

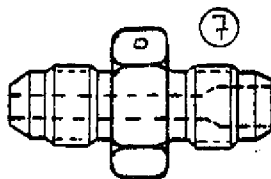
(P) "Y" DIM CHANGED FROM ³⁸⁰385 TO ⁵³⁰545 FOR -10 MROSSO 14 SEPT 83

DE HAVILLAND AIRCRAFT OF CANADA

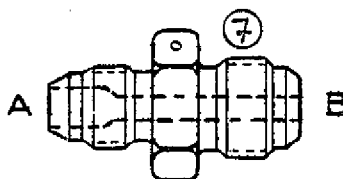
PAGE

STANDARDS SHEET

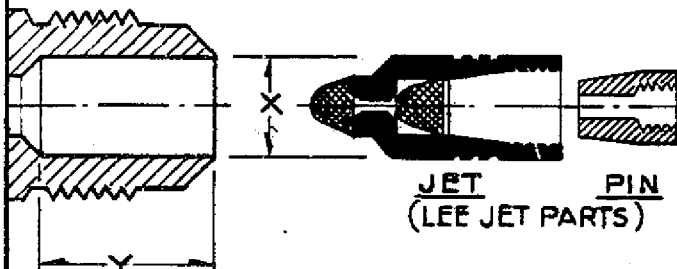
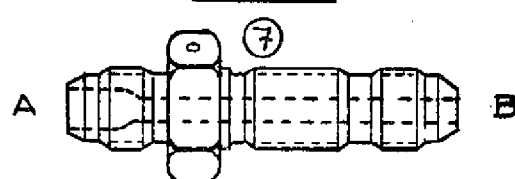
AN-815



AN-919



AN-832



NOTE - 1. INSTALL LEE JETS IN ACCORDANCE WITH PPS 2-27.

2. MASK OFF THREADS AND PAINT F24 (URETHANE) YELLOW

3. DHC PART NUMBER TO BE STEEL STAMPED ON FLAT FACE.

4. Restrictors are to be individually part numbered and packed as per PPS 15.01.

DETAIL OF UNION END

*5. SEE PAGE 4 FOR LEE Co. MANUFACTURED ASSYS

SHEET NO.					
SHEET	1	2	3	4	5
REVISION	N	B	-	-	A

DASH NO	TYPE OF UNION	OLD LEE JET NUMBER	RESTRICTED END	DIMENSIONS		NEW LEE JET NUMBER	HOLE FOR LOCKWIRE
				X	Y		
-1**	AN-815-4D	187-5-00750-1515	—	.1880 .1875	.380 .395	JETA1875750L	
-2	AN-815-4	187-5-01000-0808	—			JETA1875100D	
-3	AN 815-4D	187-5-09000-0808	—			JETA1875500D	
-4	AN 815-4D	187-5-03000-0308	—			JETA1875300D	
-5**	AN 815-4D	187-5-00325-1515	—				
-6**	AN 919-6D	187-5-00750-1515	A			JETA1875750L	
-7	AN 919-6D	—	A	.1880 .1875	.585 .600	JEHA1872225L	
-8	AN 815-4J	—	—	—	.380 .395	JETA1875180D	
-9	AN 919-6J	—	A	—	—	JETA1875110D	INACTIVE
-10	AN 919-6J	—	A	—	.530 .545	FCFA1870100D	REQUIRED (7)
-11	AN 815-4J	—	—	—	.380 .395	VDCA1835240H	REQUIRED (7)

** SEE SHT 2 FOR NEW PART NO

(7) WHEN SPECIFIED HOLE DIMENSION & POSITION SPECIFIED ON SHT 5

DRAWN -	SPRING APR 67	CLASSIFICATION	STANDARD
CHECKED	W. R. RATHNER	UNION	CSP 293
STRESSED		FLARED TUBE - RESTRICTOR & FILTER	SHEET 1 of 5
APPROVED			FMC 71867

(M) "FCFA" IN -10 LEE PART NO. WAS JETA 274.83

(2) -11 ADDED, LOCKWIRE HOLES ADDED, NOTE 7 ADDED, NOTE CHANGED 27-27-83

(L) REDRAWN, PPS BLOCK ADDED, DHC ADDED TO 7.2.73 RR QTN. 3 - 9-10 ADDED 14.3.83

(K) -8 ADDED 7.2.73 RR QTN.

(G) -23' Y' DIM WAS .380/.395 M.R. 18 NOV 85

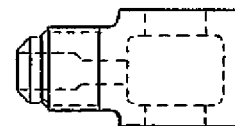
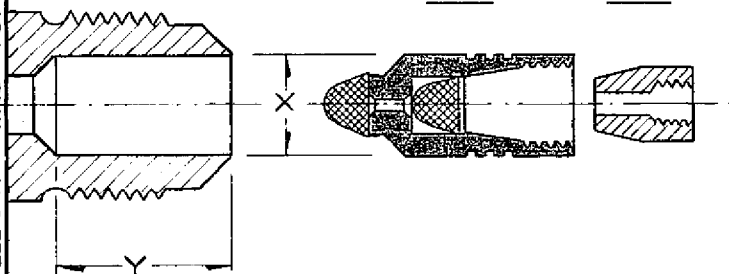
AIRCRAFT of CANADA

STANDARDS SHEET

(LEE JET PARTS)

SEE SHEET No 1 FOR OTHER NOTES.

PIN



AN-776

[illegible]

CLASSIFICATION

UNION

CSP 293

FLARED TUBE - RESTRICTOR & FILTER

SHEET 2

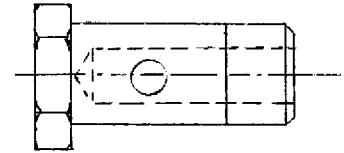
APPROVED	J.R. ARMSTRONG
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FMC 71867

LEE JET PARTS

12

SEE SHEET N°1 FOR OTHER NOTES



AN 775

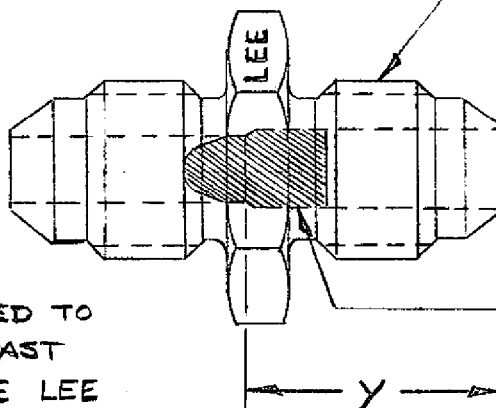
DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	<i>AK</i>	UNION FLARED TUBE - RESTRICTOR & FILTER	CSP 293 SHEET 3
STRESSED	<i>AK</i>		
APPROVED	<i>SEWENTINEK</i>		

15.5.75

STANDARDS SHEET

ALTERNATE METHOD OF CONSTRUCTION
IF SUBCONTRACTED TO LEE COMPANY

MODIFIED AN FITTING
TO ACCEPT LEE
RESTRICTORS



LEE JET ASSY

'Y' DIMENSION INCREASED TO
LOCATE RESTRICTOR PAST
THREADS TO FACILITE LEE
MANUFACTURING

EXISTING ASSYS		SUPERSEDING ASSYS		DIMENSIONS		OLD LEE JET	NEW LEE
DASH	TYPE OF	DASH	TYPE OF	X	Y	NUMBER	JET NUMBER
Nº	UNION	Nº	UNION				
-2	AN815-4	-2J	AN815-4J	.1880	.380	1875-01000-0808	JETA1875100D
				.1875	.375		

NOTES (CONT'D)

- THE ABOVE LISTED ASSEMBLY HAS BEEN SUPERSEDED BY AN ASSEMBLY WITH THE SAME DASH Nº & FOLLOWED BY THE SUFFIX 'J'. ASSEMBLIES IDENTIFIED WITH THE OLD Nº CAN BE USED UNTIL STOCK IS DEPLETED.
- MANUFACTURER TO PROOF PRESS. TEST RESTRICTORS TO 3000 PSID TO P.P.S. 2.27.

DRAWN	KROMKAMP	CLASSIFICATION		STANDARD
CHECKED	<i>AK</i>	UNION - FLARED TUBE RESTRICTOR & FILTER		CS-293
STRESSED	<i>H</i>			
APPROVED	SCHWARTZ			

15.5.75

NOTE 7 ADDED M.ROSSO 21 NOV 83

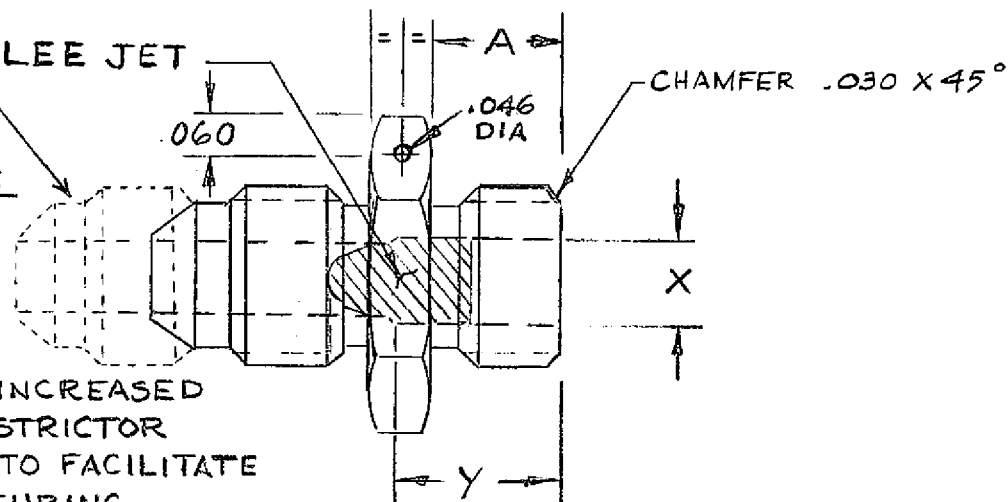
(A)

STANDARDS SHEET

 BULKHEAD END OF AN832 FITTING FOR -53 & -54 ONLY DO NOT MODIFY THIS END

FOR NOTES SEE SHEET 1.

LEE JET



'Y' DIM. CAN BE INCREASED TO LOCATE RESTRICTOR PAST THREADS TO FACILITATE LEE MANUFACTURING.

DASH NO	TYPE OF UNION	A	X	Y	LEE JET NUMBER
-50	AN815-4J	.375	.1880	.580	JEHA1875425L
-51	AN815-4J	.375	.1875	.595	JEHA1875300L
-52	AN815-4J	.375	.1875		JEHA1875475L
-53 	AN832-4J	.375	.1875	.580	JEHA 1875425L
-54 	AN832-4J	.375	.1875	.595	JEHA 1875300L

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED		UNION - FLARED TUBE RESTRICTOR & FILTER	CSP 293 SHEET 5
STRESSED			
APPROVED	RJWHITE		

STDS M.C.P. SCHMIDTNER 14-3-83

(C) -53 & -54 ADDED 5, MAR 85 M.R.

(A) -52 ADDED, LEE JET N2 CHANGED FOR -50 & -51 27 22-7-83 (R) J

(B) 'Y' DIM. CHANGED FOR -50-51-52 M Ross 13 SEPT 83.