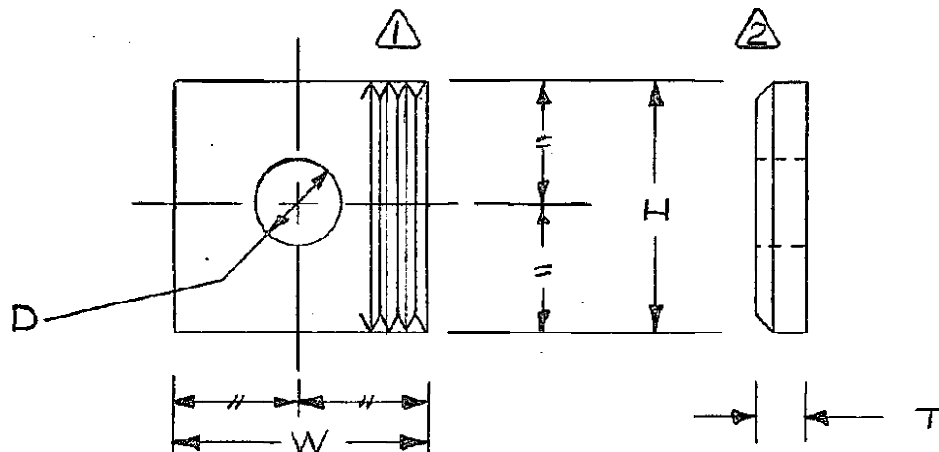


STANDARDS SHEET



- ① 32 SERRATIONS PER INCH PER DS 60-3 ON THIS FACE.
 ② CHAMFER 45° TO ROOT OF SERRATION BOTH ENDS.
 3. UNLESS OTHERWISE SPECIFIED LINEAR TOLERANCES ARE $\pm .010$.

- ④ ~~PARTS CAN BE PURCHASED AS A CLASS 2-2 INVESTMENT CASTING. MATERIAL: 410 CRES TO AMS 5350 125/145 KSI, PASSIVATE TO PPS 31-05, INSPECT TO PPS 35-07, FINISH NIL.~~
 ⑤ M2 CLASS 3 TYPE II IVD COATING CAN BE USED AS AN ALTERNATE FOR E1 CADMIUM PLATE.

DASH NO.	H	W	T	D	MATERIAL	FINISH (SEE NOTE 5)
-1	.50	.50	.10	.195 .201	MIL S 18729 COND N	E1
-2	.50	.50	.10	.256 .263	MIL S 18729 COND N	E1

NOTE: CSP 342-1 IS INTERCHANGEABLE WITH C6CEM1211-27

DRAWN	FLANNERY	CLASSIFICATION	STANDARD
CHECKED	M. Rosso	WASHER SERRATED	CSP 342
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
ISSUE	A		

③ H & W DIM'S WERE .500

④ 11-9-86 F
 ⑤ NOTE 5 ADDED 24/11/92

REDRAWN AT ISSUE A
 -2 ADDED 22-2-82

③ CASTING OPTIONAL (NOTE 4)
 MANUFACTURING METHOD
 RELATED: PLAN 26-10-13