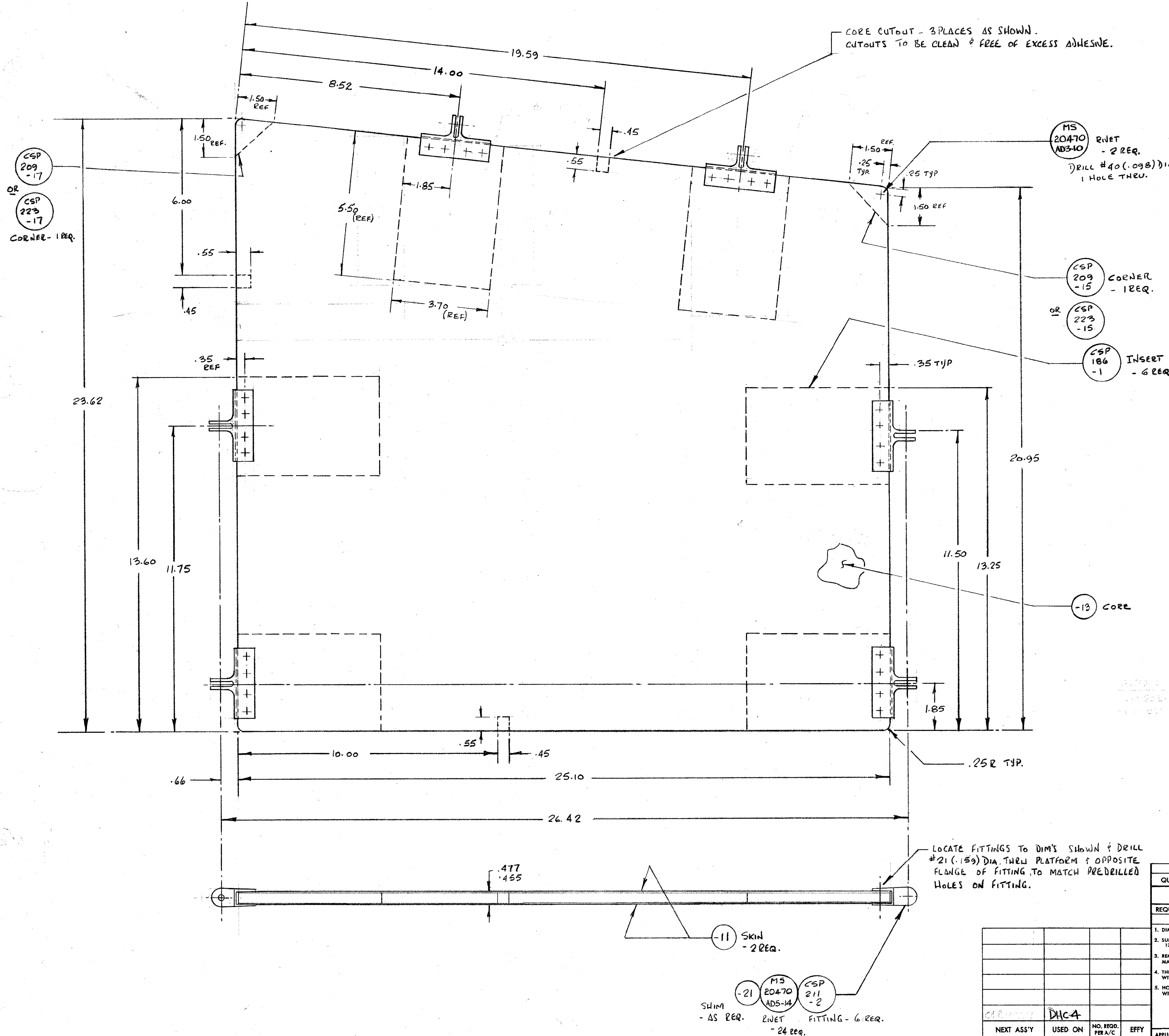


CHANGE	ITEM NO.	DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED	STRESS	APPROV.
A		RIVET MS20470-AD3-10 WAS AN470AD3-10 IN FIELD & BOFM. RIVET MS20470-AD5-14 WAS AN470AD5-14 IN FIELD & BOFM. -21 SHIM ADDED TO BOFM AT -11 BOFM. MATL SPEC QQA 250/5 WAS QQA-362	E0 7297	24 MAY 67	E. GIBBS			



NOTES

- 1) BOND SKINS, INSERTS, CORNERS & Balsa CORE TO P.P.S. 36.02.
- 2) CORE MATERIALS TO BE FLAT & SMOOTH OVER ENTIRE PANEL AREA.
- 3) GLUE LINE NOT TO EXCEED .005" THICKNESS.
- 4) EDGES OF PANEL TO BE FREE OF ALL ADHESIVE.
- 5) SKINS - 11 TO BE CLEANED & ETCHED TO P.P.S. 31.01.
- 6) HEAT CURE PANEL.
- 7) TREAT EDGES OF CORE WITH ONE COAT OF POLYURETHANE PAINT, COLOR GREY.

QTY	REQ	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
2					MS20470-AD3-10	RIVET			
24					MS20470-AD5-14	RIVET			
6					CSP211-2	FITTING			
6					CSP 186-1	INSERT			
1					CSP209-15	CORNER			
1					CSP223-15	CORNER			
1					CSP209-17	CORNER			
1					CSP223-17	CORNER			
AS REQ					-21	SHIM			
AS REQ					-13	CORE - END GRAIN Balsa	.315THK GRADE 'ALL' SANDED 6-9lb DENSITY		
2					-11	SKIN	.032 ALCLAD 2024 T3	QQ-A-250/5 T3	NOTE 3
-1					-1	PLATFORM ASSY.			

QUANTITY	REQ	PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
LIST OF MATERIAL										
REQUIREMENTS—UNLESS OTHERWISE SPECIFIED						THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED				
GENERAL			LIMITS			DOWNSVIEW ONTARIO				
1. DIMS ARE IN INCHES			1. LINEAR DIMS ±.010			DRAWING TITLE				
2. SURFACE ROUGHNESS 125 μ MAX			2. SHEET OR PLATE PROFILE ±.032			PLATFORM ASSY				
3. REMOVE SHARP EDGES .015 MAX			3. ANGLES ± 1/2°			ELECTRONIC EQUIPMENT				
4. THREADS IN ACCORDANCE WITH MIL-S-7742			4. PARALLELISM ±.0025			WL 135-90				
5. HOLES IN ACCORDANCE WITH AND 10387			5. ECCENTRICITY NOT TO EXCEED .005							
			6. SYMMETRY ABOUT ALL M/C CENTER LINES .005							
DO NOT SCALE DWG						CODE IDENT NO.		DWG SIZE	DRAWING NO.	RELEASE
						71867		D	CSP 288	E0 A
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO.						SCALE 1:2		WGT CALC	ACTUAL	SHEET