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de HAVILLAND

**CAGE CODE 71867
CSP STANDARD**

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SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	M. ROSSO
CHECKED	T. FLANNERY
STRESSED	W. BENNETT
APPROVED	S. SCHRATTNER

**CHANNEL, SUPPORT,
FAIRLEAD, MOUNTING**

CSP 313

SHEET: **1**

ADDED CSP313-107 AND CSP313-108

AK

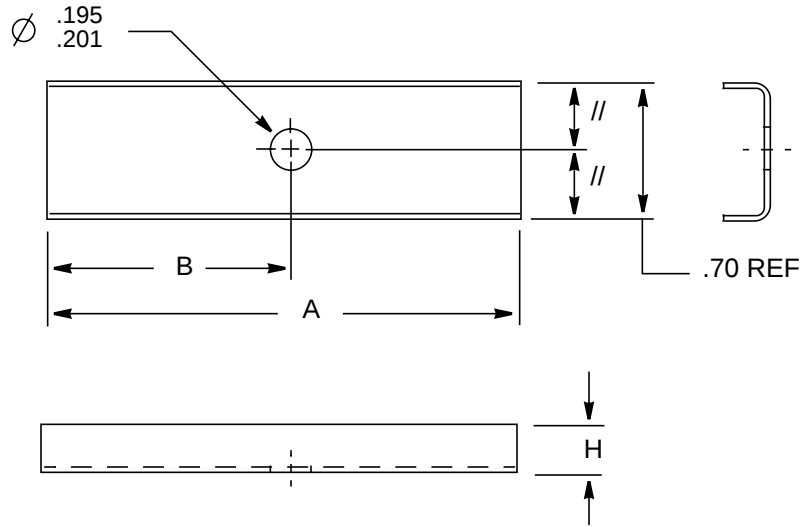
APPROVED: 27 APR 1982 REV: AJ - 25 JUN 08 REV: AK 9 JUL 2008 REV: AE - 31 JUL 98 REV: AF - 12 NOV 98 REV: AG - 15 APR 99 REV: AH - 15 JUN 01

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NOTES:

1. REMOVE ALL SHARP CORNERS AND EDGES.
2. TOLERANCES UNLESS OTHERWISE NOTED: .XXX ± .010
.XX ± .03
3. MATERIAL: MAKE FROM CS329
4. FINISH: AS SHOWN IN TABLE
C1 - CHEMICAL CONVERSION COATING - PPS 32.01
F19 - CHROMATED EPOXY PRIMER - PPS 34.08

DASH NO.	DIM 'A'	DIM 'B'	DIM 'H'	FINISH	USE WITH FAIRLEAD NUMBER (REF)		
-1	1.500	.750	.25 REF	C1 + F19	CSP108-91	CSP108-113	CSP376-36
-36	1.500	.750	.15	C1 + F19	CSP108-91	CSP108-113	CSP376-46
-57	2.100	1.050	.25 REF	C1 + F19	CSP376-16		
-72	1.870	.940	.15	C1 + F19	CSP108-305	CSP376-42	CSP376-47

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	J. ROTSCH
STRESSED	S. CHENG
APPROVED	S. HAMID

**CHANNEL, SUPPORT,
FAIRLEAD, MOUNTING**

CSP 313

SHEET: 2

DIM S 'A' & 'B' WERE 2 PLACE DECIMAL
8 AUG 97 - B. McDONALD

N

REV:

REV:

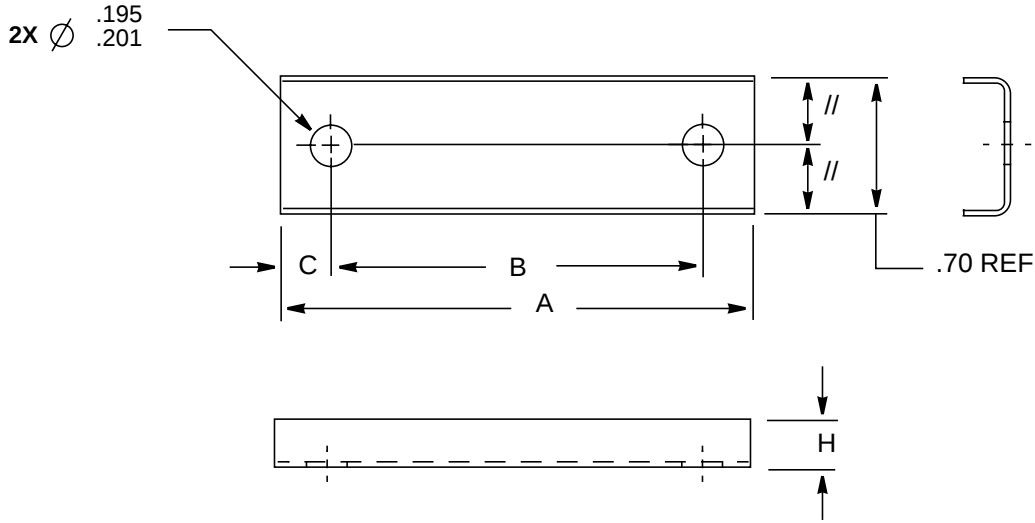
REV:

REV:

REV:

REV: N - 8 AUG 98

APPROVED: 29 JAN 1974



NOTES:

1. REMOVE ALL SHARP CORNERS AND EDGES.
2. TOLERANCES UNLESS OTHERWISE NOTED: .XXX ± .010
.XX ± .03
3. MATERIAL: MAKE FROM CS329
4. FINISH: **AS SHOWN IN TABLE**
5. REFER TO SHEET 1 FOR COMPOSITE INDEX

DASH NO.	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'H'	FINISH	USE WITH FAIRLEAD NUMBER (REF)	
-3	2.120	1.620	.25	.25 REF	C1 + F19	CSP108-77	
-4	1.880	1.380	.25		C1 + F19	CSP108-79	
-5	2.440	1.940	.25		C1 + F19	CSP108-85	CSP108-167
-6	2.500	2.000	.25		C1 + F19	CSP108-101	CSP108-119
-8	1.200	.700	.25		C1 + F19	CSP108-109	
-9	1.600	1.075	.25		C1 + F19	CSP108-111	
-10	2.700	2.200	.25		C1 + F19	CSP108-19	

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	M. ROSSO	CHANNEL, SUPPORT, FAIRLEAD, MOUNTING	CSP 313
CHECKED	T. FLANNERY		
STRESSED	W. BENNETT		SHEET: 3
APPROVED	S. SCHRATTNER		

REV:

REV:

REV:

REV: M 10 OCT 97

REV: L 3 SEP 97

REV: K 8 AUG 97

APPROVED: 27 APR 1982

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DASH NO.	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'H'	FINISH	USE WITH FAIRLEAD NUMBER (REF)	
-15	2.490	1.440	.25	.25 REF	C1 + F19	CSP108-137	CSP108-75
-16	3.030	2.530	.25		C1 + F19	CSP108-139	
-17	2.320	1.820	.25		C1 + F19	CSP108-149	CSP108-17
-24	2.870	1.820	.25		C1 + F19	CSP108-145	CSP108-73
-25	1.940	1.440	.25		C1 + F19	CSP108-15	
-26	3.490	2.990	.25		C1 + F19	CSP108-183	CSP376-64
-27	3.130	1.875	.25		C1 + F19	CSP108-185	
-31	2.750	2.250	.25		C1 + F19	CSP108-219	CSP376-68
-32	2.630	2.135	.25		C1 + F19	CSP108-225 CSP108-227	CSP108-207 CSP108-209
-33	3.000	2.500	.25		C1 + F19	CSP108-203	
-37	3.500	2.250	.25		C1 + F19	CSP108-241	
-38	2.180	1.180	.25		C1 + F19	CSP108-243	
-39	1.180	.680	.25		C1 + F19	CSP108-253	
-40	1.500	1.000	.25		C1 + F19	CSP108-7	
-41	4.350	2.250	.25		C1 + F19	CSP108-259	
-42	4.500	3.50	.25		C1 + F19	CSP108-263	
-44	2.000	1.500	.25		C1 + F19	CSP376-1	
-45	3.630	3.120	.25		C1 + F19	CSP376-2	
-46	3.130	2.625	.25		C1 + F19	CSP108-271	CSP376-30
-47	4.940	4.440	.25		C1 + F19	CSP108-273	
-51	4.600	4.050	.25		C1 + F19	CSP376-6	
-52	2.630	2.125	.25		C1 + F19	CSP376-7	
-53	2.380	1.880	.25		C1 + F19	CSP376-8	
-58	3.750	3.250	.25		C1 + F19	CSP376-17	
-59	3.130	2.630	.25		C1 + F19	CSP376-18	
-60	3.890	3.390	.25		C1 + F19	CSP376-15	
-61	3.190	2.690	.25		C1 + F19		
-63	2.250	1.400	.25		C1 + F19	CSP376-19	

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	J. ROTSCH
STRESSED	D. TODD
APPROVED	S. HAMID

**CHANNEL, SUPPORT,
FAIRLEAD, MOUNTING**

CSP 313

SHEET: **3A**

(E) REF TO CSP376-68 ADDED

APPROVED: 28 NOV 1986 | REV: A 3 JUN 97 | REV: B 8 AUG97 | REV: C 3 SEP 977 | REV: D 10 OCT 97 | REV: E 23 JAN 98 | REV:

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DASH NO.	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'H'	FINISH	USE WITH FAIRLEAD NUMBER (REF)	
-65	4.500	3.500	.50	.15	C1 + F19	CSP108-263	
-66	4.350	2.250	1.05	.25 REF	C1 + F19	CSP108-259	
-67	2.660	1.715	.25	.15	C1 + F19	CSP108-295	
-68	2.100	1.600	.25	.25 REF	C1 + F19	CSP108-298	
-70	2.450	1.400	.25		C1 + F19	CSP376-26	
-71	3.870	3.375	.25		C1 + F19	CSP108-302	
-73	2.700	2.200	.25	.15	C1 + F19	CSP108-41	
-74	3.890	3.390	.25	.15	C1 + F19	CSP376-27	
-75	2.350	1.715	.25	.15	C1 + F19	CSP376-32	
-76	3.000	1.100	.95	.25 REF	C1 + F19	CSP376-34	CSP376-35
-77	2.700	1.330	.62	.15	C1 + F19	CSP376-41	
-78	1.200	.700	.25	.15	C1 + F19	CSP376-43	
-79	4.250	3.760	.25	.15	C1 + F19	CSP376-44	
-80	2.530	2.030	.25	.15	C1 + F19	CSP376-45	
-81	2.650	2.150	.25	.25 REF	C1	CSP376-48	CSP376-60
-82	2.620	2.120	.25	.25 REF	C1	CSP376-49	
-83	6.750	6.250	.25	.25 REF	C1	CSP376-53	
-84	3.130	2.630	.25	.25 REF	C1	CSP376-52	
-85	4.700	4.065	.25	.25 REF	C1	CSP376-50	
-86	3.630	3.130	.25	.25 REF	C1	CSP376-51	
-87	4.230	3.730	.25	.25 REF	C1	CSP376-54	
-88	5.300	4.800	.25	.25 REF	C1	CSP376-55	Ⓟ SEE PAGE 4A
-89	3.000	2.500	.25	.25 REF	C1	CSP376-58	Ⓟ CSP376-69
-90	3.500	3.000	.25	.25 REF	C1	CSP376-59	Ⓟ CSP108-129
-92	2.600	2.100	.25	.25 REF	C1 + F19	CSP376-61 CSP376-67	CSP108-316
-93	1.900	1.400	.25	.25 REF	C1 + F19	CSP108-317	
-94	2.380	1.880	.25	.25 REF	C1	CSP376-57	
-95	4.000	3.500	.25	.25 REF	C1 + F19	CSP376-63	

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	J. ROTSCH
STRESSED	D. TODD
APPROVED	S. HAMID

**CHANNEL, SUPPORT,
FAIRLEAD, MOUNTING**

CSP 313

SHEET: **3B**

Ⓟ FAIRLEAD REF ADDED

APPROVED: 28 NOV 1986 REV: D - 8 AUG 97 REV E - 3 SEP 97 REV F - 10 OCT 97 REV G - 20 NOV 97 REV: H - 23 JAN 98 REV: J - 12 NOV 98

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DASH NO.	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'H'	FINISH	USE WITH FAIRLEAD NUMBER (REF)	
-96	4.250	3.760	.25	.25 REF	C1 + F19	CSP376-65	
-97	2.530	2.030	.25	.25 REF	C1 + F19	CSP376-66	
-98	1.900	1.400	.25	.15	C1 + F19	CSP108-317	
-99	3.350	2.850	.25	.25 REF	C1	CSP359-1	
-100	3.630	3.130	.25	.15	C1	CSP376-51	
-101	3.130	2.630	.25	.15	C1	CSP376-52	
-103	2.380	1.880	.25	.15	C1	CSP376-57	
-104	3.730	3.230	.25	.15	C1 + F19	CSP376-78	
-105	3.000	2.500	.25	.15	C1	CSP376-69	
-106	4.230	3.750	.25	.15	C1	CSP376-72	
-107	4.700	4.065	.25	.15	C1	CSP376-50	
-108	6.750	6.250	.25	.15	C1	CSP376-53	

F

F CSP313-107 AND CSP313-108 ADDED

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	CHANNEL, SUPPORT, FAIRLEAD, MOUNTING	CSP 313
CHECKED	J. ROTSCH		
STRESSED	---		SHEET: 3C
APPROVED	S. HAMID		

REV: F - 9 JUL 2008

REV: E - 25 JUN 08

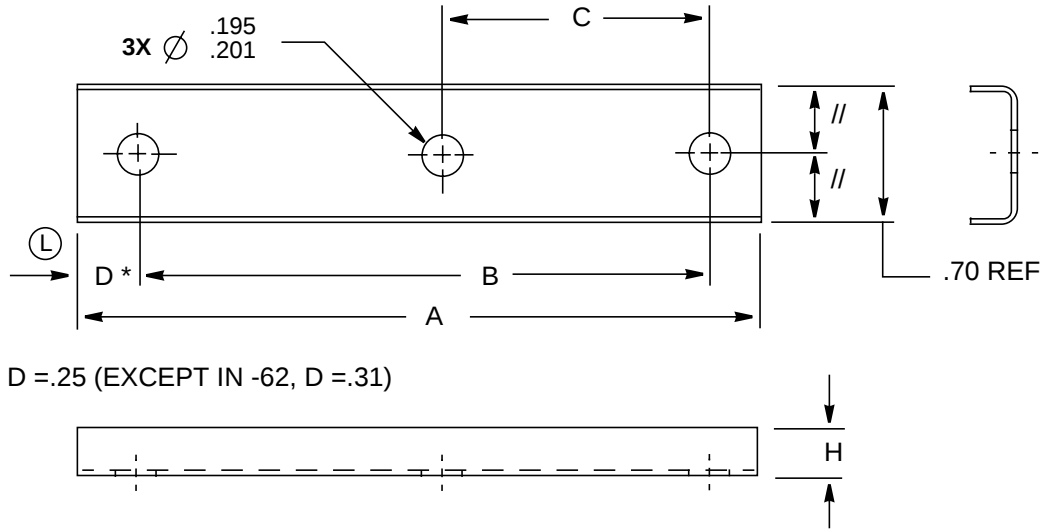
REV: D - 15 APR 99

REV: C - 12 NOV 98

REV: B - 31 JUL 98

REV: A - 11 NOV 97

APPROVED: 10 OCT 97



NOTES:

1. REMOVE ALL SHARP CORNERS AND EDGES.
2. TOLERANCES UNLESS OTHERWISE NOTED: .XXX ± .010
.XX ± .03
3. MATERIAL: MAKE FROM CS329
4. FINISH: AS SHOWN IN TABLE
C1 - CHEMICAL CONVERSION COATING - PPS 32.01
F19 - CHROMATED EPOXY PRIMER - PPS 34.08
5. REFER TO SHEET 1 FOR COMPOSITE INDEX

DASH NO.	DIM 'A'	DIM 'B'	DIM 'C'	DIM "H"	FINISH	USE WITH FAIRLEAD NUMBER (REF)	
-2	3.250	2.750	1.260	.25 REF	C1 + F19	729318-101	
-7	3.300	2.800	1.400		C1 + F19	CSP108-93	CSP108-121
-12	4.400	3.900	1.875		C1 + F19	CSP108-147	CSP108-175
-14	4.750	4.250	2.450		C1 + F19	CSP108-151	
-18	4.200	3.700	1.850		C1 + F19	CSP108-141	CSP108-195
-19	4.600	4.100	2.175		C1 + F19	CSP108-159	
-20	5.250	4.750	2.100		C1 + F19	CSP108-133	
-21	4.500	4.000	2.200		C1 + F19	CSP108-135	

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	J. ROTSCH
STRESSED	---
APPROVED	S. HAMID

**CHANNEL, SUPPORT,
FAIRLEAD, MOUNTING**

CSP 313

SHEET: **4**

(L) DIM 'D' AND NOTE '*' ADDED

REV: L- 15 JUN 01

REV: K- 12 NOV 98

REV: J - 8 AUG 97

APPROVED: 29 JAN 1974

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DASH NO.	(B) DIM 'A'	DIM 'B'	DIM 'C'	DIM "H"	FINISH	USE WITH FAIRLEAD NUMBER (REF)	
-22	3.890	3.390	2.000	.25 REF	C1 +F19	CSP108-117	
-23	4.500	4.000	2.000		C1 +F19	CSP108-115	
-29	3.960	3.465	1.732		C1 +F19	CSP108-197	
-30	4.580	4.080	1.850		C1 +F19	CSP108-221	
-34	5.300	4.800	2.650		C1 +F19	CSP108-231	
-43	4.500	4.000	2.100		C1 +F19	CSP108-274	
-50	5.750	5.250	2.625		C1 +F19	CSP376-5	
-55	5.500	5.000	2.500		C1 +F19	CSP108-289	CSP108-290
-56	5.130	4.625	2.125		C1 +F19	CSP108-292	
-62	3.300	2.200	1.250		C1 +F19	CSP324-41	
-88	5.500	5.000	2.500		C1	CSP376-55	
-91	5.300	4.800	2.650		C1	CSP376-56	
(C) -102	5.500	5.000	2.500	.15	C1	CSP376-55	

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

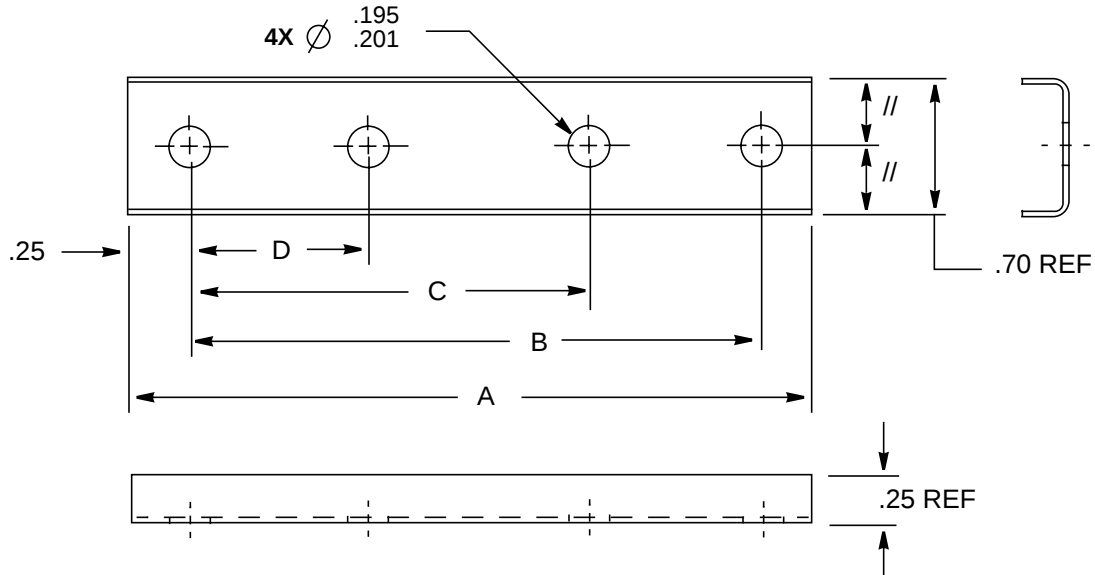
DRAWN	B. McDONALD	CHANNEL, SUPPORT, FAIRLEAD, MOUNTING	CSP 313
CHECKED	J. ROTSCH		
STRESSED	S. CHENG		SHEET: 4A
APPROVED	S. HAMID		

-102 ADDED

REV: C - 12 NOV 98

REV: B - 8 AUG 97

APPROVED: 29 JAN 1974



NOTES:

1. REMOVE ALL SHARP CORNERS AND EDGES.
2. TOLERANCES UNLESS OTHERWISE NOTED: .XXX ± .0101
.XX ± .03
3. MATERIAL: MAKE FROM CS329
4. FINISH: AS SHOWN IN TABLE
C1 - CHEMICAL CONVERSION COATING - PPS 32.01
F19 - CHROMATED EPOXY PRIMER - PPS 34.08
5. REFER TO SHEET 1 FOR COMPOSITE INDEX

DASH NO.	(P) DIM 'A'	DIM 'B'	DIM 'C'	DIM 'D'	FINISH	USE WITH FAIRLEAD NUMBER (REF)	
-13	5.650	5.150	3.850	1.400	C1 + F19	CSP108-127	
-28	6.250	5.750	3.850	1.400	C1+F19	CSP108-127	
-35	6.900	6.400	3.750	1.600	C1+F19	CSP108-233	
-54	9.630	9.125	5.625	3.125	C1+F19	CSP376-9	
-69	4.500	4.000	3.000	1.400	C1+F19	CSP376-25	

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	J. ROTSCH
STRESSED	S. CHENG
APPROVED	S. HAMID

**CHANNEL, SUPPORT,
FAIRLEAD, MOUNTING**

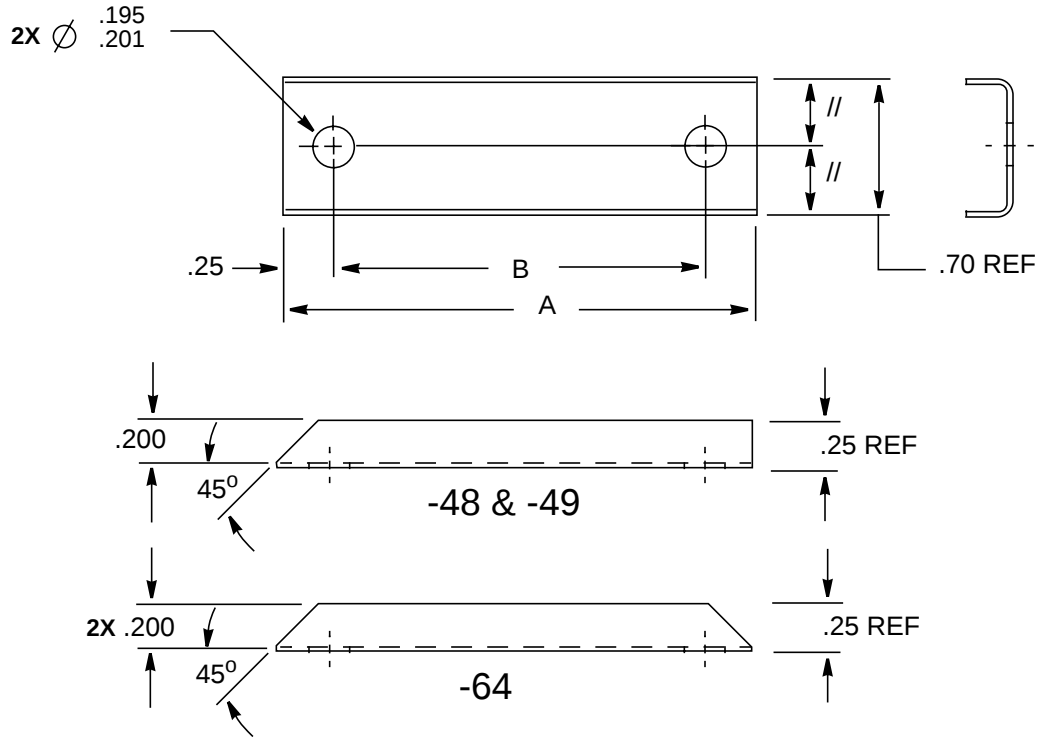
CSP 313

SHEET: **5**

DIM 'A' WAS 2 PLACE DECIMAL
8 AUG 97 - B. McDONALD

(P)

APPROVED: 29 JAN 1974 REV: P - 8 AUG 97



NOTES:

1. REMOVE ALL SHARP CORNERS AND EDGES.
2. TOLERANCES UNLESS OTHERWISE NOTED: .XXX ± .010
.XX ± .03
3. MATERIAL: MAKE FROM CS329
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C1 - CHEMICAL CONVERSION COATING - PPS 32.01
F19 - CHROMATED EPOXY PRIMER - PPS 34.08
5. REFER TO SHEET 1 FOR COMPOSITE INDEX

DASH NO.	C DIM 'A'	DIM 'B'	FINISH	USE WITH FAIRLEAD NUMBER (REF)	
-48	1.760	1.265	C1 +F19	CSP108-277	CSP376-33
-49	2.670	1.715	C1 +F19	CSP108-275	
-64	2.420	1.715	C1 +F19	CSP108-294	

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	J. ROTSCH
STRESSED	S. CHENG
APPROVED	S. HAMID

**CHANNEL, SUPPORT,
FAIRLEAD, MOUNTING**

CSP 313

SHEET: **6**

DIM 'A' WAS 2 PLACE DECIMAL

C

REV: C - 8 AUG 97

APPROVED: 6 NOV 84