



- 1) BOND INSERTS, SKINS, CORNERS & BALSA CORE TO P.P.S 36.02
- 2) CORE MATERIAL TO BE FLAT & SMOOTH OVER ENTIRE PANEL AREA.
- 3) GLUE LINE NOT TO EXCEED .005" THICKNESS.
- 4) EDGES OF PANEL TO BE FREE OF ALL ADHESIVE.
- 5) SKINS - 11 TO BE CLEANED & ETCHED TO P.P.S. 31.01.
- 6) HEAT CURE PANEL.
- 7) TREAT EDGES OF CORE WITH ONE COAT OF POLYURETHANE PAINT, COLOR GELV.

1	CSP209-17	CORNER	
	CSP223-17		
24	MS20470ADS-14	RIVET	
1	MS20470ADS-10	RIVET	
6	CSP211-2	FITTING	
3	CSP186-1	INSERT	
	CSP203-1		
AS REQD	-21	SHIM	
1	-17	INSERT-CORNER	•375 THK. CLEAR BIRCH OR MAHOGANY
2	-15	INSERT-CORNER	•975 THK. CLEAR BIRCH OR MAHOGANY.
AS REQ.	-13	CORE-END GRAIN Balsa	•975 THK GRADE 'ALL' SANDED 6-9/16 DENSITY.
2	-11	SKIN	•032 ALCLAD 2024 T3 QQ-A-250/5 T3 NOTES
	-1	PLATFORM ASSY	

QUANTITY	REQ	PER	ZONE	PART NO.	CODE	DESCRIPTION	MATERIAL	MATL SPEC	HEAT TREAT	FINISH
LIST OF MATERIAL										
REQUIREMENTS—UNLESS OTHERWISE SPECIFIED						THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED				
GENERAL			LIMITS			DOWNSVIEW ONTARIO				
1. DIAS ARE IN INCHES			1. LINEAR DIAS $\pm .010$			DRAWING TITLE				
2. SURFACE ROUGHNESS 125 MAX			2. SHEET OR PLATE PROFILE $\pm .002$			PLATFORM ASSY				
3. REMOVE SHARP EDGES .015 MAX			3. ANGLES $\pm \frac{1}{2}^\circ$			ELECTRONIC EQUIPMENT				
4. THREADS IN ACCORDANCE WITH MIL-S-7742			4. PARALLELISM $\pm .0025$			W/L 148-25				
5. HOLES IN ACCORDANCE WITH AND 10387			5. ECCENTRICITY NOT TO EXCEED .005			CODE IDENT NO.				
			6. SYMMETRY ABOUT ALL H/C CENTER LINES .005			DWG SIZE				
DO NOT SCALE DWG						DRAWING NO.				
APPLICABLE PROCESS SPECIFICATIONS AND INSPECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DWG NO.						RELEASE				
						REV.				
						SCALE 1:2				
						WGT CALC				
						ACTUAL				
						SHEET				