

AY UPDATED REVISION TABLE SHEET "1", "1E", "119", "120" AND "138" HAVE BEEN RAISED AT ISSUES "AY", "A", "C" AND "A" RESPECTIVELY

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CSP STANDARD

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AY See Note 1 on sheet 1E

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	L. ALEXIS
STRESSED	W. CLEMMET
APPROVED	P. LAM

PACKER

CSP 343
SHEET: 1

APPROVED: 20 MAY 1994
REV: AU - 12 MAR 2009
REV: AV - 19 APR 2010
REV: AW- 31 OCT 2011
REV: AY - 5 MAY 2016
REV: AR 21 MAR 2001
REV: -AT - 21 NOV 2002

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SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	L. ALEXIS
STRESSED	W. CLENNET
APPROVED	P. LAM

PACKER

CSP 343

SHEET: 1A

AG SHEET ISSUE RAISED to AG
NO TECHNICAL CHANGE

REV: AG - 12 JUN 98

REV: AF - 4 MAY 98

REV: AE - 23 JAN 98

REV: AD - 10 NOV 97

REV: AC - 20 MAY 97

REV: AB - 7 MAR 97

APPROVED: 20 MAY 1994

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SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	PACKER	CSP 343
CHECKED	L. ALEXIS		
STRESSED	W. CLENNET		SHEET: 1B
APPROVED	P. LAM		

ⓐ SHEET ISSUE RAISED to AH
-245 ADDED TO PAGE 69

REV: AH - 21 MAR 01

REV: AG - 12 JUN 98

REV: AF - 4 MAY 98

REV: AE - 23 JAN 98

REV: AD - 10 NOV 97

REV: AC - 20 MAY 97

APPROVED: 20 MAY 1994

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SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	L. ALEXIS
STRESSED	W. CLENNET
APPROVED	P. LAM

PACKER

CSP 343

SHEET: 1C

AG SHEET ISSUE RAISED to AG
NO TECHNICAL CHANGE

REV: AG - 12 JUN 98

REV: AF - 4 MAY 98

REV: AE - 23 JAN 98

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SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	L. ALEXIS
STRESSED	W. CLENNET
APPROVED	P. LAM

PACKER

CSP 343

SHEET: 1D

AP -662 THRU -665 ADDED

REV: AN - 11 JAN 01

REV: AM - 26 SEP 00

REV: AL - 12 MAR 99

REV: AK - 30 OCT 98

REV:

REV: AP- 21 NOV 2002

APPROVED: 20 MAY 1994

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NOTE:

1. Shims CSP343-481, CSP343-563, CSP343-591 and CSP343-611

Use material: MIL-S-22499 COMP. 1 TYP 2 Class 2 , 062" thick

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SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

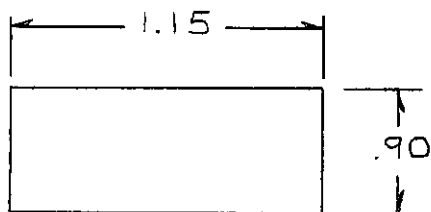
DRAWN	P. LAM	PACKER	CSP 343
CHECKED	L. ALEXIS		
STRESSED	W. CLENNET		SHEET: 1E
APPROVED	P. LAM		

APPROVED: 20 MAY 1994 REV: A - 3 MAY 2016

UPDATED SHEET "1E" TO ADD NOTE
A



STANDARDS SHEET

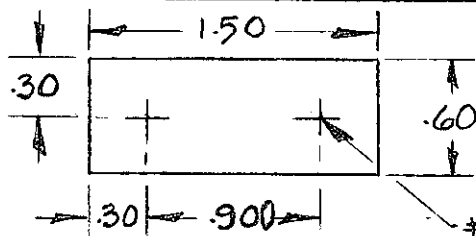


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QQ-A-250/5 T3

FINISH: CI+F19

CSP 343-6

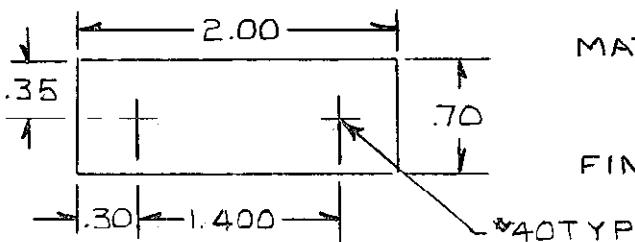


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QQ-A-250/5 T3

FINISH: CI+F19

CSP 343-7

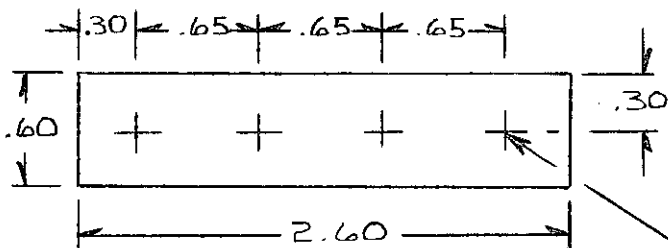


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QQ-A-250/5 T3

FINISH: CI+F19

CSP 343-8

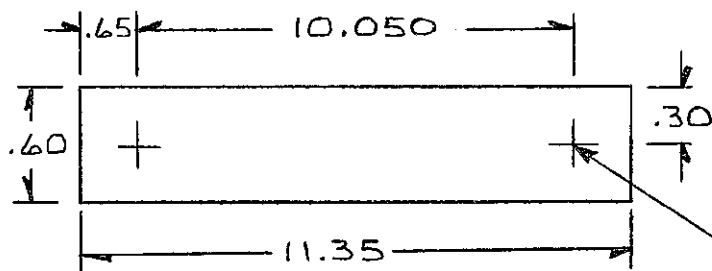


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QQ-A-250/5 T3

FINISH: CI+F19

CSP 343-9



MATERIAL: .063 CLAD 2024 T3

QQ-A-250/5 T3

FINISH: CI+F19

CSP 343-10

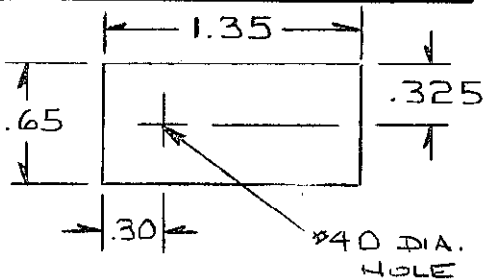
DRAWN	D. LINTS	CLASSIFICATION	STANDARD
CHECKED	Kromkamp	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	Schmittner		

STDS M.C.P. 7 DEC 76

(A) -7 ADDED 10.12.76
 (B) -8 ADDED 20.12.76
 (C) -9 & -10 ADDED 18.1.77

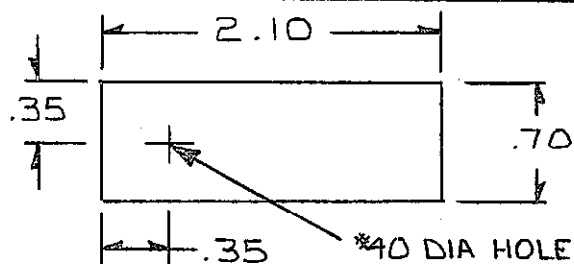


STANDARDS SHEET

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QQ-A-250/5 T3

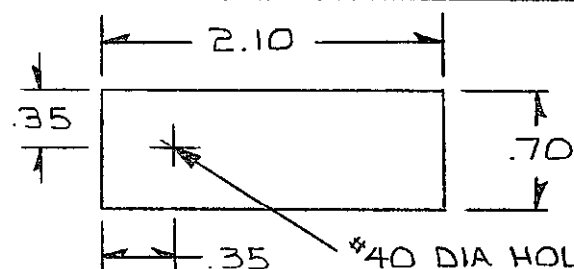
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CSP 343-11

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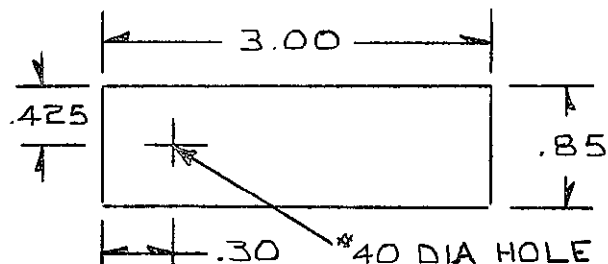
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CSP 343-12

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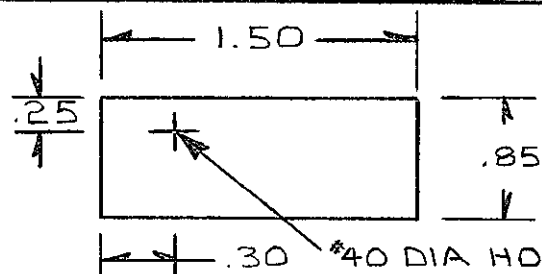
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CSP 343-13

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FINISH: CI+F19

CSP 343-14

MATERIAL: .032 CLAD 2024
QQ-A-250/5 T3

FINISH: CI+F19

CSP 343-15

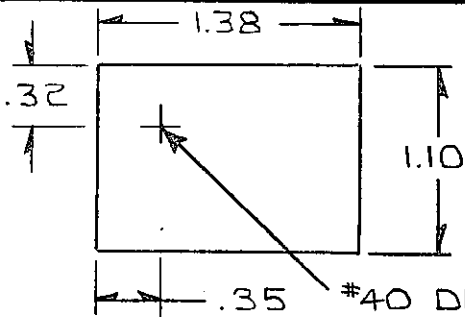
DRAWN	D.LINTS	CLASSIFICATION	STANDARD
CHECKED	<i>B</i>	PACKER	CSP 343
STRESSED	<i>A</i>		
APPROVED	SCHEATNER		

STD.M.E.P. 21-1-77

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② ADDED -14-15-77
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㉛ ADDED -14-15-77
㉜ ADDED -14-15-77
㉝ ADDED -14-15-77
㉞ ADDED -14-15-77
㉟ ADDED -14-15-77
㊱ ADDED -14-15-77
㊲ ADDED -14-15-77
㊳ ADDED -14-15-77
㊴ ADDED -14-15-77
㊵ ADDED -14-15-77
㊶ ADDED -14-15-77
㊷ ADDED -14-15-77
㊸ ADDED -14-15-77
㊹ ADDED -14-15-77
㊺ ADDED -14-15-77
㊻ ADDED -14-15-77
㊼ ADDED -14-15-77
㊽ ADDED -14-15-77
㊾ ADDED -14-15-77
㊿ ADDED -14-15-77



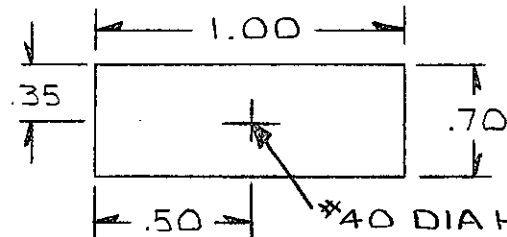
STANDARDS SHEET



MATERIAL: .050 CLAD 2024
QQ-A-250/5 T3

FINISH: CI+FI9

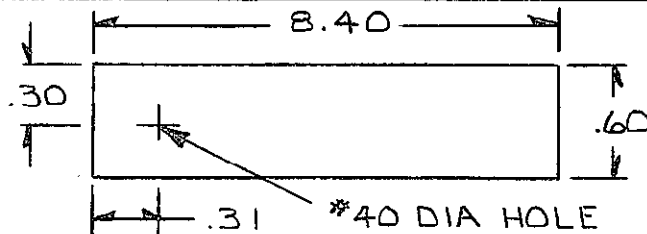
CSP 343-16



MATERIAL: .032 CLAD 2024
QQ-A-250/5 T3

FINISH: CI+FI9

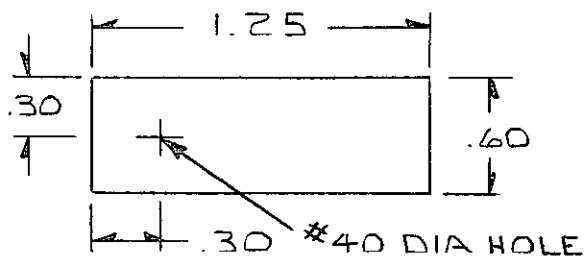
CSP 343-17



MATERIAL: .100 CLAD 2024
QQ-A-250/5 T3

FINISH: CI+FI9

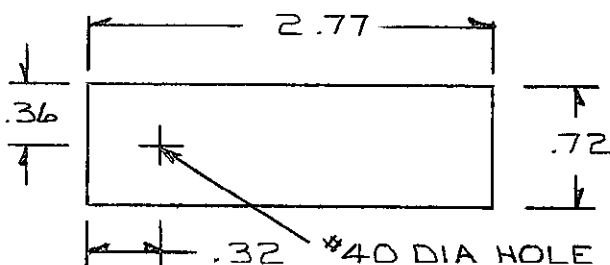
CSP 343-18



MATERIAL: .050 CLAD 2024
QQ-A-250/5 T3

FINISH: CI+FI9

CSP 343-19



MATERIAL: .032 CLAD 2024
QQ-A-250/5 T3

FINISH: CI+FI9

CSP 343-20

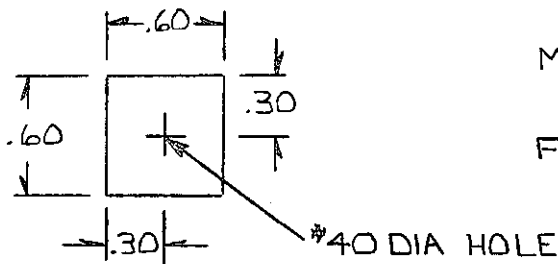
ADDED - 20 SEP 18.2.77

DRAWN	D.LINTS	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

STD MAP 10.2.77



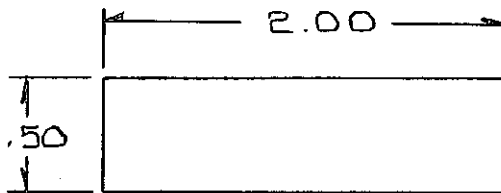
STANDARDS SHEET



MATERIAL: .100 CLAD 2024
QQ-A-250/5 T3

FINISH: C1+F19

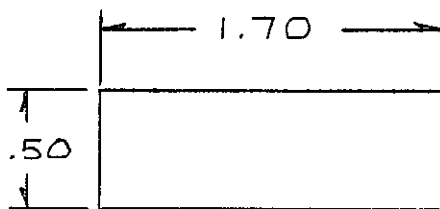
CSP 343-21



MATERIAL: .040 CLAD 2024
QQ-A-250/5 T3

FINISH: C1+F19

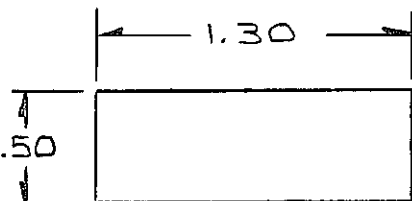
CSP 343-22



MATERIAL: .040 CLAD 2024
QQ-A-250/5 T3

FINISH: C1+F19

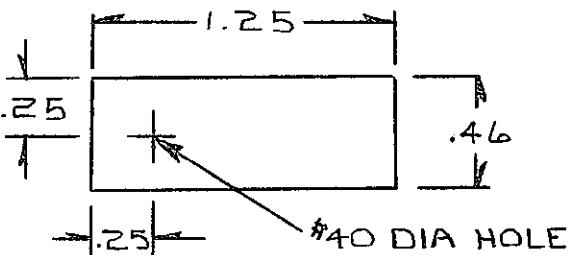
CSP 343-23



MATERIAL: .040 CLAD 2024
QQ-A-250/5 T3

FINISH: C1+F19

CSP 343-24



MATERIAL: .040 CLAD 2024
QQ-A-250/5 T3

FINISH: C1+F19

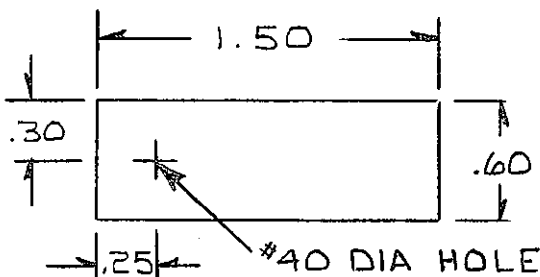
CSP 343-25

DRAWN	D.LINTS	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

STD. M&P 24.3.77 SCHWARTNER

ADDED -22, -23, -24 & -25 w.c.B.
18.4.77 STD M&P OK

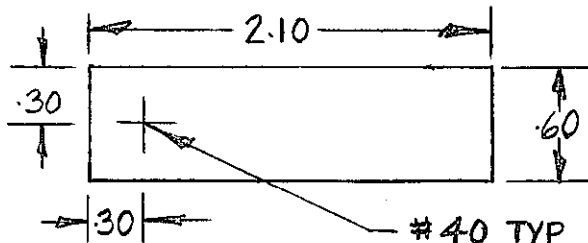
STANDARDS SHEET



MATERIAL: .040 CLAD 2024
QQ-A-250/5 T3

FINISH: CI + F19

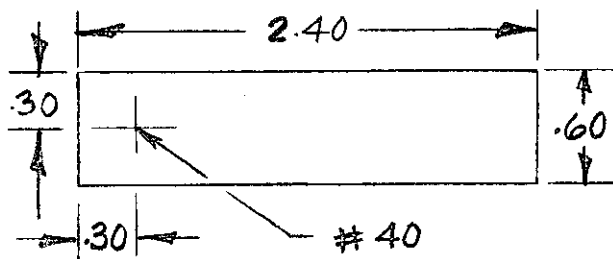
CSP 343-26



MATERIAL: .063 2024 T3
QQ-A-250/5 T3

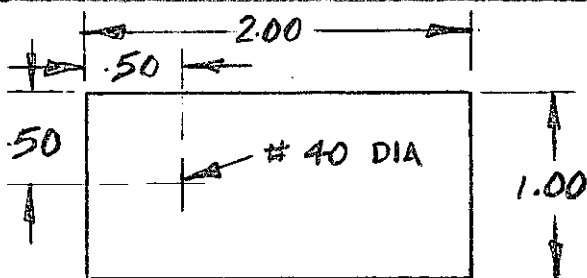
FINISH: CI + F19

CSP 343-27



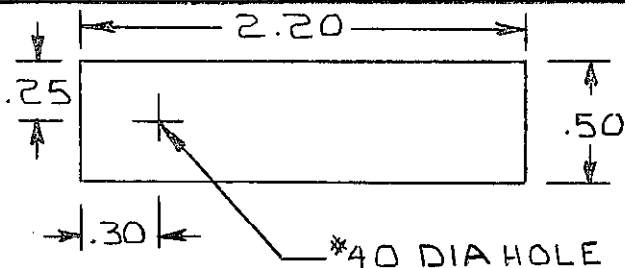
MATERIAL: .062 MIL-S-22499
TYPE 1, CL 2, COMP 1

CSP 343-28



MATERIAL: .048 MIL-S-22499
TYPE 1, CL 2, COMP 1

CSP 343-29



MATERIAL: .040 CLAD 2024
QQ-A-250/5 T3

FINISH: CI + F19

CSP 343-30

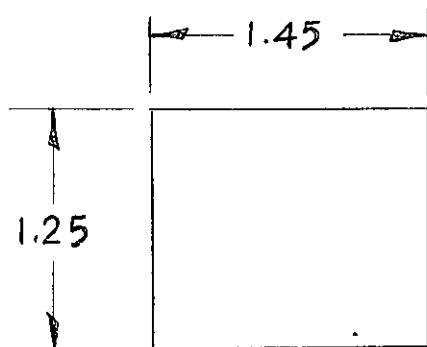
DRAWN	D. LINTS	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	W. GALLAGHER		
APPROVED	CHEN JIN		

STD. M.E.P. 18-4-77

-28 ADDED © -29 & -30 ADDED
 105-78442
 3-4-77
 -27 ADDED
 105-78442
 3-4-77
 -27 ADDED
 105-78442
 3-4-77

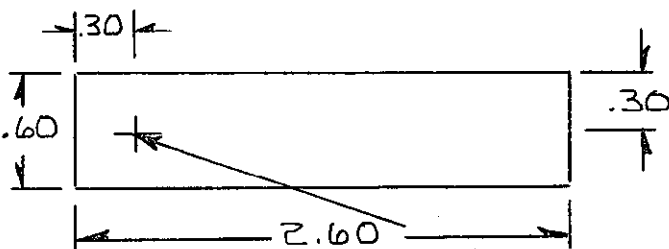


STANDARDS SHEET



MATERIAL: .062 MIL-S-22499
TYPE 1, CL2, COMP 1

CSP 343-31

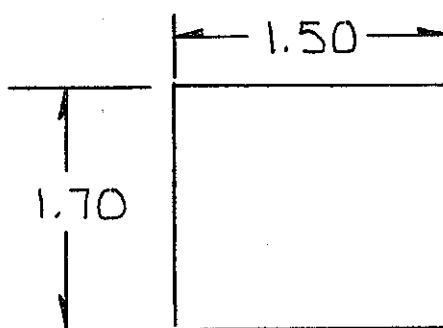


MATERIAL: .063 CLAD 2024 T3
QQ-A-250/5 T3

FINISH: C1+F19

CSP 343-32

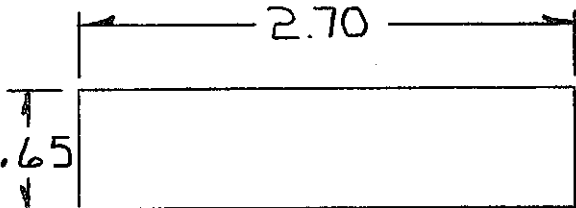
*40 DIA HOLE



MATERIAL: .020 CLAD 2024 T3
QQ-A-250/5 T3

FINISH: C1+F19

CSP 343-33



MATERIAL: .071 CLAD 2024 T3
QQ-A-250/5 T3

FINISH: C1+F19

CSP 343-34

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	D. LINTS	PACKER	CSP 343
STRESSED	<i>WAC</i>		
APPROVED	<i>KEITH RATTNER</i>		

STDS M&P 7 JULY 78

-34 ADDED

C

-33 ADDED

C

-32 ADDED

C

-32 ADDED

C

-32 ADDED

C

-32 ADDED

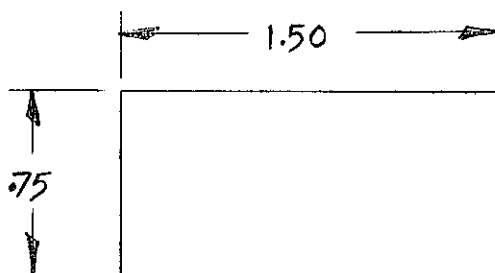
C

-32 ADDED

C



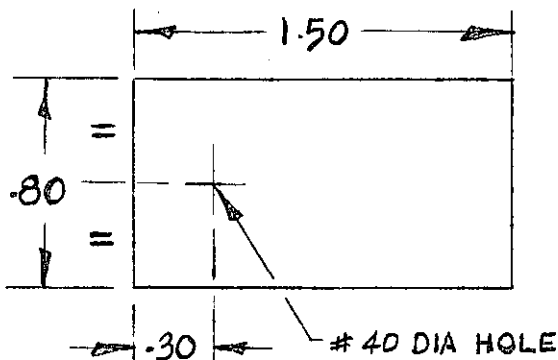
STANDARDS SHEET



MATERIAL: .040 CLAD 2024 T3
QQ-A-250/5 T3

FINISH: CI + F19

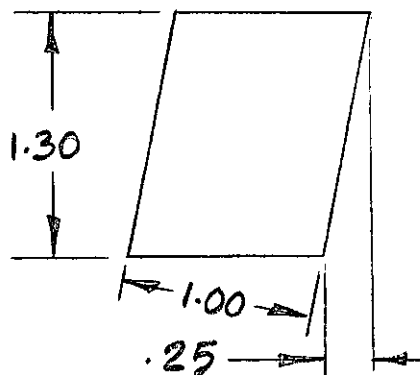
CSP 343-35



MATERIAL: .080 CLAD 2024 T3
QQ-A-250/5 T3

FINISH: CI + F19

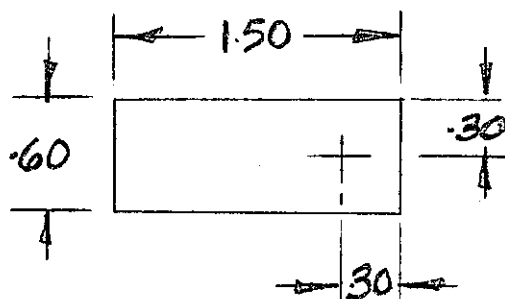
CSP 343-36



MATERIAL: .040 CLAD 2024 T3
QQ-A-250/5 T3

FINISH: CI + F19

CSP 343-37



MATERIAL: .10 CLAD 2024 T3
QQ-A-250/5 T3

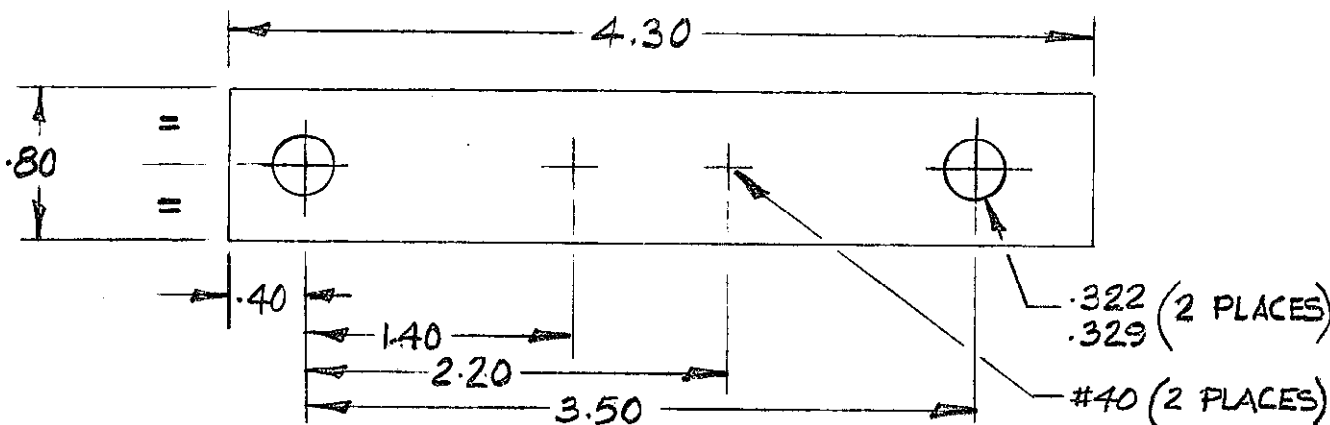
FINISH: CI + F19

CSP 343-38

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	SCHRAITENDL		

16.3.79

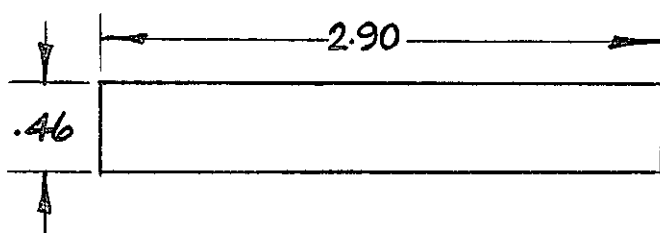
STANDARDS SHEET



MATERIAL: .125 2024 T3, QQ-A-250/5 T3

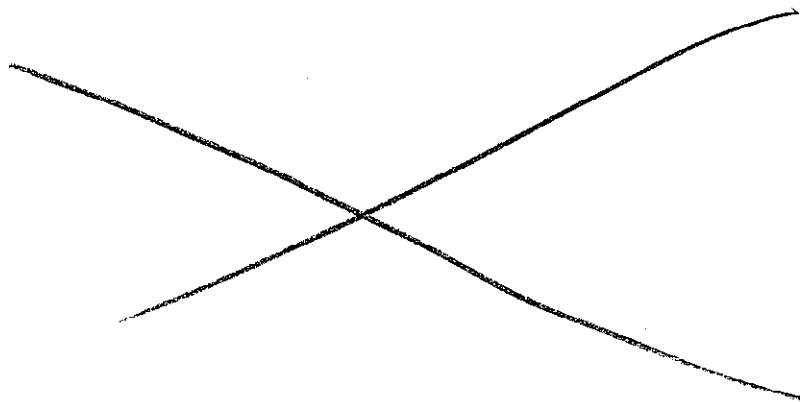
FINISH: CI + FI9

CSP 343-39



MATERIAL: .048 MIL-S-22499
COMP 1 TYPE 1 CL2

CSP 343-40

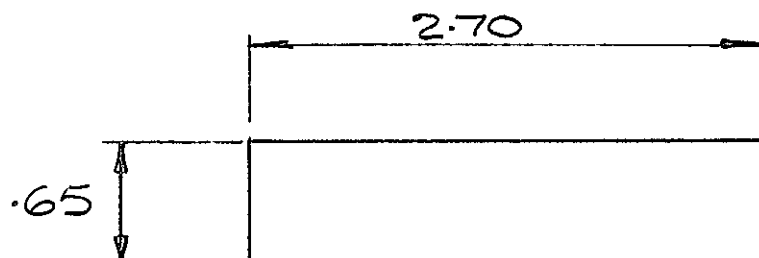


DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	<i>Shine</i>	PACKER	CSP 343
STRESSED	<i>W.L.</i>		
APPROVED	<i>SCHENKEL</i>		

STDS 1151 28378

(A) -40 ADDED (40)
 F 11.5.79

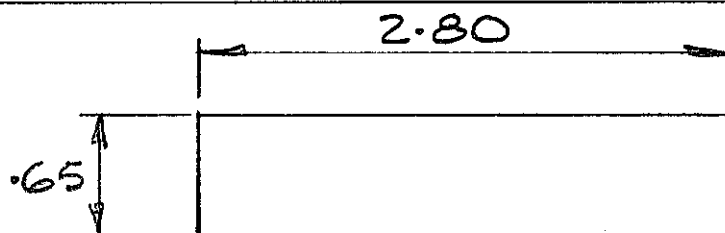
STANDARDS SHEET



MATERIAL:- .063 2024-T3 QQ-A-250/5

FINISH:- CI+F19.

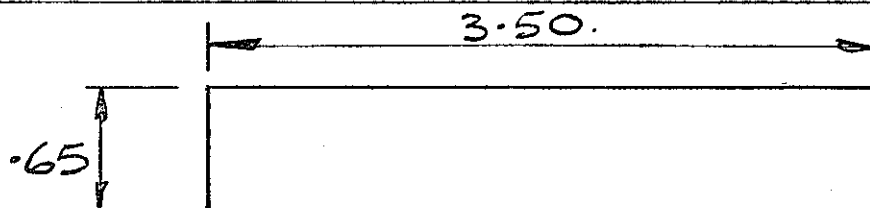
CSP343-41.



MATERIAL:- .032 2024-T3 QQ-A-250/5

FINISH:- CI+F19

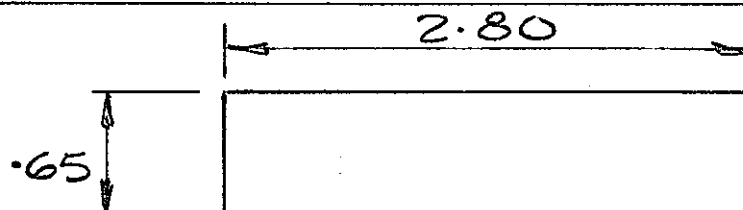
CSP343-42.



MATERIAL:- .032 2024-T3 QQ-A-250/5.

FINISH:- CI+F19.

CSP343-43.



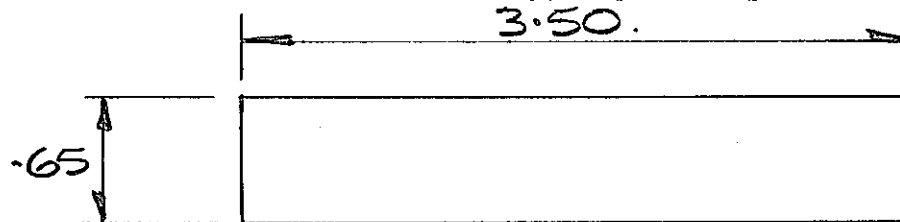
MATERIAL:- .040 2024-T3 QQ-A-250/5

FINISH:- CI+F19.

CSP343-44

DRAWN	WRIGHT	CLASSIFICATION	STANDARD
CHECKED		PACKER	CSP343
STRESSED			
APPROVED			

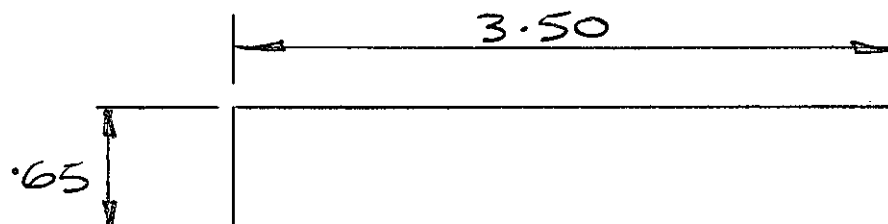
STANDARDS SHEET



MATERIAL:- .010 2024-T3 QQ-A-250/5

FINISH:- CI+F19

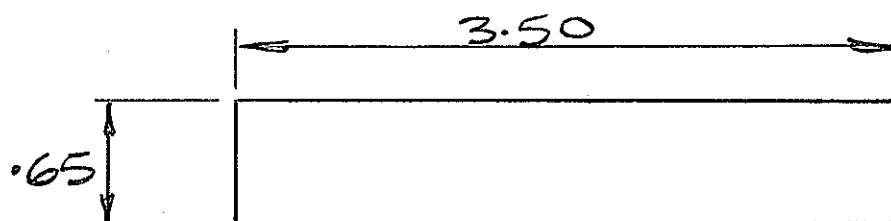
CSP343-45.



MATERIAL:- .040 2024-T3 QQ-A-250/5.

FINISH:- CI+F19

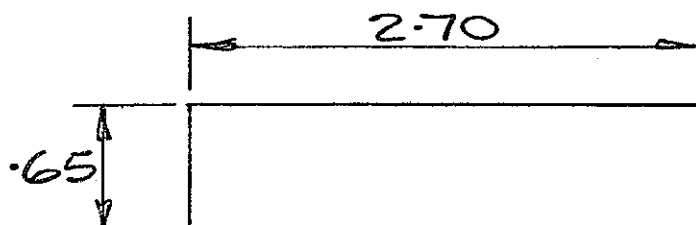
CSP343-46.



MATERIAL:- .050 2024-T3 QQ-A-250/5.

FINISH:- CI+F19

CSP343-47.



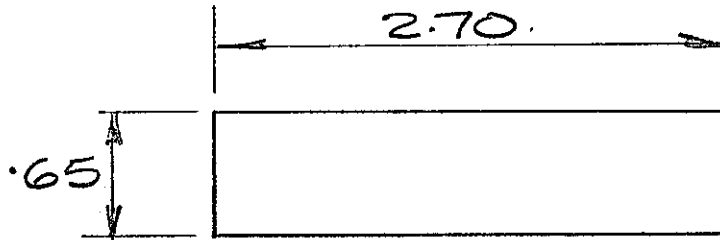
MATERIAL:- .090 2024-T3 QQ-A-250/5.

FINISH:- CI+F19

CSP343-48

DRAWN	WRIGHT	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP343.
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

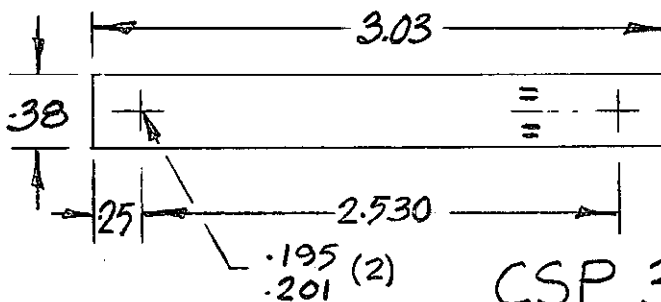
STANDARDS SHEET



MATERIAL:- .110 2024-T3 QQ-A-250/S.

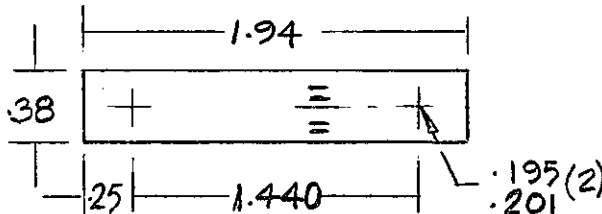
FINISH:- C1+F19.

CSP 343-49.



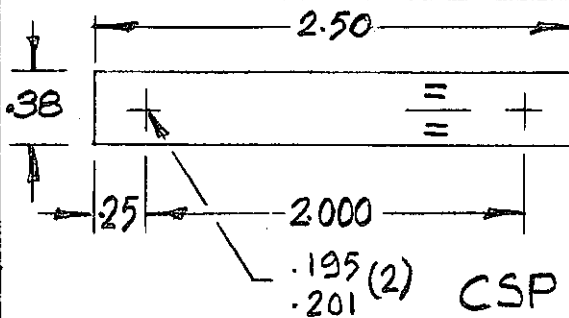
MATERIAL: .125 MIL-P-15035
TYPE FBM PHENOLIC

CSP 343-50



MATERIAL: .187 MIL-P-15035
TYPE FBM PHENOLIC

CSP 343-51



MATERIAL: .187 MIL-P-15035
TYPE FBM PHENOLIC

CSP 343-52

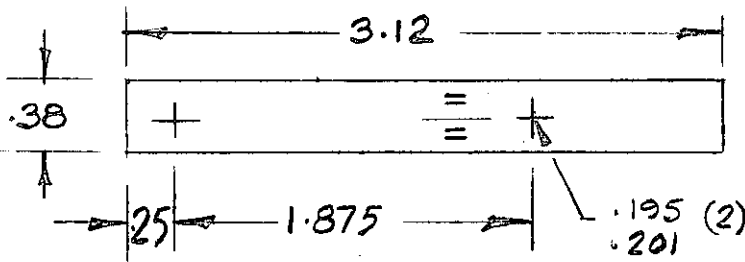
DRAWN	WRIGHT	CLASSIFICATION	STANDARD
CHECKED	ODIC	PACKER	CSP 343.
STRESSED	W. Wood		
APPROVED	W. Wood		

A - 50, 51, 52 ADDED

10.9.79 R. S. V. H.

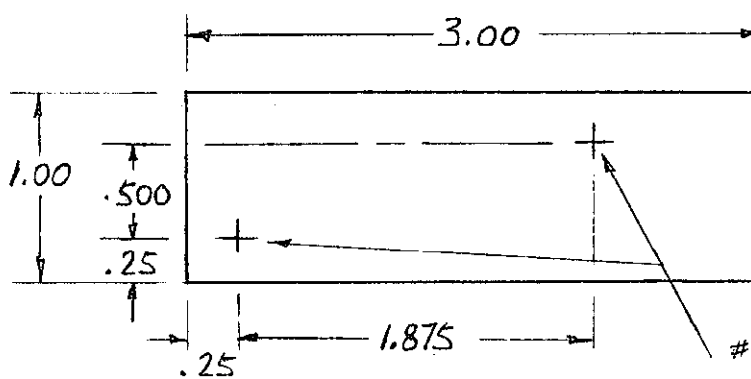


STANDARDS SHEET



MATERIAL: .125 MIL-P-15035
TYPE FBM PHENOLIC

CSP 343-53

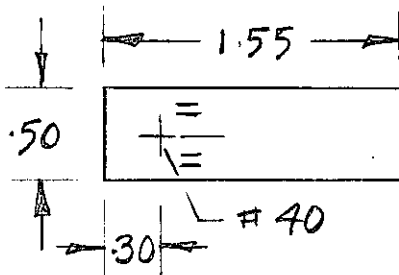


MATERIAL: QQ-A-250/5 2024-T3
.063 THICK

FINISH : C1 + F19

#40 HOLES
(2 PLACES)

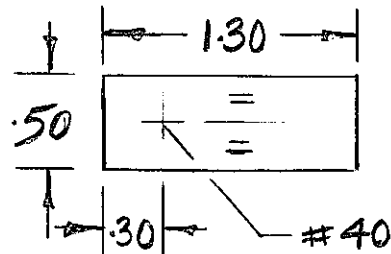
CSP 343-54



MATERIAL: QQ-A-250/5, 2024 T3
.032

FINISH: C1 + F19

CSP 343-55



MATERIAL: .032 2024-T3 QQA 250/5

FINISH: C1 + F19

CSP 343-56

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	B Edwards	PACKER	CSP 343
STRESSED	W.L.		
APPROVED	SCHWARTZ		

SIDS 17 SEP 79

-554-56 ADDED
RR 28.4.80

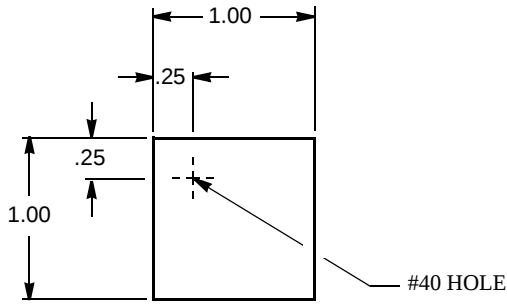
-54 ADDED
PL 17.4.80

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de HAVILLAND

**CAGE CODE 71867
CSP STANDARD**

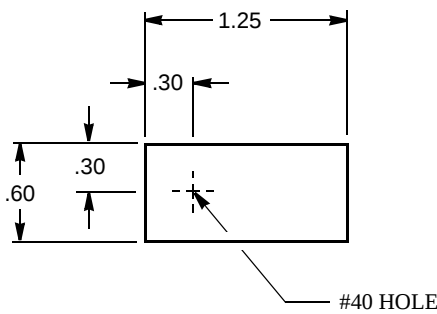
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MATERIAL : 2024 - T3 , QQA 250/5, .032" THK

FINISH: C1 + F19

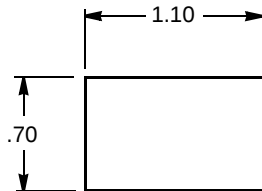
CSP 343-57



MATERIAL : CLAD 2024 - T3 , QQA 250/5, .063" THK

FINISH: C1 + F19

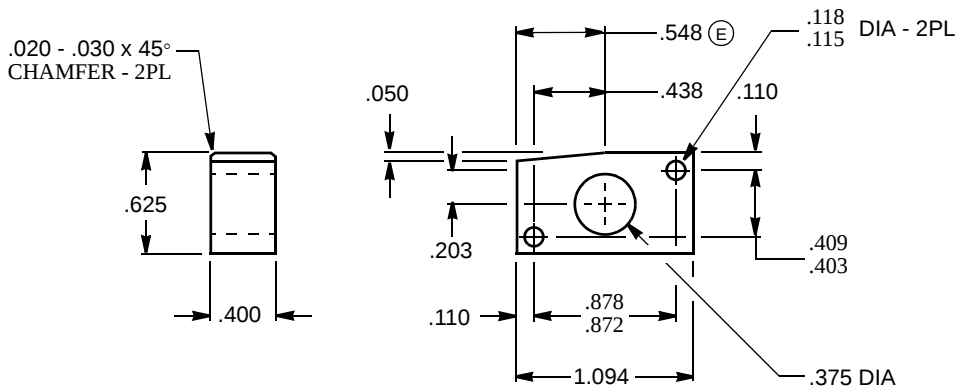
CSP 343-58



MATERIAL : CLAD 2024 - T3 , QQA 250/5, .080" THK

FINISH: C1 + F19

CSP 343-59



MATERIAL : MIL-P-15035
TYPE FBM
PHENOLIC

CSP 343-60

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	B. EDWARDS
STRESSED	F. LAU
APPROVED	S. SCHRATTNER

PACKER

CSP 343

SHEET: 14

E PAGE REDRAWN WITH EDITORIAL CHANGES
CSP343-60: DIMENSION ".548" WAS ".500"

APPROVED: 22 SEP 1980 REV: A - 02 MAR 1981 REV: B - 01 JUN 1981 REV: C - 02 NOV 1981 REV: D - 12 MAR 2009 REV: E - 19 APR 2010 REV:

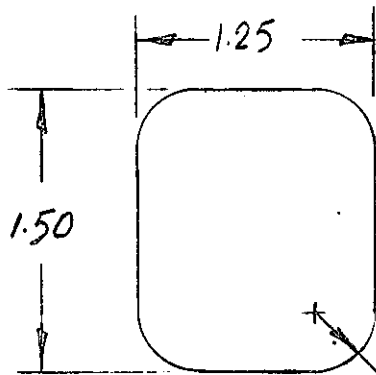
DE HAVILLAND



AIRCRAFT of CANADA

PAGE 15

STANDARDS SHEET

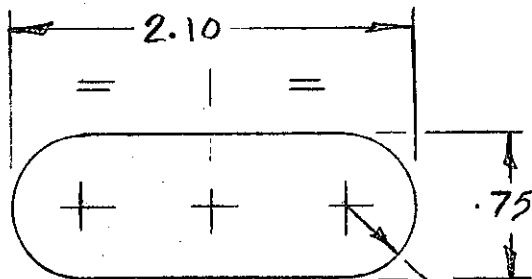


MATERIAL: .050 2024 T3
QQ-A-250/5

FINISH: C1 + F19

CSP 343-61

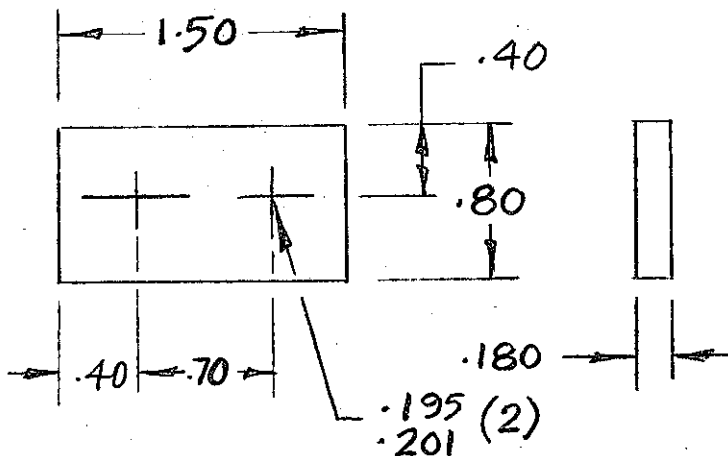
.30 RAD
(TYP)



MATERIAL: .100 2024 T3
QQ-A-250/5

FINISH: C1 + F19

CSP 343-62



MATERIAL: .180 2024 T3
QQ-A-250/5

FINISH: C1 + F19

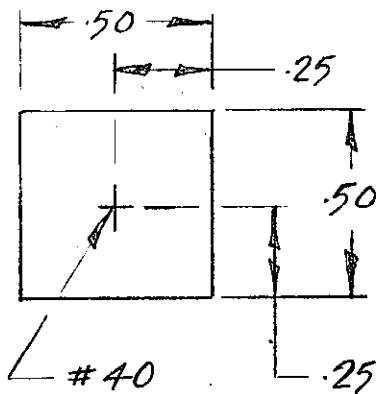
CSP 343-63

-63 ADDED
7.4.82

DESIGNED	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	B. Edwards	PACKER	CSP 343
STRESSED	W. B.		
APPROVED	W. B.		



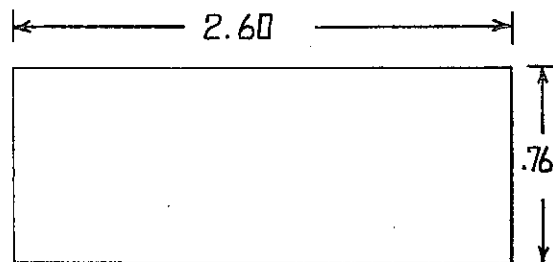
STANDARDS SHEET



MATERIAL: .063 CLAD 2024 T3
QQ-A-250/5 T3

FINISH: C1 + F19

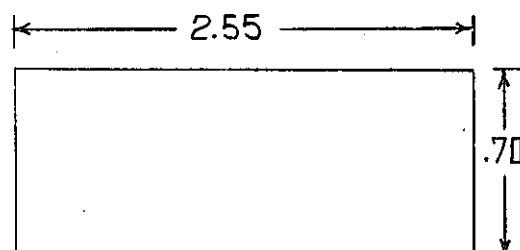
CSP 343-64



MATERIAL: .048, MIL-S-22499
COMP.1, TYP. 1, CL. 2

FINISH: NIL

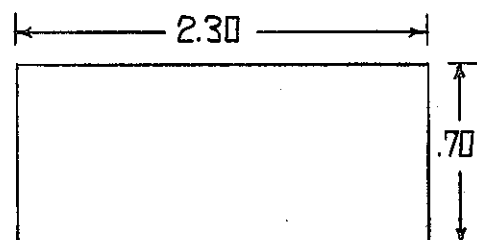
CSP 343-65



MATERIAL: .048, MIL-S-22499
COMP.1, TYP. 1, CL. 2

FINISH: NIL

CSP 343-66



MATERIAL: .048 MIL-S-22499
COMP.1, TYP. 1, CL.2

FINISH: NIL.

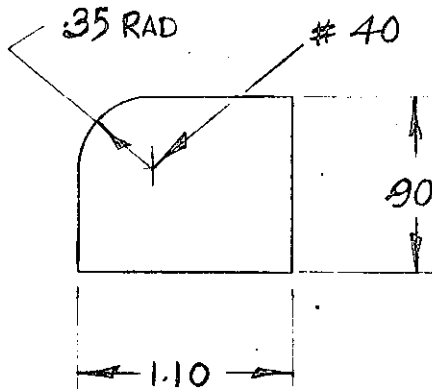
CSP 343-67

A - 65-66-67, ADDED 3 MAY 82 M.R.

DRAWN	KRONKAMP	CLASSIFICATION	STANDARD
CHECKED	M. ROSSO		
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
		PACKER	CSP 343

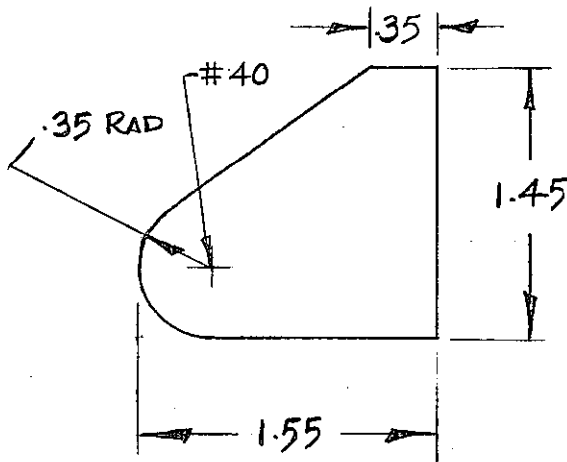


STANDARDS SHEET



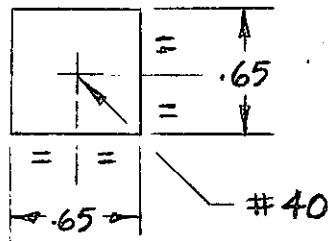
MATERIAL : .062 MIL-S-22499
COMP 1, TY 1, CL 2

CSP 343-68



MATERIAL : .062 MIL-S-22499
COMP 1, TY 1, CL 2

CSP 343-69



MATERIAL : .063 CLAD 2024 T3
QQ-A-250/5 T3

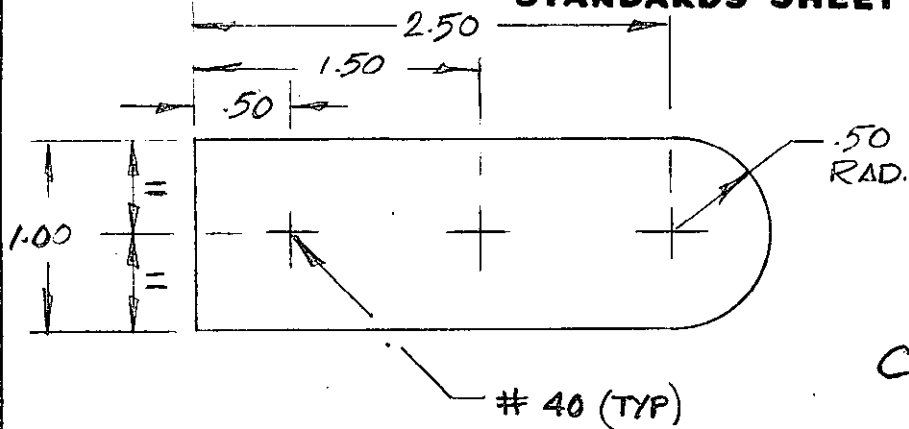
FINISH: C1 + F19

CSP 343-70

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	M Rosso	PACKER	CSP 343
STRESSED	RAU		
APPROVED	Schwartz		

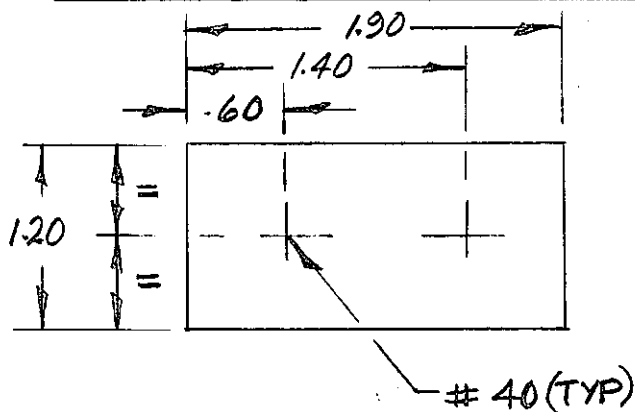


STANDARDS SHEET



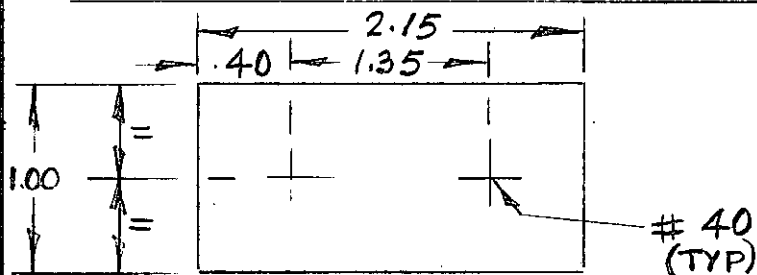
MAT: .078 MIL-S-22499
COMP I, TYPE I, CL2

CSP 343-71



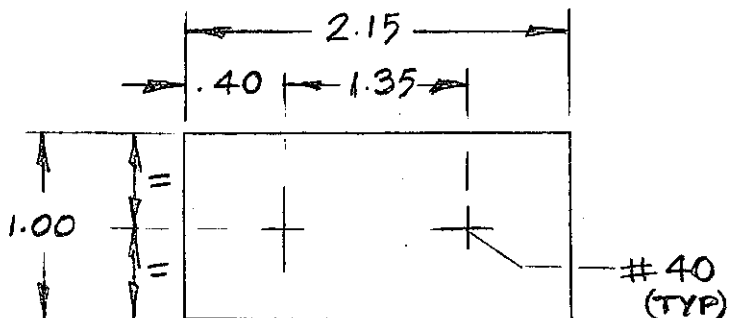
MAT'L: .078 MIL-S-22499
COMP I, TYPE I, CL2

CSP 343-72



MAT'L: .078 MIL-S-22499
COMP I, TYPE I, CL2

CSP 343-73



MAT'L: .063 2024 T3
QQ-A-250/5

FINISH: C1+F19

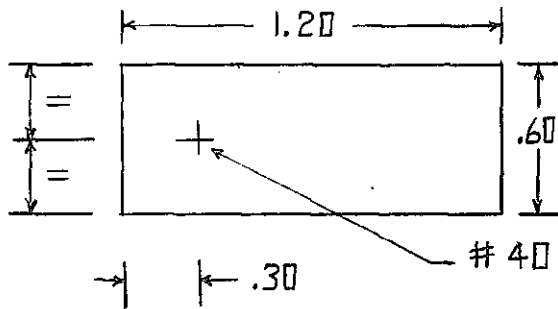
CSP 343-74

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	M. Rosso	PACKER	CSP 343
STRESSED	MB		
APPROVED	S. Schumann		

17.5.82 SCS MCF



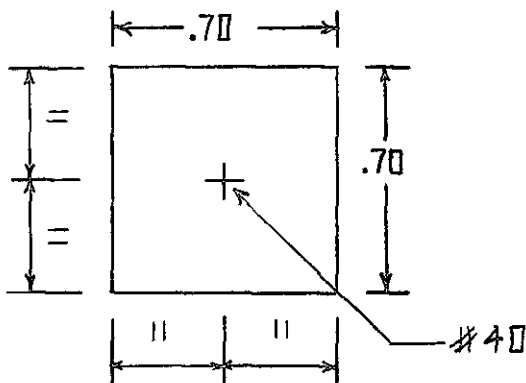
STANDARDS SHEET



MATERIAL: .100 2024 T3 QQ-A-250/5

FINISH: CI+FI9

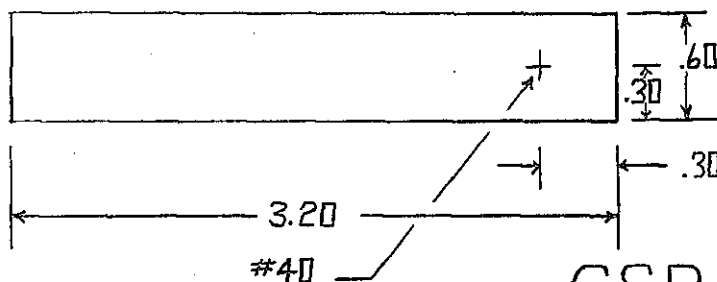
CSP 343-75



MATERIAL: .050 2024 T3 QQ-A-250/5

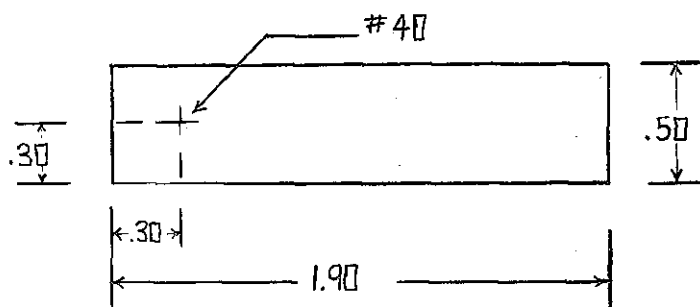
FINISH: CI+FI9

CSP 343-76

MATERIAL: .020 2024 T3
QQ-A-250/5

FINISH: CI+FI9

CSP 343-77

MATERIAL: .032 2024 T3
QQ-A-250/5

FINISH: CI+FI9

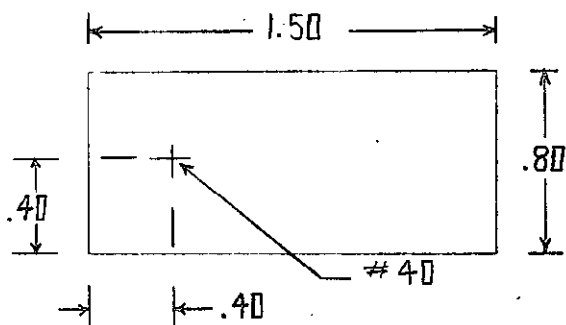
CSP 343-78

DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	Kronkemp	PACKER	CSP 343
STRESSED	WLB		
APPROVED	SEALING		

2000-10-20-5-82



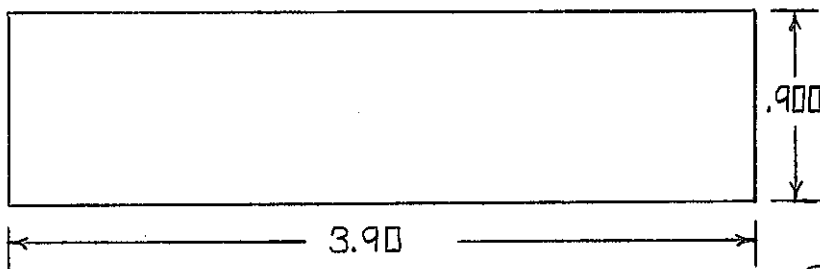
STANDARDS SHEET



MATERIAL: MIL-S-22499 COMP.1
TYPE 2 CLASS 2
.125 THK.

FINISH: NIL.

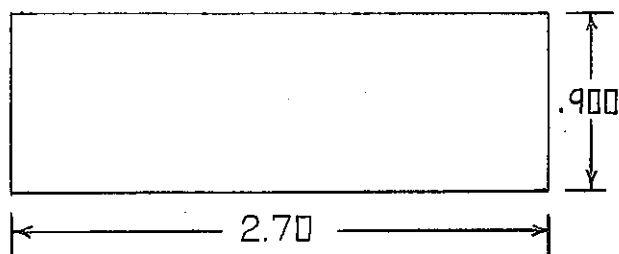
CSP 343-79



MATERIAL: MIL-S-22499
COMP.1 TYPE 1
CLASS 2 .020 THK.

FINISH: NIL

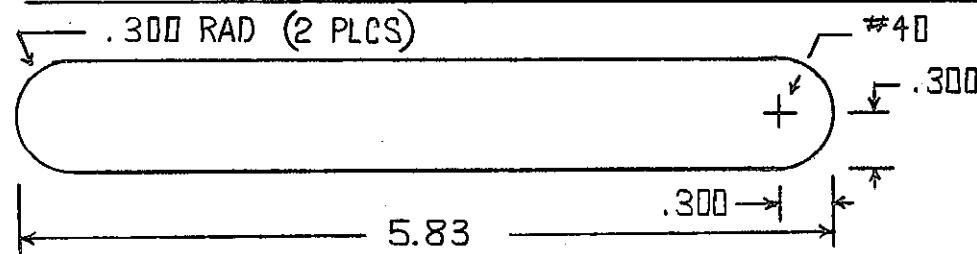
CSP 343-80



MATERIAL: MIL-S-22499 COMP.1
TYPE 1 CLASS 2
.020 THK.

FINISH: NIL

CSP 343-81



MATERIAL: 2024 T3 QQ-A-250/5
.040 THK.

FINISH: CI+FI9

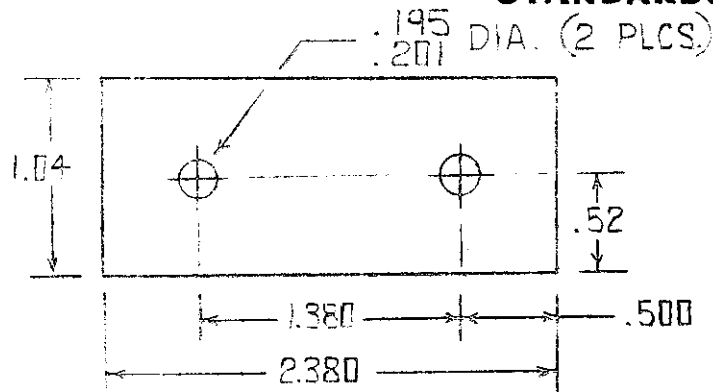
CSP 343-82

DRAWN	M. RUSSO	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

8105 r. - 27.5-82



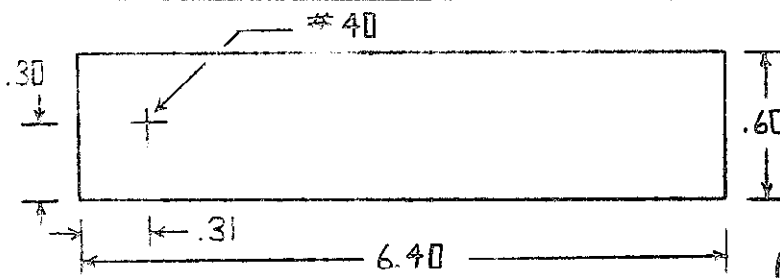
STANDARDS SHEET



MATERIAL : .125 MIL-S-22499
COMP. 1 CLASS 2
TYPE II

FINISH : NIL

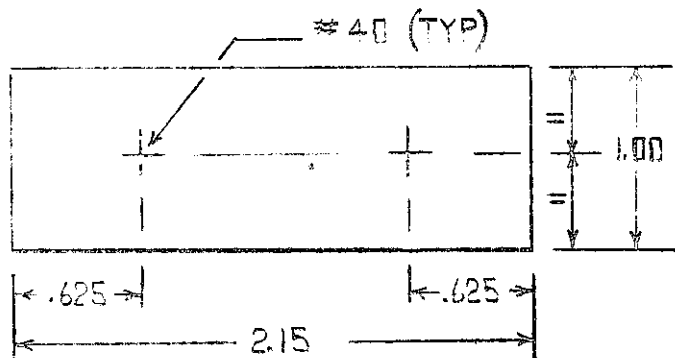
CSP 343-83



MATERIAL : .100 CLAD 2024
T3 QQ-A-250/5

FINISH : CI + FI9

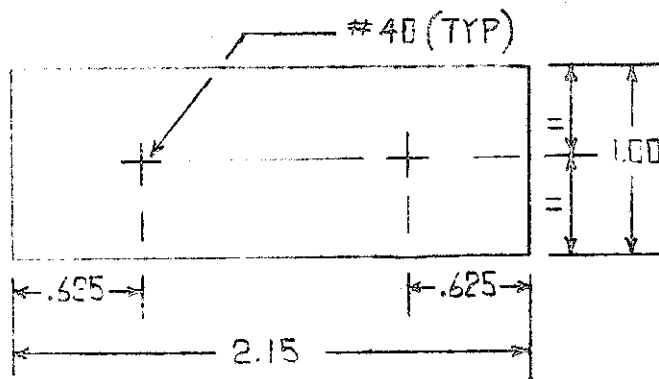
CSP 343-84



MATERIAL : .078 MIL-S-22499
COMP 1 TYPE 1
CL. 2

FINISH : NIL

CSP 343-85



MATERIAL : .063 2024 T3
QQ-A-250/5

FINISH : CI + FI9

CSP 343-86

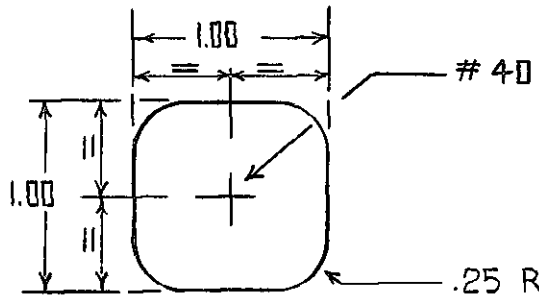
DRAWN	M. RUSSO	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

10 2006 82

-34-85-86 ADDED M.R. CHAUG. 80

(A)

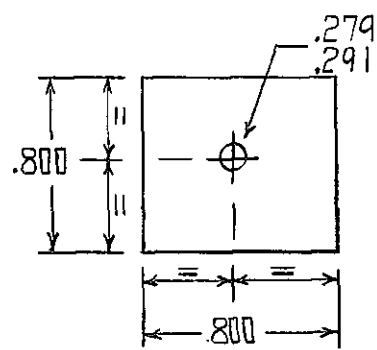
STANDARDS SHEET



MATERIAL: .032 2024 T3 CLAD
QQ-A-250/5

FINISH: CI+F19

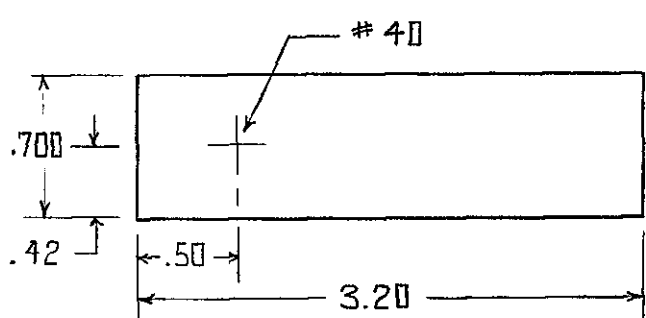
CSP 343-87



MATERIAL: .062 MIL-S-22499 COMP 1
TYPE 1 CL. 2

FINISH: NIL

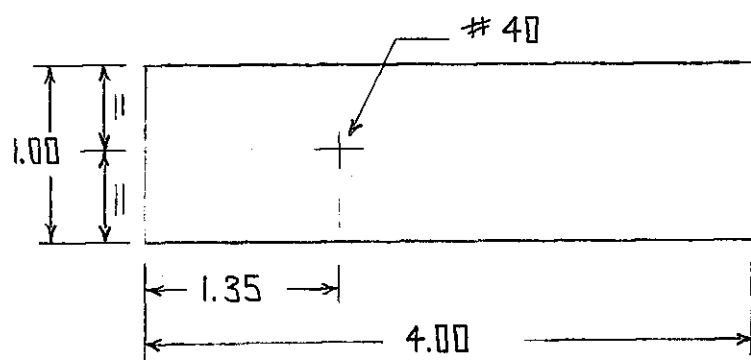
CSP 343-88



MATERIAL: .020 MIL-S-22499
COMP. 1 TYPE 1 CL. 2

FINISH: NIL

CSP 343-89



MATERIAL: .020 MIL-S-22499
COMP. 1 TYPE 1 CL. 2

FINISH: NIL

CSP 343-90

B - 89 - 90 ADDED 27 SEPT. 82 M. ROSSO

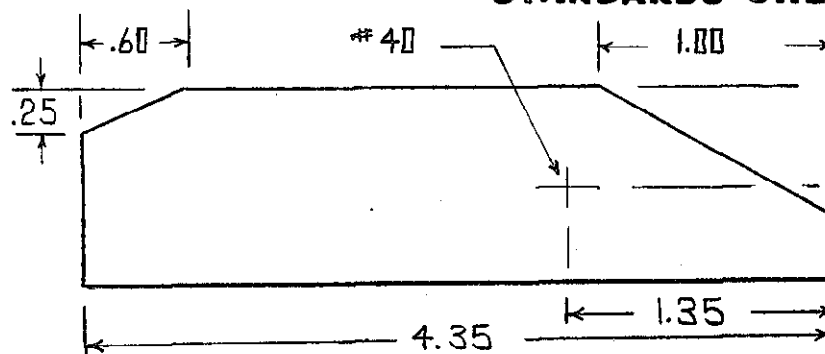
A - 88 ADDED M.R. 25 AUG 82

DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

STDS No. P 6 JULY 82

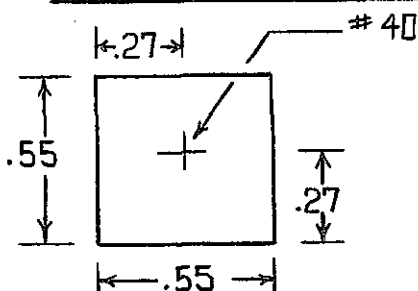


STANDARDS SHEET



MATERIAL : .020 MIL-S-22499
COMP 1 TYPE 1
CLASS 2
FINISH : NIL

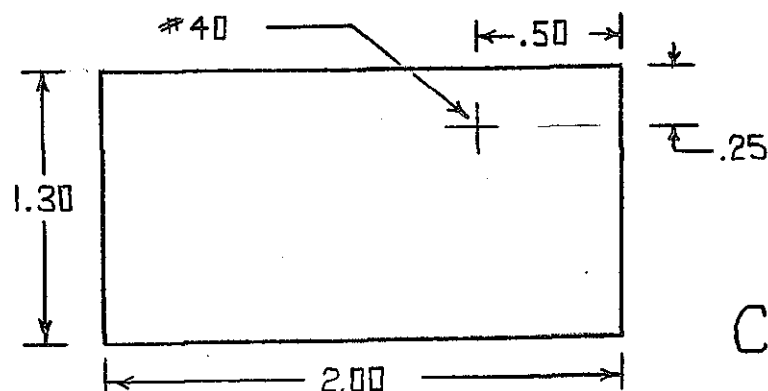
CSP 343-91



MATERIAL : .048 MIL-S-22499 COMP 1
TYPE 1 CLASS 2

FINISH : NIL

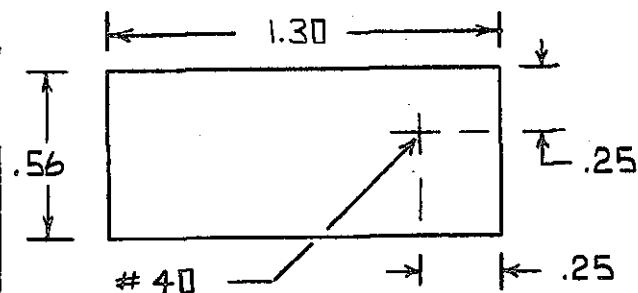
CSP 343-92



MATERIAL : .062 MIL-S-22499
COMP 1 TYPE 1 CLASS 2

FINISH : NIL

CSP 343-93



MATERIAL : .078 MIL-S-22499
COMP 1 TYPE 1 CLASS 2

FINISH : NIL

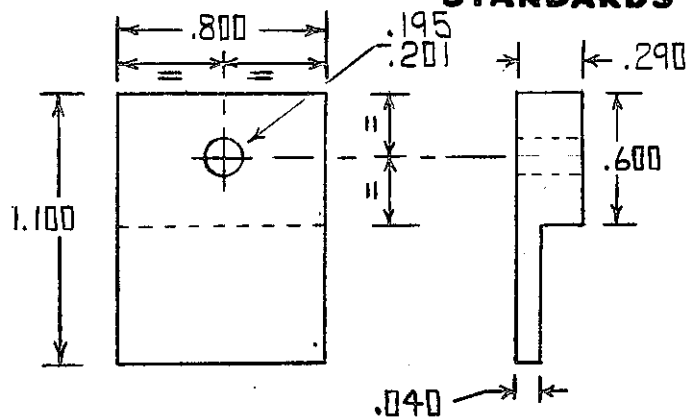
CSP 343-94

DRAWN	M. ROSS	CLASSIFICATION	STANDARD
CHECKED	<i>Blum</i>	PACKER	CSP 343
STRESSED	<i>M. Ross</i>		
APPROVED	<i>Schmitt</i>		

STDS M.C.P. 27 SEPT 82



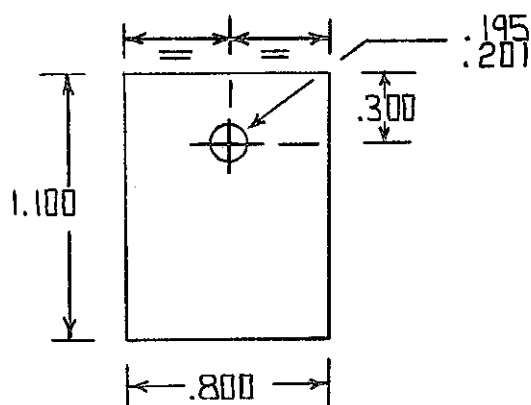
STANDARDS SHEET



MATERIAL: .290 PHENOLIC SHT.
MIL-P-15035 FBM

FINISH: NIL

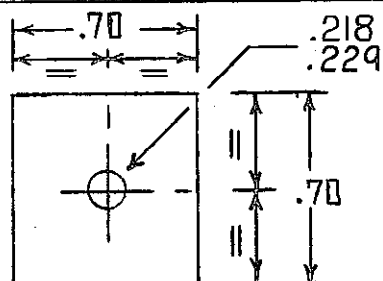
CSP 343-95



MATERIAL: .040 PHENOLIC SHT.
MIL-P-15035 FBM

FINISH: NIL

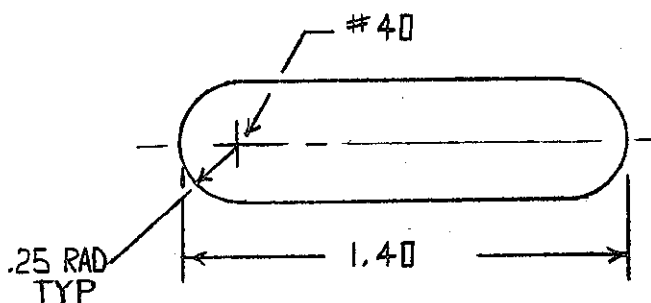
CSP 343-96



MATERIAL: .125 MIL-S-22499
COMP 1 TYPE II CL 2

FINISH: NIL

CSP 343-97



MATERIAL: .025 2024 T3
QQ-A-250/5

FINISH: CI + FI9

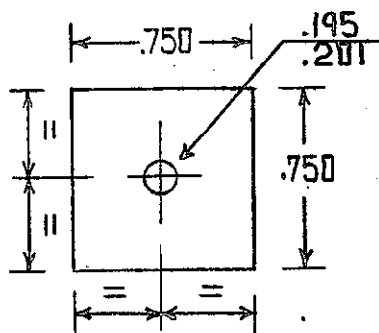
CSP 343-98

DRAWN	M. RUSSO	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>M. L. H. H.</i>		
APPROVED	<i>[Signature]</i>		

4 NOV 52



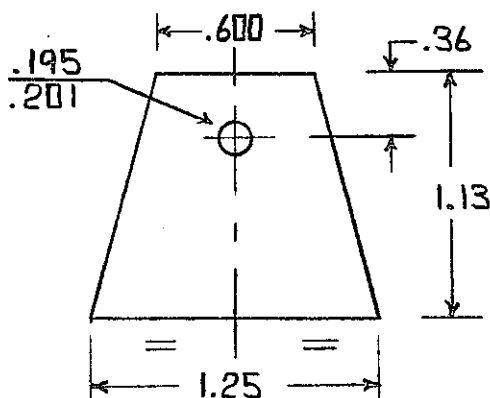
STANDARDS SHEET



MATERIAL : .094 MIL-S-22499
TYPE II CL 2 COMP 1

FINISH : NIL

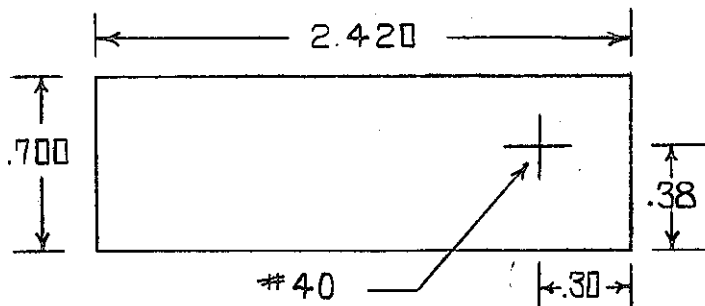
CSP 343 - 99



MATERIAL : .125 MIL-S-22499
TYPE II CL 2 COMP 1

FINISH : NIL

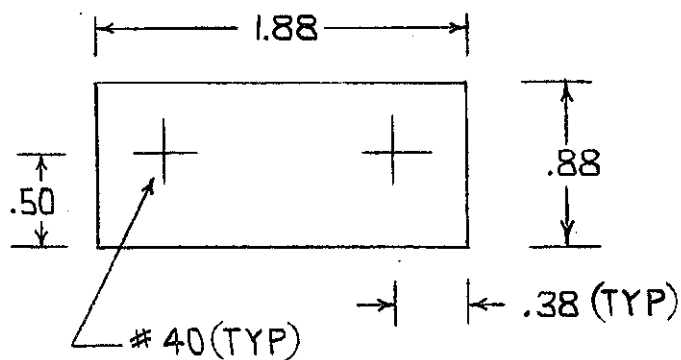
CSP 343-100



MATERIAL : .040 2024-T3
QQ-A-250/5

FINISH : CI + FI9

CSP 343-101



MATERIAL : .040 2024-T3
QQ-A-250/5

FINISH : CI + FI9

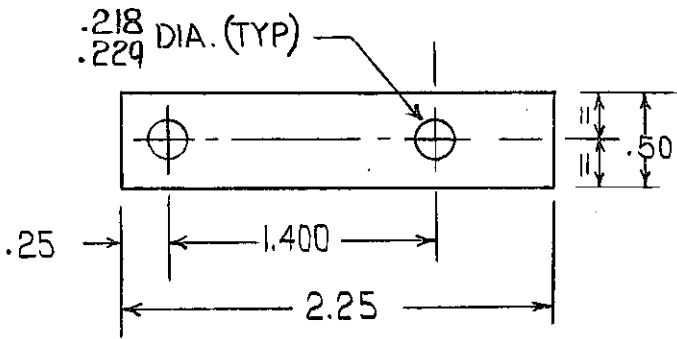
CSP 343-102

DRAWN	M. RUSSO	CLASSIFICATION	STANDARD
CHECKED	K. R. KAMP	PACKER	CSP 343
STRESSED	P. J. J. J.		
APPROVED	S. B. J. J.		

-102 ADDED M.R. 3 MAR. 83

(A)

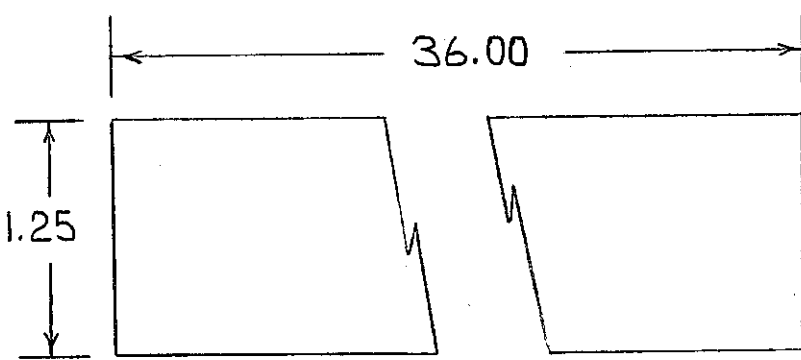
STANDARDS SHEET



MATERIAL : .063 CLAD 2024 T3
QQ-A-250/5

FINISH : CI+FI9

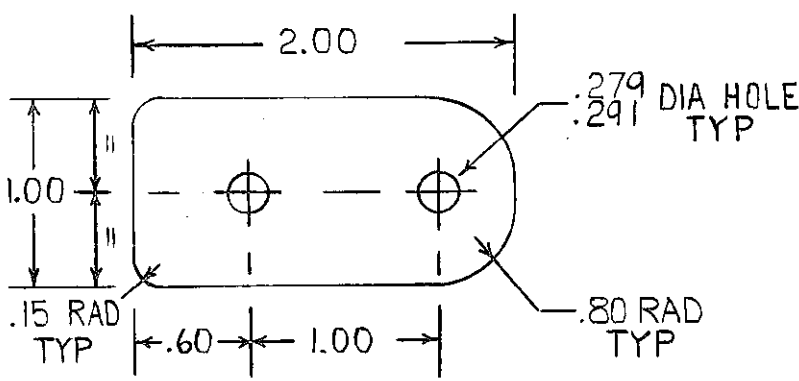
CSP 343-103



MATERIAL : .125 2024 T3
QQ-A-250/5 CLAD

FINISH : CI+FI9

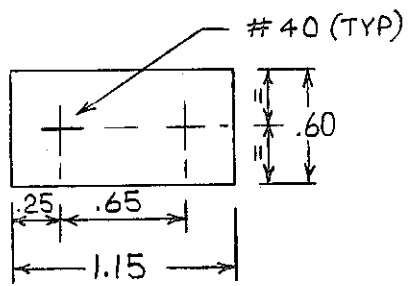
CSP 343-104



MATERIAL : .048 MILS-22499
COMP 1 CL 2 TYPE 1

FINISH : NIL

CSP 343-105



MATERIAL : .040 2024 T3
QQ-A-250/5 CLAD

FINISH : CI+FI9

CSP 343-106

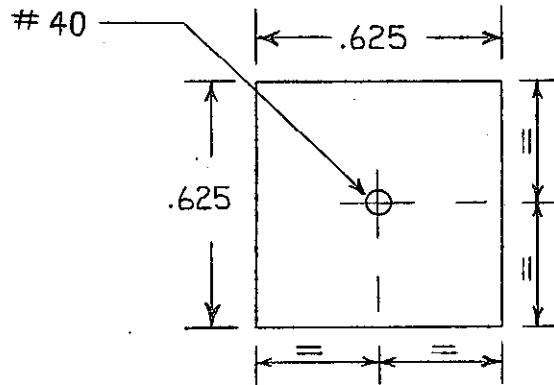
(B) -106 ADDED 17 MAY 83 M.ROSSO
 (A) -105 ADDED 21 APR 83 M.ROSSO

DRAWN	M.ROSSO	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	M.ROSSO		
APPROVED	SCHATTNER		

SIDE VIEW 12 APRIL 83



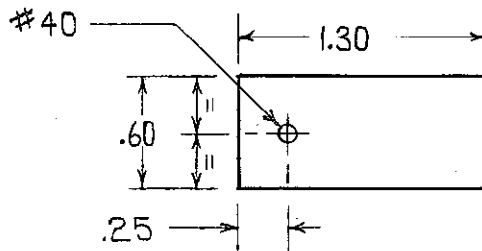
STANDARDS SHEET



MATERIAL : .080 2024 -T3
QQ-A-250/5

FINISH : CI+FI9

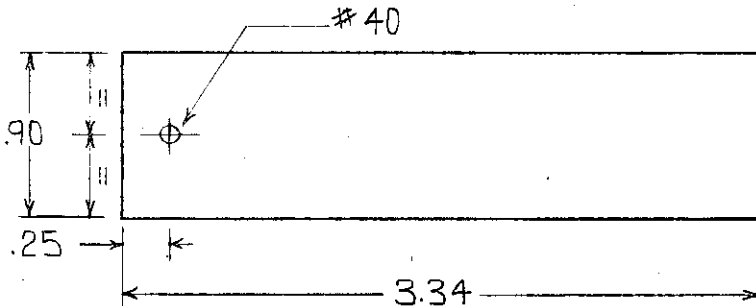
CSP 343-107



MATERIAL : .071 2024-T3 CLAD
QQ-A-250/5

FINISH : CI+FI9

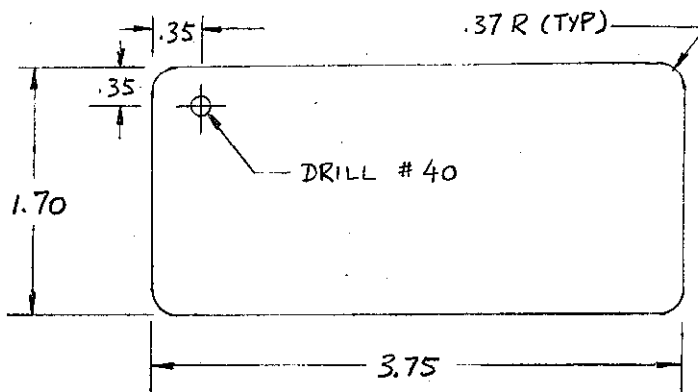
CSP 343-108



MATERIAL : .032 2024-T3 CLAD
QQ-A-250/5

FINISH : CI+FI9

CSP 343-109



MATERIAL : .048 MIL-S-22499
COMP 1, CLASS 2, TYPE 1

FINISH : NIL

CSP 343-110

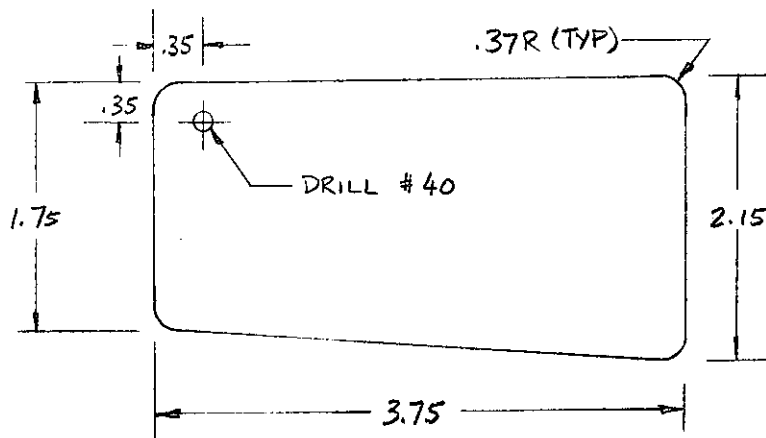
DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	WISC		
APPROVED	Site AGW32		

STANDARDS 10 JUN 84

(C) -110 ADDED
PLAN 18.07.84

(A) -108 ADDED 12 JUNE 84 M. ROSSO
(B) -109 ADDED 9 JULY 84 M. ROSSO

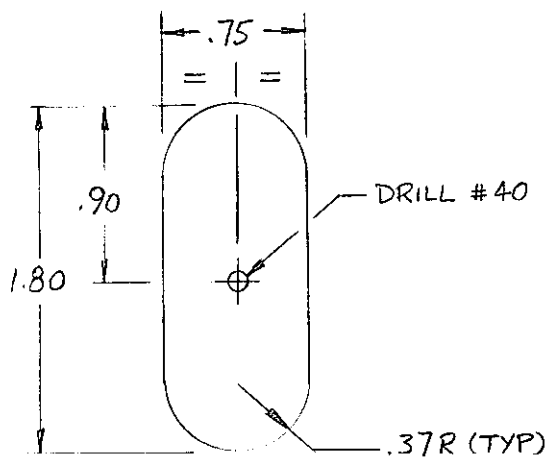
STANDARDS SHEET



MATERIAL : .048 MIL-S-22499
COMP 1, CLASS 2, TYPE 1

FINISH : NIL

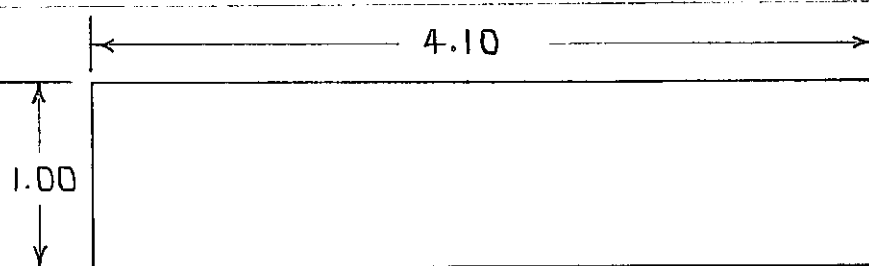
CSP 343 - 111



MATERIAL : .080 QQ-A-250/5 2024-T3

FINISH : CI + FI9

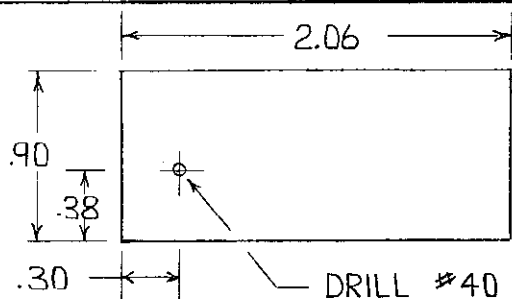
CSP 343 - 112



MATERIAL : .032 MIL-S-22499
COMP 1 CLASS 2
TYPE 1

FINISH : NIL

CSP 343-113



MATERIAL : .032 2024-T3
QQ-A-250/5

FINISH : CI + FI9

CSP 343-114

DRAWN	P LAM	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	SCHWARTZ		

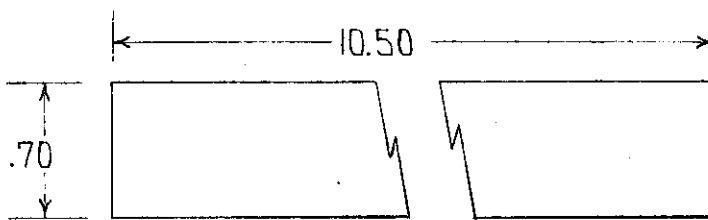
18 JULY 84

(A) - 112 - 113 ADDED
PLAN 10.08.84

(B) - 114 ADDED M.ROSSO 10 OCT 84



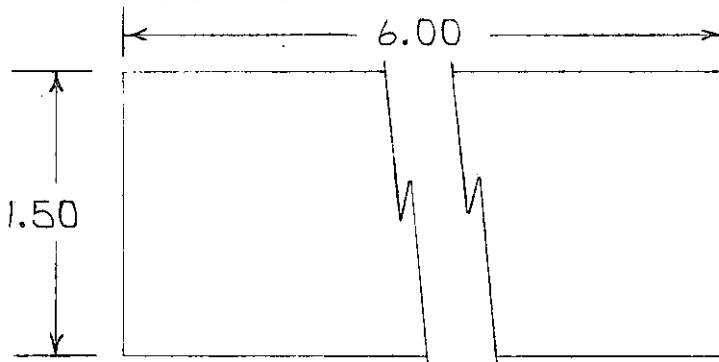
STANDARDS SHEET



MATERIAL : .032 MIL-S-22499
COMP 1, CL 2, TYPE 1

FINISH: NIL

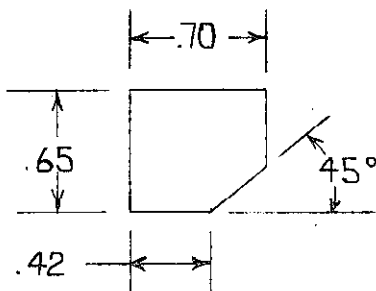
CSP 343-115



MATERIAL : .094 MIL-S-22499
COMP 1, CL 2, TYPE 2

FINISH: NIL

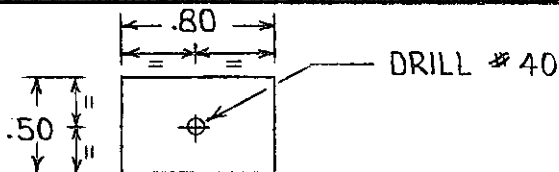
CSP 343-116



MATERIAL : .080 CLAD 2024 T3
QQ-A-250/5

FINISH: CI+FI9

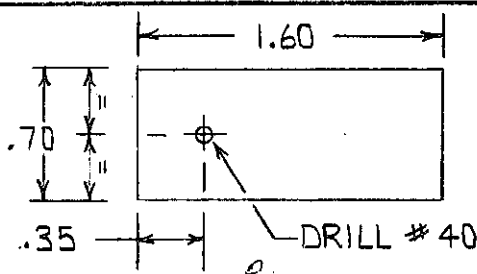
CSP 343-117



MATERIAL : .100 CLAD 2024 T3
QQ-A-250/5

FINISH: CI+FI9

CSP 343-118



MATERIAL : .050 CLAD 2024 T3
QQ-A-250/5

FINISH: CI+FI9

CSP 343-119

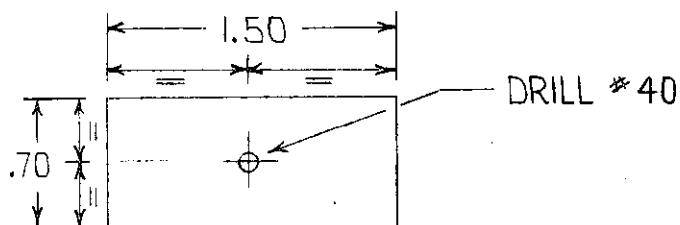
DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	M. G. H. H.		
APPROVED	SCHAEFER		

12 DEC 84

(B) -118-119 ADDED 24 JAN 85 M.R.

(A) -117 ADDED 2 JAN 85 M.ROSSO

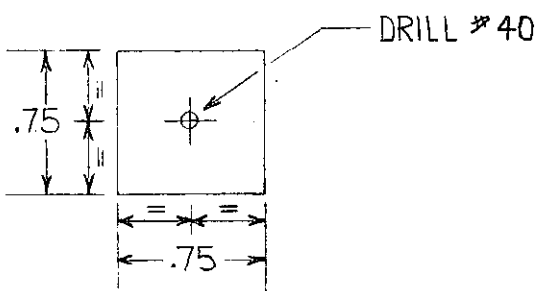
STANDARDS SHEET



MATERIAL: .020 2024T3 CLAD
QQ-A-250/5

FINISH: CI+F19

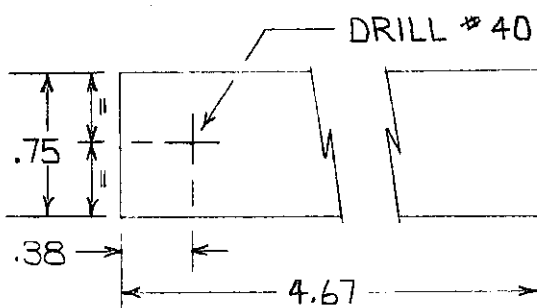
CSP 343-120



MATERIAL: .020 MIL-S-22499
TYP 1, CL 2, COMP 1

FINISH: NIL

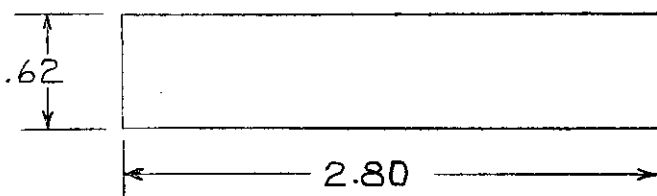
CSP 343-121



MATERIAL: .020 MIL-S-22499
TYP 1, CL 2, COMP 1.

FINISH: NIL

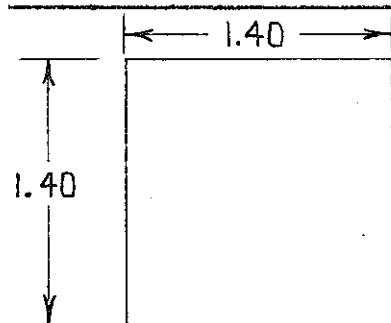
CSP 343-122



MATERIAL: .016 2024T3 CLAD
QQ-A-250/5

FINISH: CI+F21

CSP 343-123



MATERIAL: .078 MIL-S-22499
TYP 1, CL 2, COMP 1.

FINISH: NIL

CSP 343-124

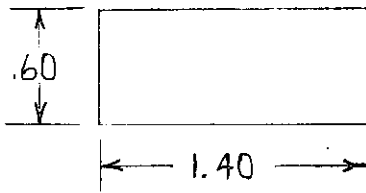
- 123 ADDED 10 APR 85 M. ROSSO
- 124 ADDED 17 APR 85 M. ROSSO

(A) (B)

DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	<i>K. R. [Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	SCHATTNER		



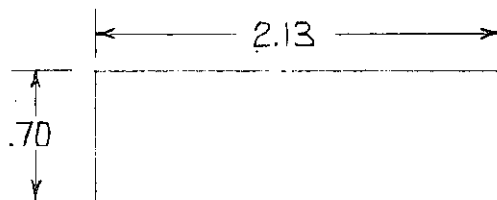
STANDARDS SHEET



MATERIAL: .078 MIL-S-22499
TYP 1, CL 2, COMP 1.

FINISH: NIL

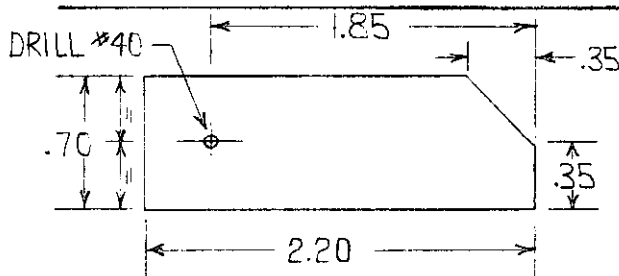
CSP 343-125



MATERIAL: .025 2024 T3
QQ-A-250/5

FINISH: C1+F19

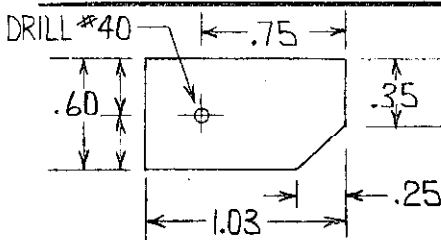
CSP 343-126



MATERIAL: .040 2024 T3
QQ-A-250/5

FINISH: C1+F19

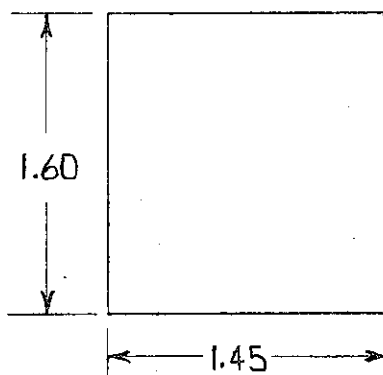
CSP 343-127



MATERIAL: .080 2024 T3
QQ-A-250/5

FINISH: C1+F19

CSP 343-128



MATERIAL: .020 2024 T3
QQ-A-250/5

FINISH: C1+F19

CSP 343-129

DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	SCHWARTZ	PACKER	CSP 343
STRESSED			
APPROVED	ES		

STANDARD 1 MAY 85

Ⓐ -126 ADDED 27 MAY 85 M. ROSSO

Ⓑ -127-128-129 ADDED 17 JUNE 85 M. ROSSO

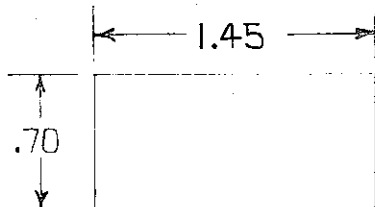
DE HAVILLAND



AIRCRAFT of CANADA

PAGE 32

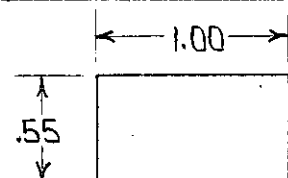
STANDARDS SHEET



MATERIAL : .063 2024 T3
QQ-A-250/5

FINISH : CI+FI9

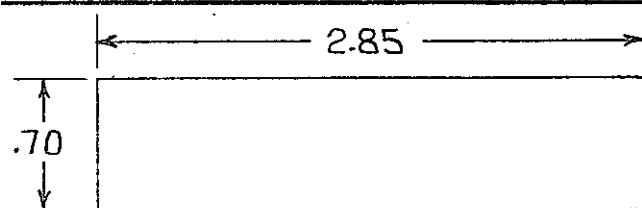
CSP 343-130



MATERIAL : .050 2024 T3
QQ-A-250/5

FINISH : CI+FI9

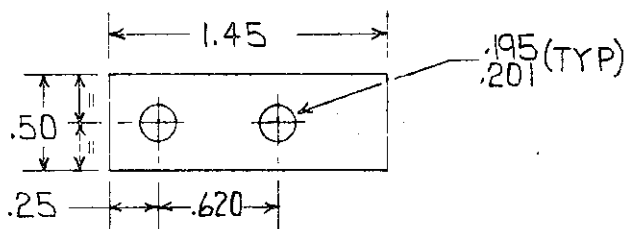
CSP 343-131



MATERIAL : .025 2024 T3
QQ-A-250/5

FINISH : CI+FI9

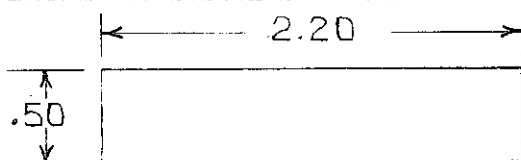
CSP 343-132



MATERIAL : .032 2024 T3
QQ-A-250/5

FINISH : CI+FI9

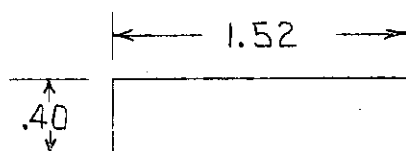
CSP 343-133



MATERIAL : .190 2024 T3
QQ-A-250/5

FINISH : CI+FI9

CSP 343-134



MATERIAL : .070 2024 T3
QQ-A-250/5

FINISH : CI+FI9

CSP 343-135

DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	M. White		
APPROVED	SCHRAUNGER		

18 JUNE 85

SHT 32

© -134 ADDED 28 NOV. 85 M. ROSSO

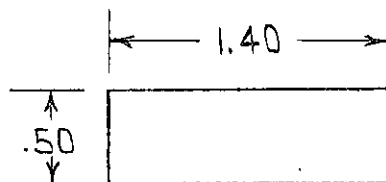
© -135 ADDED 28 JAN 86 M. ROSSO

© -131-132 ADDED 27 JUNE 85 M. ROSSO

© -133 ADDED 24 OCT. 85 M. ROSSO



STANDARDS SHEET

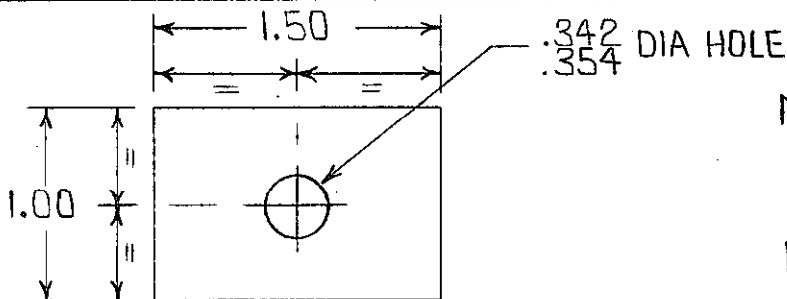


MATERIAL: .070 2024 T3

QQ-A-250/5

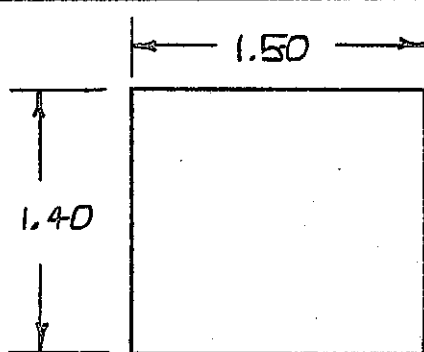
FINISH: CI + FI9

CSP 343-136

MATERIAL: .078 MIL-S-22499
COMP 1 CLASS 2
TYPE 1

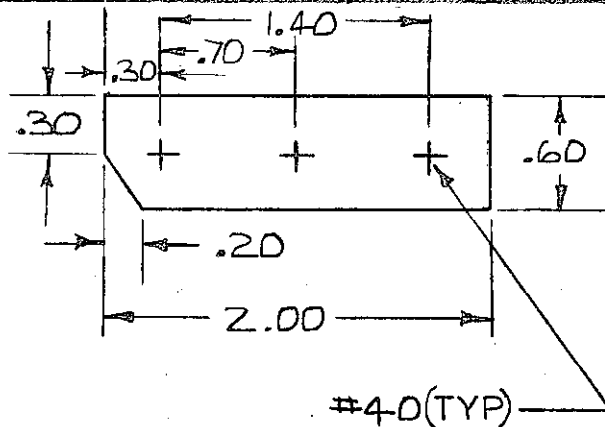
FINISH: NIL

CSP 343-137

MATERIAL: .063 2024-T3
QQ-A-250/5

FINISH: CI + FI9

CSP 343-138

MATERIAL: .050 2024-T3
QQ-A-250/5

FINISH: CI + FI9

CSP 343-139

DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	Kromkamp	PACKER	CSP 343
STRESSED	M. Whitt		
APPROVED	Scars J. J. J.		

28 JUN 86

SHT 33

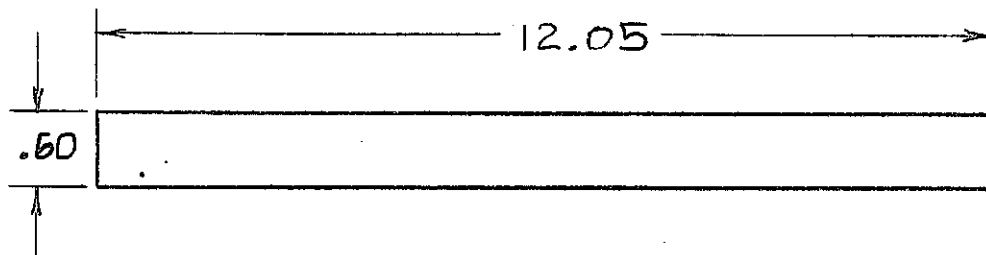
(A) -136 DIM 1.40 WAS 1.45
9 APR 86 M.ROSSO

(B) -138 & -139 added
29 MAY 1986 R. STOKES

(C) -139 REDRAWN 19-1-87 RS



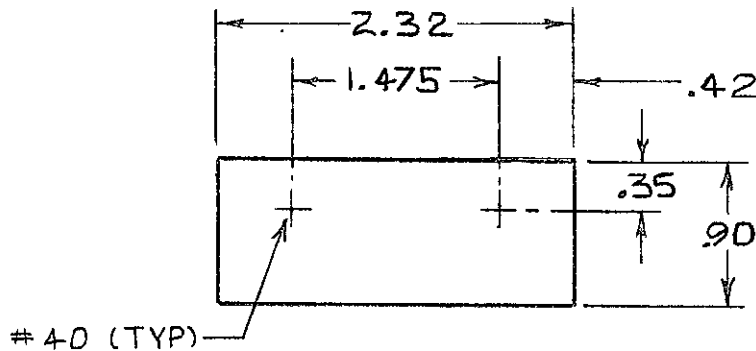
STANDARDS SHEET



MATERIAL: .125 THK MIL-S-22499 COMP.1
CLASS 2, TYPE II

FINISH: NIL

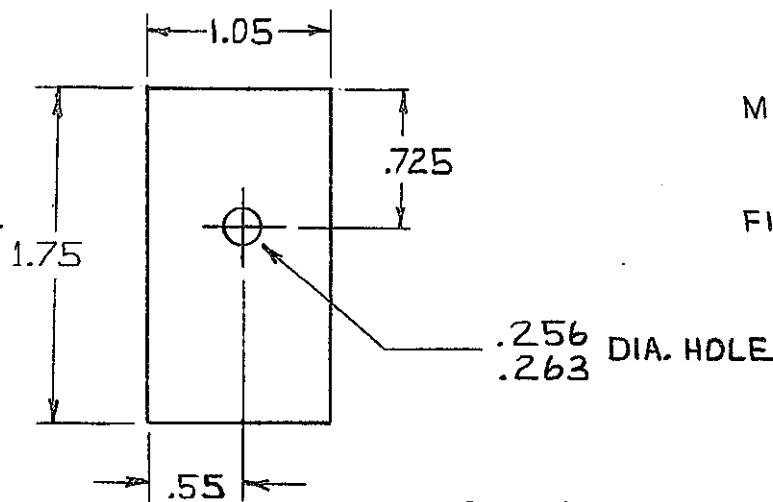
CSP 343-140



MATERIAL: .032 MIL-S-22499 COMP.1
CLASS 2, TYPE 1

FINISH: NIL

CSP 343-141



MATERIAL: .040 2024-T3
QQ-A-250/5

FINISH: CI + FI9

CSP 343-142

DRAWN	R. STOKES	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	M. Schmitt		
APPROVED	S. Schmitt		

MCS 22.7.86

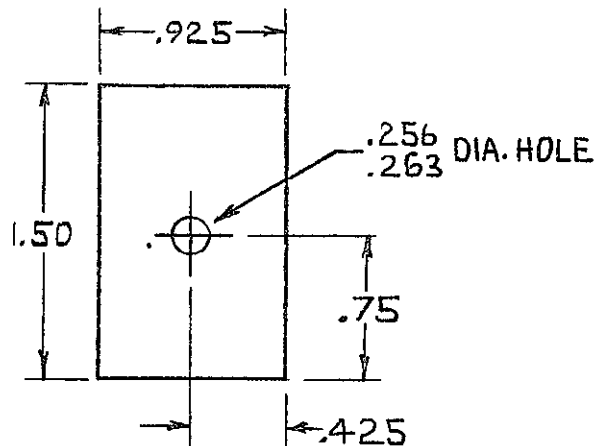
SHEET 3A

- 142 ADDED R.S. 7.6.86 F

A



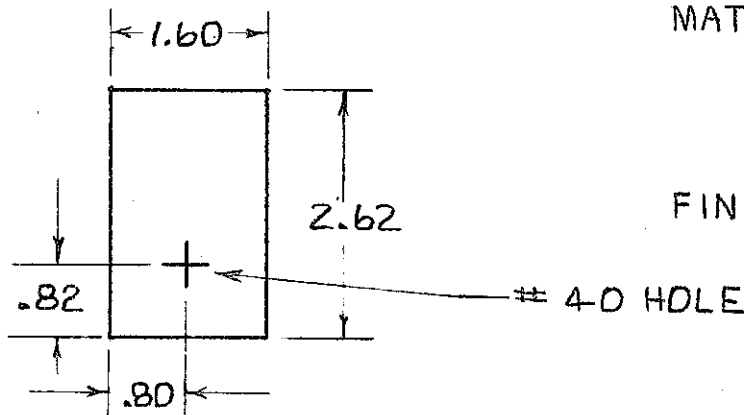
STANDARDS SHEET



MATERIAL: .040 2024-T3
QQ-A-250/5

FINISH: CI+F19

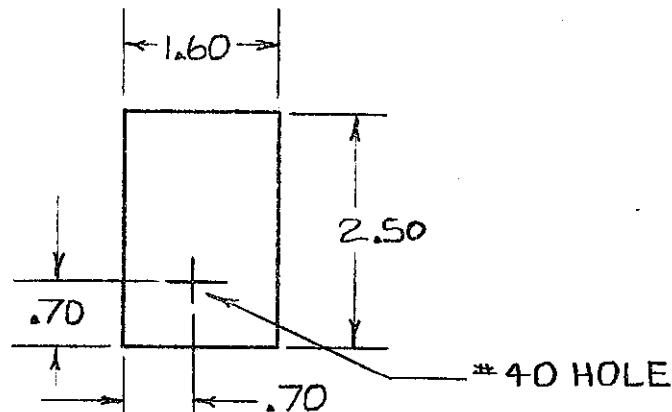
CSP 343-143



MATERIAL: MIL-S-22499
COMP. 1 TYPE 1
CLASS 2
.062 THK

FINISH: NIL

CSP 343-144



MATERIAL: MIL-S-22499
COMP. 1 TYPE 1
CLASS 2
.062 THK

FINISH: NIL

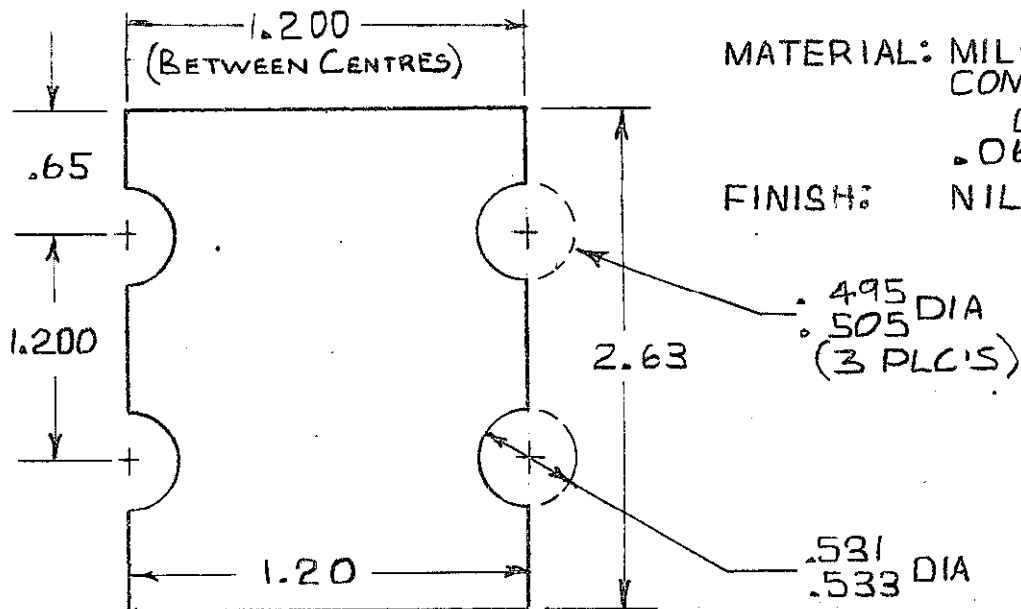
CSP 343-145

DRAWN	R. STOKES	CLASSIFICATION	STANDARD
CHECKED	P. LAM		
STRESSED	M. SHAW		
APPROVED	A. M.		
Z. M. SCHMIDT		PACKER	CSP 343
			SHEET 35

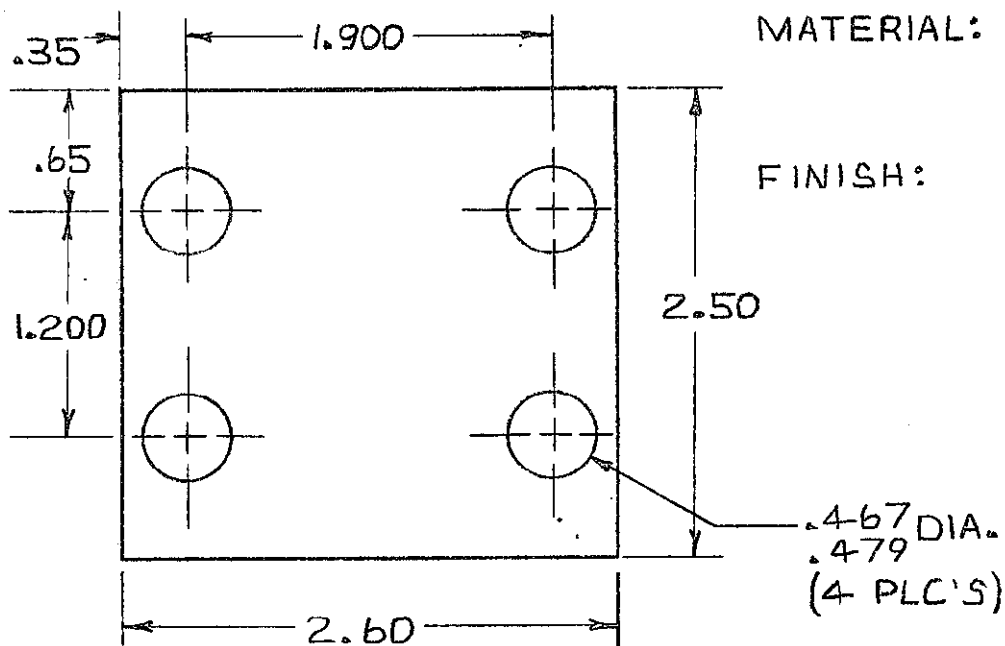
① -144 & 145 ADDED 86-10-6 RS



STANDARDS SHEET



CSP 343-146



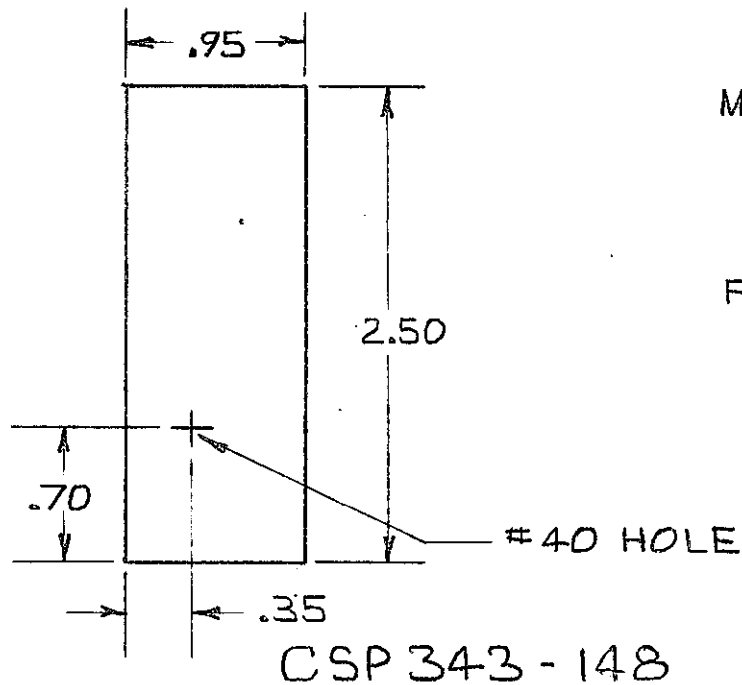
CSP 343-147

DRAWN	R STOKES	CLASSIFICATION	STANDARD
CHECKED	P LAM	PACKER	CSP 343
STRESSED	M Whitt		
APPROVED	SCHWARTZ		

12.M. 17.11.86

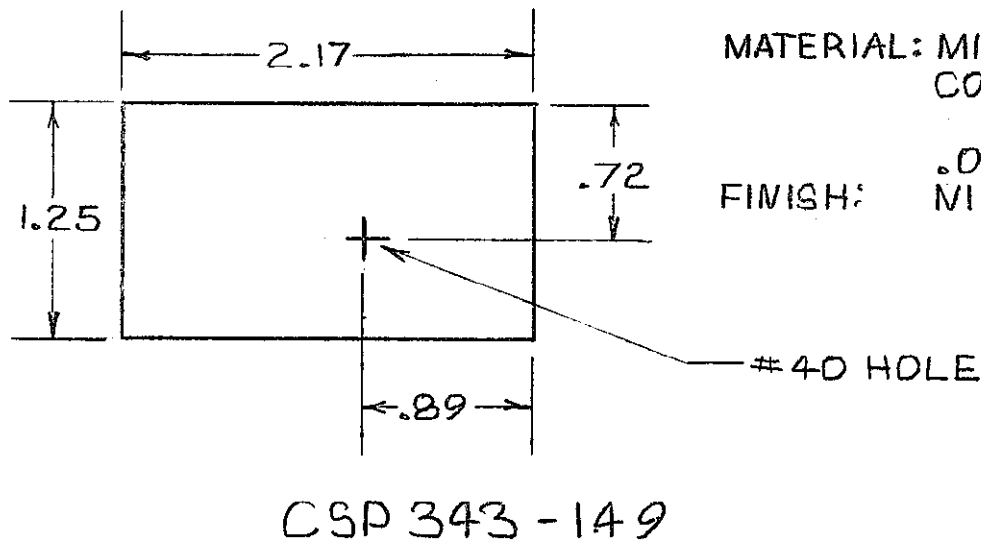


STANDARDS SHEET



MATERIAL: MIL-S-22499
COMP. 1 TYPE I
CLASS 2
.062 THK

FINISH: NIL



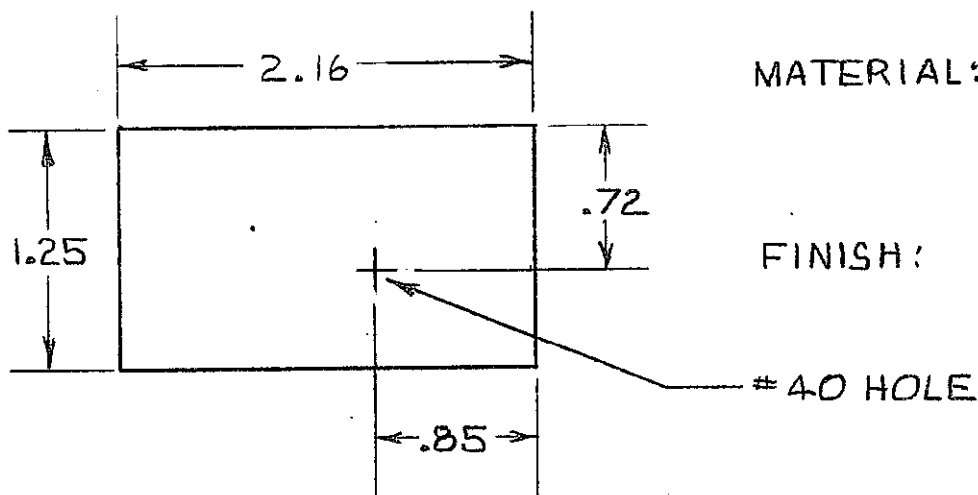
MATERIAL: MIL-S-22499
COMP. 1 TYPE I
CLASS 2
.062 THK

FINISH: NIL

DRAWN	R STOKES	CLASSIFICATION	STANDARD
CHECKED	PLAN	PACKER	CSP 343
STRESSED	M. Smith		
APPROVED	CREATION R.M.		



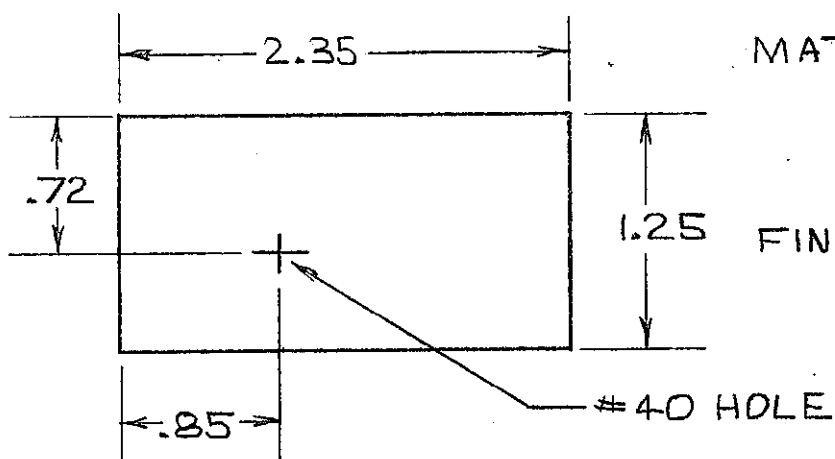
STANDARDS SHEET



MATERIAL: MIL-S-22499
COMP. 1 TYPE 1
CLASS 2
.062 THK

FINISH: NIL

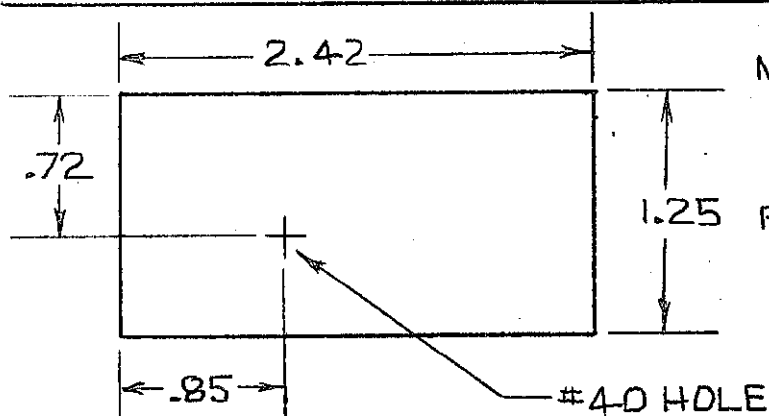
CSP 343-150



MATERIAL: MIL-S-22499
COMP. 1 TYPE 1
CLASS 2
.062 THK

FINISH: NIL

CSP 343-151



MATERIAL: MIL-S-22499
COMP. 1 TYPE 1
CLASS 2
.062 THK

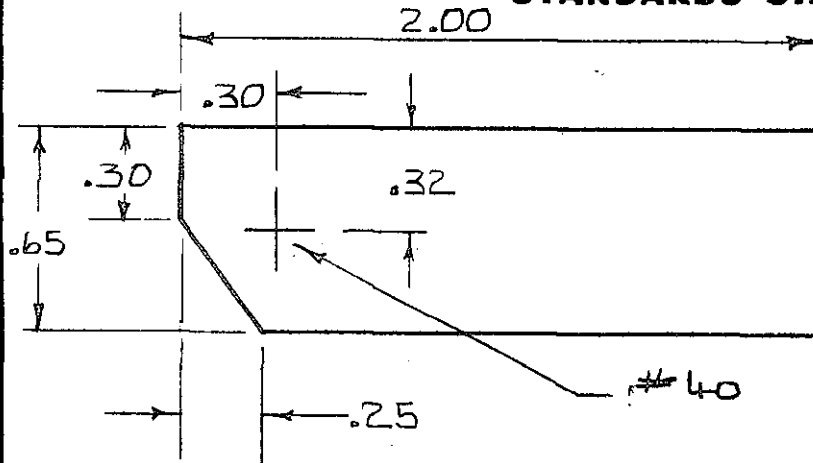
FINISH: NIL

CSP 343-152

DRAWN	R STOKES	CLASSIFICATION	STANDARD
CHECKED	P LAM	PACKER	CSP 343
STRESSED	M. H. H. H.		
APPROVED	Seitzman I. M.		



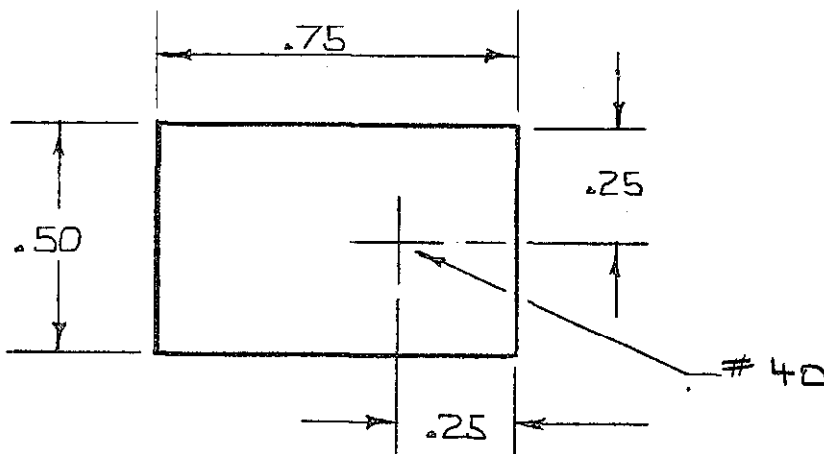
STANDARDS SHEET



MATERIAL: 2024-T3
QQ-A-250/5
.040 THK

FINISH: CI+FI9

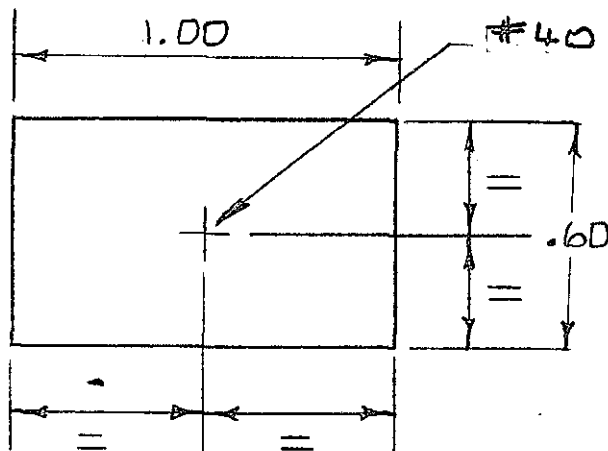
CSP 343-153



MATERIAL: 2024-T3
QQ-A-250/5
.040 THK

FINISH: CI+FI9

CSP 343-154



MATERIAL: 2024-T3
QQ-A-250/5
.100 THK

FINISH: CI+FI9

CSP 343-155

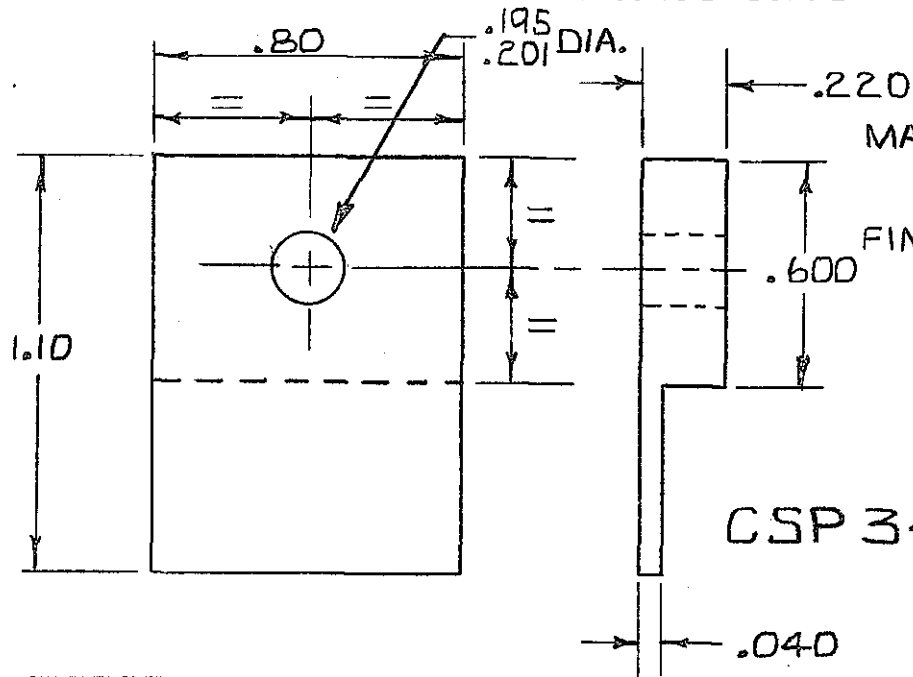
DRAWN	R STOKES	CLASSIFICATION	STANDARD
CHECKED	PLAN	PACKER	CSP 343
STRESSED	M. H. H.		
APPROVED	Supervisor		

-155 ADDED 5-12-86 RS
SCHAUM

(A)



STANDARDS SHEET



MATERIAL: PHENDLIC SHT.
MIL-P-15035
TYPE FBM
FINISH: NIL

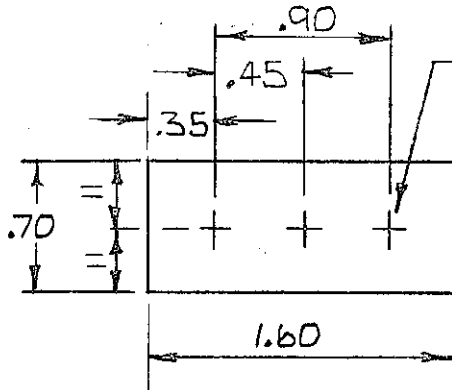
CSP 343-15b

DRAWN	R STOKES	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>M. [Signature]</i>		
APPROVED	<i>[Signature]</i>		

16 FEB 87



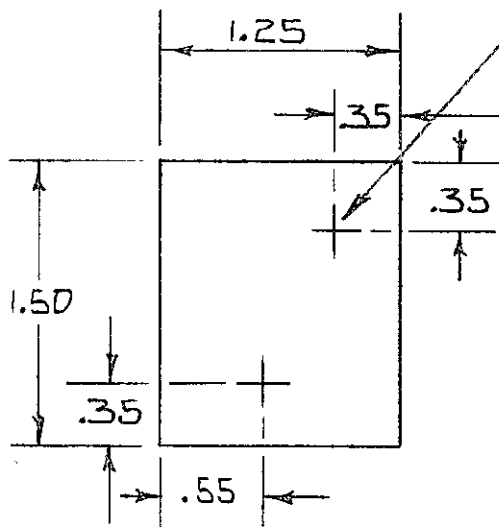
STANDARDS SHEET



MATERIAL: QQ-A-250/5
2024 - T3
.032 THK

FINISH: C1 + F19

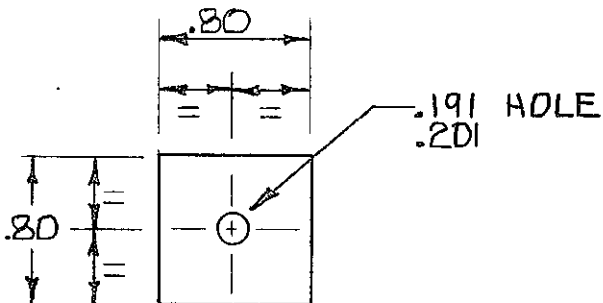
CSP 343 - 158



MATERIAL: QQ-A-250/5
2024 - T3
.032 THK

FINISH: C1 + F19

CSP 343 - 159



MATERIAL: MIL-S-22499
COMP. 1 TYPE 2
CLASS 2
.125 THK

FINISH: NIL

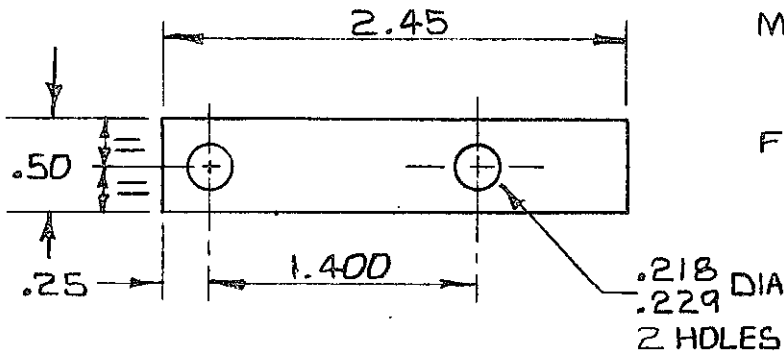
CSP 343 - 160

DRAWN	R STOKES	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>M. G. G. G.</i>		
APPROVED	<i>S. G. G. G.</i>		

16 FEB 87



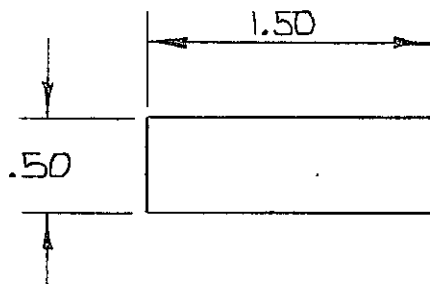
STANDARDS SHEET



MATERIAL: QQ-A-250/5
2024-T3
.063 THK

FINISH: C1+F19

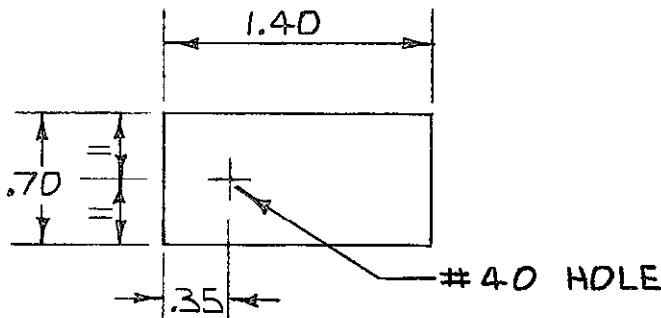
CSP 343-161



MATERIAL: QQ-A-250/5
2024-T3
.050 THK

FINISH: C1+F19

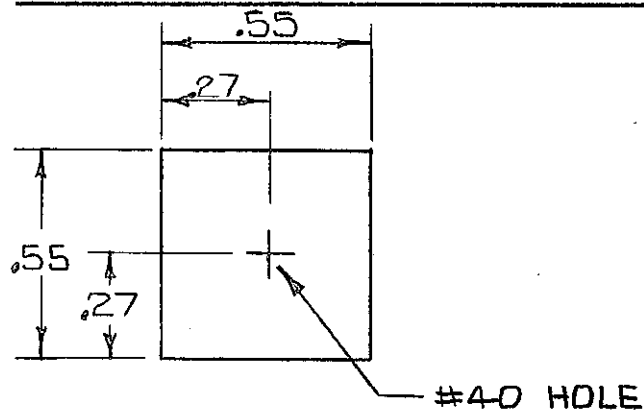
CSP 343-162



MATERIAL: QQ-A-250/5
2024-T3
.050 THK

FINISH: C1+F19

CSP 343-163



MATERIAL: MIL-S-22499
COMP 1 TYPE 1
CLASS 2
.078 THK

FINISH: NIL

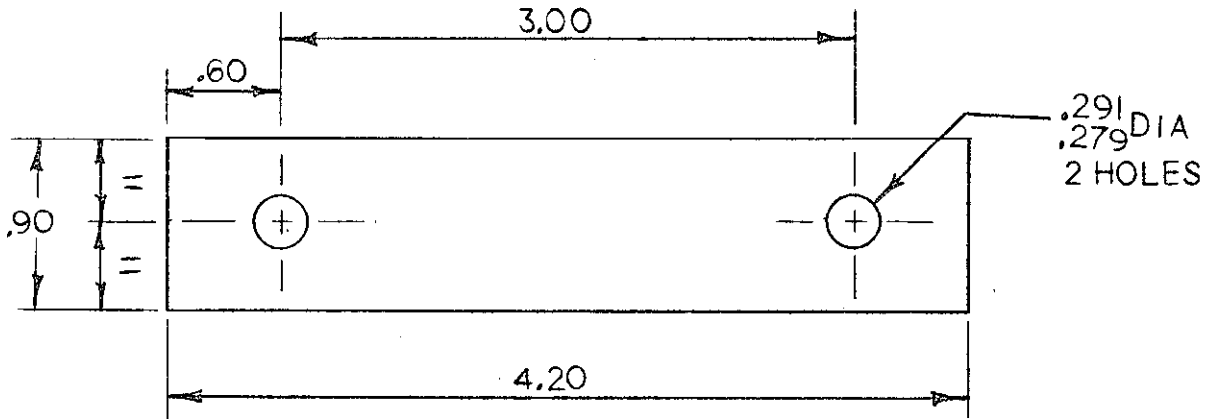
CSP 343-164

DRAWN	R. STOKES	CLASSIFICATION	STANDARD
CHECKED	<i>R.</i>	PACKER	CSP343
STRESSED	<i>M. Elliott</i>		
APPROVED	<i>SCHRAIDLER</i>		

16 FEB 57



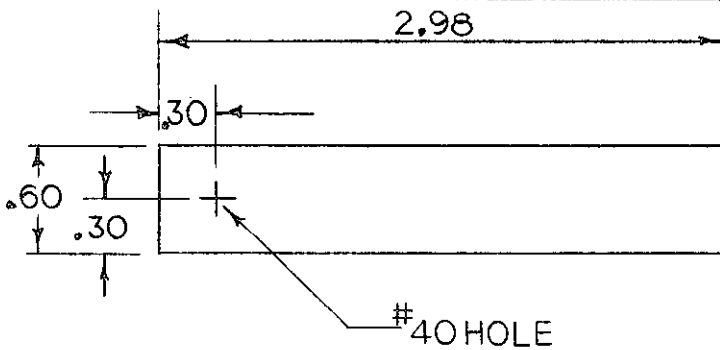
STANDARDS SHEET



MATERIAL; MIL-S-22499
COMP. 1 TYPE 1 CLASS 2
.094 THK.

FINISH: NIL

CSP 343-165

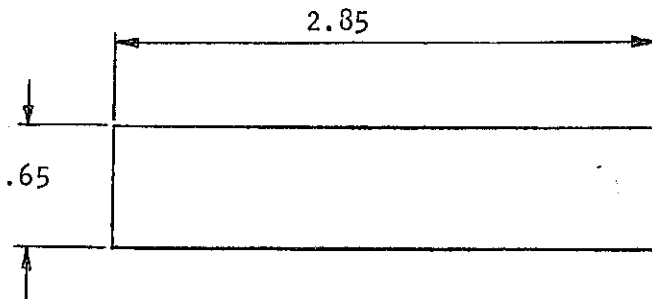


MATERIAL; QQ-A-250/5
2024-T3

.050 THK

FINISH: C1 & F19

CSP 343-166



Mat'l: QQ-A-250/5
2024 T3
.050 thk.

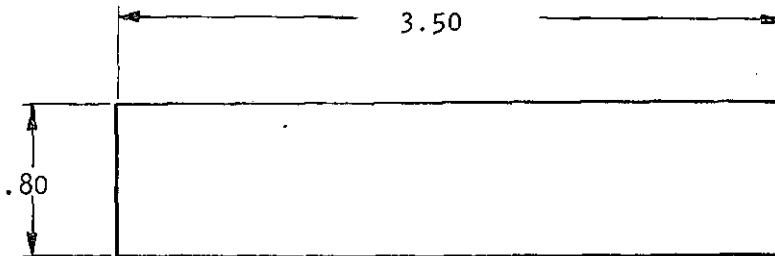
Finish: C1 & F-19

CSP 343-167

DRAWN	R STOKES	CLASSIFICATION	STANDARD
CHECKED	KRONKAMP	PACKER	CSP 343
STRESSED			
APPROVED	P. Lam		

18 MAR 87

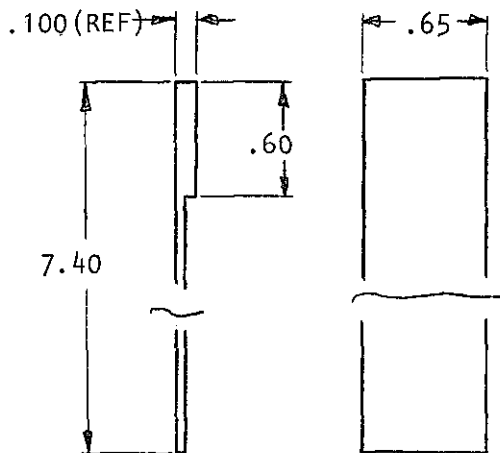
STANDARDS SHEET



MAT'L: QQ-A-250/5
2024-T3 .050 thk.

FINISH: C1 & F19

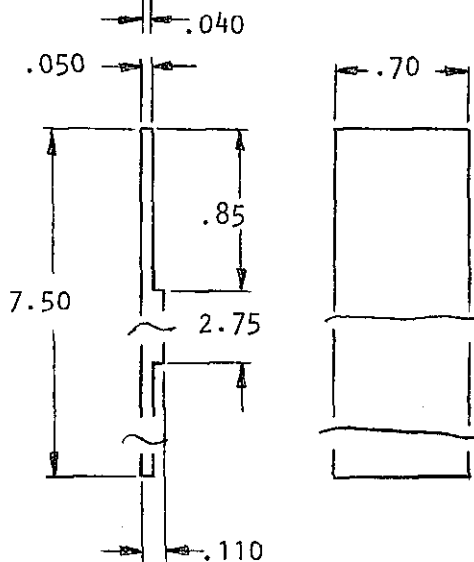
CSP 343-168



MAT'L: QQ-A-250/5
2024-T3 .100 thk.

FINISH: A1 & F19

CSP 343-169



MAT'L: QQ-A-250/5
2024-T3

FINISH: A1 & F19

CSP 343-170

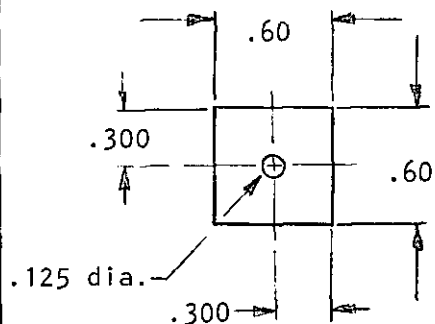
DRAWN	Gilchrist	CLASSIFICATION	STANDARD
CHECKED	R STOKES	PACKER	CSP 343
STRESSED			
APPROVED	SCHENK		

26 MAY 57

(A) FINISH -169 & 170
WAS C1 & F19
RR 6/1/89



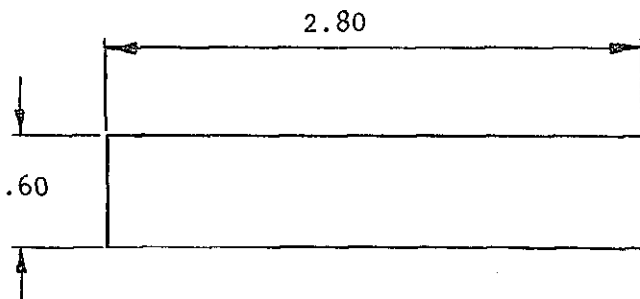
STANDARDS SHEET



Material: MIL-S-22499 Type 1 CL 2,
Comp 3, .020 thk.

Finish: None

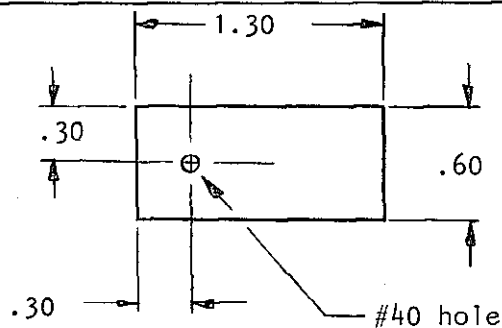
CSP 343-171



Mat'l: QQ-A-250/5 2024-T3
.050 thk.

Finish: C1 & F19

CSP 343-172



Mat'l: MIL-S-22499 Comp. 1 Typ 2 Class 2
.125 thk.

Finish: none

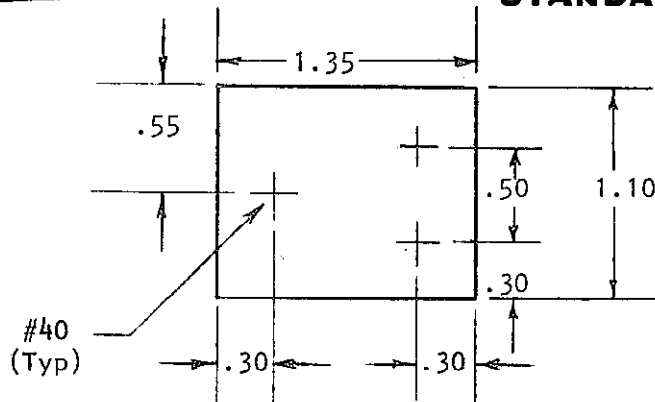
CSP 343-173

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	R STOKES	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	SCHRAITNER		

SDS APR 1 - 29 87



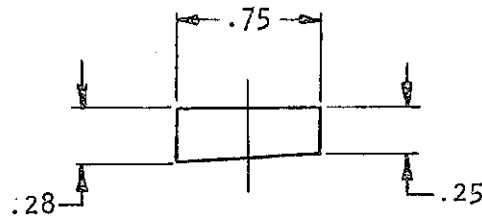
STANDARDS SHEET



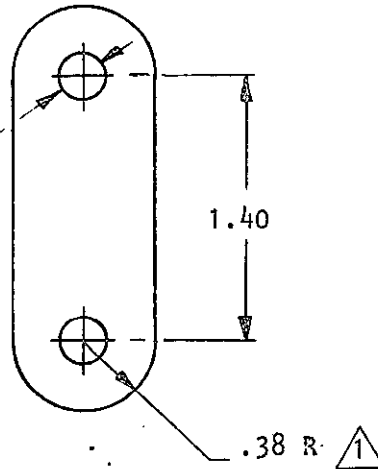
Material: QQ-A-250/5
2024-T3
.080 Thk.

Finish: C1 + F19

CSP 343-174



.256-.263 Dia.
(2) pls



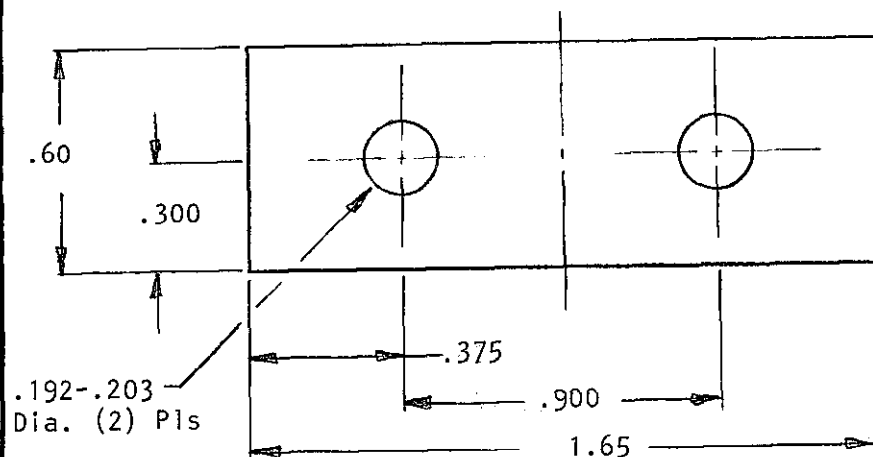
CSP343-175

Material: Phenolic MIL-P-15035 Cotton-Fabric Base

△ Radii to DS64 (2) pls

DRAWN	STOKES	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED			
APPROVED	SCHWARTZ		

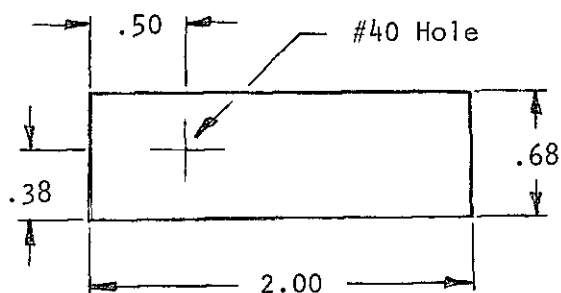
STANDARDS SHEET



MAT'L: QQ-A-250/5
2024-T3
.200 Thick

FINISH: C1 & F19

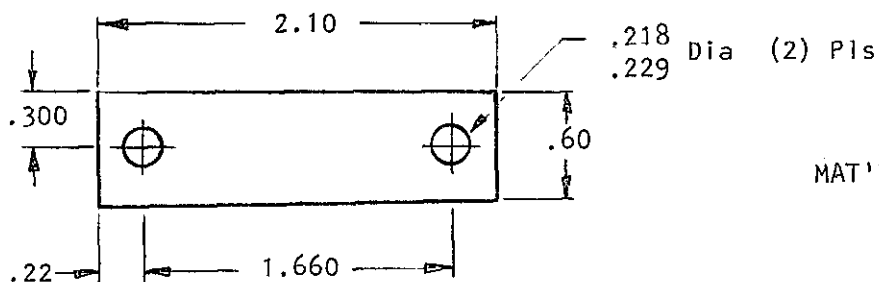
-176



MAT'L: MIL-S-22499
Comp 1, Type 1,
C1 2
.032 thk

FINISH: None

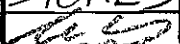
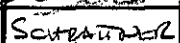
-177



MAT'L: MIL-S-22499
Comp 1, Type II,
C1 2
.094 thk

FINISH: None

-178

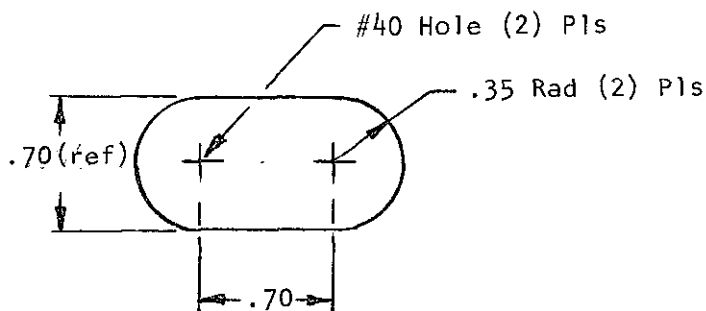
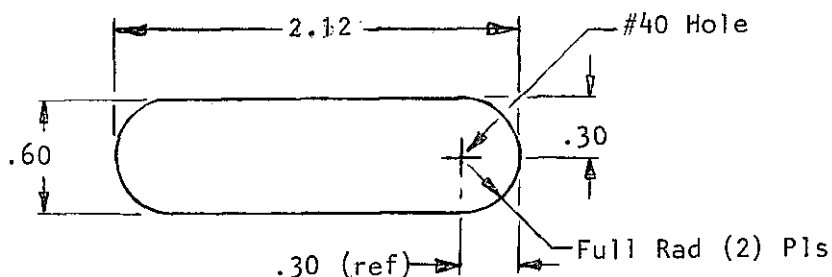
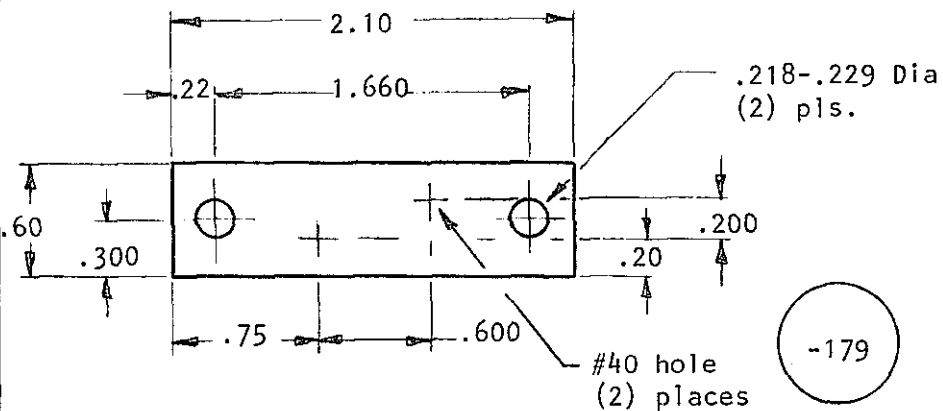
DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES	PACKER	CSP 343 Sheet 47
STRESSED			
APPROVED			

SOPT 8, 87

A -177 & -178 added 18/Sep/87



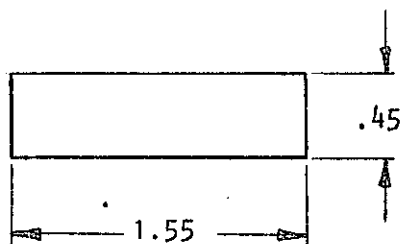
STANDARDS SHEET



DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	KROMAMP	PACKER	CSP 343
STRESSED	M. GILCHRIST		
APPROVED	S. GILCHRIST		

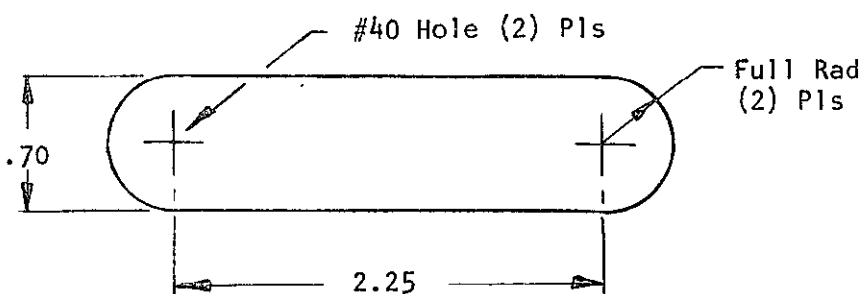
OCT 87

STANDARDS SHEET



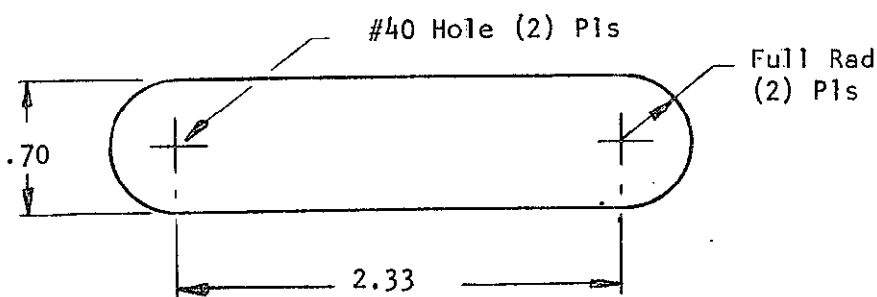
MAT'L: QQ-A-250/5
2024-T3
.040 Thick
FINISH: C1 & F19

-182



MAT'L: QQ-A-250/5
2024-T3
.050 Thick
FINISH: C1 & F19

-183



MAT'L: QQ-A-250/5
2024-T3
.040 Thick
FINISH: C1 & F19

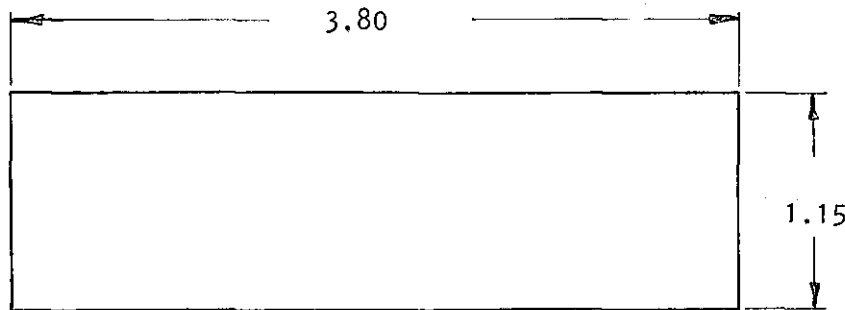
-184

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	M. GILCHRIST		
APPROVED	SCHWARTZ		

OC 87



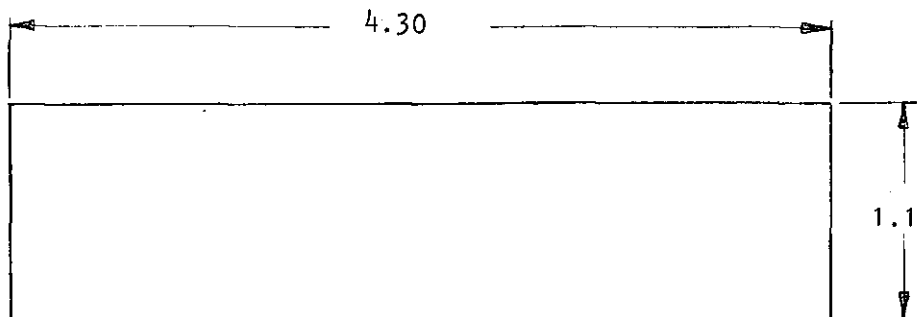
STANDARDS SHEET



MAT'L: QQ-A-250/5
2024-T3
.028 thick

FINISH: C1 & F19

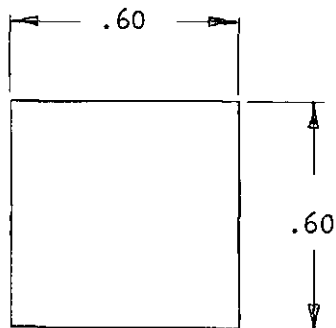
-185



MAT'L: QQ-A-250/5
2024-T3
.028 thick

FINISH: C1 & F19

-186



(Actual Size)

MAT'L: QQ-A-250/5
2024-T3
.063 thick

FINISH: C1 & F19

Scale: 2 x full

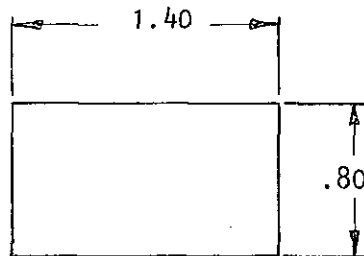
-187

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES		
STRESSED	<i>in Hand</i>	PACKER	CSP 343
APPROVED	SCHRAITNER		

00137

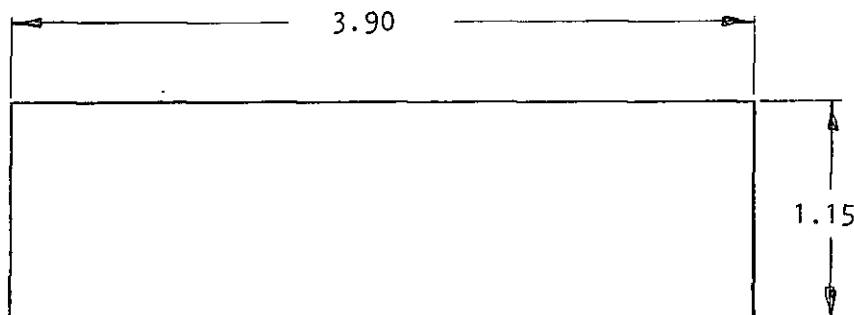


STANDARDS SHEET



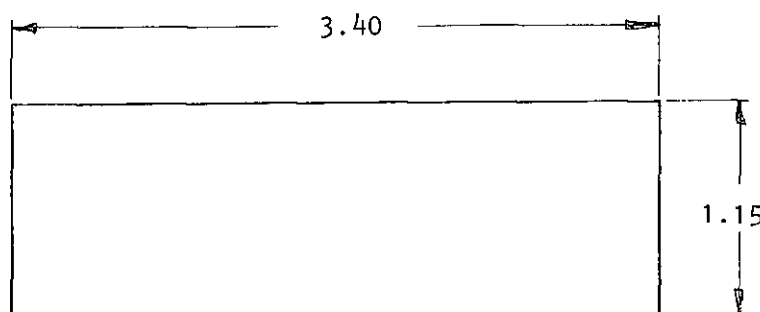
MAT'L: QQ-A-250/5
2024-T3
.063 thick
FINISH: C1 & F19

-188



MAT'L: QQ-A-250/5
2024-T3
.032 thick
FINISH: C1 & F19

-189



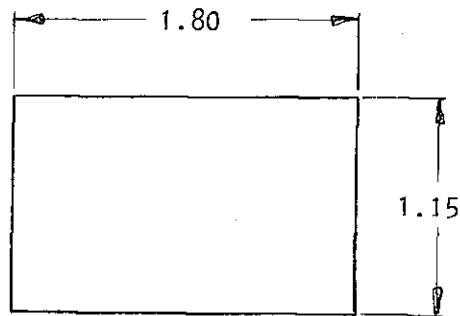
MAT'L: QQ-A-250/5
2024-T3
.032 thick
FINISH: C1 & F19

-190

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES	PACKER	CSP 343
STRESSED	M. M. M.		
APPROVED	SCHREIBER		

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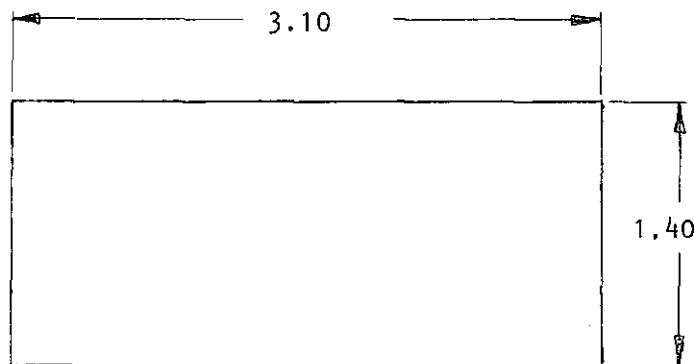
STANDARDS SHEET



MAT'L: - QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

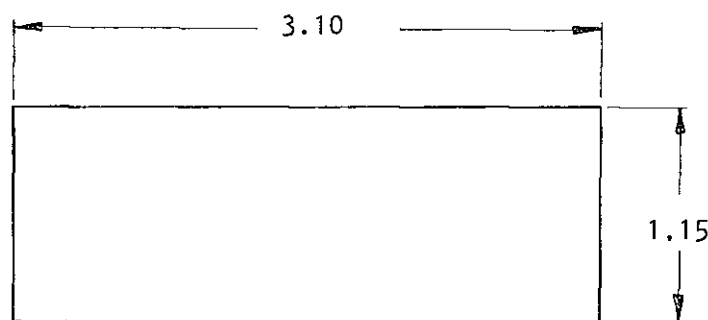
~191



MAT'L: QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

~192



MAT'L: QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

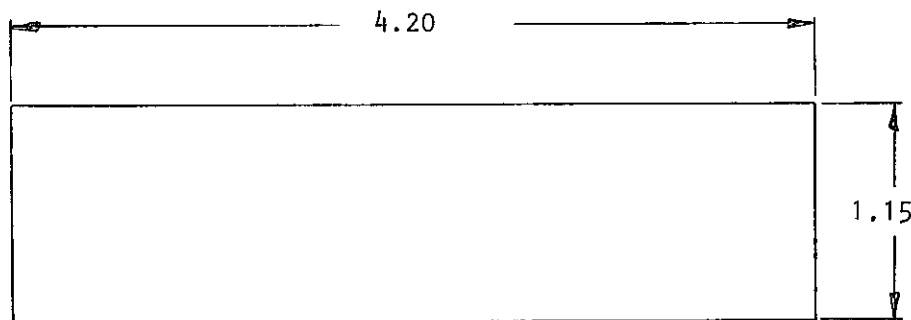
~193

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES		
STRESSED	<i>M. [Signature]</i>	PACKER	CSP 343
APPROVED	<i>SCHWARTZ</i>		

201 37



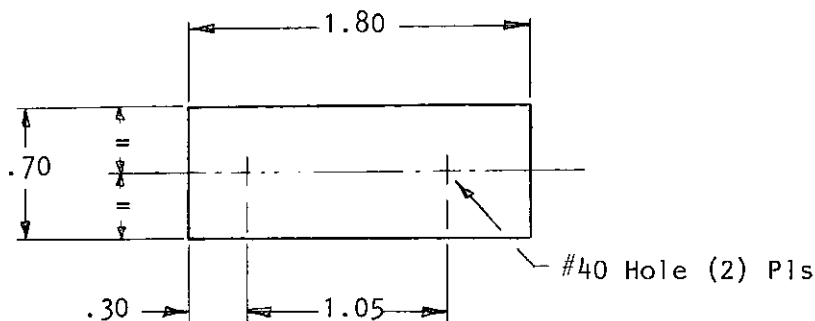
STANDARDS SHEET



MAT'L: QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

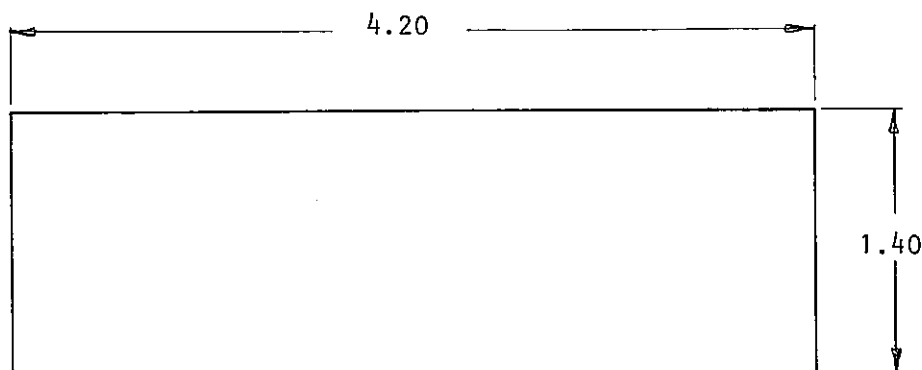
-194



MAT'L: QQ-A-250/5
2024-T3
.040 thick

FINISH: C1 & F19

-195



MAT'L: QQ-A-250/5
2024-T3
.032 thick

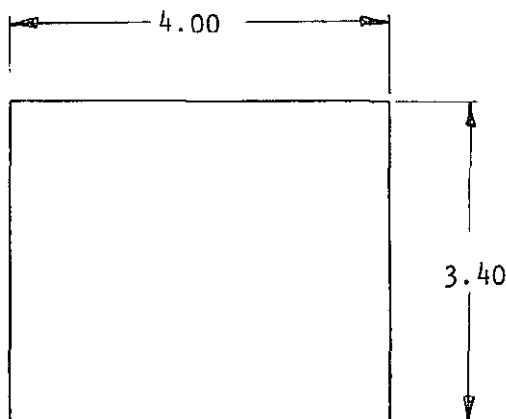
FINISH: C1 & F19

-196

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES	PACKER	CSP 343
STRESSED	M. P. [Signature]		
APPROVED	SCHWARTZ		



STANDARDS SHEET

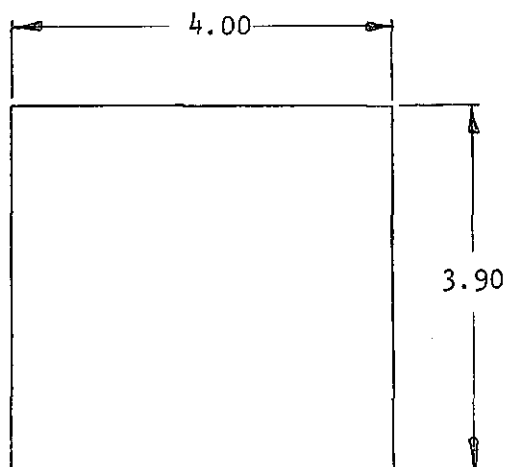


MAT'L: QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

Scale: 1/2 Full

-197

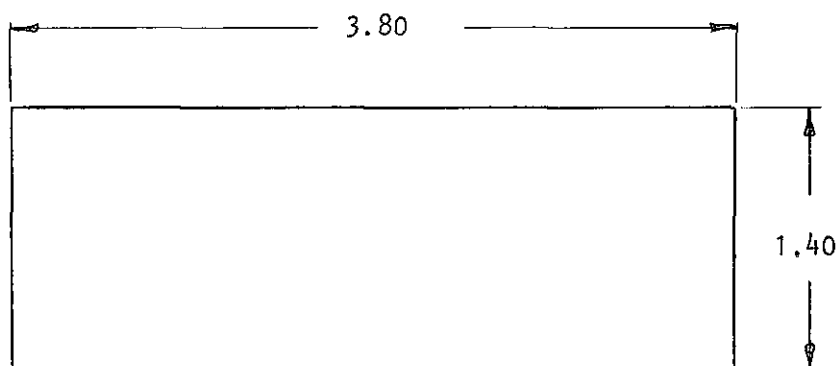


MAT'L: QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

Scale: 1/2 Full

-198



MAT'L: QQ-A-250/5
2024-T3
.028 thick

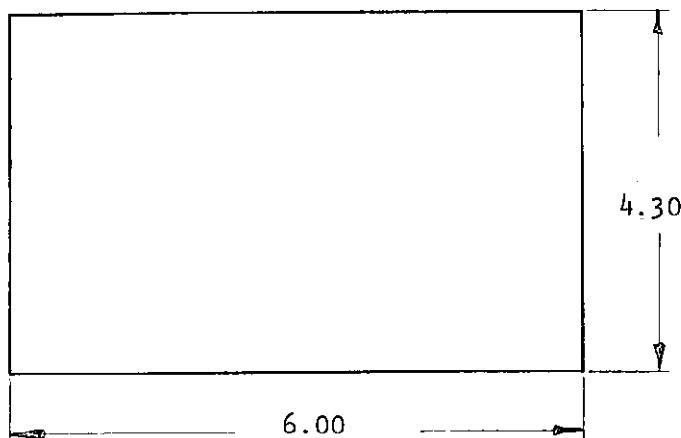
FINISH: C1 & F19

-199

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES	PACKER	CSP 343
STRESSED	M. Gilchrist		
APPROVED	SCHRAUTNER		

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STANDARDS SHEET

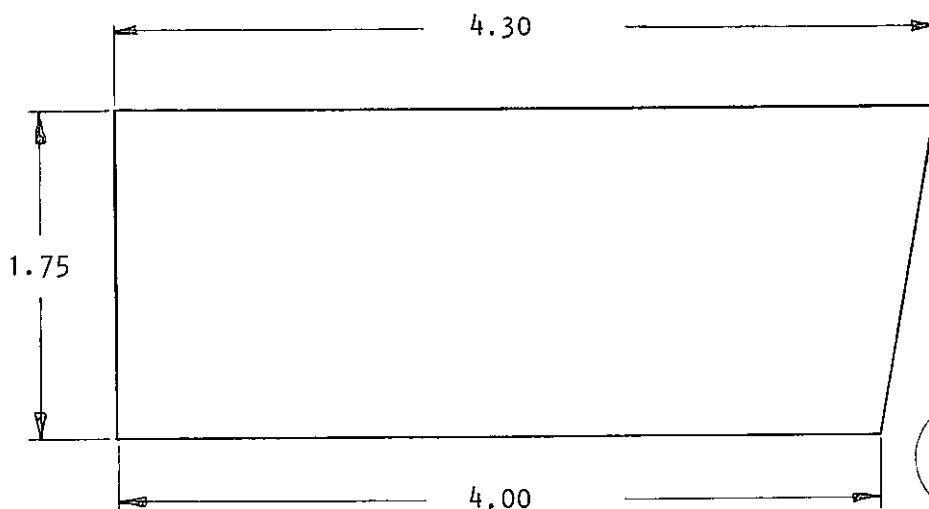


NOTE: Dwg. not to scale

MAT'L: QQ-A-250/5
2024-T3
.028 thick

FINISH: C1 & F19

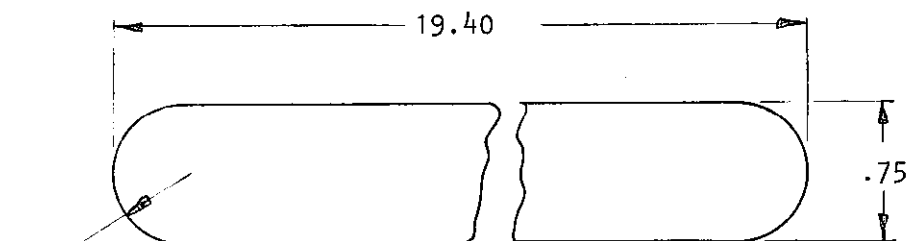
-200



MAT'L: QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

-201



Full Rad (2) Pls

MAT'L: QQ-A-250/5
2024-T3
.028 thick

FINISH: C1 & F19

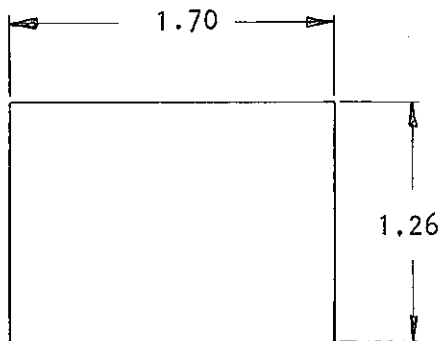
-202

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES	PACKER	CSP 343
STRESSED	M. J. Smith		
APPROVED	SCHRAMM		

0087



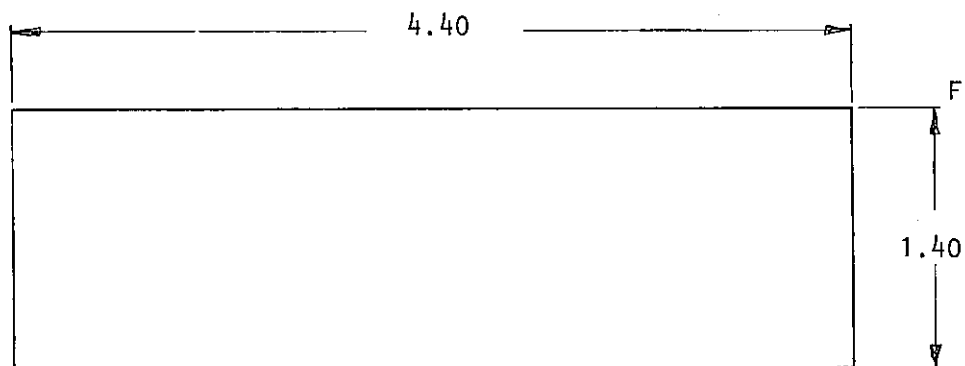
STANDARDS SHEET



MAT'L: QQ-A-250/5
2024-T3
.028 thick

FINISH: C1 & F19

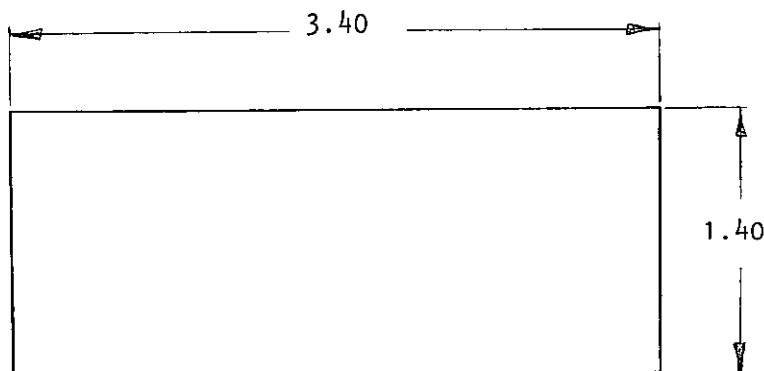
-203



MAT'L: QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

-204



MAT'L: QQ-A-250/5
2024-T3
.028 thick

FINISH: C1 & F19

-205

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES	PACKER	CSP 343
STRESSED	M. [Signature]		
APPROVED	SCHERER [Signature]		

OCT 87

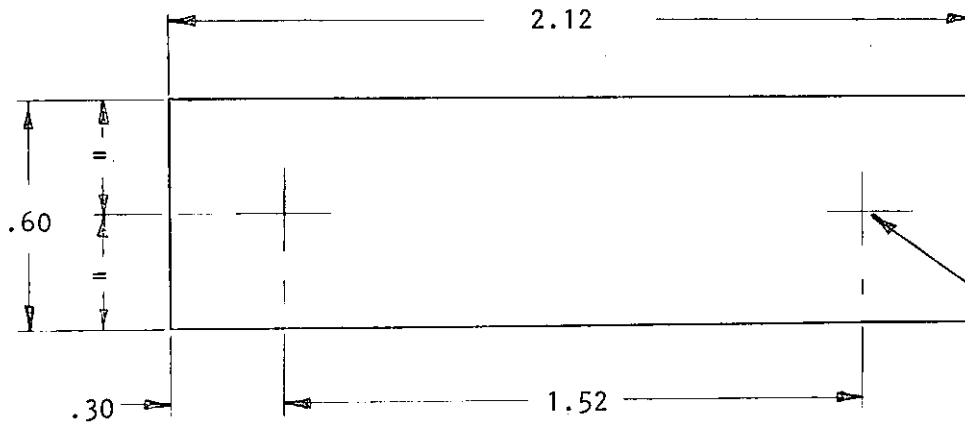


STANDARDS SHEET

Scale: 2 x Full

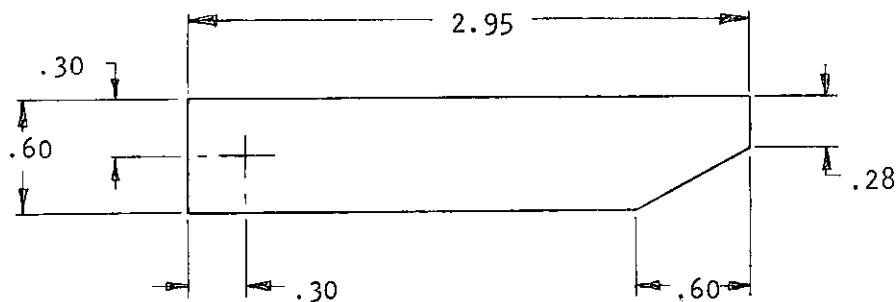
MAT'L: QQ-A-250/5
2024-T3
.020 thick

FINISH: C1 & F19



.195-.201 dia hole
(2) Pls.

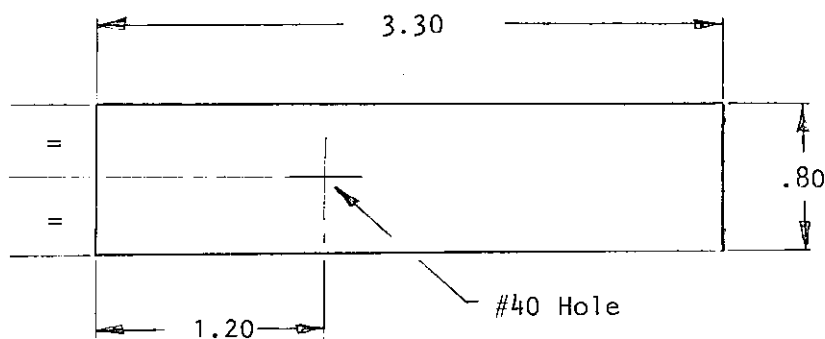
-206



MAT'L: QQ-A-250/5
2024-T3
.040 thick

FINISH: C1 & F19

-207



MAT'L: MIL-S-22499
COMP 1, TYPE 1,
CL 2
.078 thick

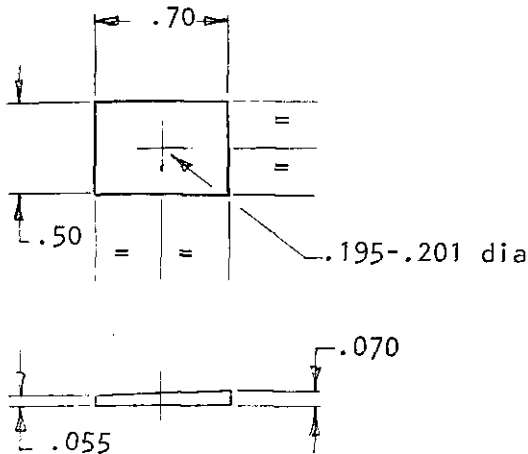
-208

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES	PACKER	CSP 343
STRESSED	M. G. G. G.		
APPROVED	SCHWARTZ		

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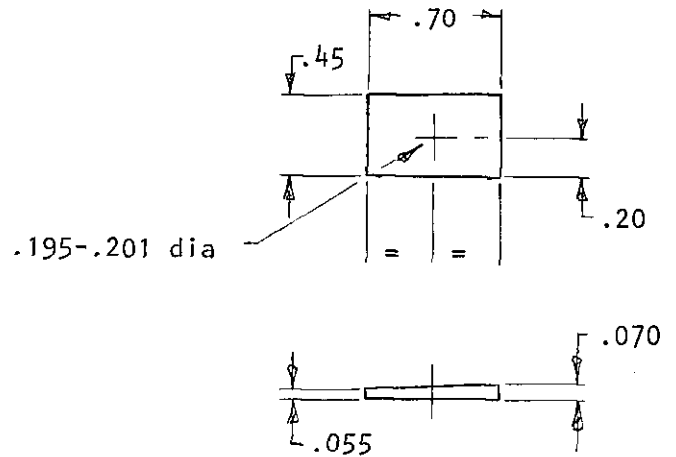


STANDARDS SHEET



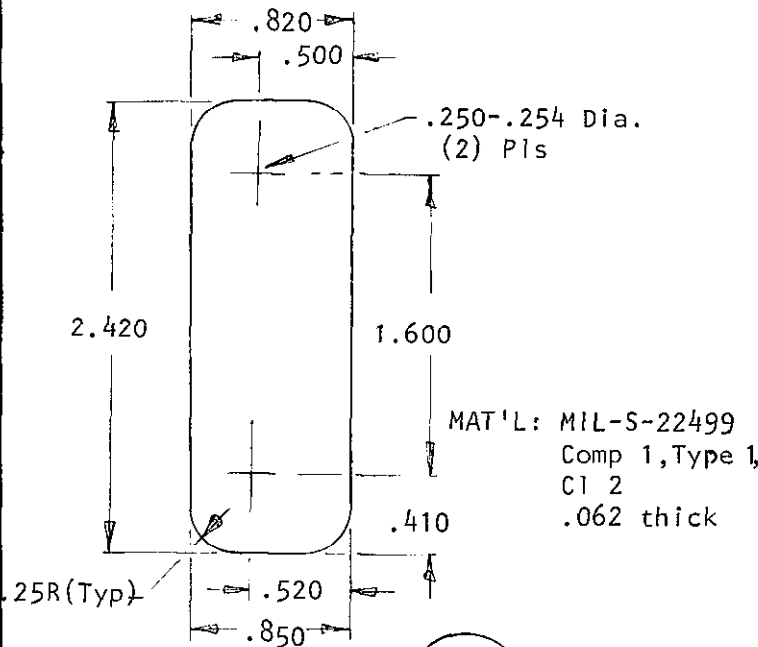
Mat'l: QQ-A-250/5
2024-T3
Finish: C1 & F19

-209



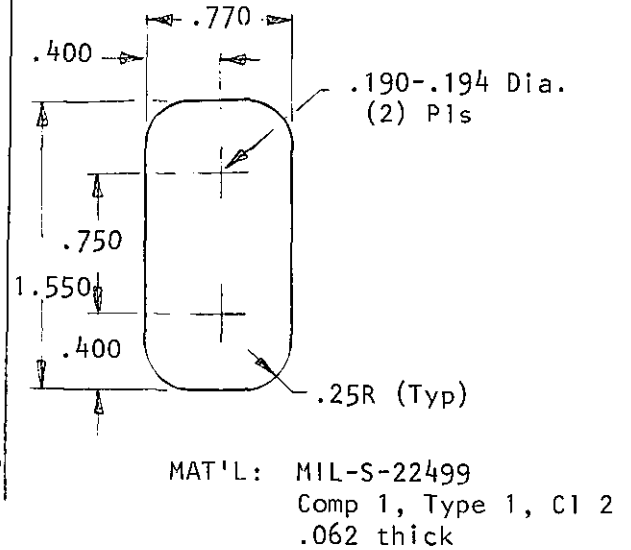
Mat'l: QQ-A-250/5
2024-T3
Finish: C1 & F19

-210



MAT'L: MIL-S-22499
Comp 1, Type 1,
C1 2
.062 thick

-211

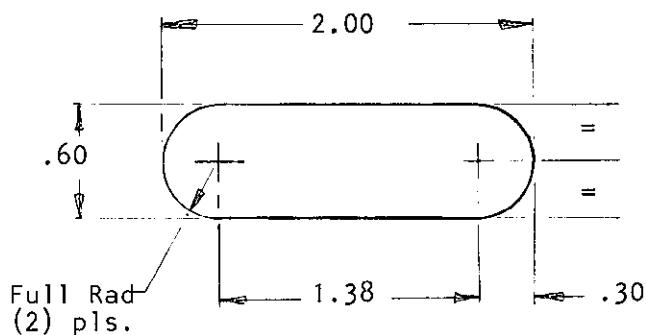


MAT'L: MIL-S-22499
Comp 1, Type 1, C1 2
.062 thick

-212

DRAWN	Gilchrist	CLASSIFICATION	STANDARD
CHECKED	STOKES	PACKER	CSP 343
STRESSED	no stress		
APPROVED	SCHRAM		
OCT 57			SHEET 58

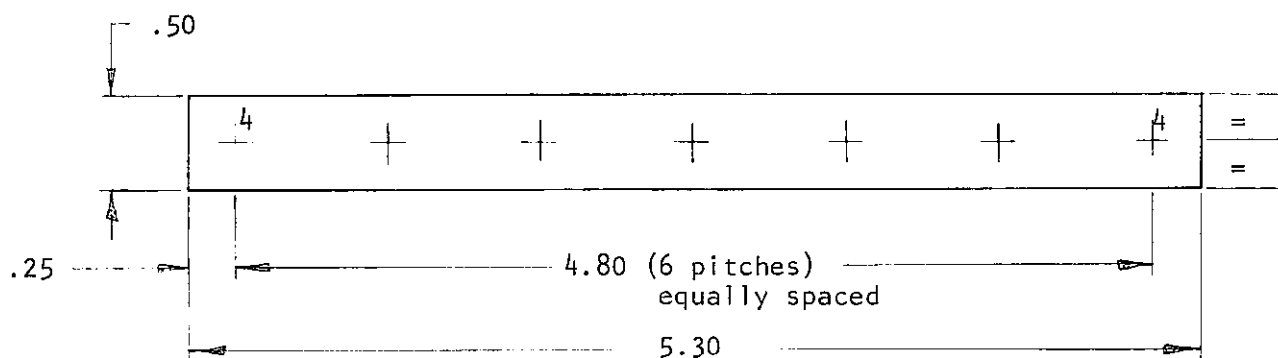
STANDARDS SHEET



Mat'l: QQ-A-250/5
2024-T3
.032 thick

Finish: C1 & F19

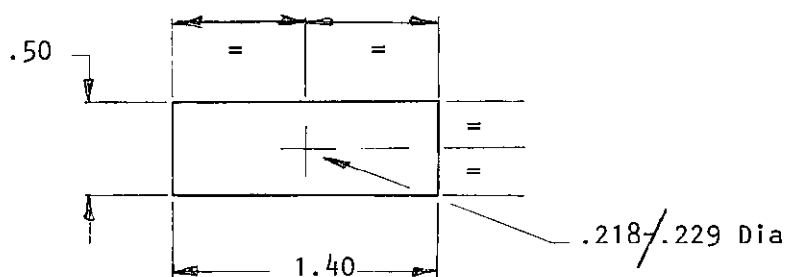
-213



MAT'L: MIL-S-22499
Comp 1, Type 1, Class 2
.032 thick

FINISH: None

-214



MAT'L: QQ-A-250/5
2024-T3
.070 thick

FINISH: C1 & F19

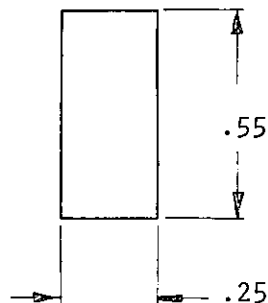
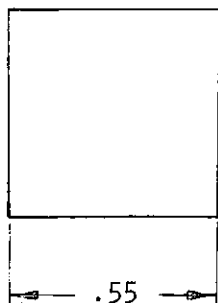
-215

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	M. GILCHRIST		
APPROVED	SCHWARTZ		

M.S. 19-11-37

Sheet 59

STANDARDS SHEET

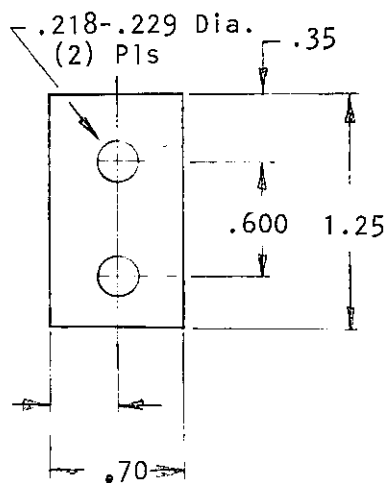


MAT'L: QQ-A-250/4
2024-T351
.250 Thick

FINISH: A1 & F19

SCALE: 2 X Full

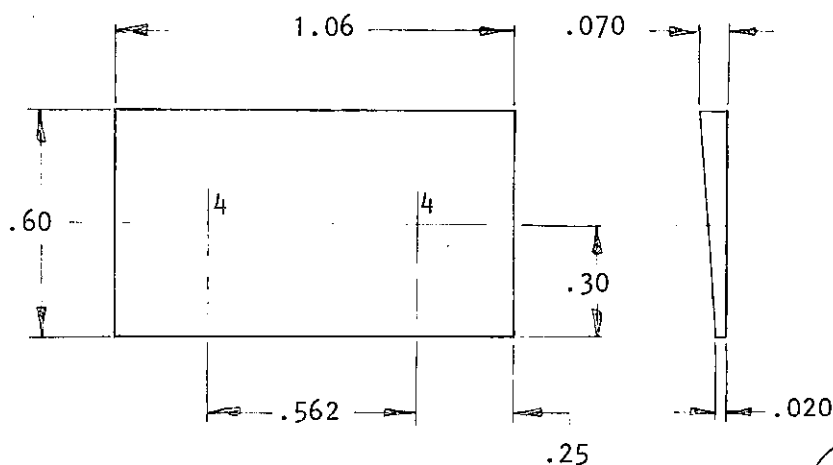
-216



MAT'L: MIL-P-150035 (FBM)
Phenolic
.125 Thick

FINISH: None

-217



MAT'L: QQ-A-250/5
2024-T3
.072 Thick

FINISH: C1 & F19

SCALE = 2 X Full

-218

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	SCHRAITNER		

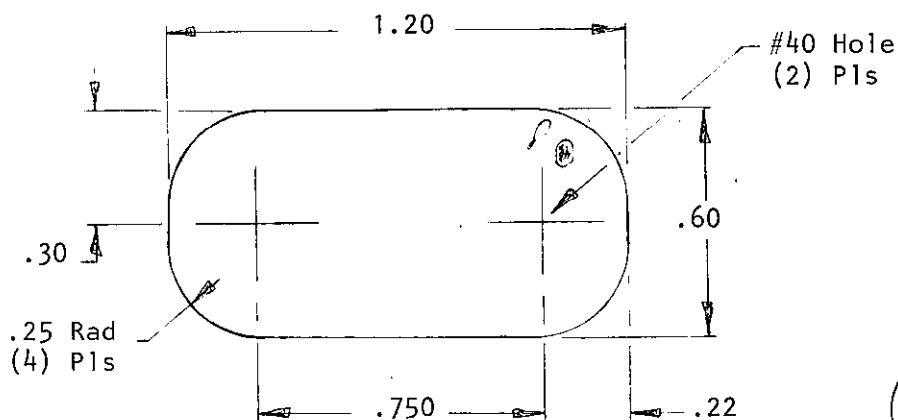
2-12-37

Sheet 60

-218 Added
Dec/87 *[Signature]*

A

STANDARDS SHEET

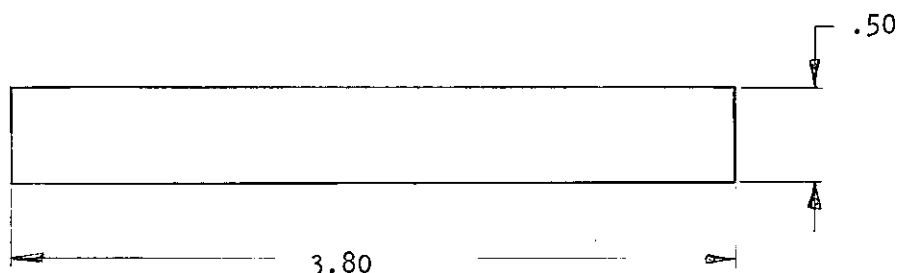


MAT'L: MIL-S-22499
Comp 1, Typ II,
C1 2
.125 Thick

FINISH: None

SCALE: 2 X Full

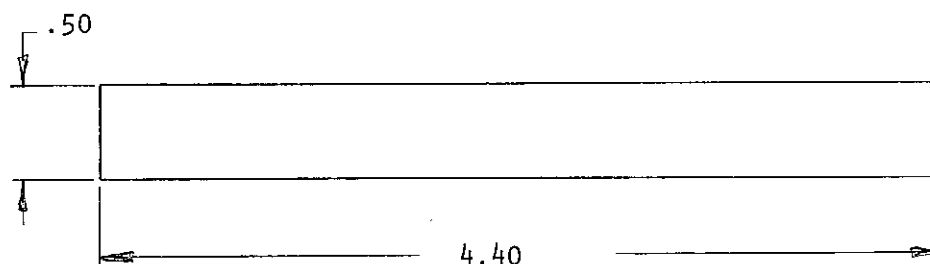
-219



MAT'L: MIL-S-22499
Comp 1, Typ 1, C1 2
.048 Thick

FINISH: None

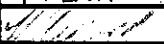
-220



MAT'L: MIL-S-22499
Comp 1, Typ 1, C1 2
.048 Thick

FINISH: None

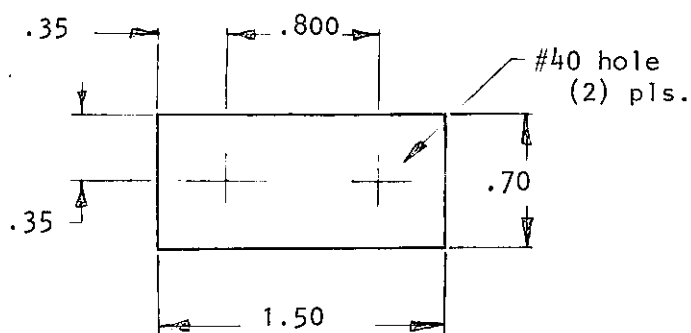
-221

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	P. LAM	PACKER	CSP 343
STRESSED			
APPROVED	SCHWARTZ		

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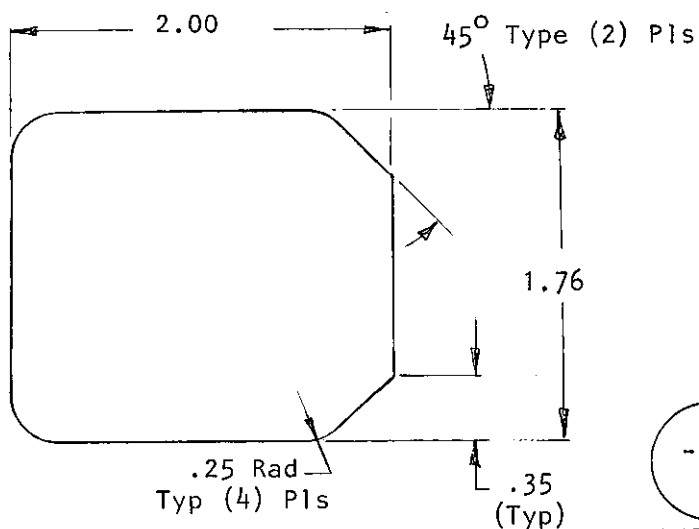
STANDARDS SHEET



MAT'L: MIL-S-22499
Comp 1, Type 1 C1 2
.020 Thick

FINISH: None

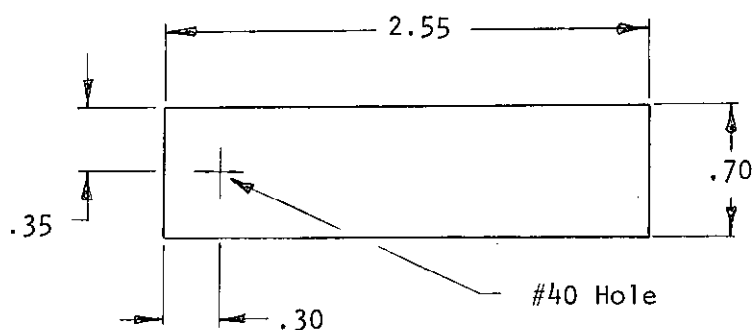
-222



MAT'L: MIL-S-22499
Comp 1, Type 1 C1 2
.062 thick

FINISH: None

-223



MAT'L: QQ-A-250/5
2024-T3
.020 Thick

FINISH: C1 & F19

-224

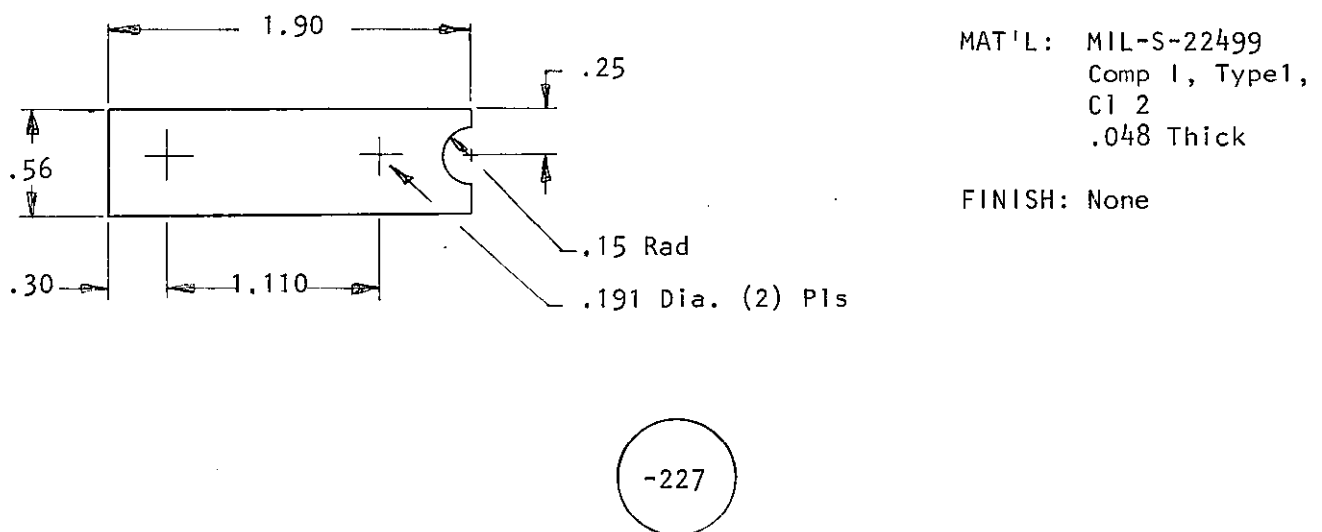
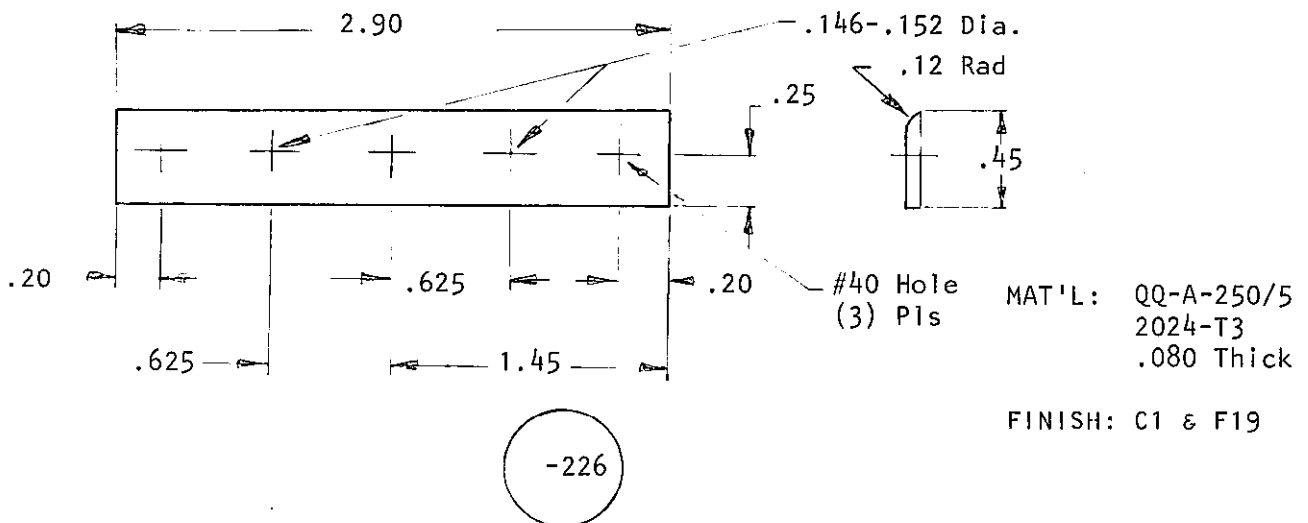
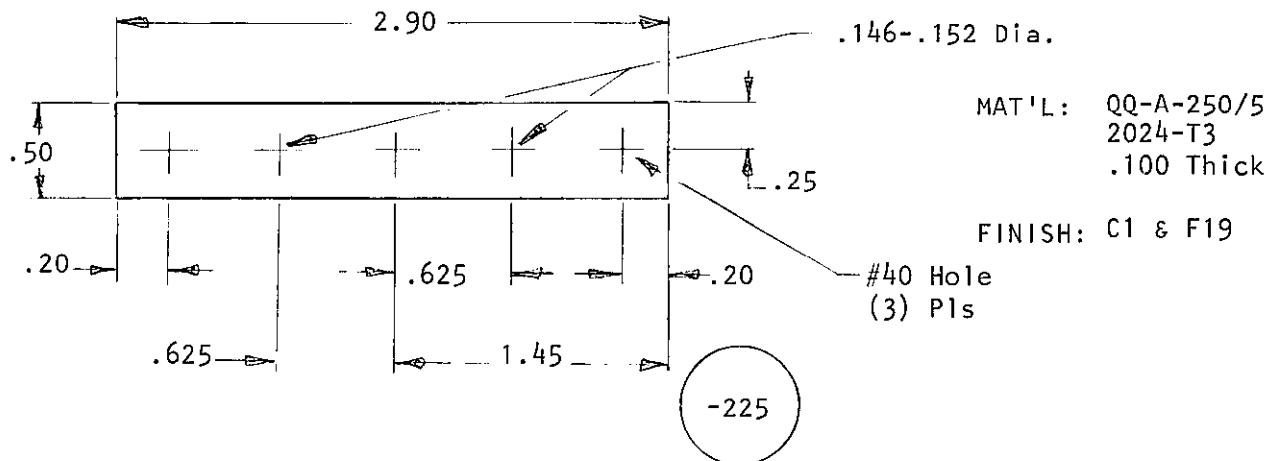
DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	PACKER	CSP 343
STRESSED	H. H. H.		
APPROVED	SCHRAATNUY		

9 DEC 87

Sheet 62



STANDARDS SHEET

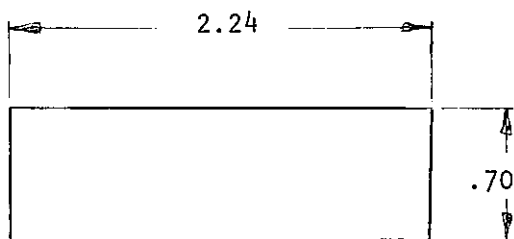


DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES		
STRESSED	M. Smith	PACKER	CSP 343
APPROVED	SCHWARTZ		

DEC 15 87

Sheet 63

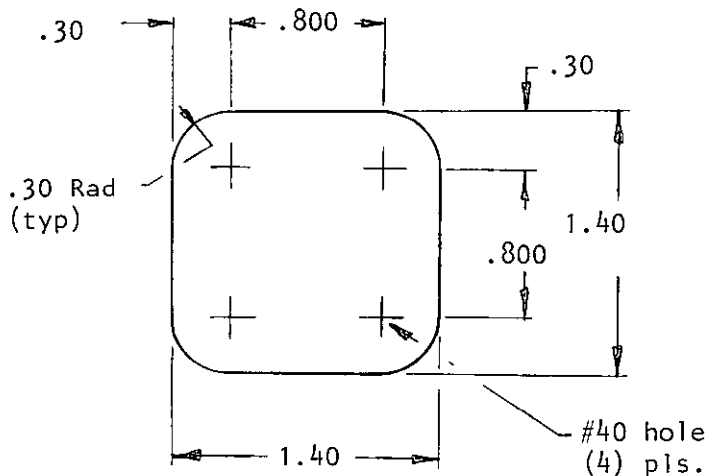
STANDARDS SHEET



MAT'L: MIL-S-22499
Comp 1, Type 1, C1 2
.062 Thick

FINISH: None

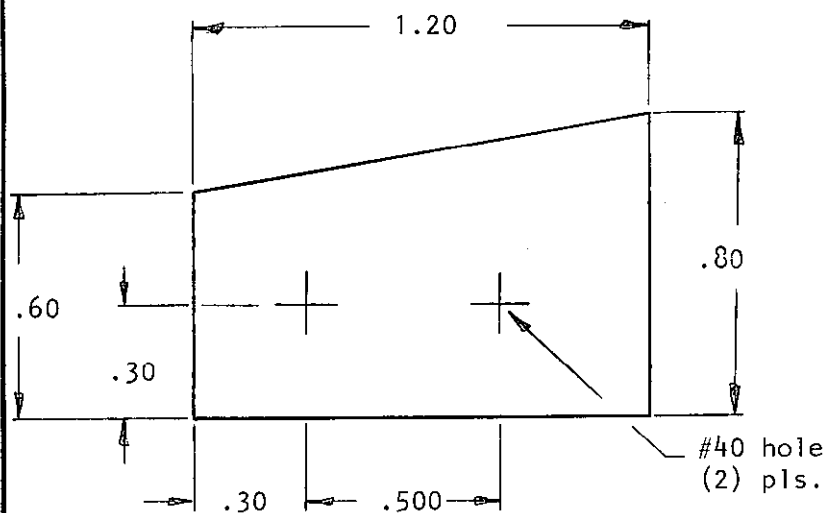
-228



MAT'L: QQ-A-250/5
2024-T3
.050 thick

FINISH: C1 & F19

-229



MAT'L: QQ-A-250/5
2024-T3
.032 thick

FINISH: C1 & F19

-230

DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	KROM/KAMP	PACKER	CSP 343
STRESSED	H. H. H.		
APPROVED	SCHWARTZ		

21-12-87

Sheet 64

-229 & -230 added. 25 Jan 88

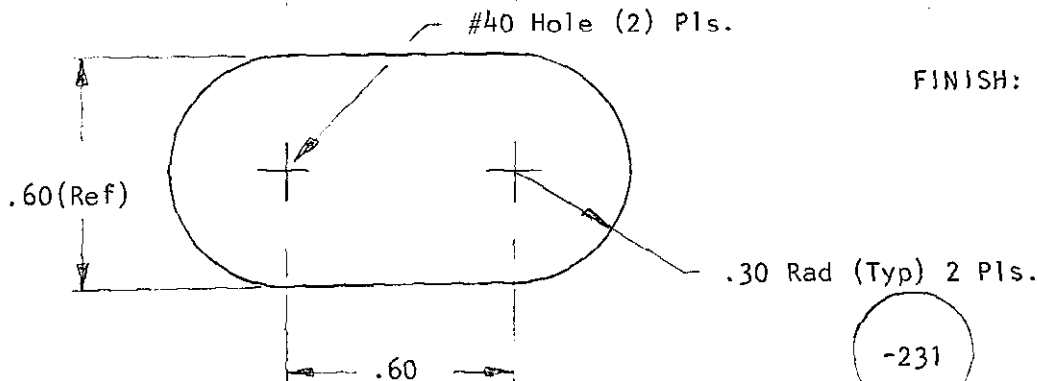
A



STANDARDS SHEET

MAT'L: QQ-A-250/5
2024-T3
.050 Thick

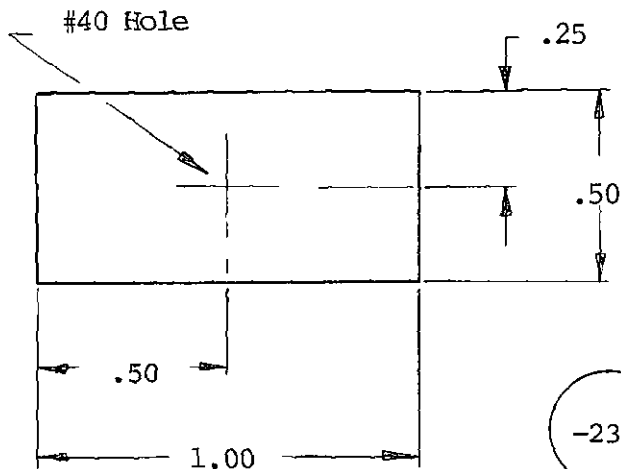
FINISH: C1 & F19



Mat'l: MIL-S-6721
321 Stainless Steel Annealed
.040 Thick

Finish: Passivate to PPS 31:05

Alternative Material: AMS 5510
321 stainless steel annealed
.040 thick

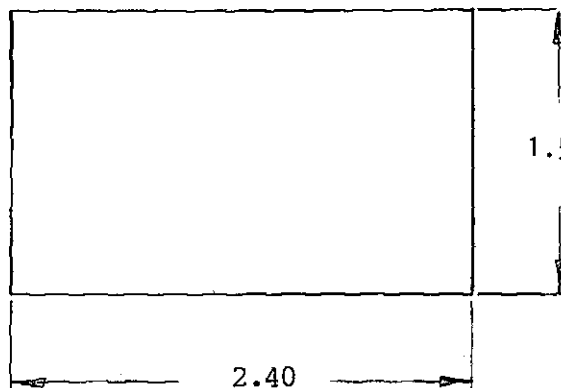


Scale: 2 x Full

Mat'l: QQ-A-250/5
2024-T3
.050 Thick

Finish: C1 & F19

1.50 (N.T.S)



DRAWN	GILCHRIST	CLASSIFICATION	STANDARD
CHECKED	STOKES		
STRESSED	M. White	PACKER	CSP 343
APPROVED	SCHEATLIN		

2.3.33

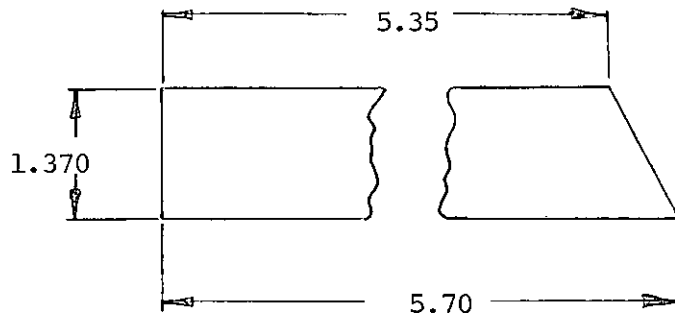
Sheet 65

ALTERNATIVE MATERIAL
FOR -232 ADDED
REF: QN 97488
P.L.M. 92.09.22

A - 232 & -233 Added April 27, 1988

B - 233 DIMENSION 0.50 CHANGED TO 1.50 31.9.89
REF R & D # A 44481

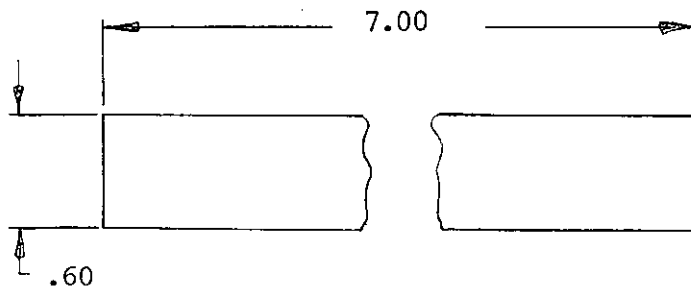
STANDARDS SHEET



Scale: 1/2 Full

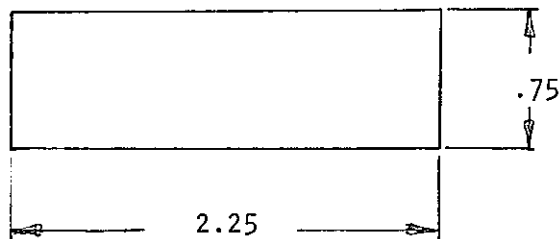
.125 R (TYP)
 Mat'l : QQ-A-250/5
 2024T-3
 .050 Thick
 Finish: Cl & F19
 .050 (Ref)

-234



Matl: QQ-A-250/5
 2024-T3
 .050 Thick
 Finish: Cl & F19

-235

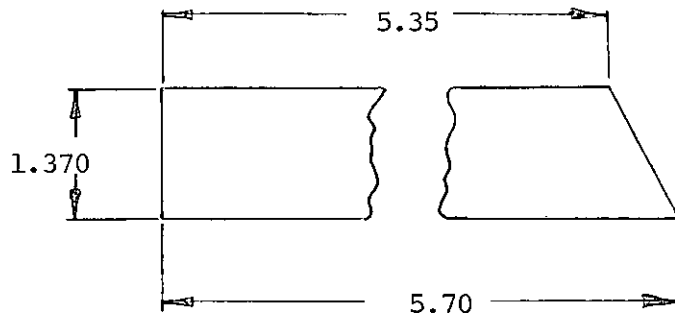


MATL : QQ-A-250/5
 2024-T3
 .080 THICK
 FINISH: Cl & F19

-236

DRAWN	R. Gilchrist	CLASSIFICATION	STANDARD
CHECKED	<i>K. D. McKinnon</i>	PACKER	CSP 343 Sheet 66
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

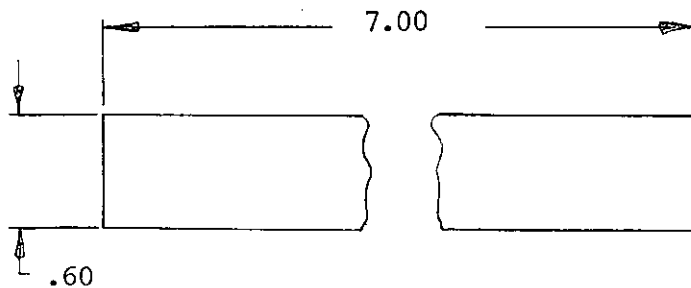
STANDARDS SHEET



Scale: 1/2 Full

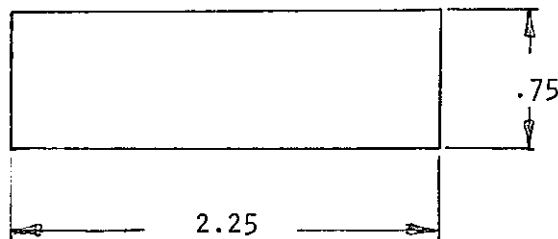
.125 R (TYP)
 Mat'l : QQ-A-250/5
 2024T-3
 .050 Thick
 Finish: C1 & F19
 .050 (Ref)

-234



Matl: QQ-A-250/5
 2024-T3
 .050 Thick
 Finish: C1 & F19

-235



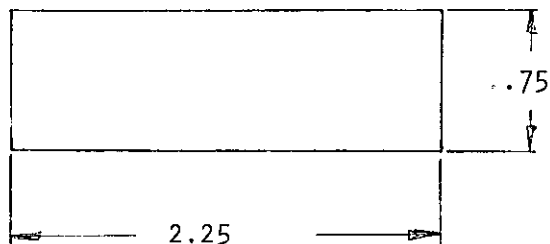
MATL : QQ-A-250/5
 2024-T3
 .080 THICK
 FINISH: C1 & F19

-236

DRAWN	R. Gilchrist	CLASSIFICATION	STANDARD
CHECKED	<i>K. D. McKinnon</i>	PACKER	CSP 343 Sheet 66
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		



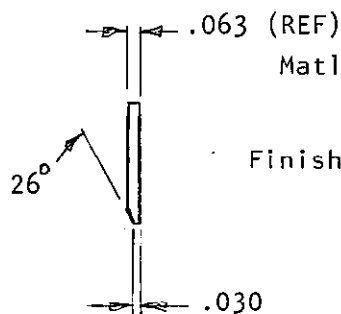
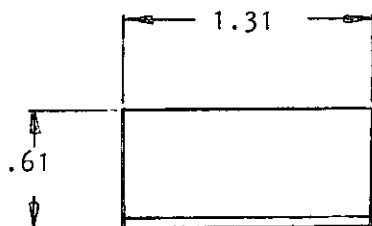
STANDARDS SHEET



Matl: QQ-A-250/5
2024-T3
.160 thick

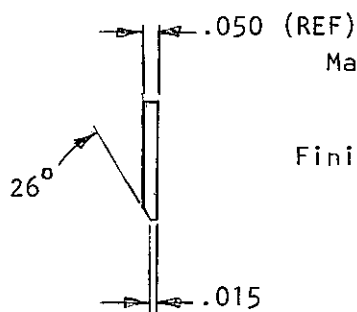
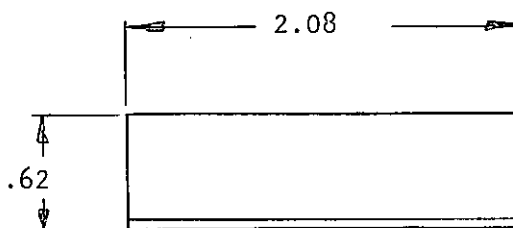
Finish : C1 & F19

-237



Matl: QQ-A-250/5
2024-T3
.063 thick
Finish: C1 & F19

-238



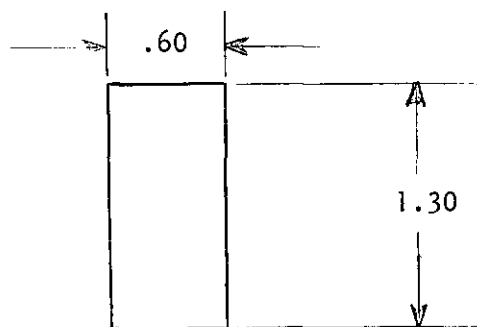
Matl: QQ-A-250/5
2024-T3
.050 thick
Finish: C1 & F19

-239

DRAWN	Gilchrist	CLASSIFICATION	STANDARD
CHECKED	<i>K. R. K. Amp</i>	PACKER	CSP 343
STRESSED	<i>M. H. H.</i>		
APPROVED	<i>R. K.</i>		



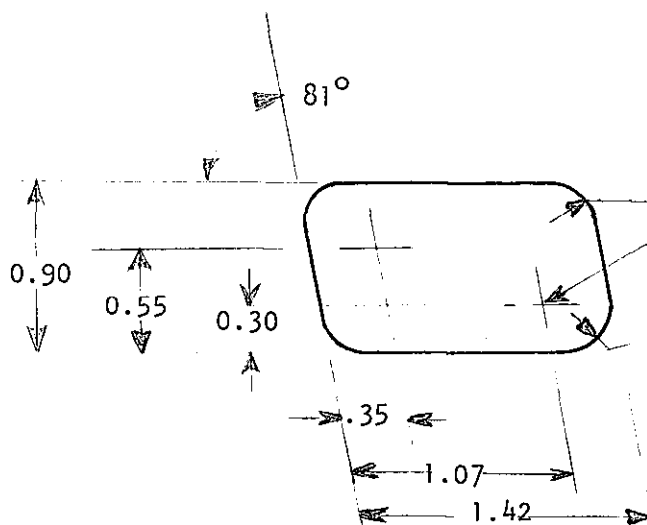
STANDARDS SHEET



MATL : QQ-A-250/5 CLAD
2024-T3
0.032 THICK

FINISH : C1 & F19

-240



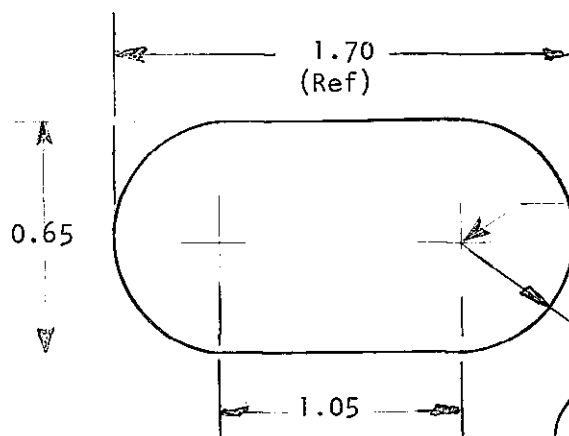
MATL : MIL-S-22499 COMP.1
CLASS 2, TYPE 1
0.040 THICK

.35 (2) PLCS.

#40 Hole (2) Plcs

.35 (2) PLCS.

-241



MATL : QQ-A-250/5
2024-T3
0.040

FINISH : C1 & F19

#40 Hole (2) Plcs (Typ)

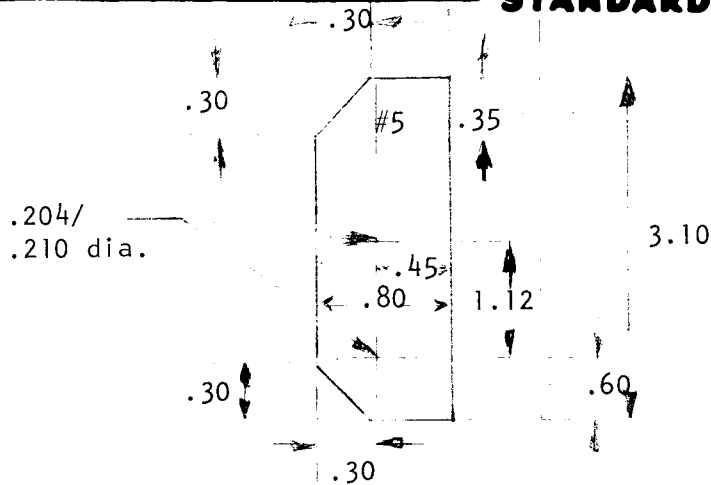
FULL RAD (TYP.)

-242

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	K. RAI	P A C K E R	CSP 343 SHEET 68
STRESSED	M. R. RAI		
APPROVED	M. R. RAI		



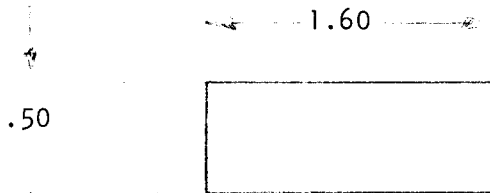
STANDARDS SHEET



MATERIAL : MIL-S-22499, COMP.1
CLASS 2, TYPE 1
.048 THICK

-243

SHIM FOR R&D A 3009
BY T. YOUNG

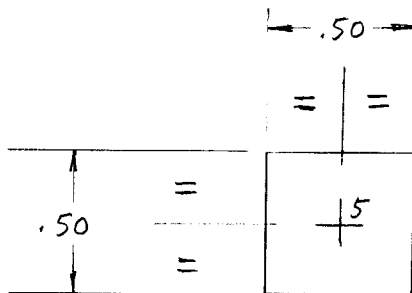


MATERIAL : 2024-T3 CLAD
QQ-A-250/5

THICKNESS: .063

-244

(A)



MATERIAL : 2024-T3 CLAD Q&A 250/5

THICKNESS : .050

FINISH : C1 + F19

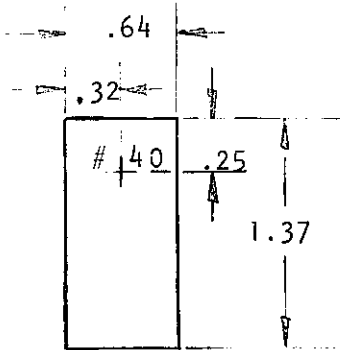
-245

-245 ADDED
21 MAR 2001

(A)

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>Kronkrap</i>	P A C K E R	CSP 343 SHEET 69
STRESSED	<i>m. Huth</i>		
APPROVED	<i>RAI</i>		

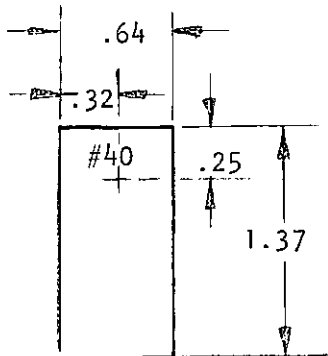
STANDARDS SHEET



MATERIAL: QQ-A-250/5
2024-T3
.020 THICK

FINISH: C1 + F19

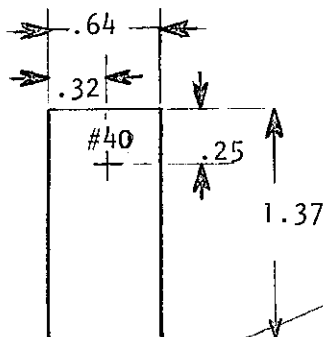
-246



MATERIAL: QQ-A-250/5
2024-T3
.040 THICK

FINISH: C1 + F19

-247



MATERIAL: QQ-A-250/5
2024-T3
.020 THICK

FINISH: C1 + F19

-248

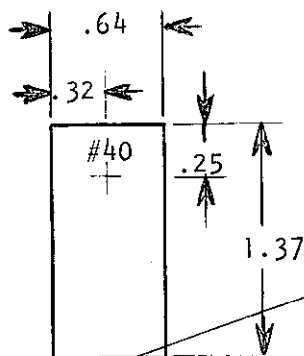
CANCELLED

CANCELLED

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>		
STRESSED	<i>[Signature]</i>		
APPROVED	B. Edwards <i>[Signature]</i>	PACKER	CSP 343

12.10.88

STANDARDS SHEET

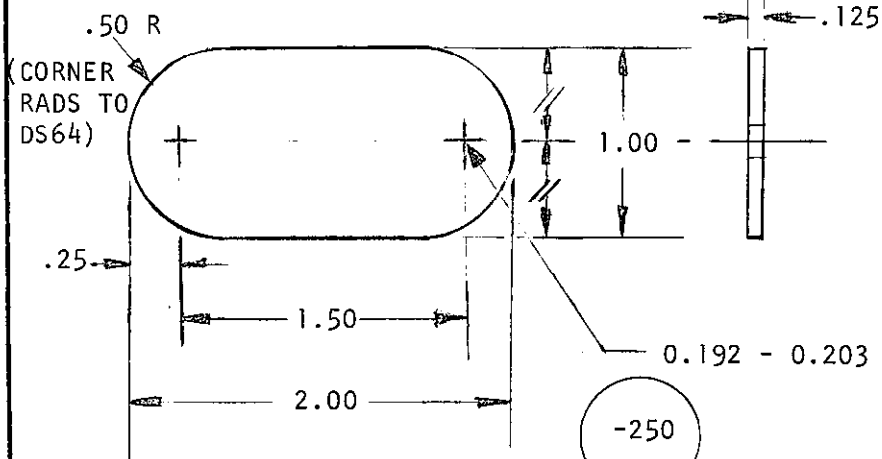


MATL: QQ-A-250/5
2024-T3
.025 THICK

FINISH: C1 & F19

CANCELLED

-249

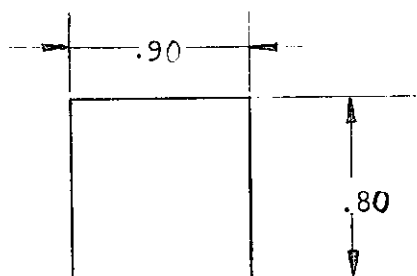


MATL: PHENOLIC SHT
MIL-P-15035 FBM

NO FINISH

0.192 - 0.203 (2 places)

-250



MATL: QQ-A-250/5
2024-T3
.080 THICK

FINISH: C1 + F19

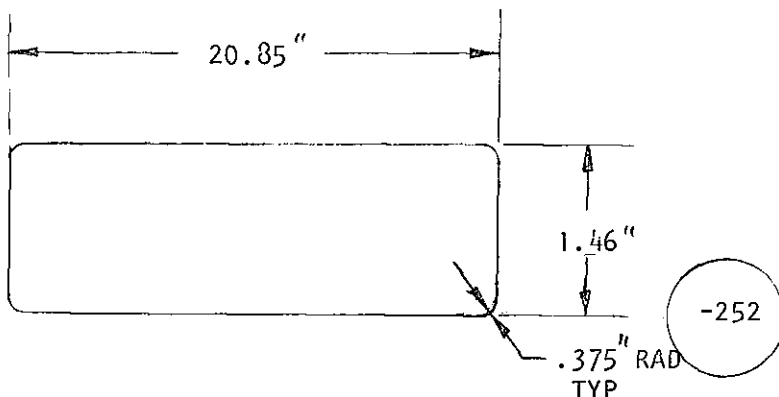
-251

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	B. Edwards		

12-10-88

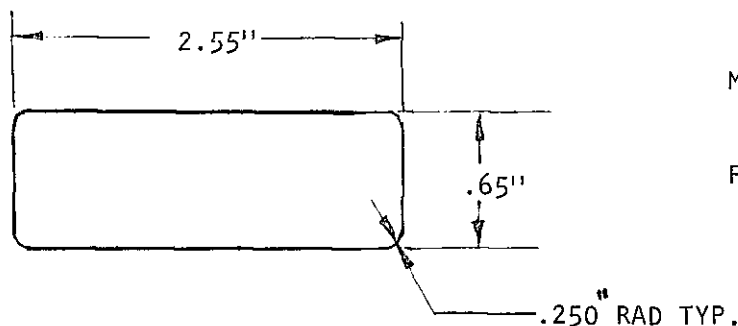


STANDARDS SHEET



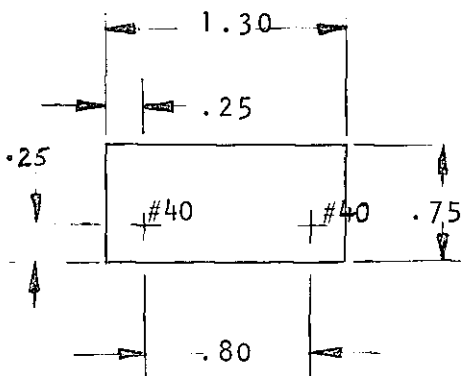
MATL: QQ-A-250/5
2024-T3
.012 THICK

FINISH: C1+ F19



MATL: QQ-A-250/5
2024-T3
.016

FINISH: C1+ F19



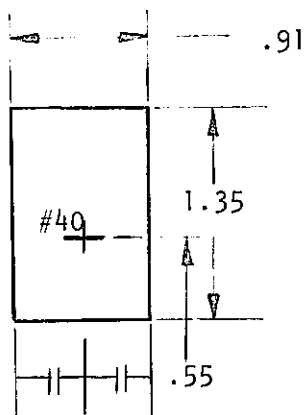
MATL: .100 Thick
2024
QQ-A-250/5

FINISH: C1+ F19

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	EDWARDS	PACKER	CSP 343
STRESSED			
APPROVED	B. Edwards		

14-10-86

STANDARDS SHEET

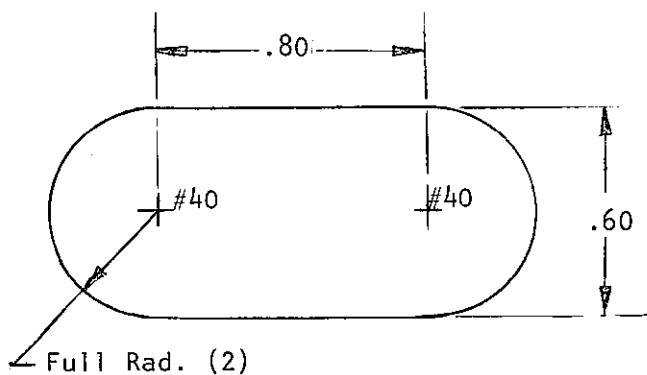


MATERIAL: .125 2024 T3

QQ-A-250/5

FINISH: C1 + F19

-255

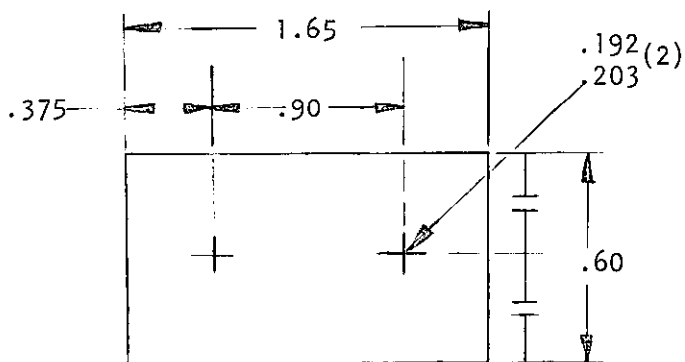


MATERIAL: .032 2024 T3

QQ-A-250/5

FINISH: C1 + F19

-256



MATERIAL: .190 2024 T3

QQ-A-250/5

OR

QQ-A-250/4

FINISH: C1 + F19

-257

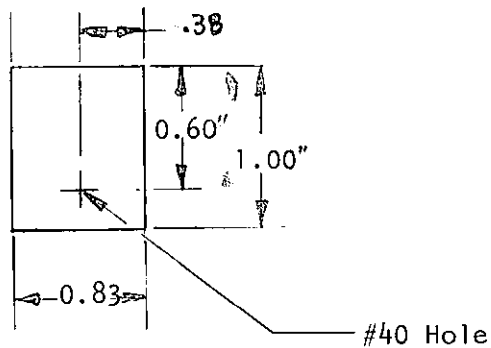
(A) THIS SHEET REDRAWN, -255 PROFILE CHANGED.
 -257 NOTE MATL. SPECIFIED & FINISH CHANGED: K.RAI 19/12/88

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

14.10.88

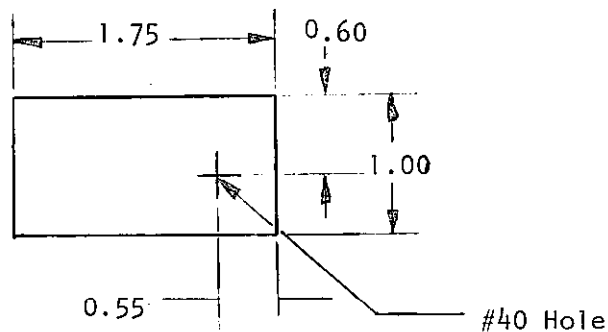


STANDARDS SHEET



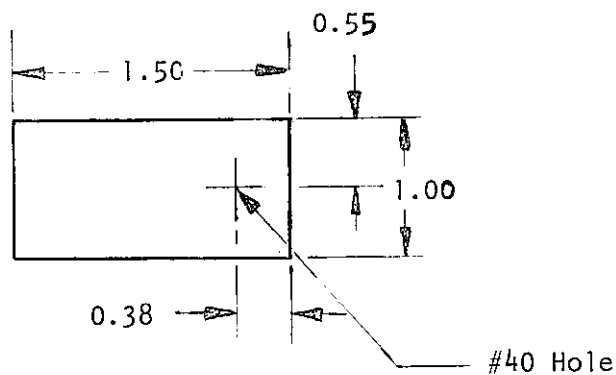
MATL: Laminated Shim .078"
MIL-S-22499, Comp. 1
Class 2, Typ. 1

-258



MATL: Laminated Shim .078"
MIL-S-22499, Comp. 1
Class 2, Typ. 1

-259



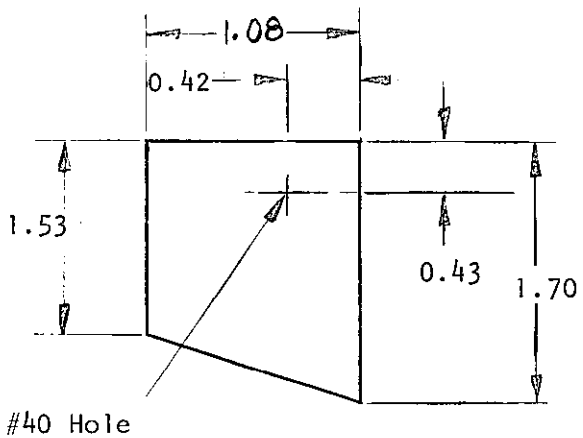
MATL: Laminated Shim .078"
MIL-S-22499, Comp. 1
Class 2, Typ. 1

-260

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	B. Edwards		

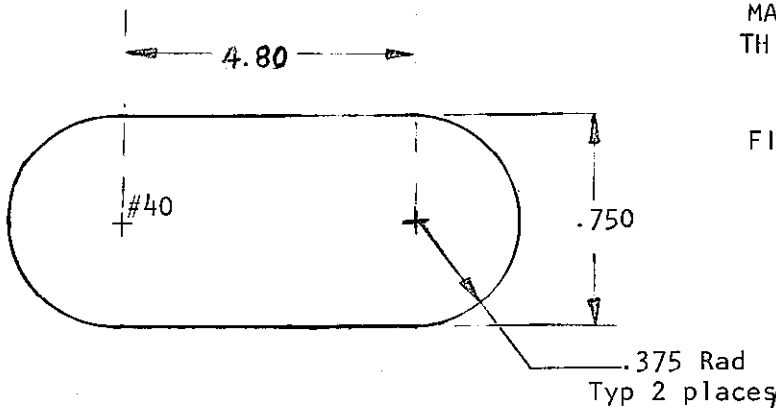
86 14 10 77

STANDARDS SHEET



MATL: Laminated Shim, .078
MIL-S-22499, Comp. 1
Class 2, Typ.1

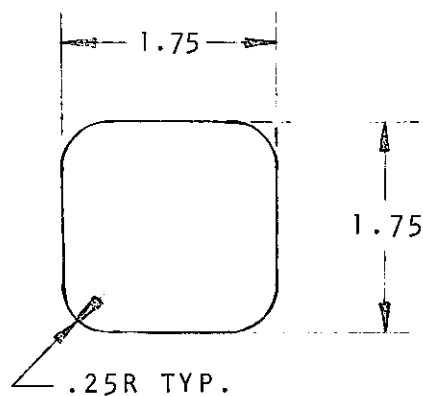
-261



MATL: 2024 T3
THICKNESS: .050
QQ-A-250/5

FINISH: C1 + F19

-262



MATL: .063 Thick
2024-T3
QQ-A-250/5

FINISH: C1 + F19

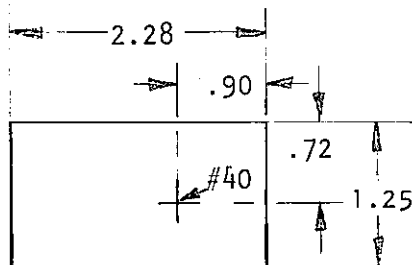
-263

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED		PACKER	CSP 343
STRESSED			
APPROVED	B. Edwards		

14-10-88



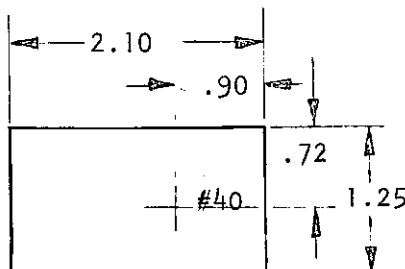
STANDARDS SHEET



MATL: .062 MIL-S-22499
COMP. 1, TYP. 1
CLASS 2 LAMINATED SHIM

(A) FINISH: C1 + F19

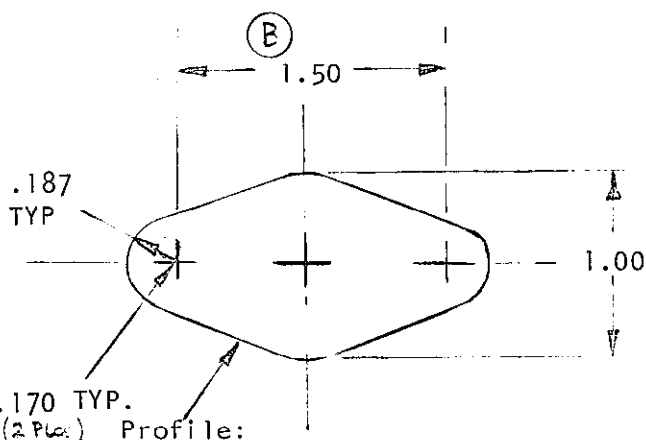
-264



MATL: .062 MIL-S-22499
COMP. 1, TYP. 1
CLASS 2 LAMINATED SHIM

(A) FINISH: C1 + F19

-265



MATL: 2024-T3 Clad
QQ-A-250/5, .071 Thick

FINISH: C1 + F19

(A) DELETE FINISH ON PACKERS -264, -265 21 DEC 88. K. RAI.
Profile:
Same as SL 2337-3
(Isolator Mount)

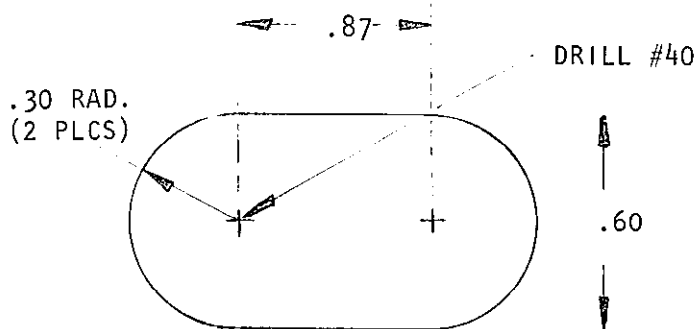
-266

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	B. Edwards		

7-11-88

(B) DIM. 1.50 CORRECTED
P.L.A. 01 OCT 92

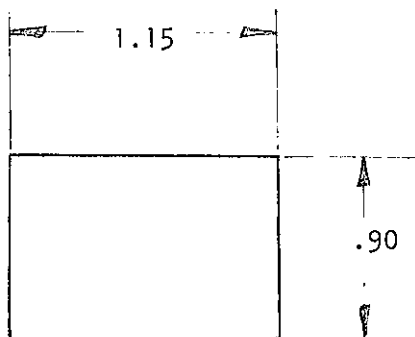
STANDARDS SHEET



MATERIAL: QQ-A-250/5
2024-T3
.050 THICK

FINISH: C1 + F19

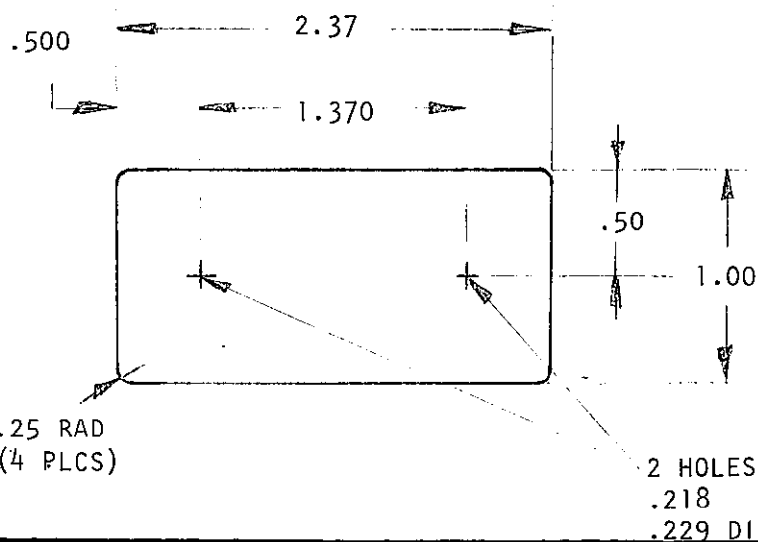
-267



MATERIAL: MIL-S-22499
COMP.1, TYP.1, CLASS 2
.020 THICK

FINISH: NONE

-268



MATERIAL: QQ-A-250/5
2024-T3
.050 THICK

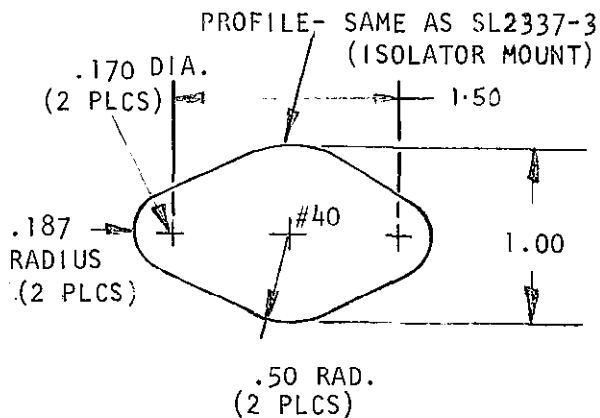
FINISH: C1 + F19

-269

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	R. G. Lehtinen	PACKER	CSP 343
STRESSED	RAU		
APPROVED	Am		



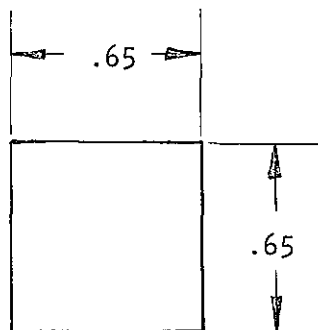
STANDARDS SHEET



MATERIAL: QQ-A-250/5
2024-T3
.150 THICK

FINISH: C1 + F19

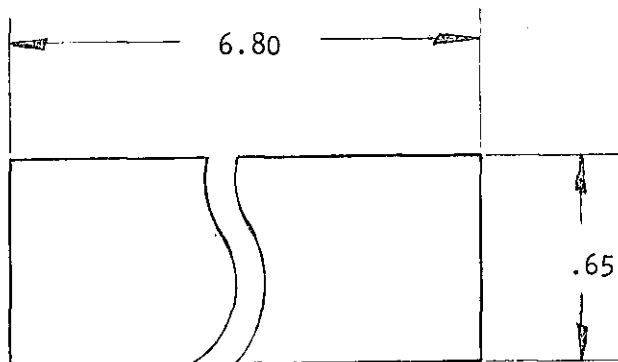
-270



MATERIAL: QQ-A-250/5
2024-T3
.040 THICK

FINISH: C1 + F19

-271



MATERIAL: QQ-A-250/5
2024-T3
.040 THICK

FINISH: C1 + F19

-272

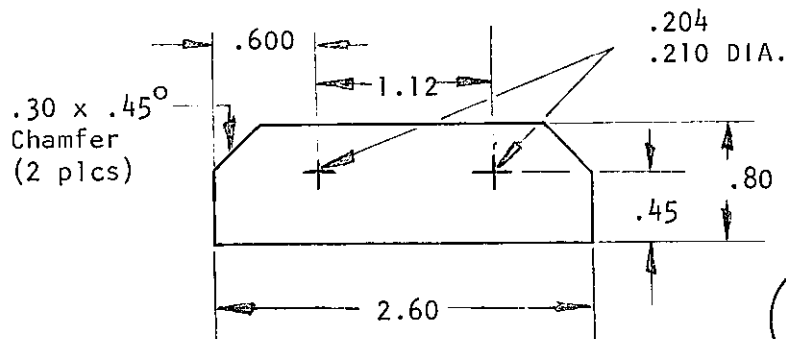
DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>PC</i>	PACKER	CSP 343 SHT 78
STRESSED	<i>ABU</i>		
APPROVED	<i>Am</i>		

-270
DIM CHGD K. RAI 10-08-89

⑧ ADDED DIM - 270 K. RAI 14-03-89



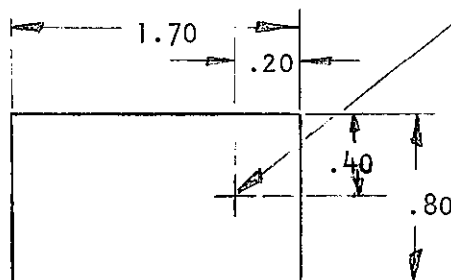
STANDARDS SHEET



MATERIAL: MIL-S-22499
COMP.1, TYP.1, CLASS 2
.048 THICK

FINISH: NONE

-274

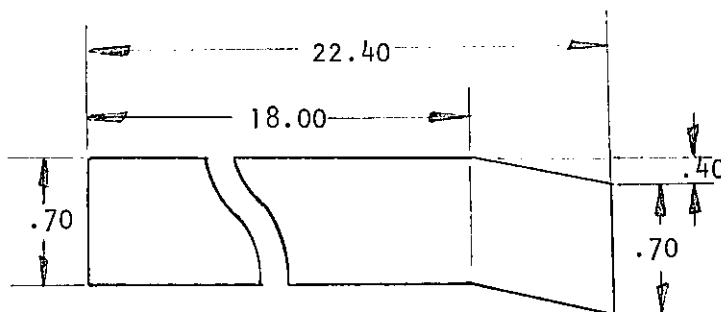


Drill #40

MATERIAL: QQ-A-250/5
2024-T3
.032 THICK

FINISH: C1 + F19

-275



MATERIAL: MIL-S-22499
COMP.1, TYP.2, CLASS 2,
.100 THICK

FINISH: NONE

-276

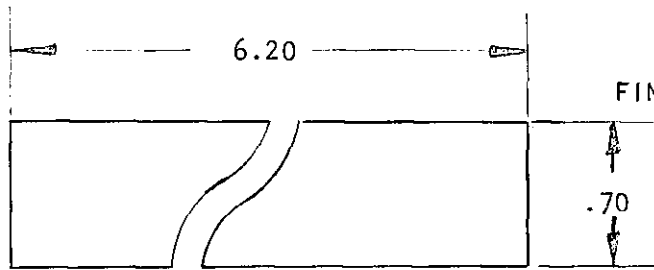
DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343 SHEET 79
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		



STANDARDS SHEET

MATERIAL: MIL-S-22499
COMP.1, CLASS 2, TYP. 2
.050 THICK

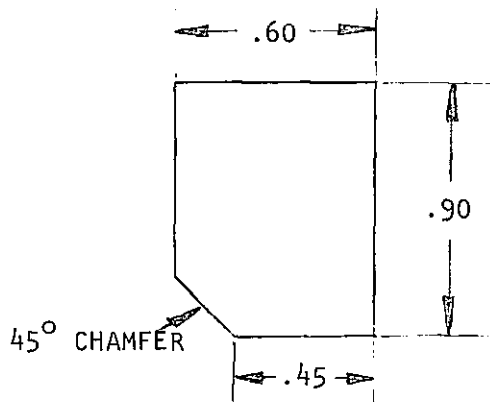
FINISH: NONE



-277

MATERIAL: MIL-S-22499
COMP.1, CLASS 2, TYP.2
.100 THICK

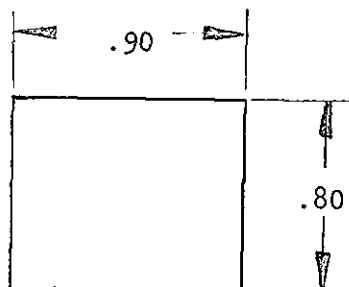
FINISH: NONE



-278

MATERIAL: MIL-S-22499
COMP.1, CLASS 2, TYP.1
.062 THICK

FINISH: NONE

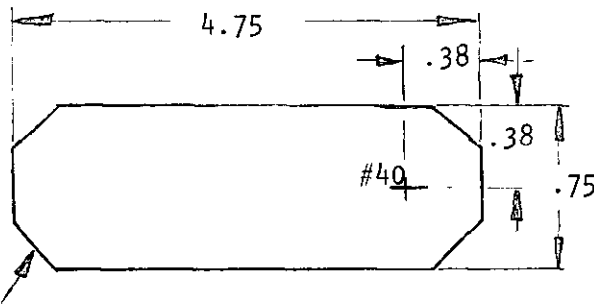


-279

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	D. G. CHRIST	PACKER	CSP 343 SHEET 80
STRESSED	J. R. V.		
APPROVED	J. M.		



STANDARDS SHEET

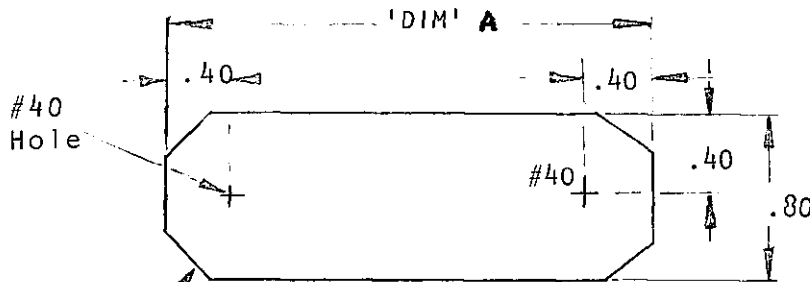


MATERIAL: MIL-S-22499
Comp.1, Class 2,
Type 1
.020 thick

FINISH: None

.25 x 45° Chamfer
(Optional Corners to
DS 64) - 4 places)

-280



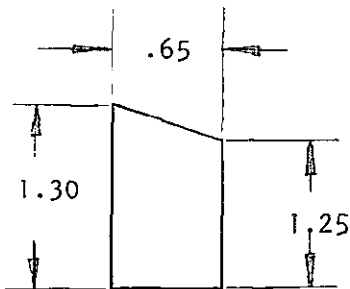
.25 x 45° Chamfer
(Optional Corners to
DS 64) - 4 places.

MATERIAL: QQ-A-250/13
7075-T6
FINISH : C1 + F21

CSP #	'DIM' A	THICKNESS
343-281	13.35	0.020
343-282	13.35	0.040
343-283	13.35	0.063
343-284	11.75	0.020
343-285	11.75	0.040
343-286	11.75	0.063
343-287	11.25	0.020
343-288	11.25	0.040
343-289	11.25	0.063

MATERIAL: QQ-A-250/5
2024-T3
0.050 thick

FINISH : C1 + F19



-290

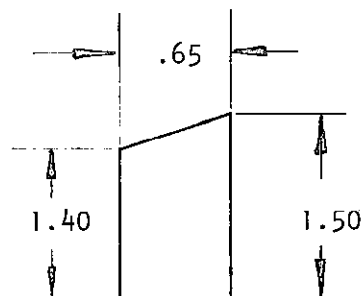
DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>K. RAI</i>	PACKER	CSP 343
STRESSED	<i>W. J. M.</i>		SHEET 81
APPROVED	<i>Am</i>		

ADDED #40 HOLE -281 to -289, K. RAI, 15.03.89

July 25/89
-280, Matl. corrected (K. Rai)



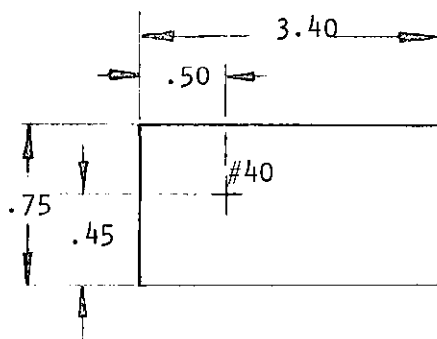
STANDARDS SHEET



MATERIAL: QQ-A-250/5
2024-T3
.050 thick

FINISH : C1 + F19

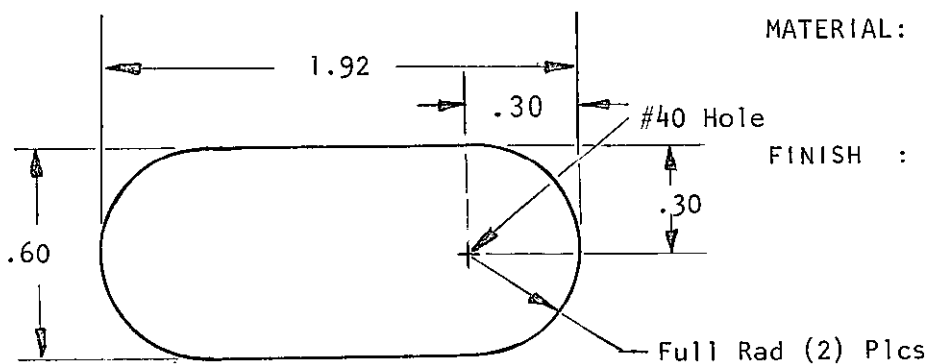
-291



MATERIAL: QQ-A-250/5
2024-T3
.063 thick

FINISH : C1 + F19

-292



MATERIAL: QQ-A-250/5
2024-T3
.050 THICK

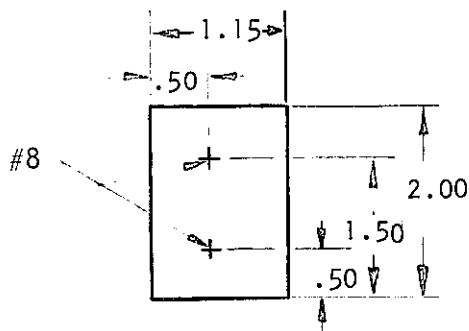
FINISH : C1 + F19

-293

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	P. LAM	PACKER	CSP 343 SHEET 82
STRESSED	W. Y. M.		
APPROVED	[Signature]		



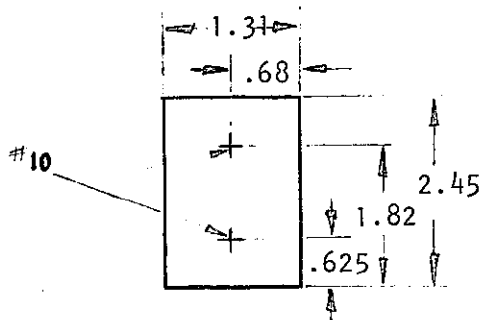
STANDARDS SHEET



-294

MATERIALS: MIL-S-22499
COMP.1, CLASS 2
TYPE 1
.032 THICK

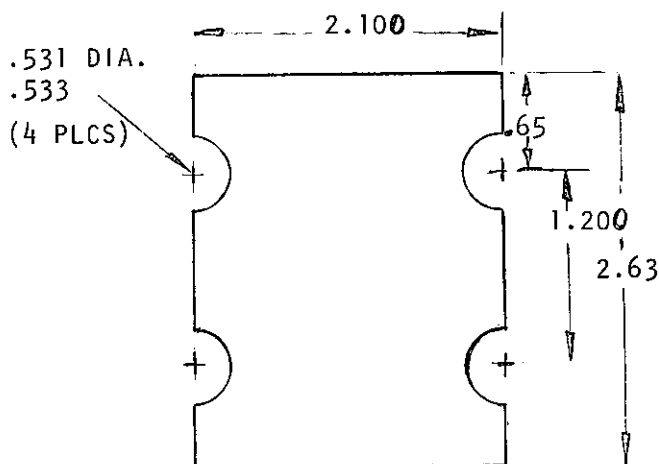
FINISH: NONE



-295

MATERIALS: MIL-S-22499
COMP.1, CLASS 2
TYPE 1
.032 THICK

FINISH: NONE



-296

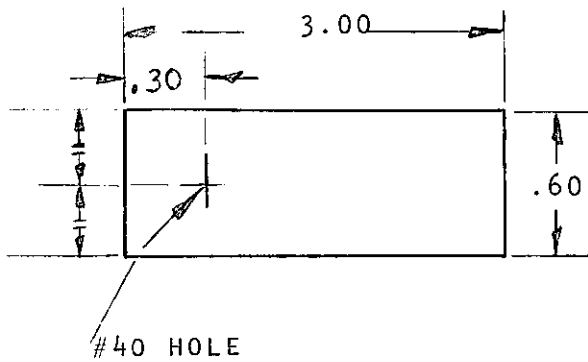
MATERIALS: MIL-S-22499
COMP.1, CLASS 2
TYPE 1
.063 THICK

FINISH: NONE

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	KROM/KAMP	PACKER	CSP 343
STRESSED	W. YIM		SHEET 83
APPROVED	AW		



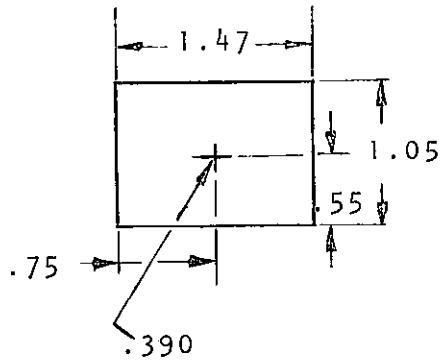
STANDARDS SHEET



MATERIAL: QQ-A-250/5
2024-T3
.150 THICK

FINISH: C1 + F19

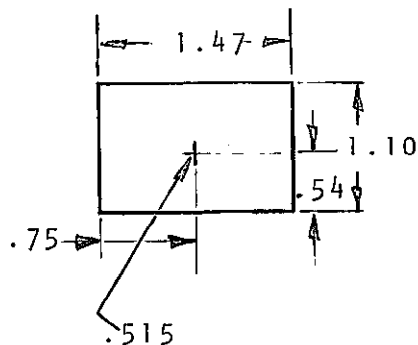
297



MATERIAL: MIL-S-22499
COMP. 3, TYPE 1,
CLASS 2
.063 THICK

FINISH: NONE

298



MATERIAL: MIL-S-22499
COMP. 3, TYPE 1,
CLASS 2,
.063 THICK

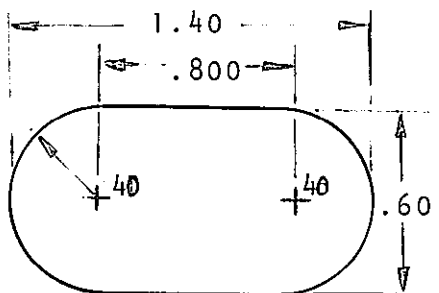
FINISH: NONE

299

DRAWN	K. RAI	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	P A C K E R	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

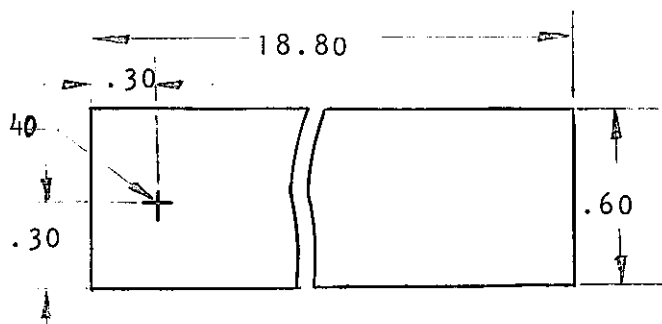


STANDARDS SHEET

.30 RAD
TYP.

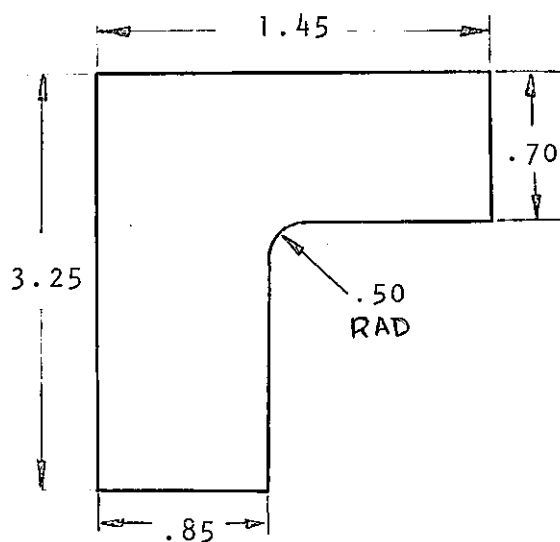
MATERIAL: MIL-S-22499
COMP.1, TYPE 1
CLASS 2
.125 THICK
FINISH: NONE

300



MATERIAL: QQ-A-250/5
2024-T3
.063 THICK
FINISH: C1 + F19

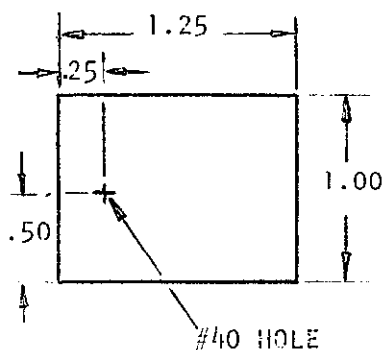
301



MATERIAL: QQ-A-250/5
2024-T3
.060 THICK
FINISH: C1 + F19

302

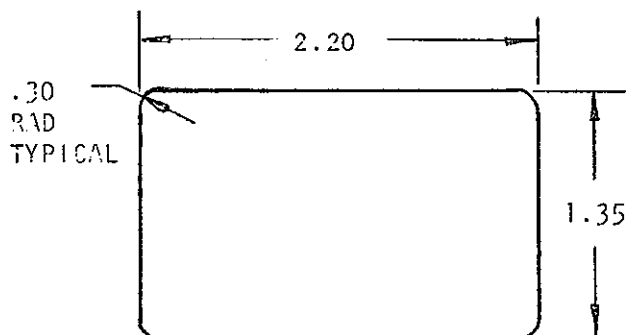
DRAWN	K. Rai	CLASSIFICATION	STANDARD
CHECKED	<i>RAI</i>	P A C K E R	CSP 343
STRESSED	<i>W. M.</i>		
APPROVED	<i>Am</i>		



MATERIAL: QQ-A-250/5
2024-T3
.063 THICK

FINISH: C1 + F19

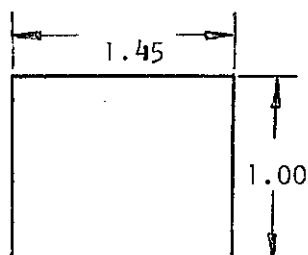
- 303



MATERIAL: QQ-A-250/5
2024-T3
.080 THICK

FINISH: C1 + F19

- 304



MATERIAL: QQ-A-250/5
2024-T3
.050 THICK

FINISH: C1 + F19

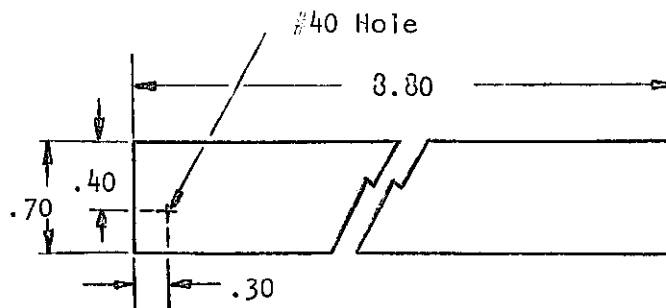
- 305

ISSUE										
DATE										
DESIGN										
APPROVED										

DRAWN	K. RAI	PACKER	STANDARD	CSP 343
CHECKED	Kromkamp		PAGE	86
STRESS	RS			
APPROVED	RS			

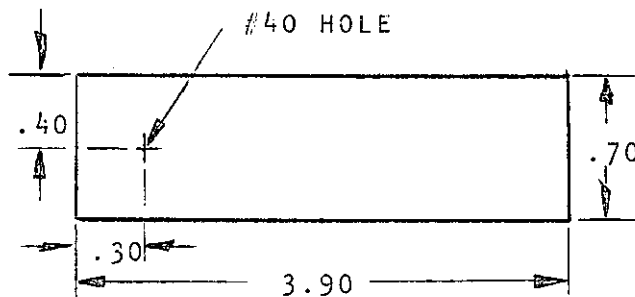
87

FINISH: C1 + F19



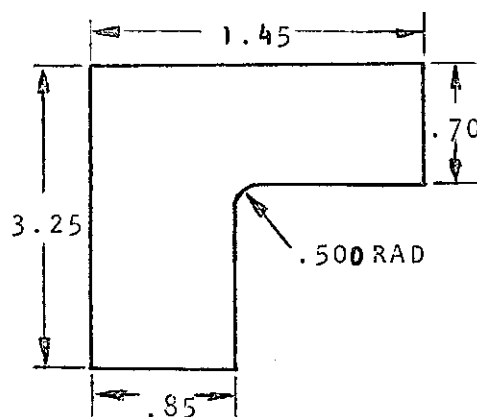
-306

FINISH: CI + F19



- 308

FINISH: C1 + F19



- 307

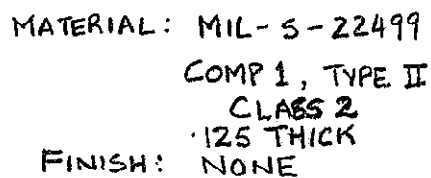
ISSUE	AI								
DATE	16 OCT 89								
DRAWN	K. RAI								
APPROVED	<i>[Signature]</i>								

DRAWN	K. RAI	PACKER	STANDARD	CSP 343
CHECKED	P. LAM		PAGE	87
STRESS	<i>[Signature]</i>			
APPROVED	<i>[Signature]</i>			

88

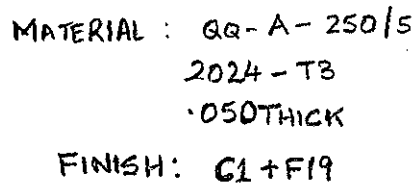


- 309



310

Ⓐ



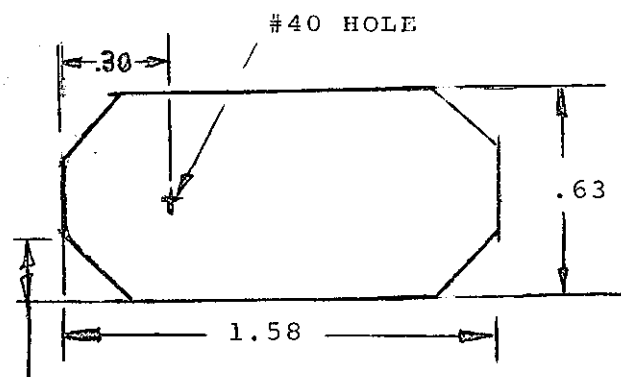
311

Ⓐ

ISSUE	AI								
DATE	20 OCT 89								
DRAWN	K. RAJ								
APPROVED	<i>[Signature]</i>								

DRAWN	K. RAJ	PACKER	STANDARD	CSP 343
CHECKED	<i>[Signature]</i>		PAGE	88
STRESS	<i>[Signature]</i>			
APPROVED	Kromkamp			

PART STANDARD

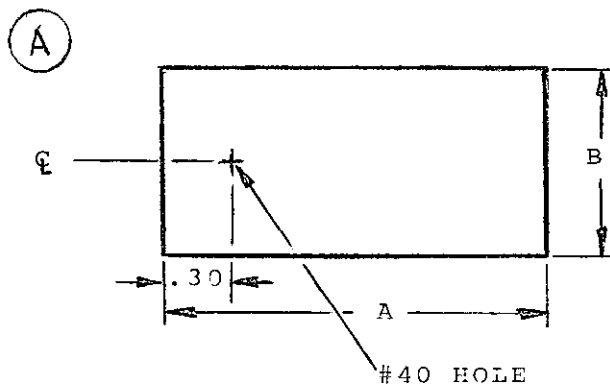


MATERIAL: QQ-A-250/5
2024-T3
.180 THICK

FINISH: C1 + F19

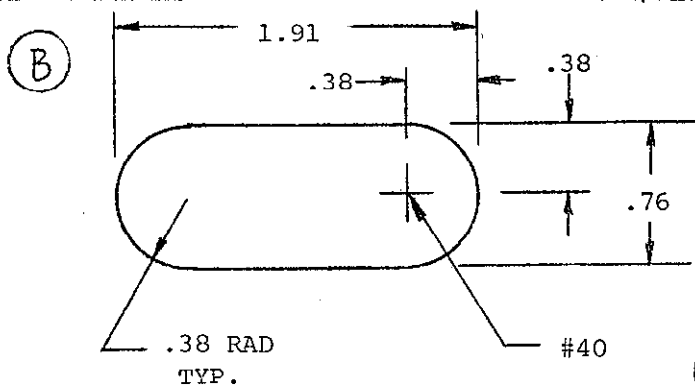
* CORNERS TO DS 64
TYPICAL

312



MATERIAL: MIL-S-22499
COMP. 1, TYPE 1, CLASS 2
FINISH: NONE .020 THICK

CSP #	'DIM' A	DIM 'B'
343-313	1.30	.68
343-314	1.30	.74
343-315	1.30	.78
343-316	2.00	.64
343-317	2.00	.70
343-318	2.10	.70
343-319	2.40	.70
343-320	2.40	.62
343-321	2.70	.62



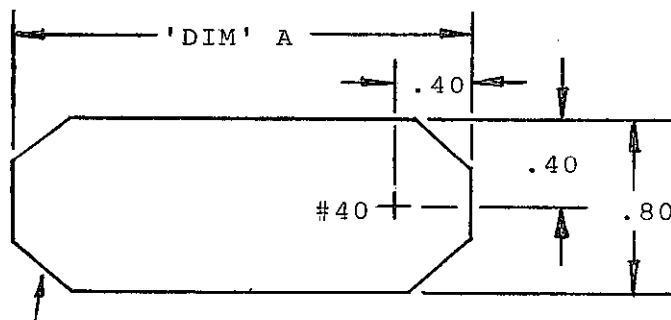
MATERIAL: .032 CLAD 2024-T3
00-A-250/5

FINISH: C1 + F21

-322

ISSUE	A	B P									
DATE	11 JAN 90	23 FEB 90									
DRAWN	K. RAI	P. LAM									
APPROVED		<i>[Signature]</i>									

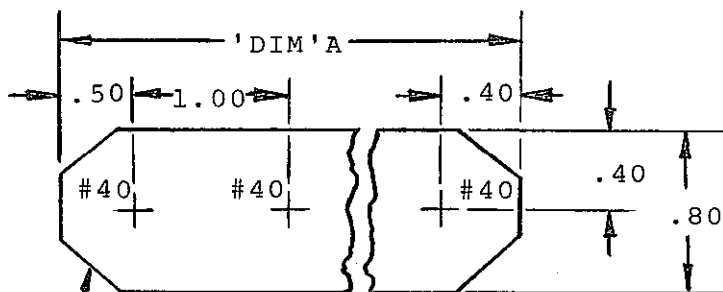
DRAWN	K. RAI	P A C K E R	STANDARD	CSP 343
CHECKED	P. LAM		PAGE	89
STRESS	<i>[Signature]</i>			
APPROVED	<i>[Signature]</i>			



.25 x 45° Chamfer MATERIAL: QQ-A-250/13
(optional corners to 7075-T6
DS 64) - 4 places. FINISH: C1 + F21

*NOTE: May be made from CSP 343-284 to 289 Inc.

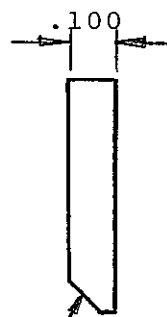
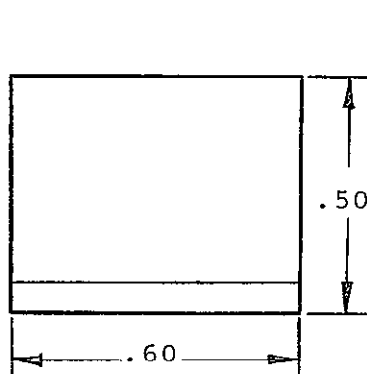
CSP #	'DIM' A	THICKNESS
343-323	7.25	0.020
343-324	7.25	0.040
343-325	7.25	0.063
343-326	6.75	0.020
343-327	6.75	0.040
343-328	6.75	0.063
343-329	8.83	0.020
343-330	8.83	0.040
343-331	8.83	0.063



.25 x 45° Chamfer MATERIAL: QQ-A-250/13
(optional corners to 7075-T6
DS 64) - 4 places FINISH: C1 + F21

*NOTE: May be made from CSP 343-323, 324 and 325.

CSP #	'DIM' A	THICKNESS
343-332	7.25	0.020
343-333	7.25	0.040
343-334	7.25	0.063



MATERIAL: QQ-A-250/5
2024-T3
.100 Thick

FINISH: A1 + F19

.050 x 45° Chamfer

-335

ISSUE										
DATE										
DRAWN										
APPROVED										

DRAWN	M. BUREL
CHECKED	P. LAM
STRESS	Har
APPROVED	Kronsp

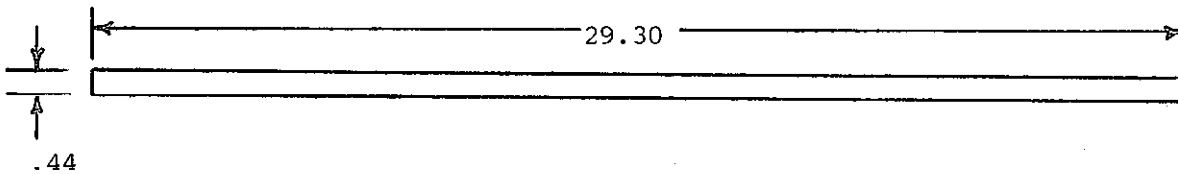
P A C K E R

STANDARD CSP 343

PAGE 90

Boeing Canada
de Havilland Division

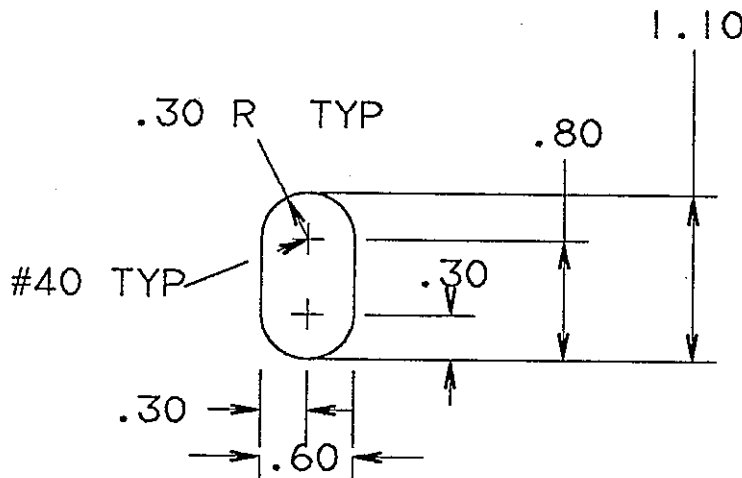
PART STANDARD



MATERIAL: MIL-S-22499, COMP. 1
CLASS 2, TYPE 1
.032 THICK

FINISH: NIL

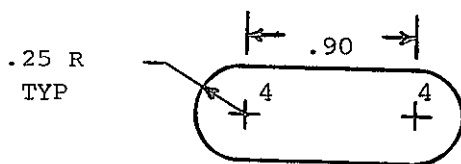
-336



MATERIAL:
.020 2024 T3
QQ-A-250/5

FINISH: C1 + F19

CSP 343-337



MATERIAL: 2024 CLAD T3
QQ-A-250/5
.063 THICK

FINISH: C1 + F19

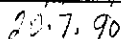
-338

ISSUE										
DATE										
DRAWN										
APPROVED										

DRAWN	M. Burel	PACKER	STANDARD CSP 343
CHECKED	P. Lam		
STRESS	1/80		
APPROVED	Kromkamp		PAGE 91

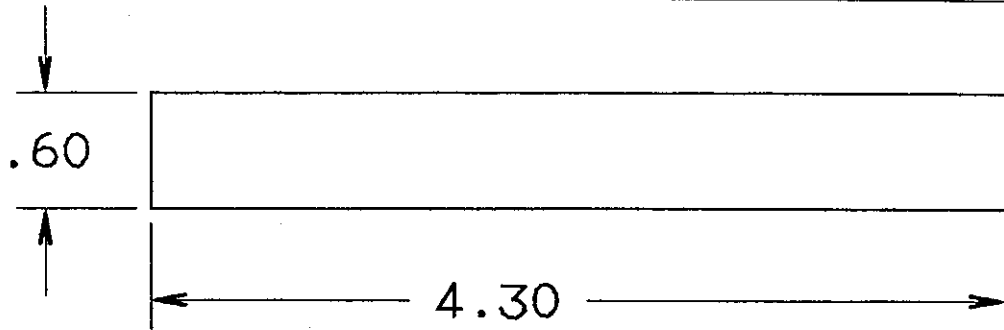
22.7.70

de Havilland Division



Boeing Canada
de Havilland Division

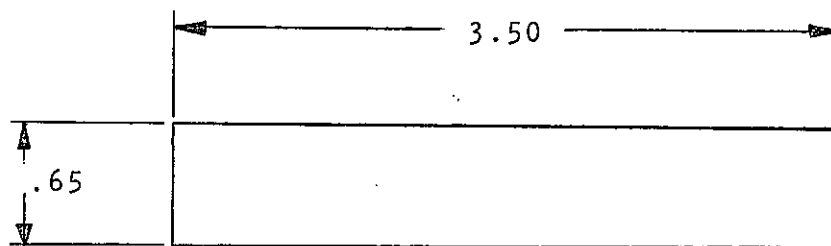
PART STANDARD



MATERIAL: .016 2024-T3 CLAD
QQ-A-250/5

FINISH: CI+F19

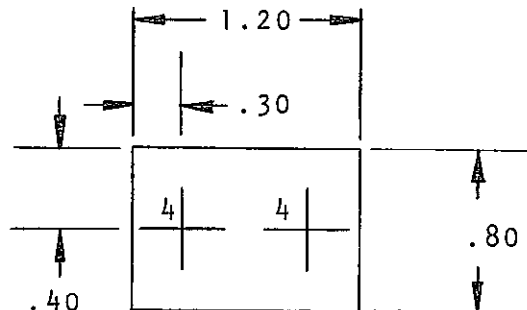
-342



MATERIAL: .063 2024-T3
QQA 250/5

FINISH: CI + F19

-343



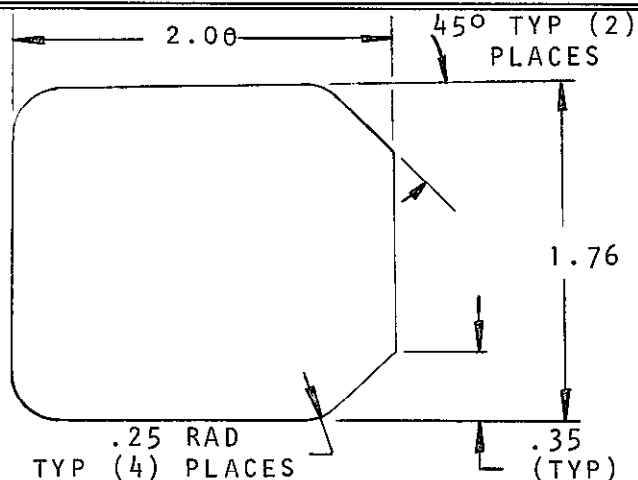
MATERIAL: .312 THICK MIL-P-15035
FBM (PHENOLIC)

-344

ISSUE	A									
DATE	19 NOV/90									
DRAWN	M. BUREL									
APPROVED	<i>[Signature]</i>									

DRAWN	M. Burel	PACKER	STANDARD	CSP 343
CHECKED	P. LAM		PAGE	93
STRESS	<i>[Signature]</i>			
APPROVED	Kromkamp			

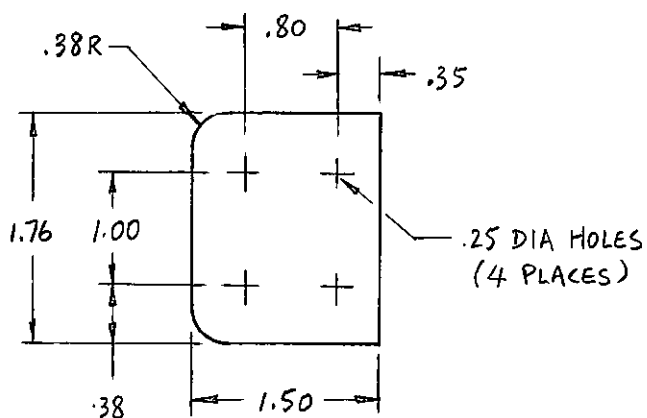
28.09.90



MATERIAL: .078 THICK
MIL-S-22499
COMP. 1,
TYPE 1 C1 2

FINISH: NONE

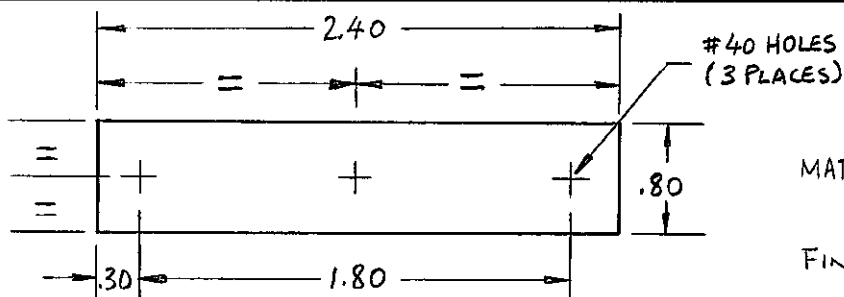
-345



MATERIAL : .020 MIL-S-22499
COMP 1 TYPE 1 CLASS 2

FINISH : NONE

-346



MATERIAL : QQA 250/5
2024 - T3

FINISH : C1 + F19

DASH NO.	THICKNESS
-347	.020
-348	.030
-349	.040

ISSUE	-								
DRAWN	M. Burel								
APPROVED	R. Kromkamp								
STRESSED	M. [Signature]								
DATE	19 Nov 90								

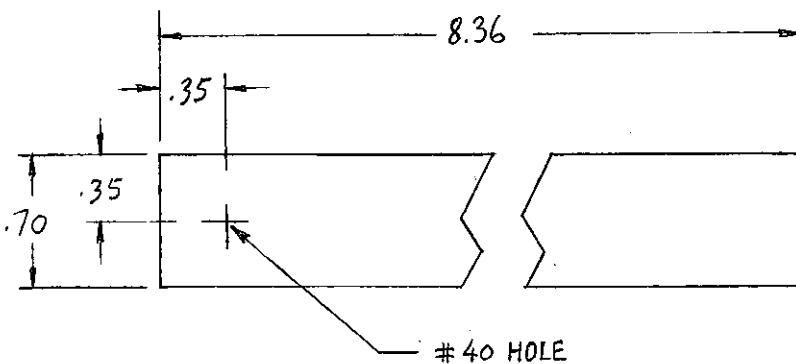
PACKER

CSP 343

Sheet 94

Boeing Canada
de Havilland Division

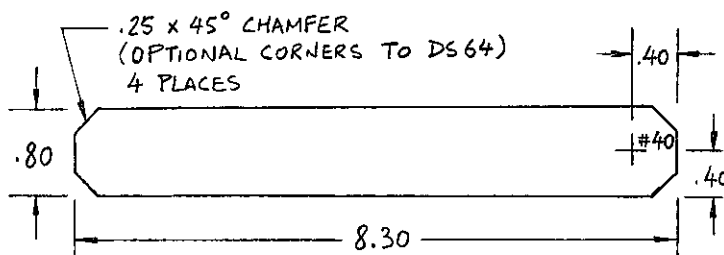
PART STANDARD



MATERIAL : .032 MIL-S-22499
COMP 1 CL2 TY 1

FINISH : NIL

-350

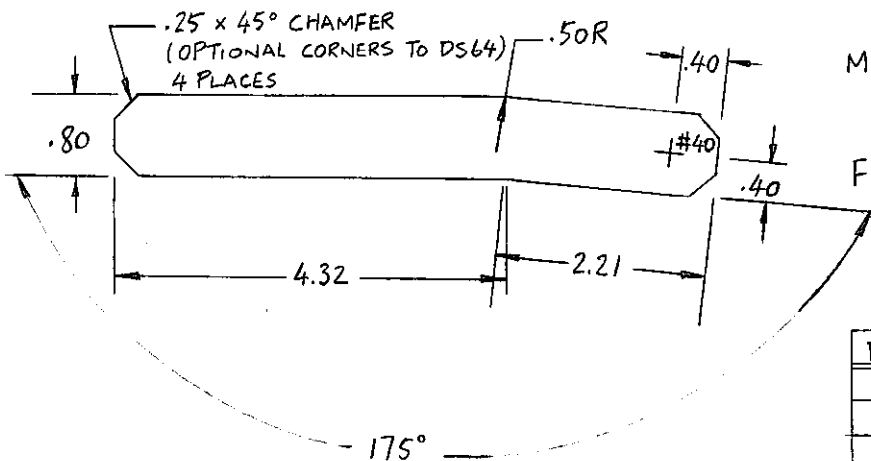


MATERIAL : QQ-A-250/13
7075-T6

FINISH : C1 + F21

DASH NO.	THICKNESS
-351	.020
-352	.040
-353	.063

NOTE : MAY BE MADE FROM CSP343-329 TO -331 INCL.



MATERIAL : QQ-A-250/13
7075-T6

FINISH : C1 + F21

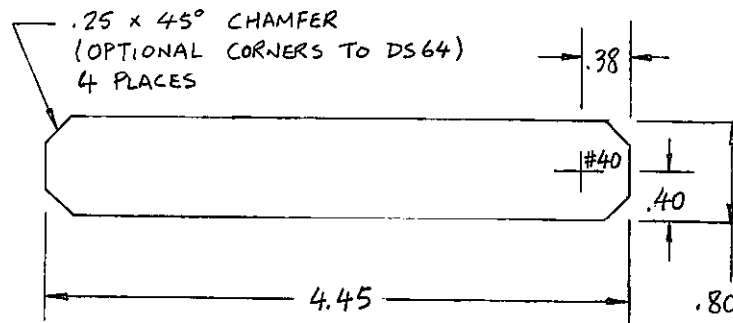
DASH NO.	THICKNESS
-354	.020
-355	.040
-356	.063

ISSUE	- P	A							
DRAWN	P. LAM	P. LAM							
CHECKED	<i>[Signature]</i>	<i>Tyoming</i>							
APPROVED	<i>[Signature]</i>	P. LAM							
STRESSED	<i>[Signature]</i>	<i>[Signature]</i>							
DATE	08 JAN 91	13 AUG 91							

PACKER

CSP 343

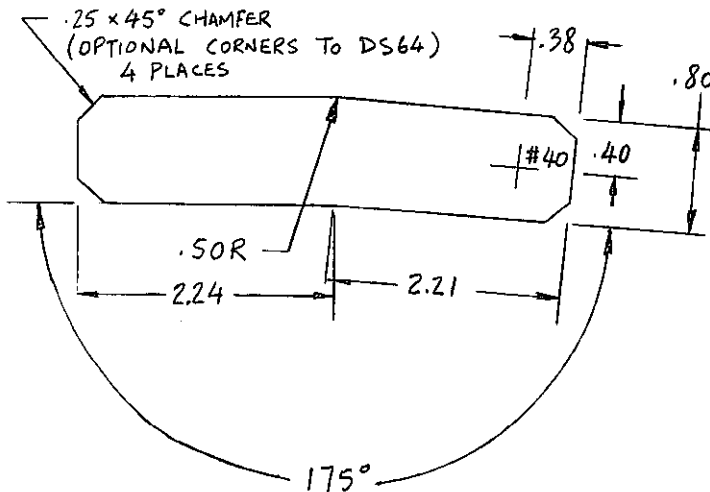
PAGE 95



MATERIAL : MIL-S-22499 COMP 1
CLASS 2, TYPE 1, .020 THK

FINISH : NONE

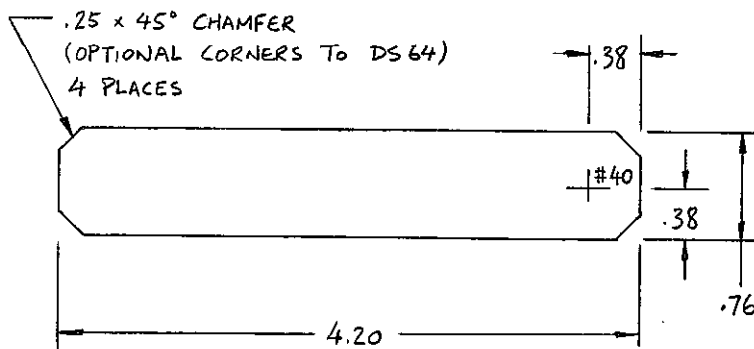
-357



MATERIAL : MIL-S-22499 COMP 1
CLASS 2, TYPE 1, .020 THK

FINISH : NONE

-358



MATERIAL : MIL-S-22499 COMP 1
CLASS 2, TYPE 1, .020 THK

FINISH : NONE

-359

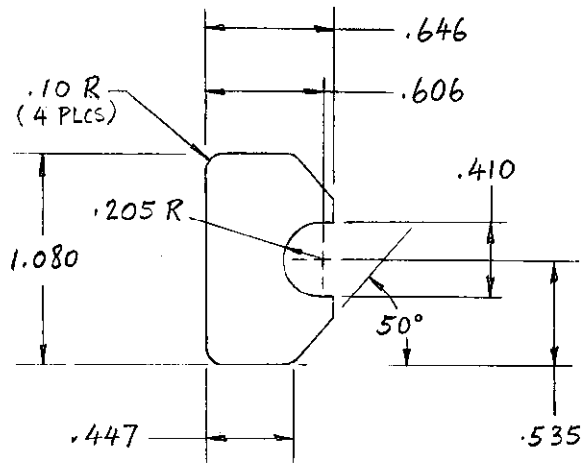
NOTE : MAY BE MADE FROM CSP 343-280

ISSUE	- 1								
DRAWN	P. LAM								
CHECKED	P. McINANE								
APPROVED	P. LAM								
STRESSED	<i>[Signature]</i>								
DATE	13 AUG 91								

PACKER

CSP 343

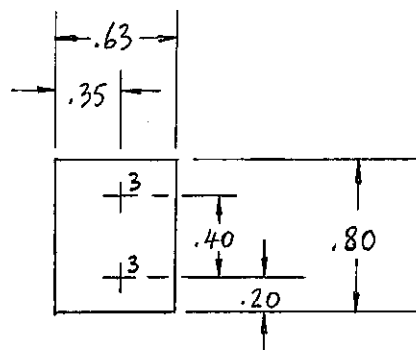
Page 96 of



MATERIAL : QQ-A-250/13
7075-T6 .125 THK

FINISH : C1 + F21

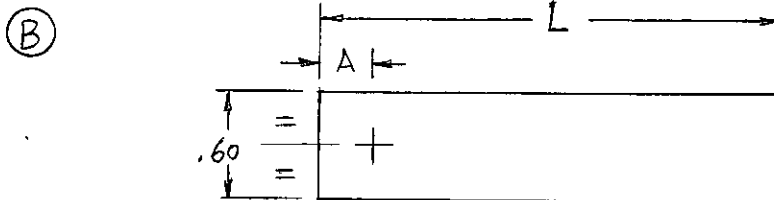
-360



MATERIAL : QQ-A-250/5
2024-T3 .040 THK

FINISH : C1 + F19

-361



DASH No.	L	A
-362	1.95	.35
-363	10.93	.31

MATERIAL : .032 THK MIL-S-22499,
COMP 1, CLASS 2, TYPE 1

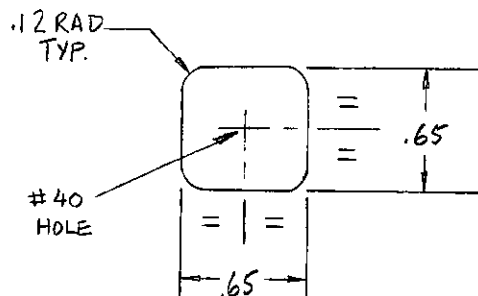
FINISH : NONE

ISSUE	-	A F	B						
DRAWN	P. LAM	P. LAM	P. LAM						
CHECKED	KROMKAMP	KROMKAMP	KROMKAMP						
APPROVED	R. MOLINARO	R. MOLINARO	R. MOLINARO						
STRESSED	M. M. H. H.	M. M. H. H.	M. M. H. H.						
DATE	06 SEP 91	02 OCT 91	10 MAR 92						

PACKER

CSP 343

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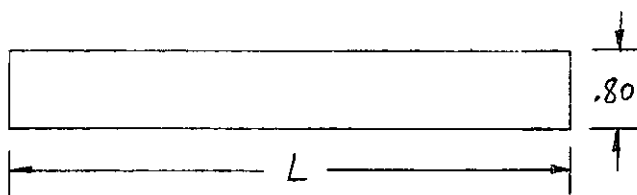


MATERIAL : QQ-A-250/5 CLAD
2024-T3 .032 THK

FINISH : C1 + F19

-364

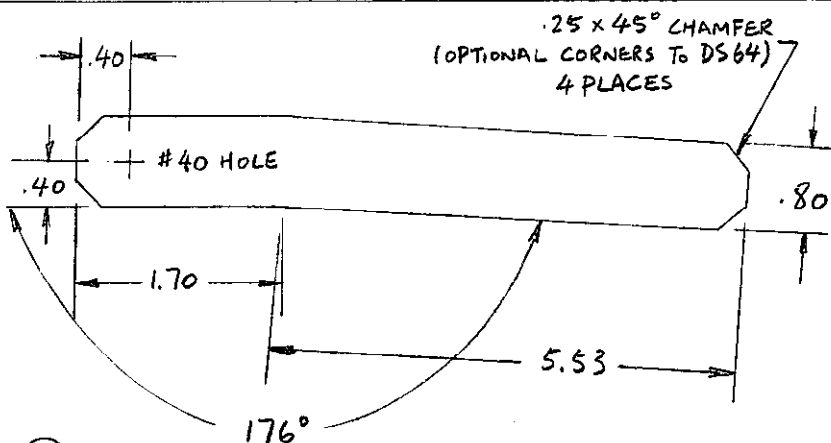
(A)



MATERIAL : QQ-A-250/5 CLAD
2024-T3 .020 THK

FINISH : C1 + F19

DASH No.	L
-365	7.40
-366	5.80



DASH No.	THICKNESS
-367	.020
-368	.040
-369	.063

(B)

MATERIAL : QQ-A-250/13 CLAD
7075-T6

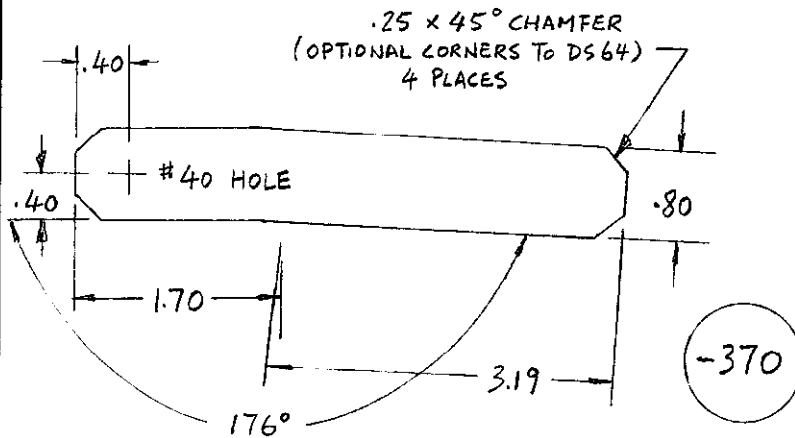
FINISH : C1 + F21

ISSUE	-	A	B/F						
DRAWN	P. LAM	P. LAM	P. LAM						
CHECKED	RR	RR	RR						
APPROVED	KRONAMP	KRONAMP	KRONAMP						
STRESSED	IRV	IRV	IRV						
DATE	13 MAR 92	13 MAY 92	25 AUG 92						

PACKER

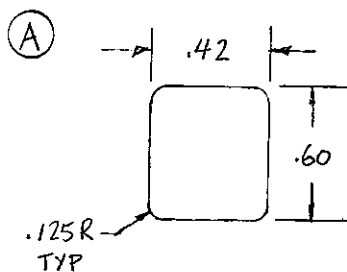
CSP 343

Page 98 of



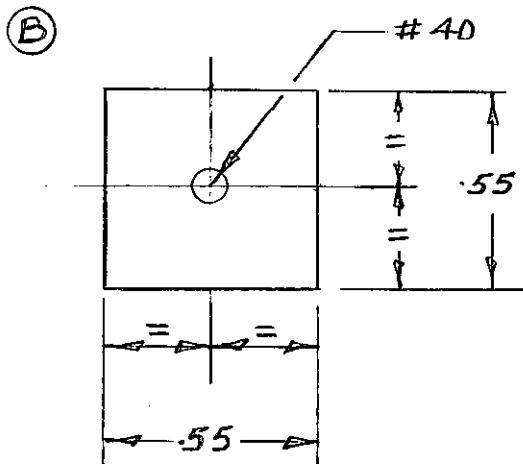
MATERIAL: MIL-S-22499
COMP 1, CLASS 2
TYPE 1, .020 THK

FINISH: NIL



MATERIAL: QQ-A-250/5
2024-T3 .040 THK

FINISH: C1 + F19



MATERIAL: QQ-A-250/5
2024-T3 .150 THK
FINISH: C1 + F19

ISSUE	-F	A	B						
DRAWN	P. LAM	P. LAM	KRONKAMP						
CHECKED	<i>[Signature]</i>	<i>[Signature]</i>	P. LAM						
APPROVED	Kronkamp	Kronkamp	<i>[Signature]</i>						
STRESSED	E. J. [Signature]	M. [Signature]	H. [Signature]						
DATE	25 AUG 92	05 OCT 92	19 Oct 92						

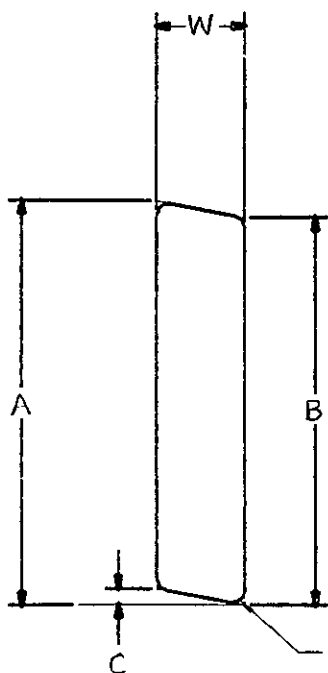
PACKER

CSP 343

Page 99 of

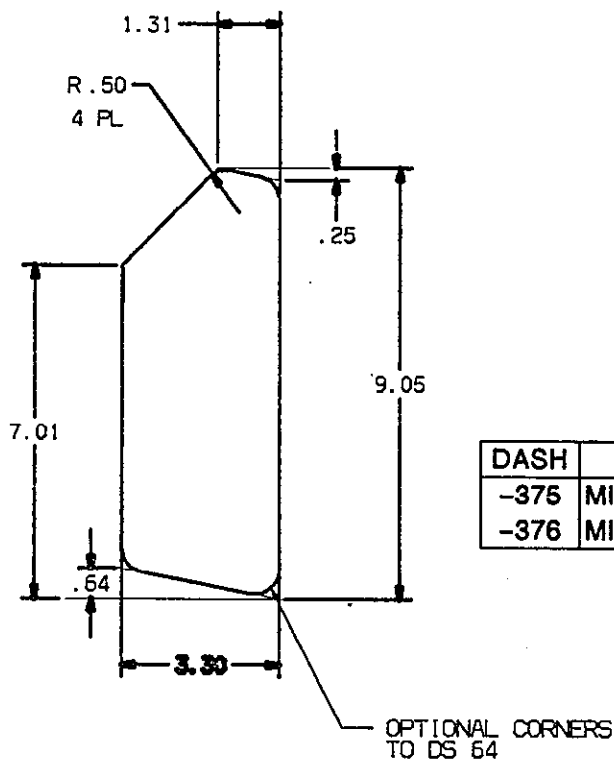


STANDARDS SHEET



DASH	MATERIAL	A	B	C	W	FINISH
-373	*	23.17	22.36	.76	4.22	NIL
-374	*	16.80	16.09	.66	3.72	NIL
-377	*	20.53	19.72	.82	4.22	NIL
-378	*	9.72	9.01	.71	3.72	NIL

* MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THICK



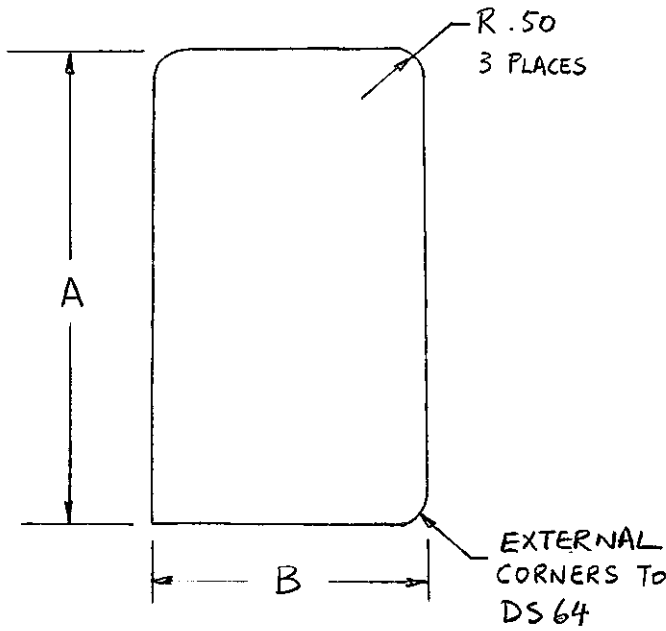
DASH	MATERIAL	FINISH
-375	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-376	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	T. J.	PACKER	CSP 343
STRESSED	2/10/93		
APPROVED	11/25/93		

25 Nov 93



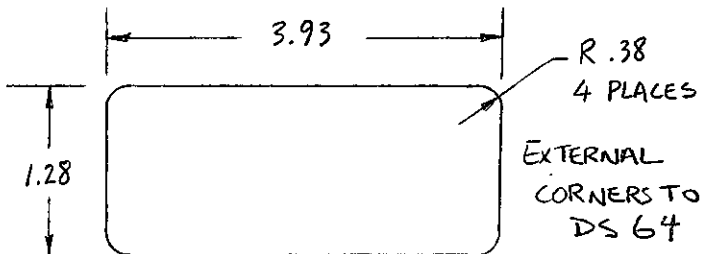
STANDARDS SHEET



DASH No.	A	B	MATERIAL
- 379	4.92	1.30	1
- 380			2
- 381	7.76	1.30	1
- 382			2
- 383	8.00	1.30	1
- 384			2
- 385	6.03	1.30	1
- 386			2
- 387	4.12	1.30	1
- 388			2
- 389	3.28	1.30	1
- 390			2

MATERIAL : 1 MIL-S-22499 COMP I , TYPE I , CLASS 2 , .020 THICK
2 MIL-S-22499 COMP I , TYPE II , CLASS 2 , .040 THICK

FINISH : NIL

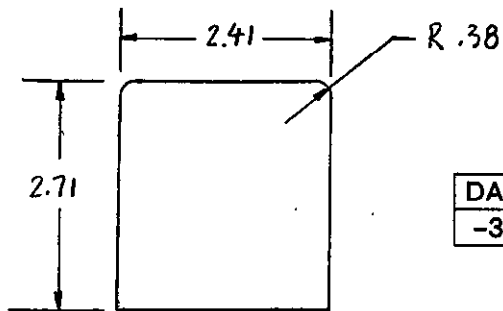


- 391

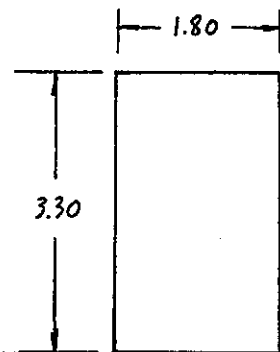
MATERIAL : QQ-A-250/5 CLAD 2024-T3 .050 THICK

FINISH : C1 + F19

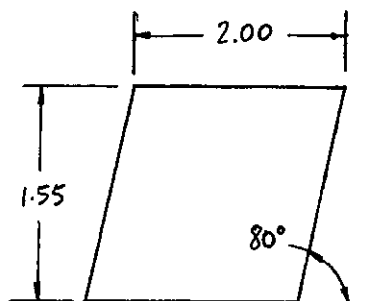
DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	T. Y.	PACKER	CSP 343
STRESSED			
APPROVED	W. G. G.		

**STANDARDS SHEET**

DASH	MATERIAL	FINISH
-392	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .032 THK	NIL



DASH	MATERIAL	FINISH
-393	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-394	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL



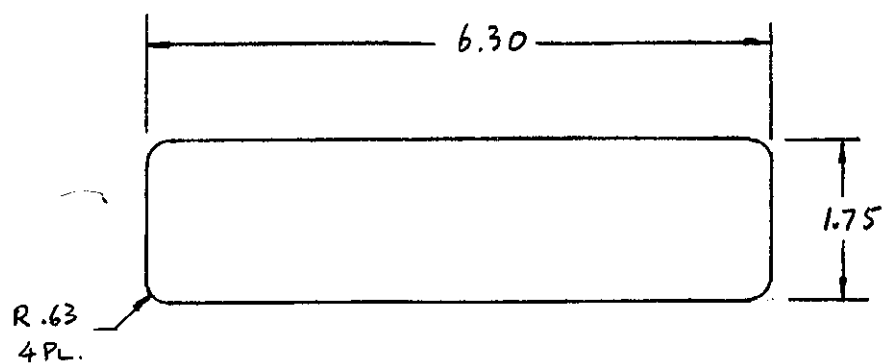
DASH	MATERIAL	FINISH
-395	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-396	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

DRAWN	P LAM	CLASSIFICATION PACKER	STANDARD CSP 343
CHECKED	JJ T. Y		
STRESSED	Hopstein		
APPROVED	U. Galt		

NOV 30/1993

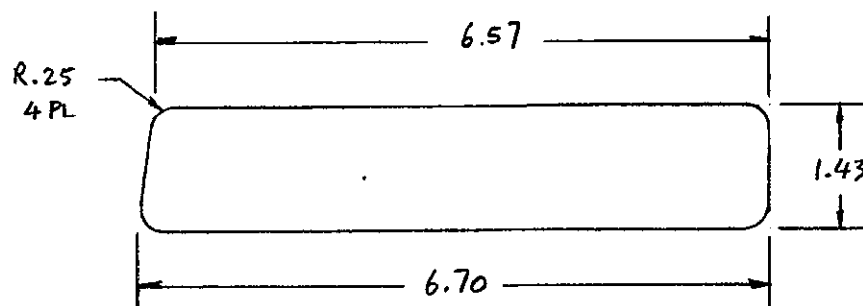


STANDARDS SHEET



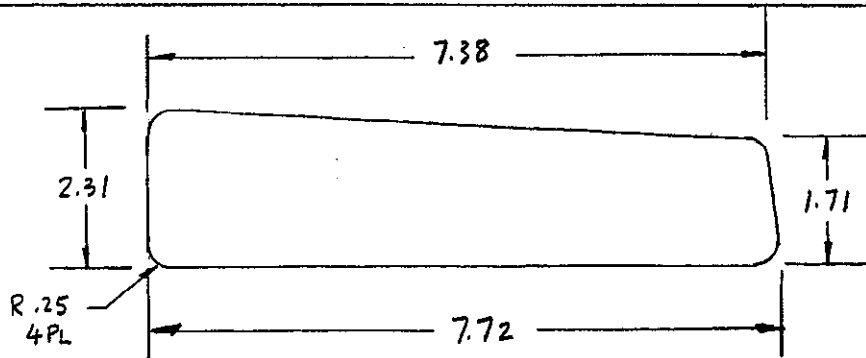
DASH	MATERIAL	FINISH
-397	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-398	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-399	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-400	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



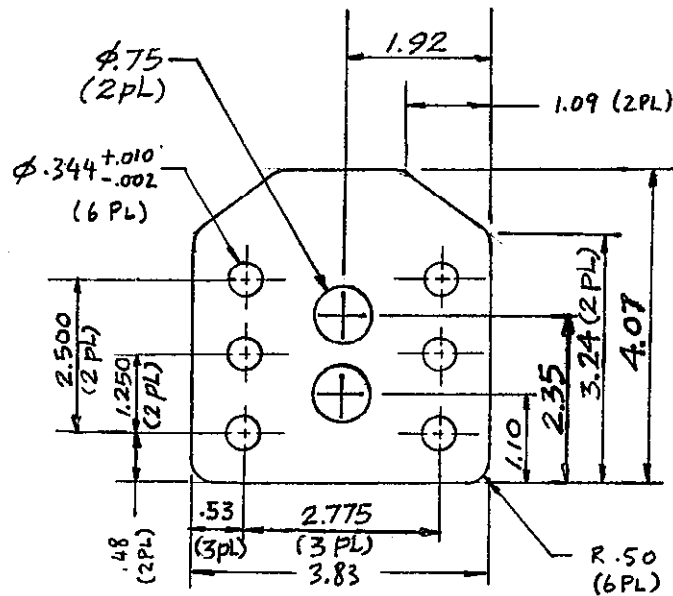
DASH	MATERIAL	FINISH
-401	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-402	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64

DRAWN	P Lam	CLASSIFICATION	STANDARD
CHECKED	T. y	PACKER	CSP 343
STRESSED	H. ROSEN		
APPROVED	W. J. G.		

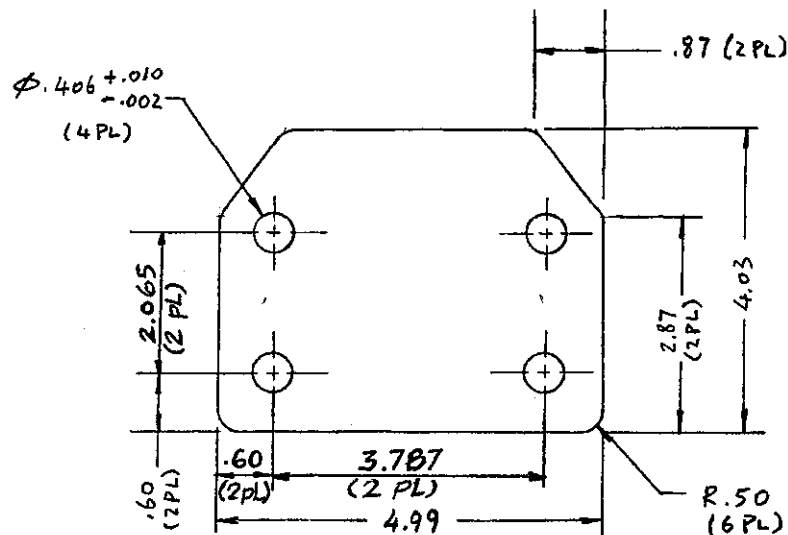


STANDARDS SHEET



DASH	MATERIAL	FINISH
-403	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-404	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



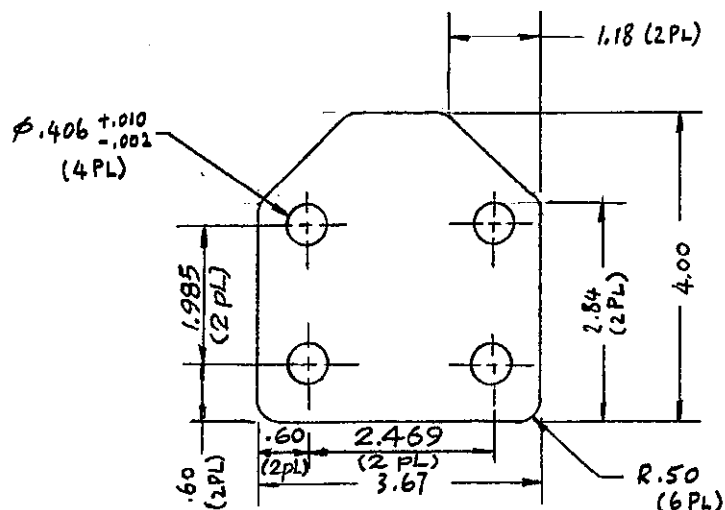
DASH	MATERIAL	FINISH
-405	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-406	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64

DRAWN	P LAM	CLASSIFICATION	STANDARD
CHECKED	T. J.	PACKER	CSP 343
STRESSED	H. J. S. G. N.		
APPROVED	M. J. G. N.		

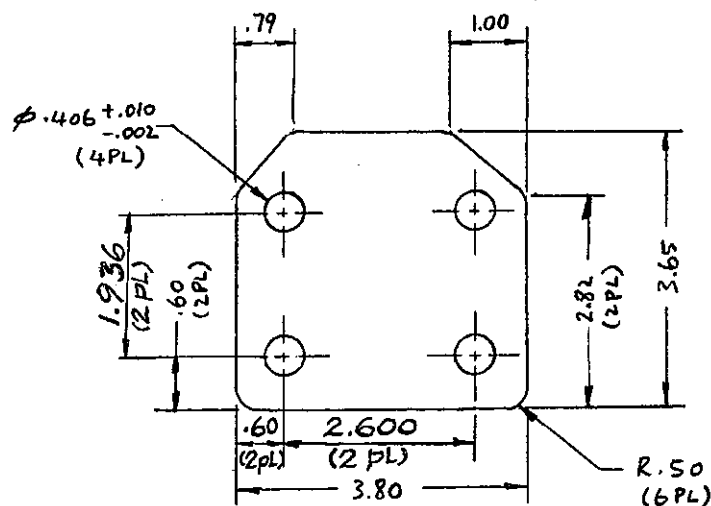


STANDARDS SHEET



DASH	MATERIAL	FINISH
-407	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-408	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



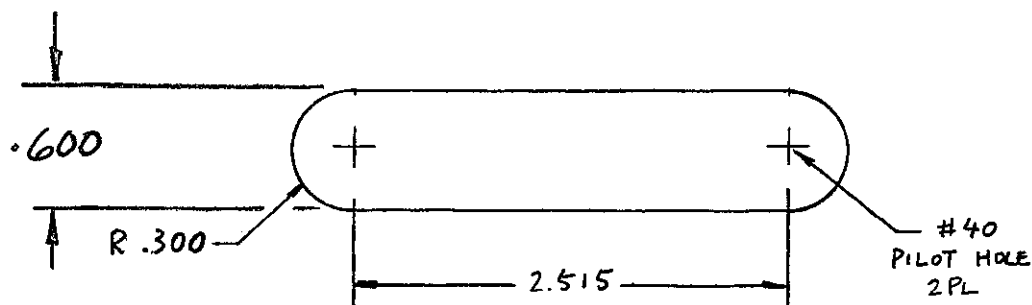
DASH	MATERIAL	FINISH
-409	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-410	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64

DRAWN	P LAM	CLASSIFICATION	STANDARD
CHECKED	T. J. P.	PACKER	CSP 343
STRESSED	H. J. J. J.		
APPROVED	U. J. J.		

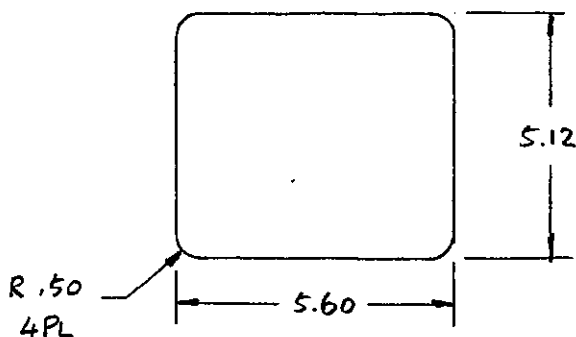


STANDARDS SHEET



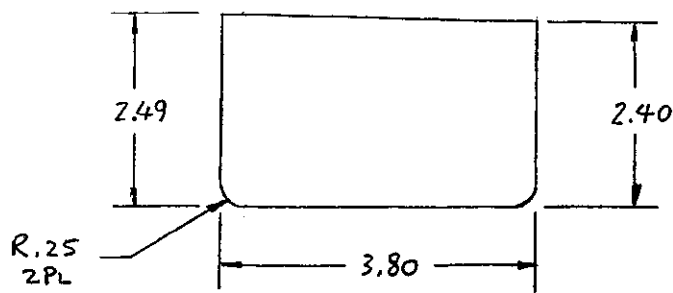
DASH	MATERIAL	FINISH
-411	QQ-A-250/5, CLAD 2024-T3, .125 THK	C1+F19

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-412	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-413	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-414	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-415	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64

DRAWN	P LAM	CLASSIFICATION	STANDARD
CHECKED	T. y	PACKER	CSP 343
STRESSED	H. J. S. G. J. D.		
APPROVED	H. J. S. G. J. D.		

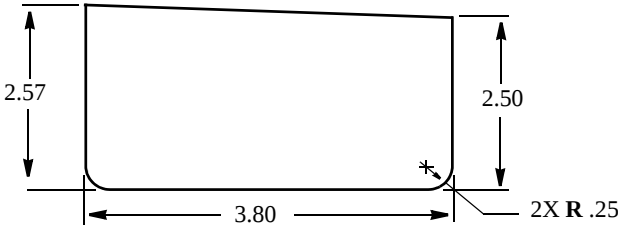
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CSP STANDARD

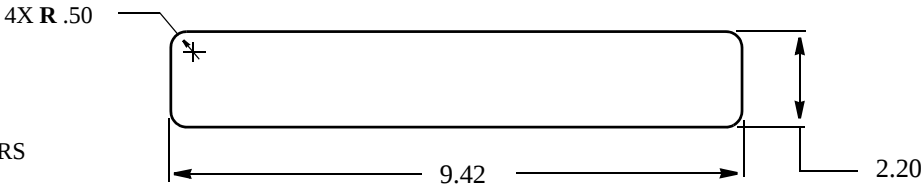
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ALL EXTERNAL CORNERS
TO DS64



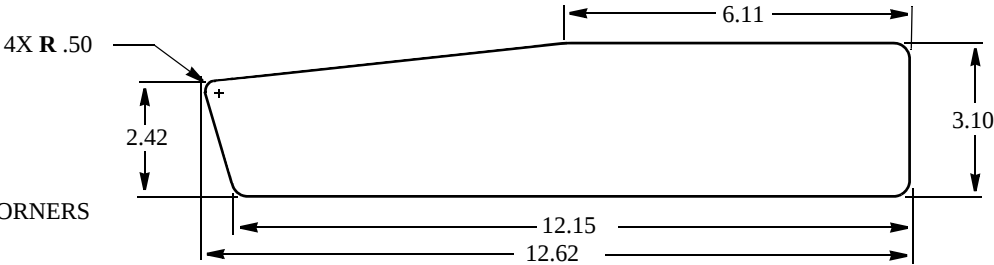
DASH	MATERIAL	FINISH
-416	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-417	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS
TO DS64



DASH	MATERIAL	FINISH
-418	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-419	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
(A) -558	QQ-A-250/5, 2024-T3, .040 THK	C1 + F19

ALL EXTERNAL CORNERS
TO DS64



DASH	MATERIAL	FINISH
-420	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-421	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
(A) -557	QQ-A-250/5, 2024-T3, .040 THK	C1 + F19

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	T. YOUNG
STRESSED	J. HORNSTEIN
APPROVED	U. GOLAN

PACKER

CSP 343

SHEET: 107

REV:

REV:

REV:

REV:

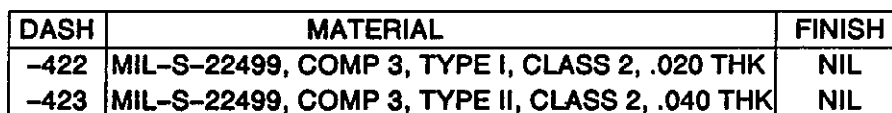
REV:

REV: A - 23 JAN 98

APPROVED: 14 JAN 1994

DASH -557 & -558 ADDED

(A)



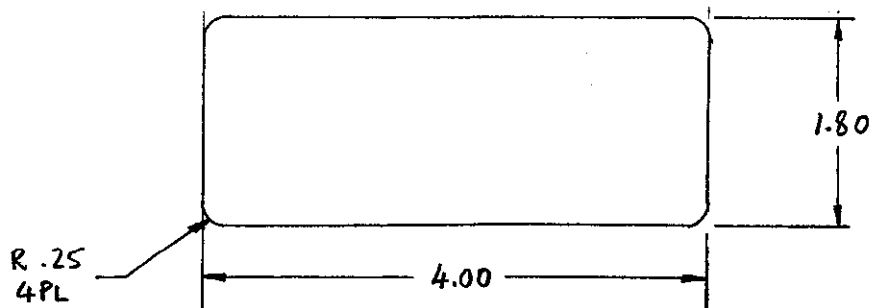
A hand-drawn sketch of a rectangular plate. The plate has a width of 3.00 and a height of .85. The corners are rounded with a radius of R.25. A label '4 PL' is written near the bottom left corner, with an arrow pointing to the corner. The dimensions are indicated by dimension lines with arrows.

DASH	MATERIAL	FINISH
-424	QQ-A-250/5, CLAD 2024-T3, .020 THK	C1+F19

DRAWN	P. Lamy	CLASSIFICATION	STANDARD
CHECKED	T. J. D. M.	PACKER	CSP 343
STRESSED	H. J. S. G.		
APPROVED	M. J. G.		

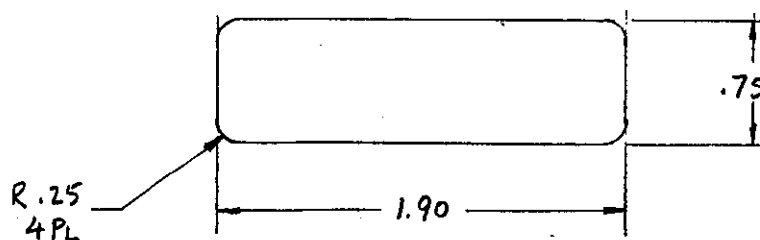


STANDARDS SHEET



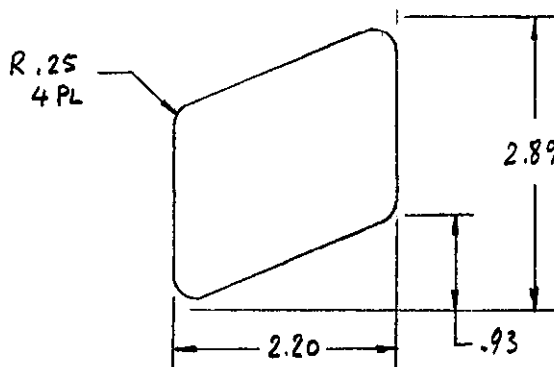
DASH	MATERIAL	FINISH
-425	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-426	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-427	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-428	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



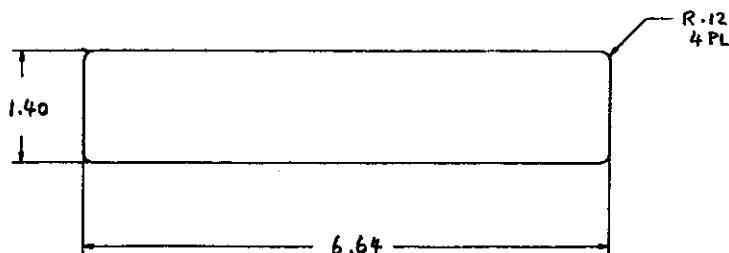
DASH	MATERIAL	FINISH
-429	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-430	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

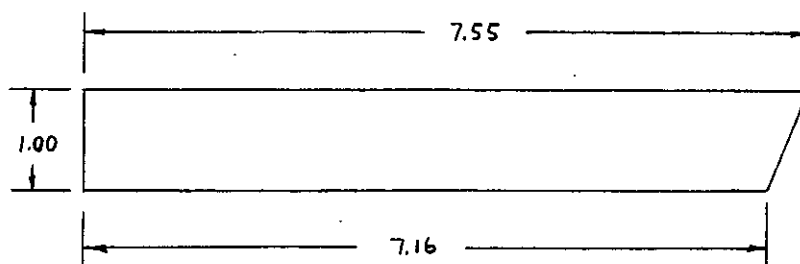


STANDARDS SHEET

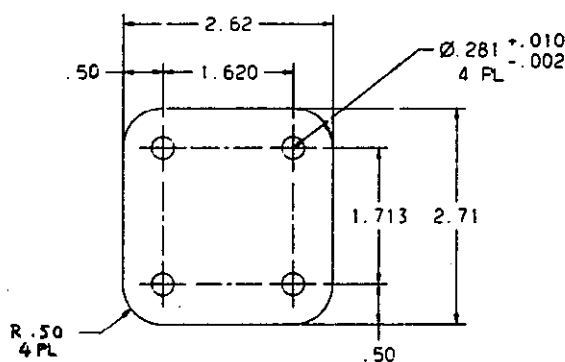


DASH	MATERIAL	FINISH
-431	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .020 THK	NIL
-432	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-433	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .094 THK	NIL



DASH	MATERIAL	FINISH
-434	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-435	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

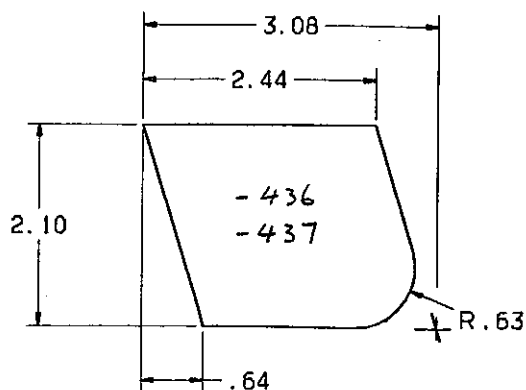
ALL EXTERNAL CORNERS TO DS64

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	T. L.	PACKER	CSP 343
STRESSED	H. K.		
APPROVED	P. LAM		

10 MAR 1994

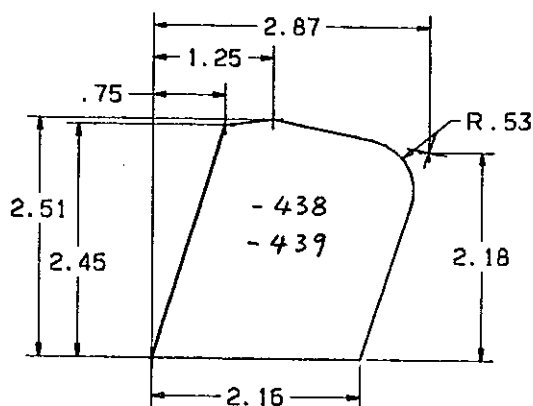


STANDARDS SHEET



DASH	MATERIAL	FINISH
-436	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-437	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-438	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-439	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL

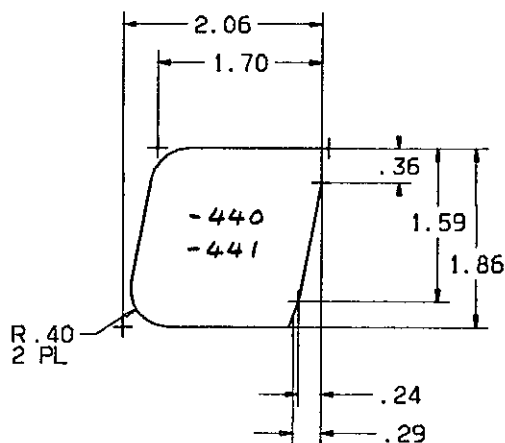
ALL EXTERNAL CORNERS TO DS64

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	<i>Wolfe</i>	PACKER	CSP 343
STRESSED	<i>Andresio</i>		
APPROVED	<i>Kromkamp</i>		

21 MAR 94

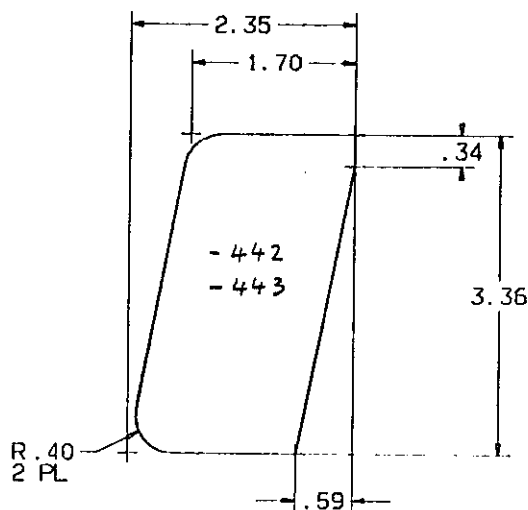


STANDARDS SHEET



DASH	MATERIAL	FINISH
-440	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-441	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



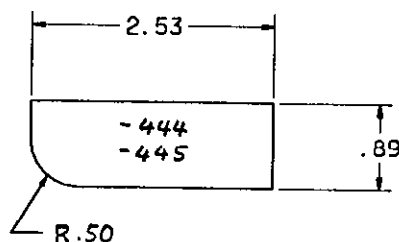
DASH	MATERIAL	FINISH
-442	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-443	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64

DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	J. John	PACKER	CSP 343
STRESSED	H. J. S. S. D.		
APPROVED	K. R. K. K. K.		
21 MAR 94			

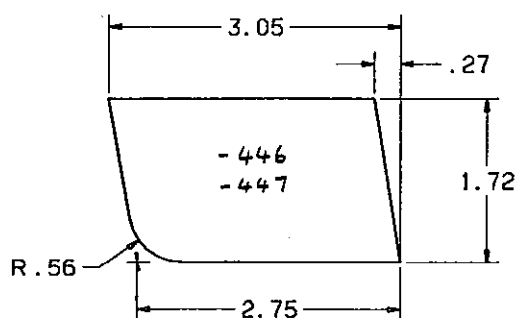


STANDARDS SHEET



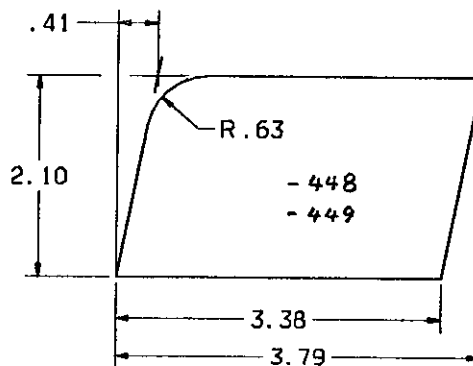
DASH	MATERIAL	FINISH
-444	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-445	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-446	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-447	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-448	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-449	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL

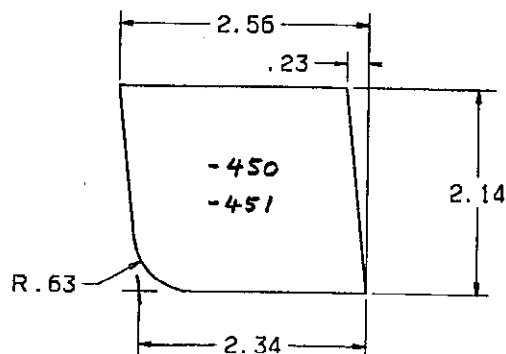
ALL EXTERNAL CORNERS TO DS64

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	J. J. J.	PACKER	CSP 343
STRESSED	H. J. J.		
APPROVED	K. J. J.		

21 MAR 94

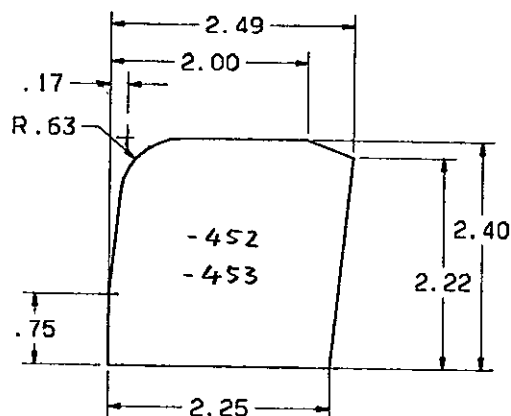


STANDARDS SHEET



DASH	MATERIAL	FINISH
-450	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-451	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-452	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-453	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL

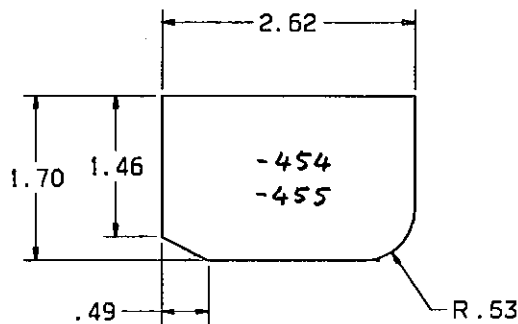
ALL EXTERNAL CORNERS TO DS64

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	J. J. J.	PACKER	CSP 343
STRESSED	H. J. J.		
APPROVED	K. J. J.		

21 MAR 94

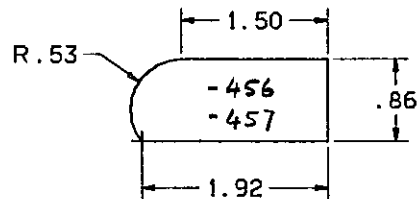


STANDARDS SHEET



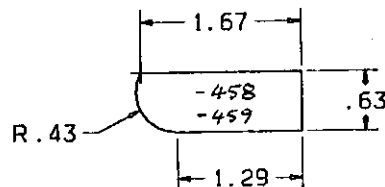
DASH	MATERIAL	FINISH
-454	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-455	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-456	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-457	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-458	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-459	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

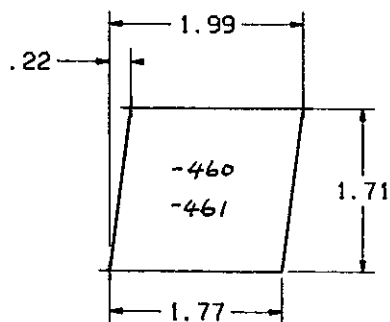
ALL EXTERNAL CORNERS TO DS64

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

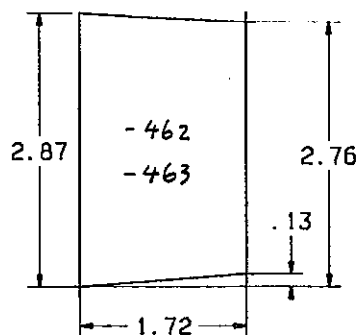
21 MAR 94



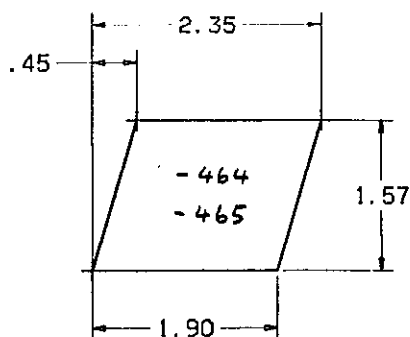
STANDARDS SHEET



DASH	MATERIAL	FINISH
-460	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-461	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL



DASH	MATERIAL	FINISH
-462	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-463	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL



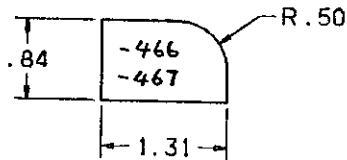
DASH	MATERIAL	FINISH
-464	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-465	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

21 MAR 94

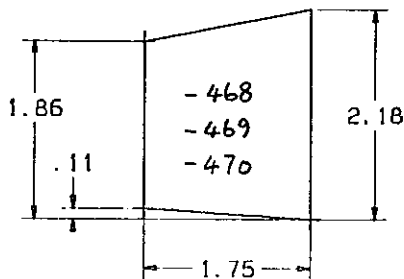


STANDARDS SHEET

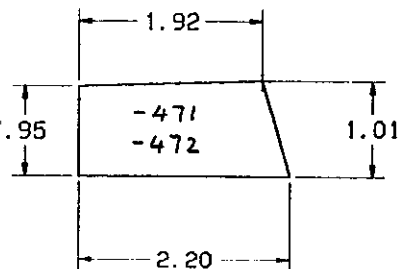


DASH	MATERIAL	FINISH
-466	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-467	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-468	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-469	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL
-470	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK * .036 SOLID/.024 LAMINATE	NIL

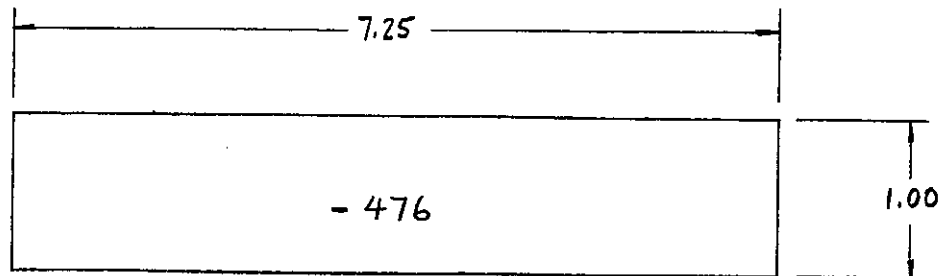


DASH	MATERIAL	FINISH
-471	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-472	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

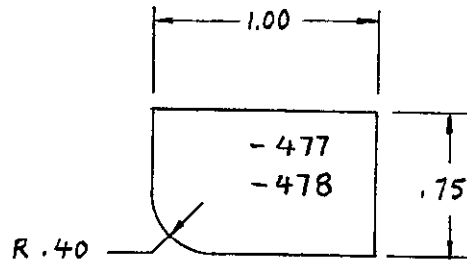
DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
21 MAR 94			



STANDARDS SHEET

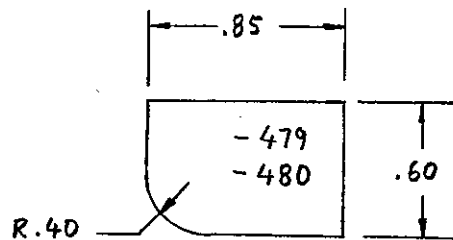


DASH	MATERIAL	FINISH
-476	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL



DASH	MATERIAL	FINISH
-477	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-478	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

ALL EXTERNAL CORNERS TO DS64



DASH	MATERIAL	FINISH
-479	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL
-480	MIL-S-22499, COMP 1, TYPE II, CLASS 2, .040 THK	NIL

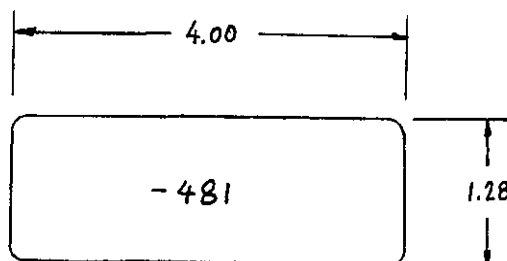
ALL EXTERNAL CORNERS TO DS64

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	J. Jont	PACKER	CSP 343
STRESSED	H. Jont		
APPROVED	K. Jont		

21 MAR 94



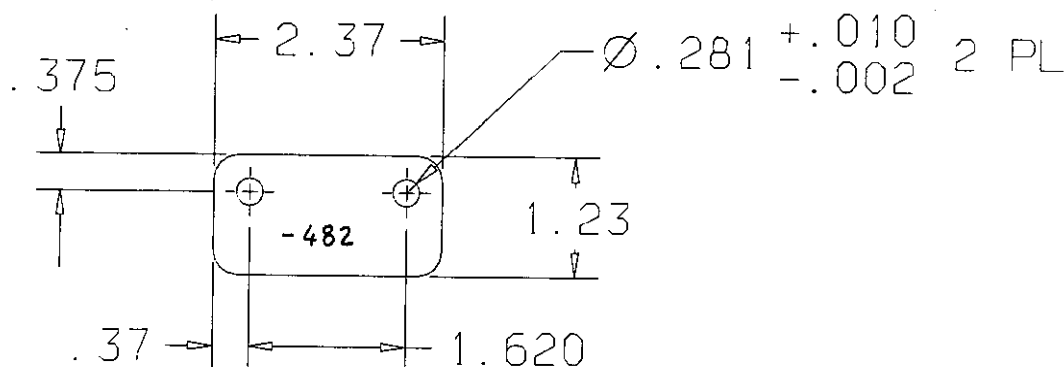
STANDARDS SHEET



DASH	MATERIAL	FINISH
-481	MIL-S-22499, COMP 1, TYPE *, CLASS 2, .060 THK *.036 SOLID/.024 LAMINATE	NIL

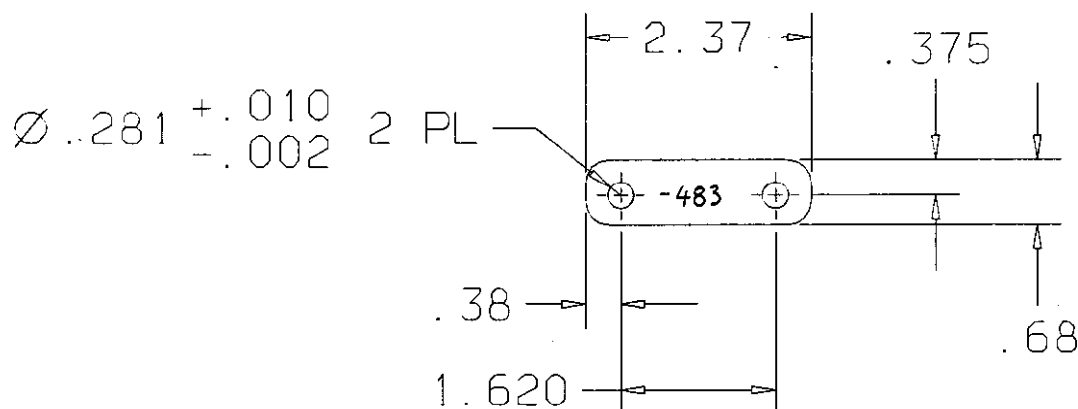
ALL EXTERNAL CORNERS TO DS64. CORNER RAD .38 TYP.

(A)

See Note 1.
Sheet 1E

DASH	MATERIAL	FINISH
-482	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL

ALL EXTERNAL CORNERS TO DS64. CORNER RAD .25 TYP.



DASH	MATERIAL	FINISH
-483	MIL-S-22499, COMP 1, TYPE I, CLASS 2, .020 THK	NIL

ALL EXTERNAL CORNERS TO DS64. CORNER RAD .25 TYP.

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	T. Y. D	PACKER	CSP 343
STRESSED	H. J. STEIN		
APPROVED	K. R. M. K. M. M.		
21 MAR 94			



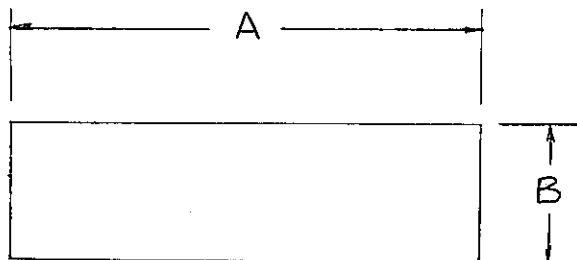
deHAVILLAND

PAGE

120

STANDARDS SHEET

See Note 1.



	A	B					MATERIAL	FINISH
-473	24.0	.87					1	—
-474	24.0	1.05					1	—
-475	24.0	1.65					1	—
-514	24.0	.87					2	—
-515	24.0	1.05					2	—
-533	.75	.45					.090 2024-T3 QQA-250/5	CI + F19
-561	1.20	.75					1	—
-562	1.20	.75					2	—
-563	1.20	.75					3	—
-564	24.0	.55					1	—
-567	24.0	1.75					1	—
-568	24.0	1.75					2	—
-569	24.0	1.65					2	—
-580	.65	.44					1	—
-582	.65	.67					1	—
-585	3.20	.87					.062 MIL-R-6855, CLASS 1, GRADE 60	—
-589	18.00	.75					1	—
-590	14.25	.75					2	—
-591	14.25	.75					3	—
-608	5.06	2.62					1	—
-609	5.06	2.62					2	—
1	.020 THK						MIL-S-22499 COMP 1, TYPE I, CLASS 2	
2	.040 THK						MIL-S-22499 COMP 1, TYPE II, CLASS 2	
3	.060 THK						MIL-S-22499 COMP 1, .036 SOLID/.024 LAM., CLASS 2	

See Note 1.
Sheet 1E

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	P. LAM		
STRESSED	Hogues		
APPROVED	U. G. G.	PACKER	CSP 343

12 MAY 1994

-608, -609
ADDED
P. LAM
05 JUN 96

-589, -590, -591
ADDED
P. LAM
13 JUL 94



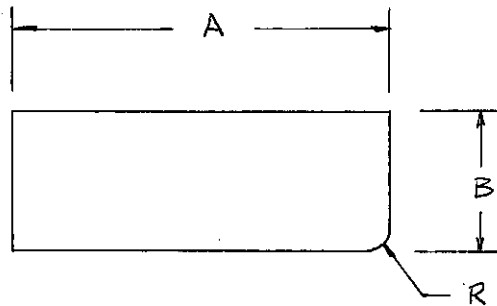
deHAVILLAND

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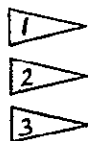
121

STANDARDS SHEET

EXTERNAL CORNER To DS64



	A	B	R				MATERIAL	FINISH
-488	4.44	1.09	.28				1	—
-489	4.44	1.09	.28				2	—
-490	4.33	1.25	.28				1	—
-491	4.33	1.25	.28				2	—
-494	3.02	1.04	.28				1	—
-495	3.02	1.04	.28				2	—
-517	1.70	1.39	.38				1	—
-534	.50	.40	.20			.090	2024-T3 QQA-250/5	C1 + F19
-566	2.44	1.39	.38				1	—
-577	1.19	.65	.30				1	—
-578	1.30	.65	.30				1	—
-579	.65	.65	.30				1	—
-583	1.71	1.10	.30				1	—
-508	.60	.65	.30				1	—



.020 THK

MIL-S-22499 COMP 1, TYPE I, CLASS 2

.040 THK

MIL-S-22499 COMP 1, TYPE II, CLASS 2

.060 THK

MIL-S-22499 COMP 1, .036 SOLID/.024 LAM., CLASS 2

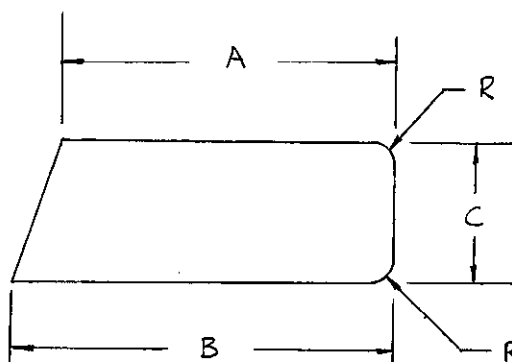
DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	P. Lam		
STRESSED	H. G. G.		
APPROVED	H. G. G.	PACKER	CSP 343

12 MAY 1994

-508 ADDED
P. Lam
13 JUL 94

A

STANDARDS SHEET



EXTERNAL CORNERS TO DS64

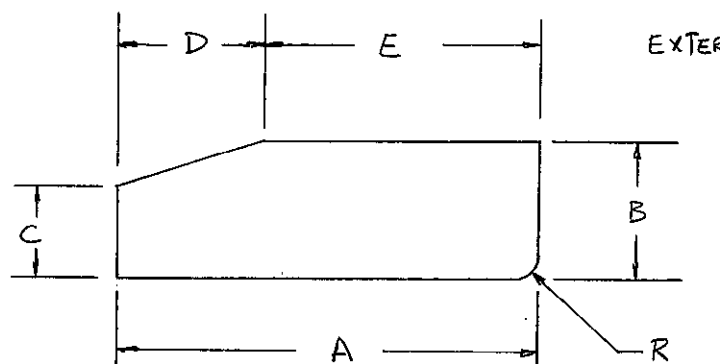
[illegible]

1	.020 THK	MIL-S-22499	COMP 1, TYPE I, CLASS 2
2	.040 THK	MIL-S-22499	COMP 1, TYPE II, CLASS 2
3	.060 THK	MIL-S-22499	COMP 1, .036 SOLID/.024 LAM., CLASS 2

DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	P. Lam	PACKER	CSP 343
STRESSED	HORNSTEAD		
APPROVED	<i>[Signature]</i>		

12 MAY 1994

STANDARDS SHEET



EXTERNAL CORNER TO DS64

[illegible]

.020 THK

MIL-S-22499 COMP 1, TYPE I, CLASS 2



040 THK

MIL-S-22499 COMP 1, TYPE II, CLASS 2

3

.060 THK

MIL-S-22499 COMP 1, .036 SOLID/.024 LAM., CLASS 2

DRAWN

P. LAM

CLASSIFICATION

STANDARD

CHECKED

P. Low

STRESSED

HORINGBY

APPROVED

Diach

PACKER

CSP 343

12 MAY 1994

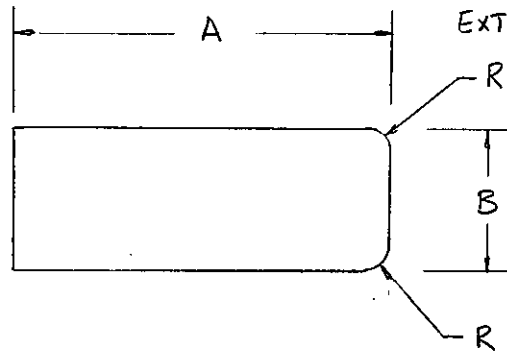


deHAVILLAND

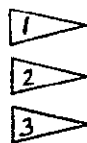
PAGE

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STANDARDS SHEET



	A	B	R				MATERIAL	FINISH
-496	4.15	2.06	.28				1	—
-497	4.15	2.06	.28				2	—
-498	4.37	2.23	.28				1	—
-499	4.37	2.23	.28				2	—
-500	3.11	1.79	.28				1	—
-501	3.11	1.79	.28				2	—
-576	.70	1.10	.25				.045 2024-T3 QQA-250/5	CI + F19
-587	.56	2.11	.30				1	
-592	.66	10.40	.30				1	
-593	.66	10.40	.30				2	



.020 THK MIL-S-22499 COMP 1, TYPE I, CLASS 2
.040 THK MIL-S-22499 COMP 1, TYPE II, CLASS 2
.060 THK MIL-S-22499 COMP 1, .036 SOLID/.024 LAM., CLASS 2

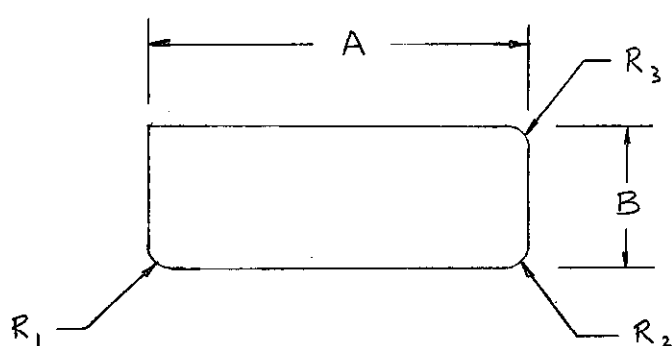
DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	P. Lam		
STRESSED	H. Ross	PACKER	CSP 343
APPROVED	M. Lee		

12 MAY 1994

-587 ADDED
P. Lam
13 JUL 94
-592, -593
ADDED
P. Lam
13 SEP 94



STANDARDS SHEET



EXTERNAL CORNERS TO DS64

[illegible]

.020 THK

MIL-S-22499 COMP 1, TYPE I, CLASS 2



040 THK

MIL-S-22499 COMP 1, TYPE II, CLASS 2

3

.060 THK

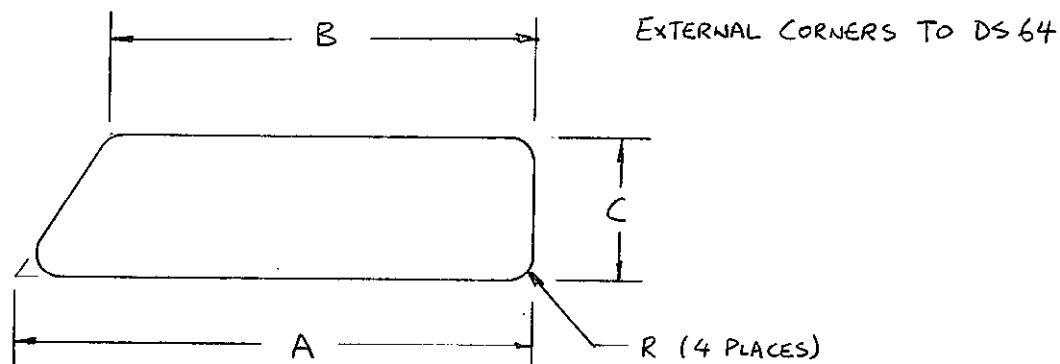
MIL-S-22499 COMP 1, .036 SOLID/.024 LAM., CLASS 2

DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	P. Lam		
STRESSED	HORNSTEIN	PACKER	CSP 343
APPROVED			

12 MAY 1994



STANDARDS SHEET

[illegible]

* 1	.032 THK	MIL-S-22499	COMP 1, TYPE I, CLASS 2
1	.020 THK	MIL-S-22499	COMP 1, TYPE I, CLASS 2
2	.040 THK	MIL-S-22499	COMP 1, TYPE II, CLASS 2
3	.060 THK	MIL-S-22499	COMP 1, .036 SOLID/.024 LAM., CLASS 2

DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	P. Lam		
STRESSED	HORNSTEIN		
APPROVED	[Signature]		
		PACKER	CSP 343

12 MAY 1994

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CSP STANDARD

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(B) CANCELLED - INFORMATION TRANSFERRED TO SHEET 140

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	PACKER	CSP 343
CHECKED	P. LAM		
STRESSED	HORNSTEIN		
APPROVED	U. GOLAN		SHEET: 127

REV:

REV:

REV:

REV:

REV: B - 10 NOV 97

REV: A - 17 OCT 96

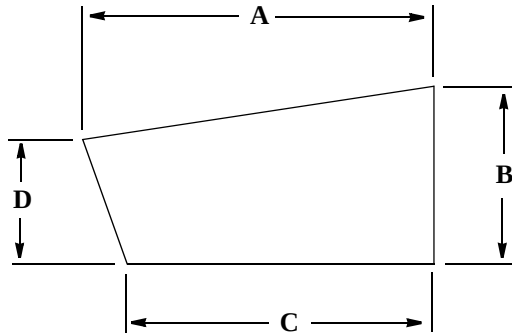
APPROVED: 12 MAY 1994

12 MAY 1994

de HAVILLANDCAGE CODE 71867
CSP STANDARD

PAGE 129

REV A



DASH No.	A ± .03	B ± .03	C ± .03	D ± .03	MATERIAL	FINISH
-518	2.08	1.07	1.68	.80	.020 THK MIL-S-22499 COMP 1, TY I, CL 2	-
-519	2.08	1.07	1.68	.80	.040 THK MIL-S-22499 COMP 1, TY II, CL 2	-

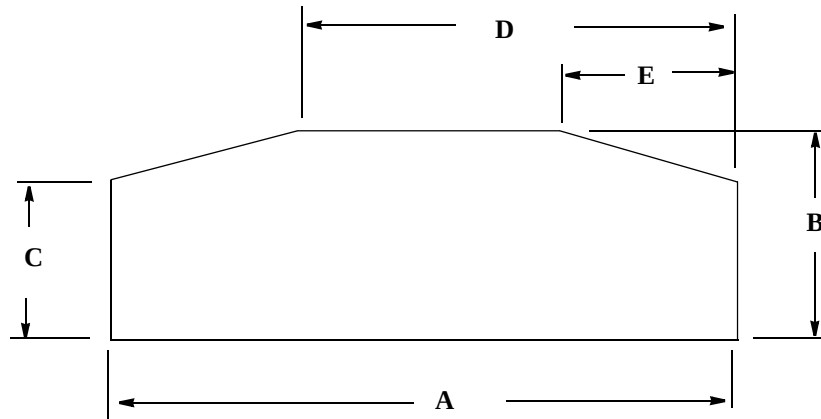
A

REDRAWN
17 OCT 96 - B. McDONALD

FOR ORIGINAL SIGNATURES, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

DESIGNED	P. LAM	PACKER	CSP 343
CHECKED	P. LAM		
STRESSED	J. HORNSTEIN		DATE: 17 OCT 96
APPROVED	U. GOLAN		

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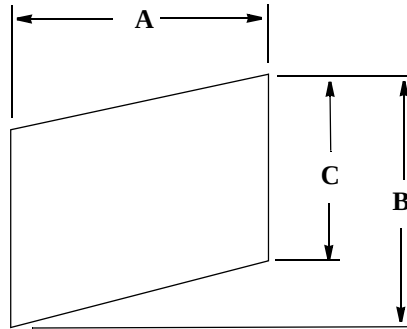
DASH No.	A ± .03	B ± .03	C ± .03	D ± .03	E ± .03	MATERIAL	FINISH
-520	5.52	2.06	1.71	3.33	2.09	.020 THK MIL-S-22499 COMP 1, TY I, CL 2	-
-521	7.09	2.06	1.70	4.95	2.14	.020 THK MIL-S-22499 COMP 1, TY I, CL 2	-
-522	7.09	2.06	1.70	4.95	2.14	.040 THK MIL-S-22499 COMP 1, TY II, CL 2	-
-532	3.00	.40	.22	2.82	.18	.063 MIL-R-25988 TY 2, CL1, GRADE 50	-

A

REDRAWN
17 OCT 96 - B. McDONALD

FOR ORIGINAL SIGNATURES, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

DRAWN	P. LAM	PACKER	CSP 343
CHECKED	P. LAM		
STRESSED	J. HORNSTEIN		DATE: 17 OCT 96
APPROVED	U. GOLAN		



DASH No.	A ± .03	B ± .03	C ± .03	MATERIAL	FINIS H
-565	2.06	2.18	1.92	.020 THK MIL-S-22499 COMP 1, TY I, CL 2	-

A

REDRAWN
17 OCT 96 - B. McDONALD

FOR ORIGINAL SIGNATURES, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

DESIGNED	P. LAM	PACKER	CSP 343
CHECKED	P. LAM		
STRESSED	J. HORNSTEIN		DATE: 17 OCT 96
APPROVED	U. GOLAN		

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CAGE CODE 71867
CSP STANDARD

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E

CANCELLED - INFORMATION TRANSFERRED TO SHEET 139

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	PACKER	CSP 343
CHECKED	L. ALEXIS		
STRESSED	W. CLENNET		
APPROVED	P. LAM		SHEET: 132

REV:

REV: E - 10 NOV 97

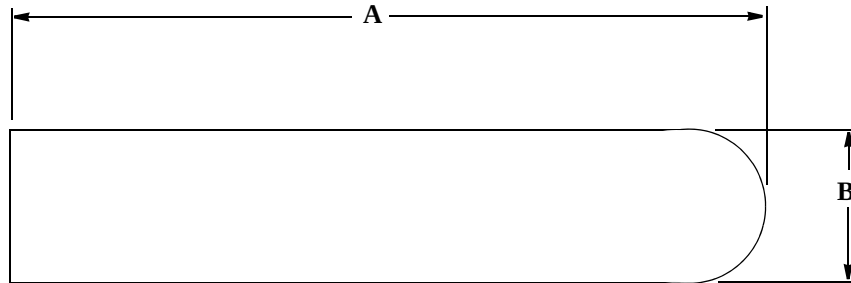
REV: D - 20 MAY 97

REV: C - 18 NOV 97

REV: B - 2 MAY 96

REV: A - 13 SEP 94

APPROVED: 20 MAY 1994

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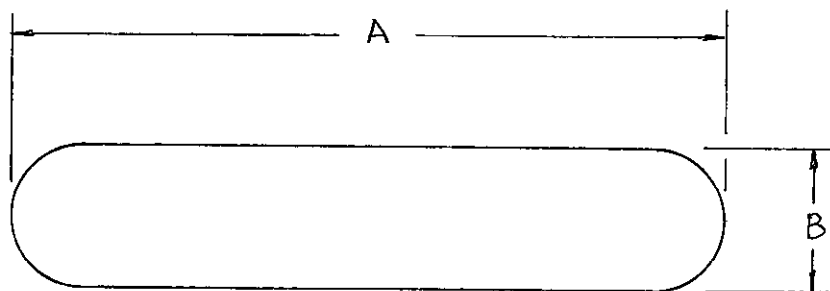
FOR ORIGINAL SIGNATURES, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

DESIGNED	P. LAM	PACKER	CSP 343
CHECKED	L. ALEXIS		
STRESSED	F. LAU		
APPROVED	P. LAM		DATE: 20 MAY 97

A REDRAWN, -506 ADDED
20 MAY 97 - B. McDONALD

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STANDARDS SHEET

[illegible]

.050 THK MIL-S-22499 COMP 1, .020 SOLID/.030 LAM, CLASS 2

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	P. LAM		

20 MAY 1994

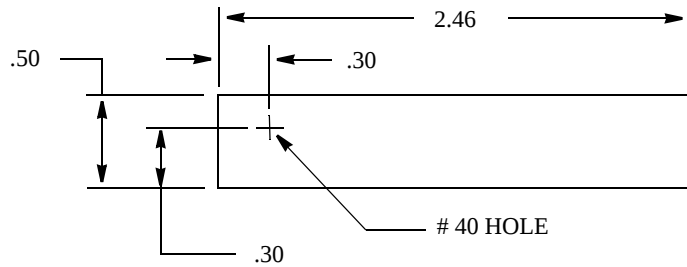
-528 ADDED
24 OCT 96 B. McDONALD

de HAVILLAND

CAGE CODE 71867
CSP STANDARD

PAGE 135

REV: A

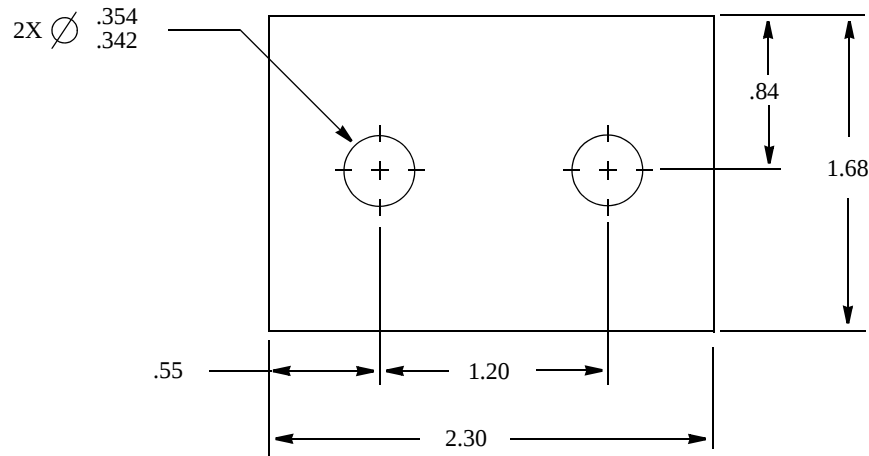


MATERIAL: .010 2024 T3

SPECIFICATION: QQ-A-250/5

FINISH: C1 + F19

-586



MATERIAL: .062 THK - MIL-S-22499, COMP 1, TYPE II, CLASS 2

FINISH: NONE

-637

REDRAWN, -637 ADDED
18 NOV 96 - B. McDONALD

A

DRAWN

B. McDONALD

CHECKED

J. ROTSCHE

STRESSED

APPROVED

S. HAMID

PACKER

CSP 343

DATE: 18 NOV 96

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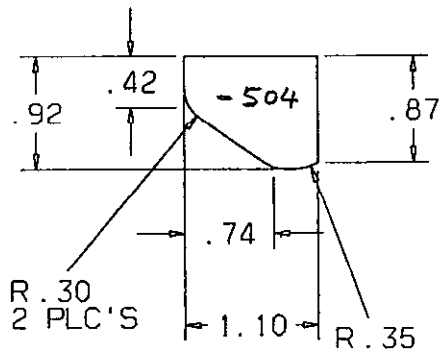


deHAVILLAND

PAGE 136

STANDARDS SHEET

EXTERNAL CORNERS TO DS64



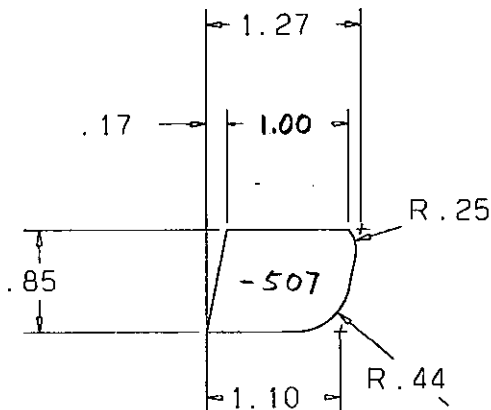
MATERIAL :



FINISH :

NIL

-504



MATERIAL :



FINISH :

NIL

-507



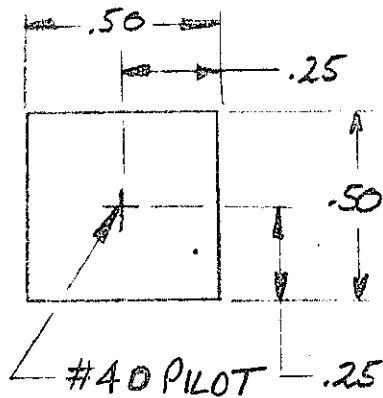
.020 THK MIL-S-22499 COMP 1, TYPE I, CLASS 2

DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	P. Lam	PACKER	CSP 343
STRESSED	HORNSTEAD		
APPROVED	W. Ge		

13 JUL 1994



STANDARDS SHEET



MATERIAL: .040 CLAD 2024 T3
SPEC: QQ-A-250/5

FINISH: C1 + F19

CSP 343-596

① SEE PAGE 132 FOR -597 THRU -607

② SEE PAGE 120 FOR -608 + -609.

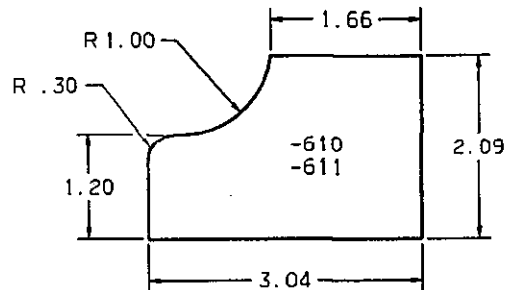
DRAWN	P. BJÖRKLUND	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	PACKER	CSP 343
STRESSED	<i>[Signature]</i>		
APPROVED	PITZLER		

② -608, -609
ADDED
P. LAW 05 JUN 96

① -597, -598, -599
+ -600 ADDED
P. LAW 02 MAY 96



STANDARDS SHEET



DASH	MATERIAL	FINISH
-610	MIL-S-22499, COMP1, TYPE 11, CLASS 2, .040 THK	NIL
-611	MIL-S-22499, COMP1, TYPE 1, CLASS 2, .060 THK *.036 SOLID/.024 LAMINATE	NIL

ALL EXTERNAL CORNERS TO DS64

A

See Note 1.
Sheet 1E

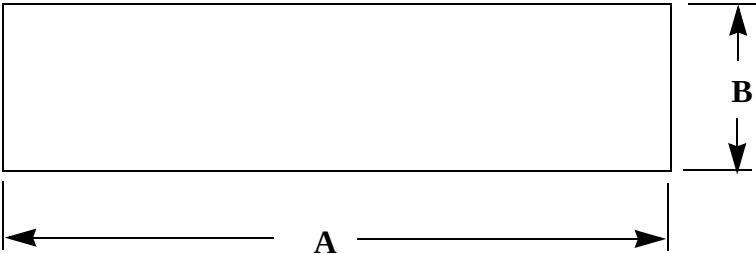
DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	—	PACKER	CSP 343
STRESSED	—		
APPROVED	P. LAM		

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CSP STANDARD

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DASH NO.	A	B	MATERIAL	FINISH
-506	19.80	.95	.050 THK, MIL-S-22499, COMP 1, (.020 SOLID/.030 LAMINATE), CLASS 2	---
-535	11.40	1.40	.032 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-536	8.00	1.20	.032 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-537	3.00	1.30	.032 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-539	23.50	1.10	.050 THK, MIL-S-22499, COMP 1, (.020 SOLID .030 LAMINATE), CLASS 2	---
-545	19.80	1.10		---
-550	1.10	.45	.063 THK, 2024-T3 ALCLAD, QQ-A-250/5	C1 + F19
-581	7.44	.75	.032 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-588	3.10	.70	.062 THK, MIL-R-6855, CLASS 1, GR 60	---
-594	3.00	3.00	.094 THK, MIL-S-22499, COMP 1, TYPE II, CLASS 2	---
-595	.65	.67	.040 THK, MIL-S-22499, COMP 1, TYPE II, CLASS 2	---
-597	1.84	.85	.048 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-598	1.60	1.51	.048 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-599	1.60	1.09	.048 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-600	1.46	.75	.048 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-601	1.32	.75	.048 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-602	.80	.78	.048 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-603	1.94	.75	.048 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-604	7.80	.75	.032 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-605	7.80	.75	.060 THK, MIL-S-22499, COMP 1, TYPE II, CLASS 2	---
-606	7.14	.75	.032 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-607	7.14	.75	.060 THK, MIL-S-22499, COMP 1, TYPE II, CLASS 2	---
-612	5.30	.89	.020 THK, MIL-S-22499, COMP 1, TYPE I, CL 2	---

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	R. JOHNSON
STRESSED	---
APPROVED	P. LAM

PACKER

CSP 343

SHEET: 139

DASH No. 550 MATERIAL SPEC WAS QQ-A-250/3

REV:

REV:

REV: D - 6 OCT 99

REV: C - 23 JUN 98

REV: B - 10 NOV 97

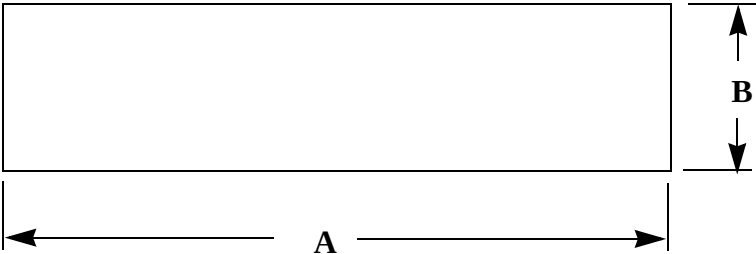
REV: A - 24 OCT 97

APPROVED: 2 JUL 96

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DASH NO.	A	B	MATERIAL	FINISH
-613	.68	48.00	.020 THK, MIL-S-22499, COMP 1, TYPE I, CL 2	---
-614	5.50	1.40	.040 THK, MIL-S-22499. COMP 1. TYPE II, CL 2	---
-615	6.50	1.40	.040 THK, MIL-S-22499. COMP 1. TYPE II, CL 2	---
-616	13.20	1.40	.040 THK, MIL-S-22499. COMP 1. TYPE II, CL 2	---
-617	15.90	1.40	.040 THK, MIL-S-22499. COMP 1. TYPE II CL 2	---
-618	4.90	1.40	.040 THK, MIL-S-22499. COMP 1. TYPE II, CL 2	---
-619	4.20	1.00	.040 THK, MIL-S-22499. COMP 1. TYPE II, CL 2	---
-620	3.80	1.00	.040 THK, MIL-S-22499. COMP 1. TYPE II, CL 2	---
-628	1.90	1.50	.020 THK, MIL-S-22499, COMP 1, TYPE I, CL 2	---
-629	1.90	1.50	.040 THK, MIL-S-22499. COMP 1. TYPE II, CL 2	---
-636	1.90	.75	.062 THK, MIL-R-6855, CLASS 1, GR 60	---
-662	2.42	.70	.050 THK, QQ-A-250/5, 2024-T3	C1 + F19

USE CSP 469 FOR RECTANGULAR LAMINATED ALUMINUM SHIM DESIGN WHEREVER POSSIBLE

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	PACKER	CSP 343
CHECKED	R. JOHNSON		
STRESSED	---		SHEET: 139A
APPROVED	P. LAM		

REV:

REV:

REV:

REV: C - 21 NOV 2002

REV: B - 10 NOV 97

REV: A - 24 OCT 97

APPROVED: 2 JUL 96

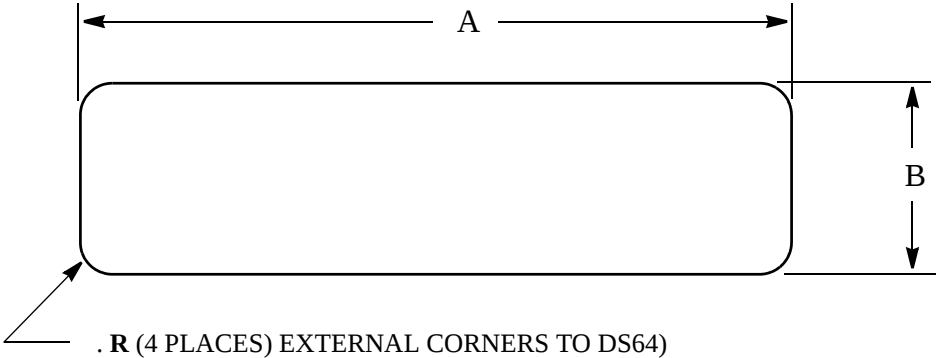
-662 ADDED

C

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DASH No.	A ± .03	B ± .03	R	MATERIAL	FINISH
-526	16.50	.82	.25	.020 THK, MIL-S-22499 COMP1, TYPE I, CLASS 2	---
-527	16.50	.82	.25	.040 THK, MIL-S-22499 COMP 1, TYPE II, CLASS 2	---
-549	19.72	.95	.38	.040 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2	---
-551	2.35	1.00	.25	.032 THK, 2024-T3 ALCLAD, QQ-A-250/5	C1 + F19
-552	2.10	1.05	.25	.032 THK, 2024-T3 ALCLAD, QQ-A-250/5	C1 + F19
-574	2.85	1.22	.25	.112 THK, 2024-T3 ALCLAD, QQ-A-250/5	C1 + F19
-621	21.64	1.10	.38	.050 THK, MIL-S-22499, COMP 1, (.020 SOLID / .030 LAMINATE), CLASS 2	---
-622	24.93	1.10	.38		---
-623	13.80	1.10	.38		---
-624	19.72	1.10	.38		---

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	PACKER	CSP 343
CHECKED	P. LAM		
STRESSED	HORNSTEIN		SHEET: 140
APPROVED	U. GOLAN		

REV:

REV:

REV: D - 25 SEP 98

REV: C - 10 NOV 97

REV: B - 20 MAY 97

REV: A - 17 OCT 96

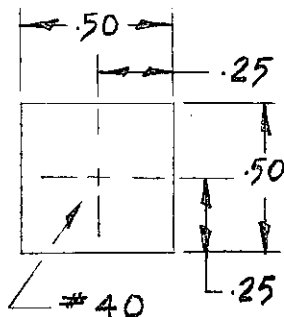
APPROVED:12 MAY 1994

CSP343-574 ADDED

D



STANDARDS SHEET

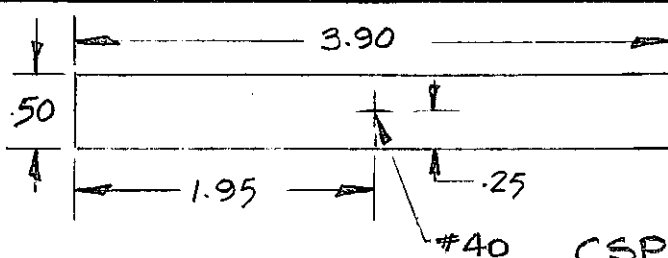


MATERIAL: .040 CLAD 2024 T3

QQ-A-250/5 T3

FINISH: CI + F19

CSP 343-1

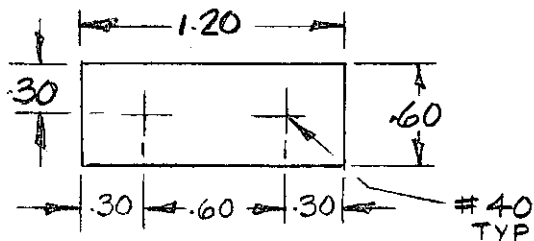


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QQ-A-250/5 T3

FINISH: CI + F19

CSP 343-2

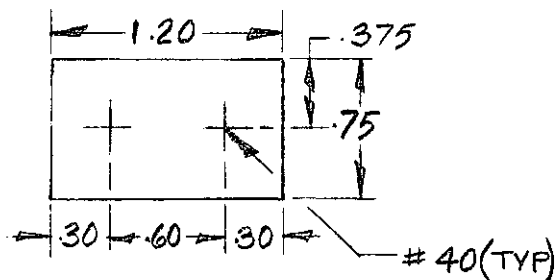


MATERIAL: .080 CLAD 2024 T3

QQ-A-250/5 T3

FINISH: CI + F19

CSP 343-3

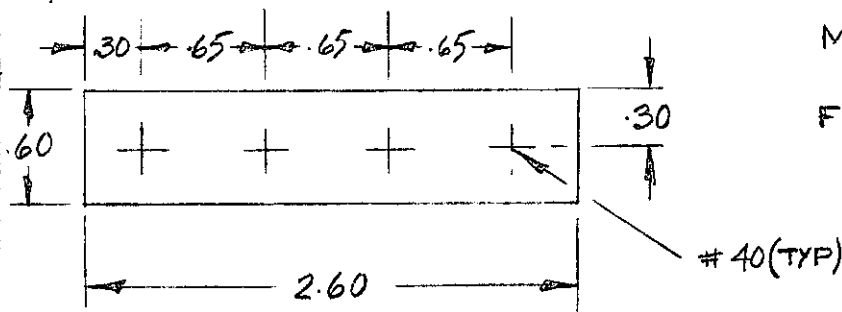


MATERIAL: .090 CLAD 2024 T3

QQ-A-250/5 T3

FINISH: CI + F19

CSP 343-4



MATERIAL: .050 CLAD 2024 T3

QQ-A-250/5 T3

FINISH: CI + F19

CSP 343-5

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	W. L.	PACKER	CSP 343
STRESSED	W. L.		
APPROVED	W. L.		

(E) CHANGED TO SHT 141 FROM
 SHT 1A - B. McDONALD 13 SEP 96
 (D) CHANGED TO SHT 1A FROM SHT 1 M.R. 28 SEPT. 82

WAS PAGE 1
 22.11.79

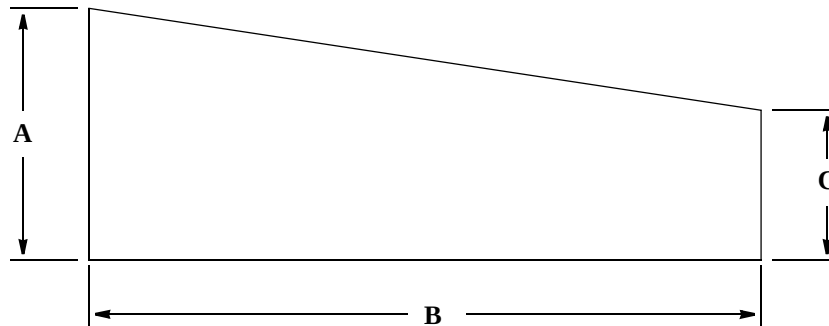
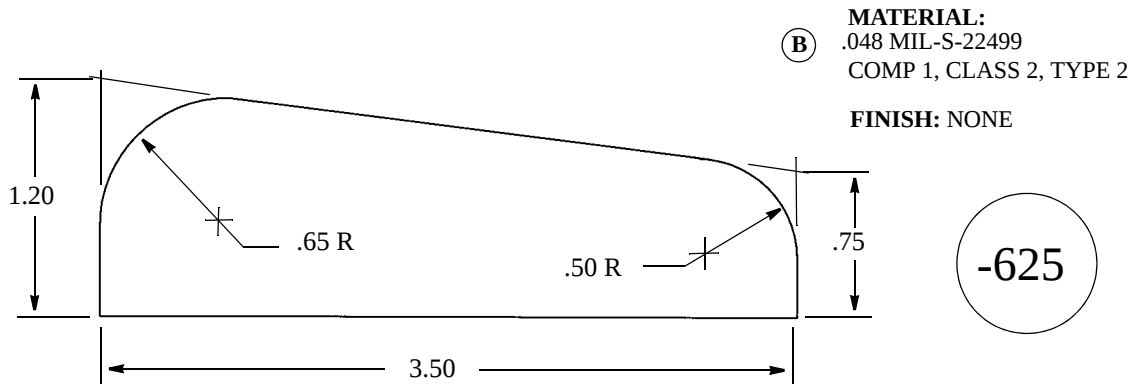
(A) -34-4 ADDED
 22.11.79
 (B) -5-1 ADDED
 29.11.76

de HAVILLAND

CAGE CODE 71867
CSP STANDARD

PAGE 142

REV: B



DASH NO.	A	B	C	MATERIAL	FINISH
-630	2.55	2.35	2.35	.020 THK MIL-S-22499, COMP 1, TYPE I, CL 2	---
-631				.040 THK MIL-S-22499, COMP 1, TYPE II, CL 2	---

DRAWN	B. McDONALD
CHECKED	J. ROTSCH
STRESSED	---
APPROVED	S. HAMID

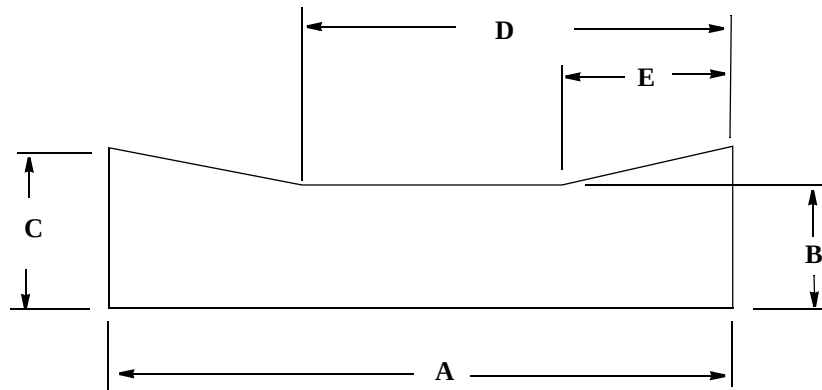
PACKER

CSP 343

DATE: 29 JAN 97

(B) .048 WAS .050
29 JAN 97 - B. McDONALD

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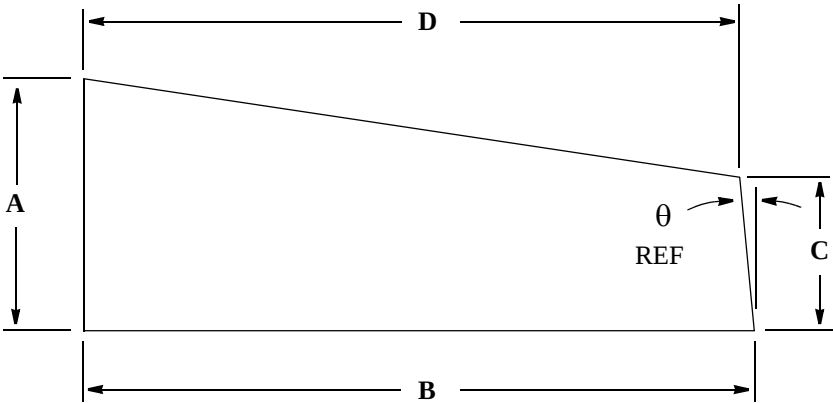
DASH No.	A ± .03	B ± .03	C ± .03	D ± .03	E ± .03	MATERIAL	FINISH
-626	13.75	2.40	2.85	9.78	4.12	.020 THK MIL-S-22499 COMP 1, TY I, CL 2	-
-627	13.75	2.40	2.70	9.86	4.00	.040 THK MIL-S-22499 COMP 1, TY II, CL 2	-
-638	13.39	1.86	2.55	11.87	4.01	.020 THK MIL-S-22499 COMP 1, TY I, CL 2	-
-639	13.39	1.86	2.55	11.87	4.01	.040 THK MIL-S-22499 COMP 1, TY II, CL 2	-
-640	13.39	1.62	2,52	10.96	3.94	.020 THK MIL-S-22499 COMP 1, TY I, CL 2	-
-641	13.39	1.62	2,52	10.96	3.94	.040 THK MIL-S-22499 COMP 1, TY II, CL 2	-

FOR ORIGINAL SIGNATURES, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

DRAWN	B. McDONALD	PACKER	CSP 343
CHECKED	P. LAM		
STRESSED	---		DATE: 17 OCT 96
APPROVED	S. HAMID		

de HAVILLAND
CAGE CODE 71867
CSP STANDARD

PAGE 144
REV: A



DASH NO.	A	B	C	D	θ REF	MATERIAL	FINISH
-632	2.20	8.60	2.05	8.47	3° 45'	.020 THK MIL-S-22499, COMP 1, TYPE I, CL 2	---
-633						.040 THK MIL-S-22499, COMP 1, TYPE II, CL 2	---

CORRECTION - NAMES ADDED TO
SIGNATURE BLOCK
2 APR 97 - B. McDONALD

A

DRAWN	B. McDONALD	PACKER	CSP 343
CHECKED	J. ROTSCH		
SRESSED	N/A		DATE: 24 OCT 96
APPROVED	S. HAMID		

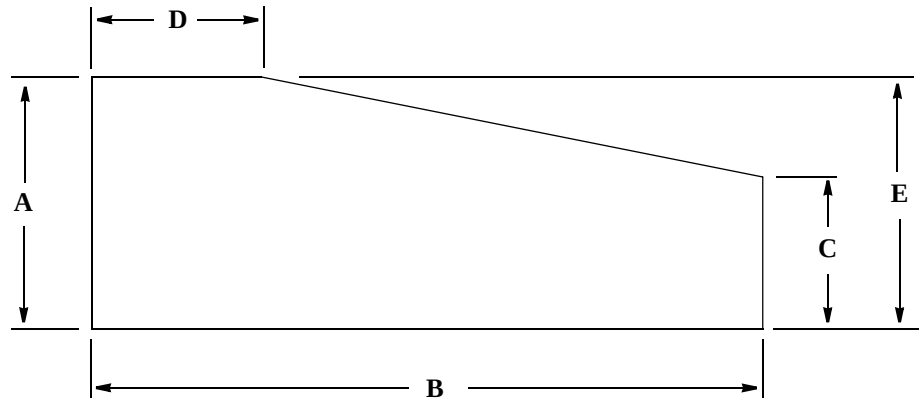
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CAGE CODE 71867
CSP STANDARD

PAGE 145

REV: A



DASH NO.	A	B	C	D	E	MATERIAL	FINISH
-634	5.30	9.70	3.305	2.10	5.20	.020 THK MIL-S-22499, COMP 1, TYPE I, CL 2	---
-635						.040 THK MIL-S-22499, COMP 1, TYPE II, CL 2	---

CORRECTION - NAMES ADDED TO
SIGNATURE BLOCK
2 APR 97 - B. McDONALD

A

DRAWN	B. McDONALD
CHECKED	J. ROTSCH
STRESSED	N/A
APPROVED	S. HAMID

PACKER

CSP 343

DATE: 24 OCT 96

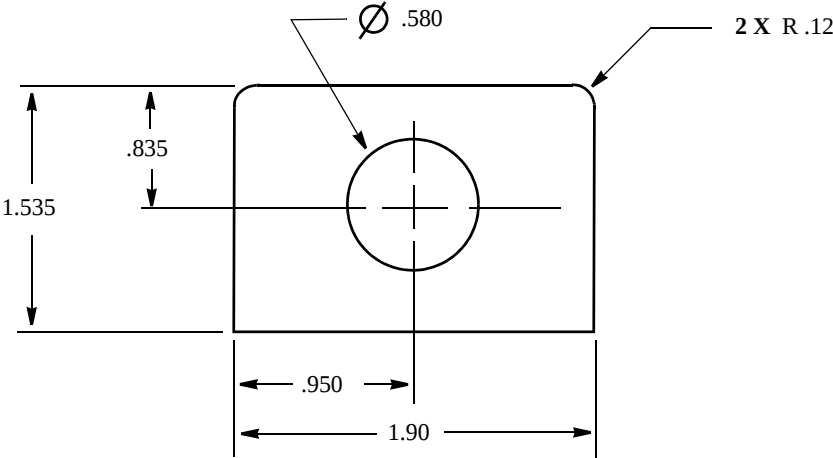
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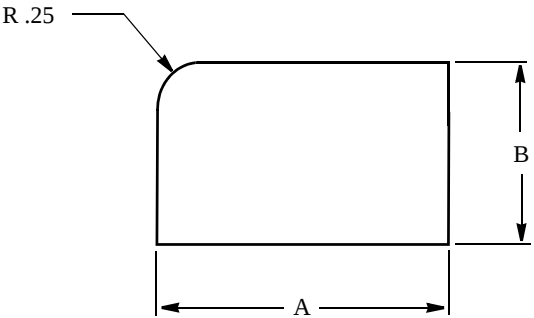
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(B)

CSP NO.	MATERIAL	FINISH
343-547	.020 THK, MIL-S-22499 COMP 3, TYPE I, CLASS 2	NIL
343-548	.040 THK, MIL-S-22499 COMP 3, TYPE II, CLASS 2	
343-661	.080 THK, MIL-S-22499 COMP 3, TYPE II, CLASS 1	



CSP NO.	A DIM	B DIM	MATERIAL	FINISH
343-559	1.00	.80	.020 THK, MIL-S-22499 COMP1, TYPE I, CLASS 2	NIL
343-560	1.50	.80	.020 THK, 2024-T3, QQ-A-250/5	C1 + F19

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	C. SWANN
STRESSED	N/A
APPROVED	S. HAMID

PACKER

CSP 343

SHEET: 146

-661 ADDED

(B)

REV:

REV:

REV:

REV:

REV: B - 12 JUN 98

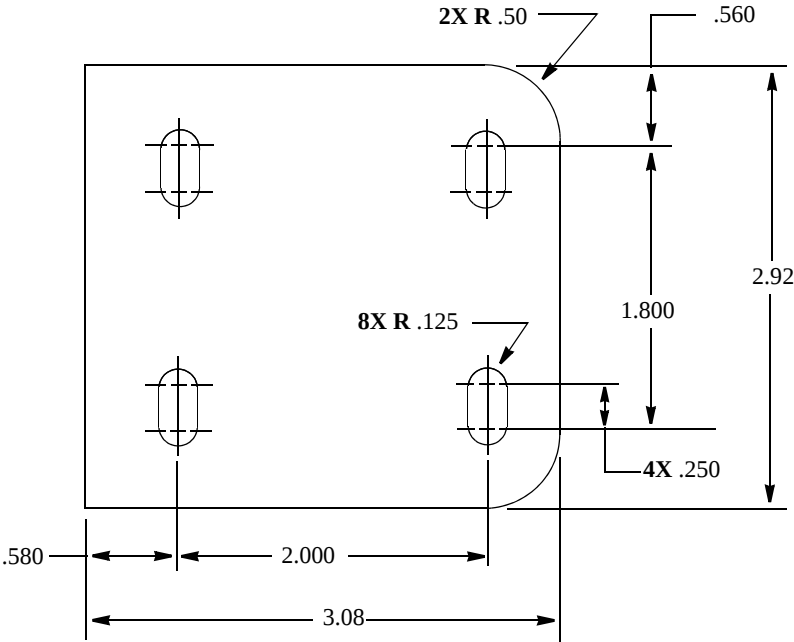
REV: A - 4 MAY 98

APPROVED: 7 MAR 97

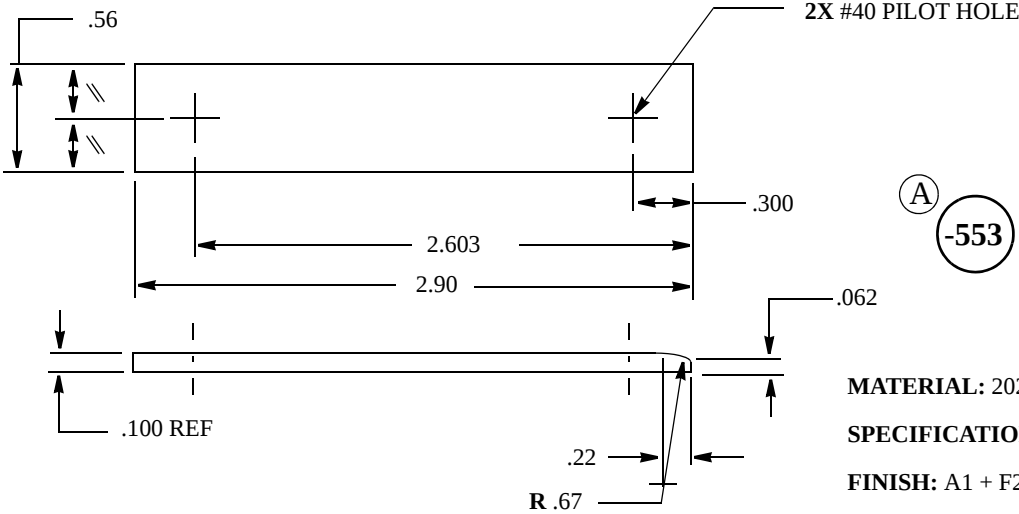
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CSP STANDARD

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DASH NO.	MATERIAL
-529	.020 THK, MIL-S-22499, COMP 1, TYPE I, CLASS 2
-530	.040 THK, MIL-S-22499, COMP 1, TYPE II, CLASS 2
-531	.063 THK, MIL-S-22499, COMP 1, TYPE II, CLASS 2



A -553

MATERIAL: 2024-T3 .100 THK
SPECIFICATION: QQ-A-250/5
FINISH: A1 + F21

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	J. JOHNSTON
STRESSED	N/A
APPROVED	S. HAMID

PACKER

CSP 343

SHEET: 147

REV:

REV:

REV:

REV:

REV:

REV: A - 10 NOV 97

APPROVED: 25 MAR 1997

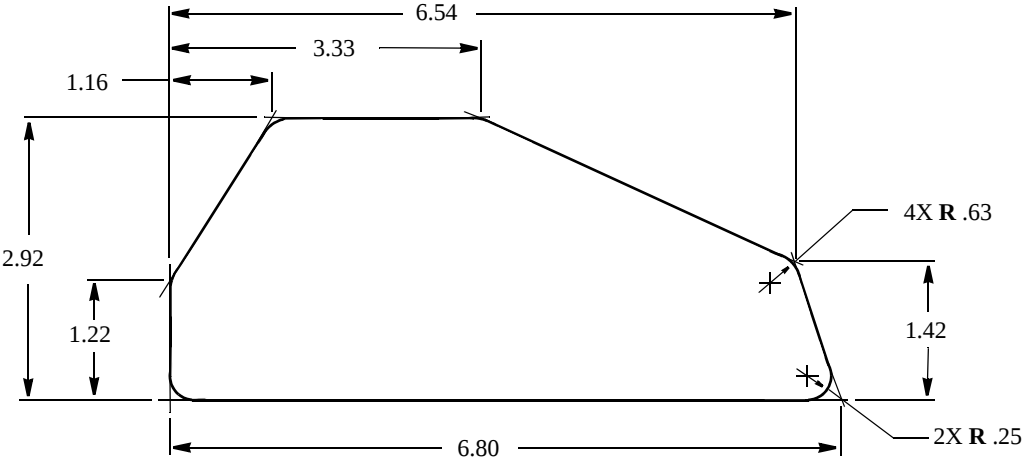
DASH -553 ADDED

A

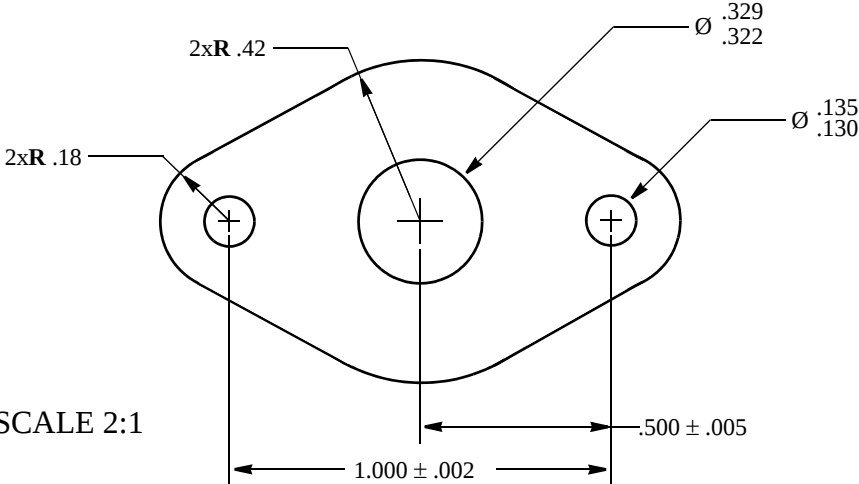
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DASH	MATERIAL	FINISH
-554	MIL-S-22499, COMP 3, TYPE I, CLASS 2, .032 THK	NIL
-555	MIL-S-22499, COMP 3, TYPE II, CLASS 2, .060 THK	NIL
-556	QQ-A-250/5, 2024-T3, .063 THK	C1 + F19



SCALE 2:1

DASH	MATERIAL	FINISH
-572	QQ-A-250/5 , 2024-T3, .050 THK	C1 + F21
-573	QQ-A-250/5 , 2024-T3, .100 THK	C1 + F21

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	P. LAM
STRESSED	---
APPROVED	S. HAMID

PACKER

CSP 343

SHEET: 148

REV:

REV:

REV:

REV:

REV:

REV: A - 31 JUL 98

APPROVED: 23 JAN 98

DASH 572 & 573 ADDED

A

A

A

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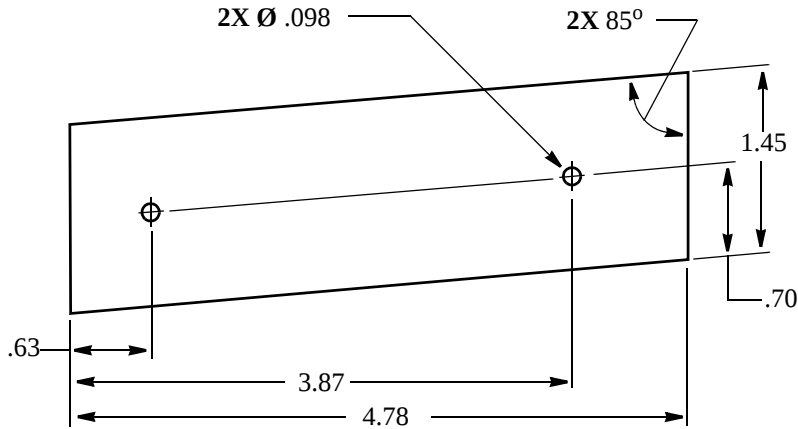
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WAS .060 THK, MIL-S-22499, COMP 1,
(.036 SOLID/.024 LAMINATE), CLASS 2

“ .060 THK, MIL-S-22499, COMP 1, TYPE 2
(.032 SOLID/.028 LAMINATE), CLASS 2”



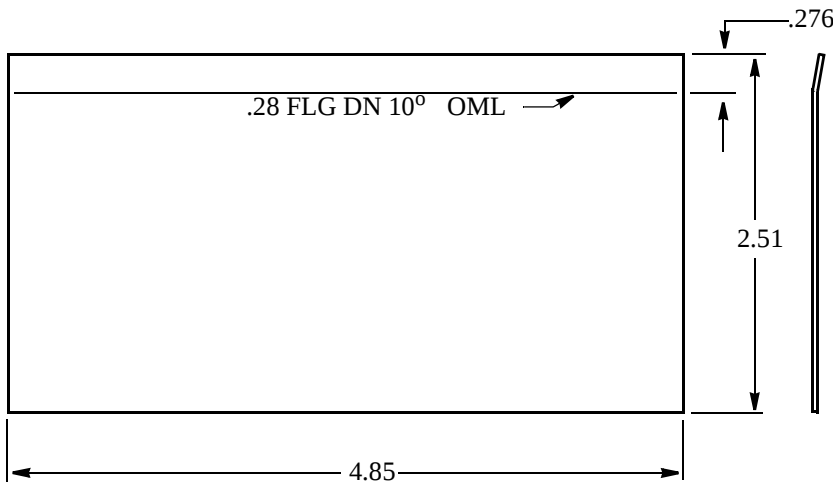
NOT TO SCALE

(A)

MATERIAL: .060 THK, MIL-S-22499, COMP 1,TYPE 2
(.032 SOLID/.028 LAMINATE), CLASS 2

FINISH: NIL

642



NOT TO SCALE

MATERIAL: .040 THK, MIL-S-22499, COMP 3,
TYPE 2, CLASS 2

FINISH: NIL

643

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	PACKER	CSP 343
CHECKED			
STRESSED	---		SHEET: 149
APPROVED			

REV:

REV:

REV:

REV:

REV:

REV: A- 31 OCT 2011

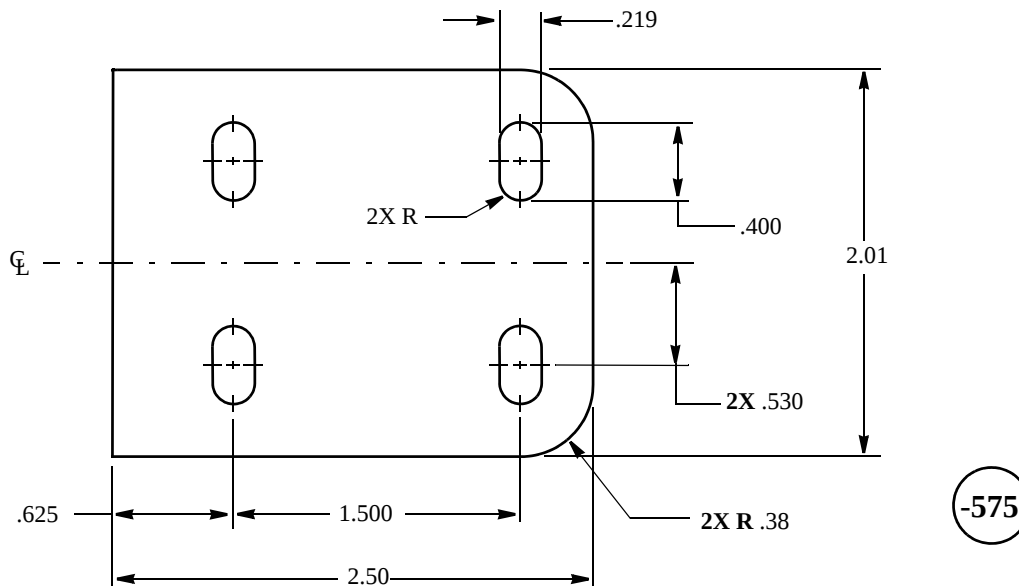
APPROVED: 30 OCT 1998

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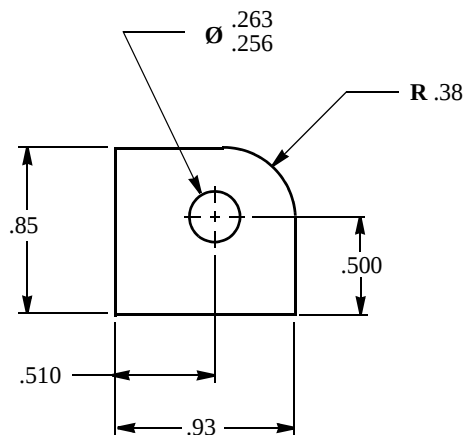
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CSP STANDARD**

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MATERIAL: .063 THK MIL-S-22499, COMP 1, TYPE II, CLASS 2

FINISH: NIL



MATERIAL: .040 THK MIL-S-22499, COMP 1, TYPE I, CLASS 2

FINISH: NIL

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	B. EDWARDS
STRESSED	N/A
APPROVED	S. HAMID

PACKER

CSP 343

SHEET: 150

REV:

REV:

REV:

REV:

REV:

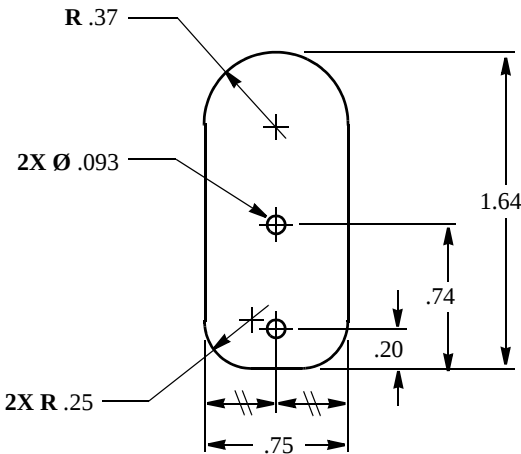
REV: A - 26 SEP 00

APPROVED: 12 MAR 99

Ⓐ CSP343-644 ADDED

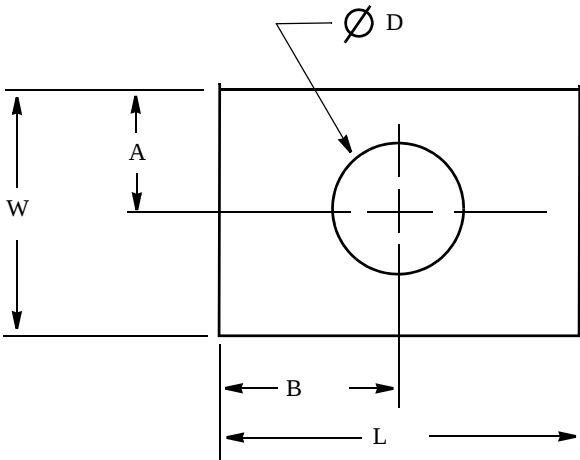
de HAVILLAND

CAGE CODE 71867
CSP STANDARD



-645

MATERIAL: .080THK QQ-A-250/5 2024-T3
FINISH: C1 + F19



A

DASH	W	L	A	B	D	MATERIAL	FINISH
-663	.50	.50	.25	.25	.190	.125 THK, L-P-410 6/6 NYLON	NIL
-664						.250 THK, L-P-410 6/6 NYLON	NIL
-665						.375 THK, L-P-410 6/6 NYLON	NIL

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD
CHECKED	B. EDWARDS
STRESSED	N/A
APPROVED	S. HAMID

PACKER

CSP 343

SHEET: 151

REV:

REV:

REV:

REV:

REV:

REV: A - 21 NOV 2002

APPROVED:12 JAN 2001

A DASH -663, -664 & -665 ADDED