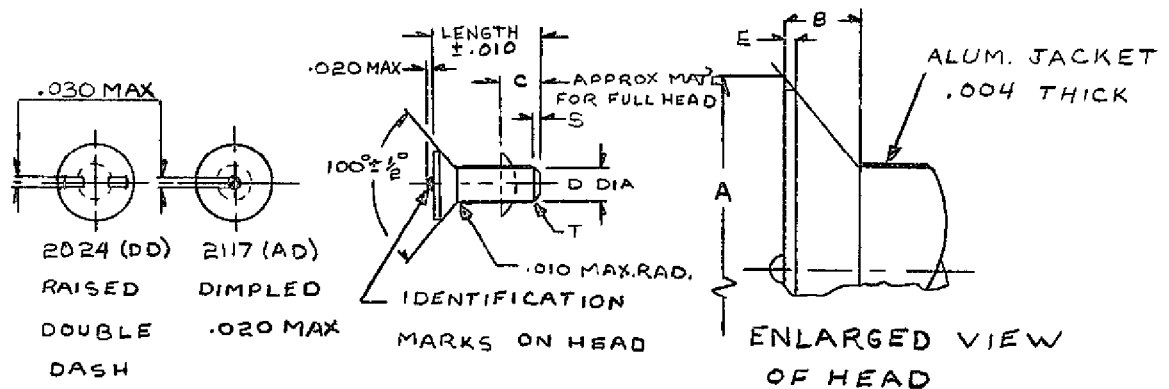


STANDARDS SHEET



A $\pm .004$ DIA.	B REF.	C	D $\pm .004$ DIA.	E	S	T RAD.
.225	.042	.188	.134	.004 $\pm .002$	.031	.039
.286	.055	.234	.165	.005 $\pm .002$	.039	.049
.353	.070	.281	.196	.006 $\pm .003$	.047	.059
.476	.095	.375	.259	.008 $\pm .003$	.062	.078

1. WITHOUT JACKET RIVET DIM. SAME AS MS20426

2. ALUM. JACKET .004 WALL 1100 OR 6061 COND O

3. IT IS GOOD PRACTICE TO HAVE GRIP LENGTHS NOT MORE THAN 4X RIVET DIAMETER

RIVET MATERIAL: ALUMINUM ALLOY 2024-T4 (DD) OR 2117-T4 (AD)

FINISH: ALODINE MIL-C-5541 NO FINISH ON JACKET

PART NUMBER:

CSP320 AD T4 - 5 - 8

NOM RIVET LENGTH $16^{ths} - \frac{8}{16}$
 NOM RIVET DIA $32^{nds} - \frac{5}{32}$
 SLEEVE THICKNESS IN $1000^{ths} - .004$
 RIVET TYPE (AD OR DD)
 BASIC PART NO.

DRAWN	D. LINTS	CLASSIFICATION	STANDARD
CHECKED	CREATION	PASTUSHIN RIVETS, SOLID, COUNTER-SUNK 100° , PRECISION HEAD, ALUMINUM ALLOY	CSP 320
STRESSED	N		
APPROVED			



STANDARDS SHEET

ALUMINUM ALLOY 2117-T4

DIA.

LENGTHS AND DASH NUMBERS

.312	.375	.438	.500	.562	.625	.688	.750	.812	.875	.938	1.000
ADT4 -4-5	ADT4 -4-6	ADT4 -4-7	ADT4 -4-8	ADT4 -4-9	ADT4 -4-10	ADT4 -4-11	ADT4 -4-12	ADT4 -4-13	ADT4 -4-14		ADT4 -4-16
.134	ADT4 -5-5	ADT4 -5-6	ADT4 -5-7	ADT4 -5-8	ADT4 -5-9	ADT4 -5-10	ADT4 -5-11	ADT4 -5-12	ADT4 -5-14		ADT4 -5-16
.165	ADT4 -6-5	ADT4 -6-6	ADT4 -6-7	ADT4 -6-8	ADT4 -6-9	ADT4 -6-10	ADT4 -6-11	ADT4 -6-12	ADT4 -6-14	ADT4 -6-15	ADT4 -6-16
.196	ADT4 -8-6	ADT4 -8-7	ADT4 -8-8	ADT4 -8-9	ADT4 -8-10		ADT4 -8-12		ADT4 -8-14		ADT4 -8-16
.259											

ALUMINUM ALLOY 2024-T4

DIA

LENGTHS AND DASH NUMBERS

.312	.375	.438	.500	.562	.625	.688	.750	.812	.875	.938	1.000
DDT4 -4-5	DDT4 -4-6	DDT4 -4-7	DDT4 -4-8	DDT4 -4-9	DDT4 -4-10		DDT4 -4-12		DDT4 -4-14		DDT4 -4-16
.134	DDT4 -5-5	DDT4 -5-6	DDT4 -5-7	DDT4 -5-8	DDT4 -5-9	DDT4 -5-10	DDT4 -5-11	DDT4 -5-12	DDT4 -5-14		DDT4 -5-16
.165	DDT4 -6-5	DDT4 -6-6	DDT4 -6-7	DDT4 -6-8	DDT4 -6-9	DDT4 -6-10	DDT4 -6-11	DDT4 -6-12	DDT4 -6-14		DDT4 -6-16
.196	DDT4 -8-6	DDT4 -8-7	DDT4 -8-8	DDT4 -8-9	DDT4 -8-10		DDT4 -8-12		DDT4 -8-14		DDT4 -8-16
.259											

DRAWN

D. LINTS

CLASSIFICATION

STANDARD

CHECKED

G. KATOLIK

 PASTUSHIN RIVET, SOLID
 COUNTERSUNK 100°, PRECISION
 HEAD, ALUMINUM ALLOY

CSP 320

STRESSED

X

APPROVED

22 4 74

Sheet 2 of 2