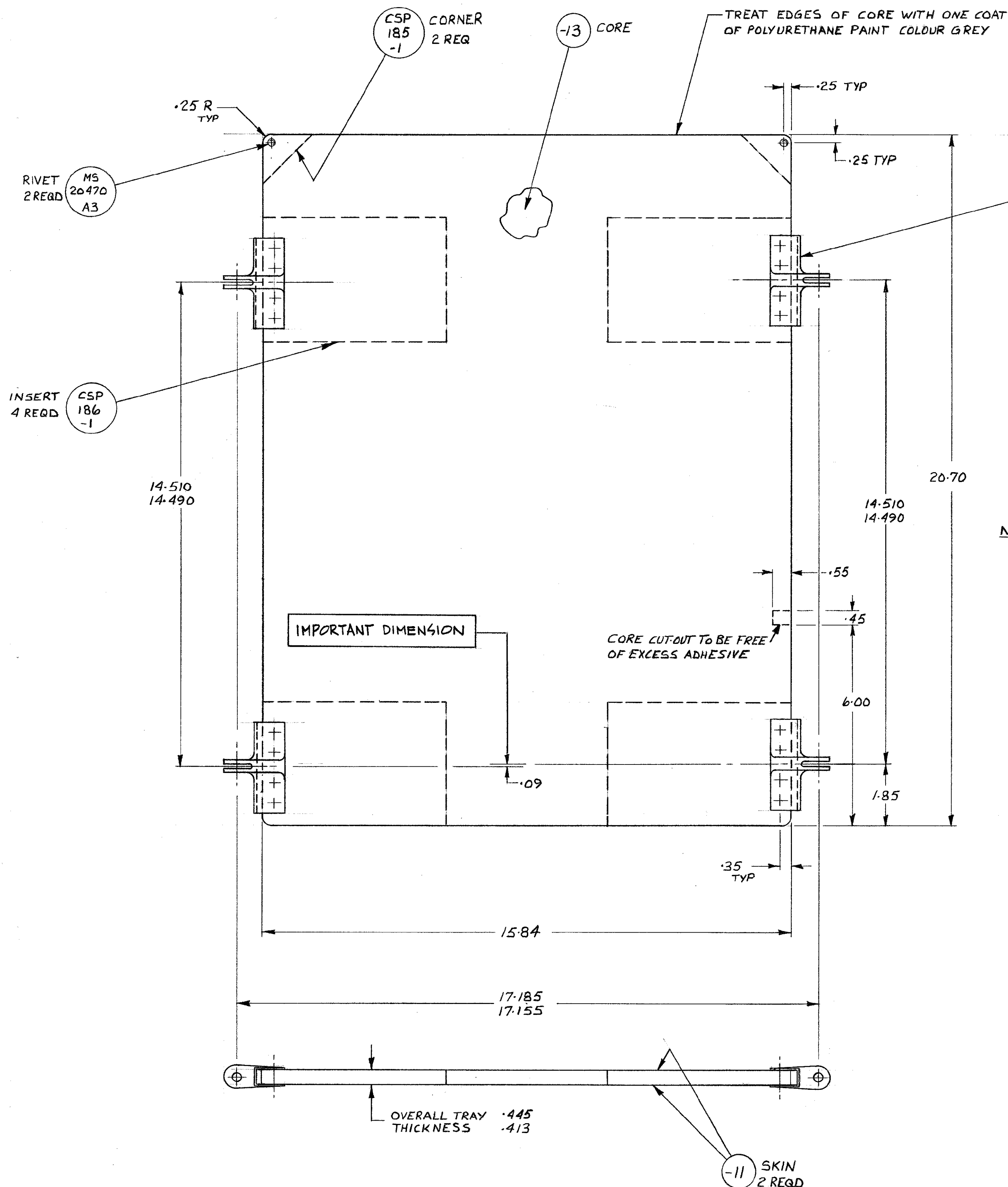


CHANGE	ITEM NO.	DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED	STRESS	APPROV.
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NOTES:

1. BOND SKINS, CORNERS, INSERTS, & BALSA CORE TO PPS 36-02
2. CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE PANEL AREA
3. GLUE LINE NOT TO EXCEED .005 THICKNESS
4. EDGES OF PANEL TO BE FREE OF ALL EXCESS ADHESIVE
5. SKINS -11 TO BE CLEANED & ETCHED TO PPS 31-01

QUANTITY REQ PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
16		MS 20470 AD5		RIVET				
2		MS 20470 A3		RIVET				
4		CSP 211-1		FITTING				
4		CSP 186-1		INSERT				
2		CSP 185-1		CORNER				
AR		-15		LAMINATED SHIM STOCK	AL ALLOY			
AR		-13		CORE .375 THK - END GRAIN BALSA - GRADE 'ALL' SANDED 6-9 LB DENSITY				
2		-11		SKIN	.016 AL ALLOY 2024 Q00 A 362	T4		SEE NOTE 5
-1		-1		PLATFORM ASSY				

LIST OF MATERIAL

REQUIREMENTS—UNLESS OTHERWISE SPECIFIED	MOD NO.	EO 7255	THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED
GENERAL	DRAWN	JT MARTIN 25 AUG 65	DOWNSVIEW ONTARIO
1. DIMS ARE IN INCHES	CHECKED	W. 10/19/65	DRAWING TITLE
2. SURFACE ROUGHNESS 125 MAX	APPROVED	W. 10/19/65	SHELF ASSY
3. REMOVE SHARP EDGES .015 MAX	STRESS	W. 10/19/65	ELECTRONIC EQUIPMENT
4. THREADS IN ACCORDANCE WITH MIL-S-7742			W.L. 163.80 STD. RADIO RACK
5. HOLES IN ACCORDANCE WITH AND 10387			CODE IDENT NO. 71867
			DWG SIZE D
			DRAWING NO. CSP 275
			RELEASE REV. EO
			SCALE 1:2
			WGT CALC
			ACTUAL
			SHEET

DO NOT SCALE DWG
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO. C4 1010
PART NO. CSP 275-1