

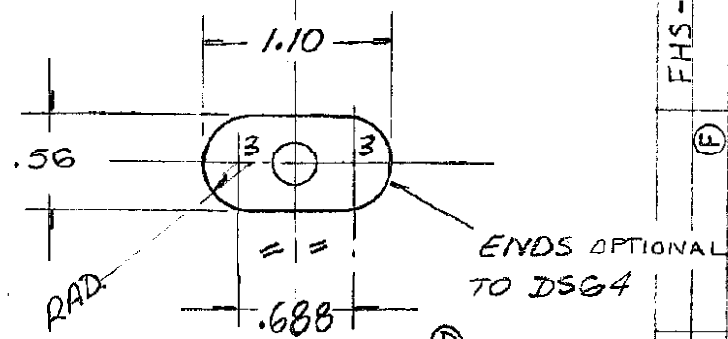
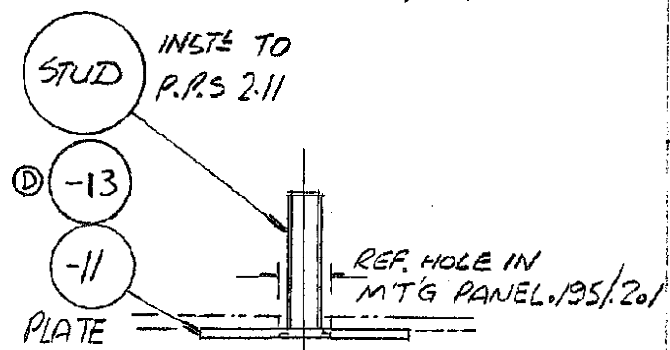
① BOM CHANGED TO
INCLUDE ALTERNATIVE
15-4-80 P.J. ~~BS~~ F

DE HAVILLAND  AIRCRAFT of CANADA

PAGE

STANDARDS SHEET

PENN ENG. & MANUFACTURING



DETAIL -// 4 -13

MATERIAL .063 6061-T6
SPEC QQ-A-250f11
FINISH - C1 + F19

(B) ~~RESTRICTED - SEE STDS., M&P~~
 (D) ~~PRIOR TO USING FOR STANDARD~~
~~GROUNDING STUD USE EM STUD VMSR24~~
 (A) -1 CANCELLED, REPLACED BY -3 (D)

QUANTITY REQ PER				ZONE	SHEET	CODE	PART NO.	DESCRIPTION
-7	-5	-3	-1					
1						(F)	FHS-032-8	STUD "PEM"
	1							STUD ASSY
						(E)	FHS-032-10	STUD "PEM"
							-5	STUD ASSY
						(G)	FH-1032-14Z1	
						(A)	FH-1032-14C	STUD "PEM" SELF CLINCHING
							FH-1032-14C1	
1	1	1					-13	PLATE (SEE Δ FOR FINISH)
							-11	PLATE
							-3	STUD ASSY
							Δ	#10-32 x 7/8 LONG ASSY

DRAWN	MANN.	CLASSIFICATION	STANDARD
CHECKED	SEITZINGER	STUD PLATE-BONDING LUG.	CSP 321
STRESSED	RICHMAN		
APPROVED			
WDS-ITS-P		22-474	

2000-175P 22-4-74