

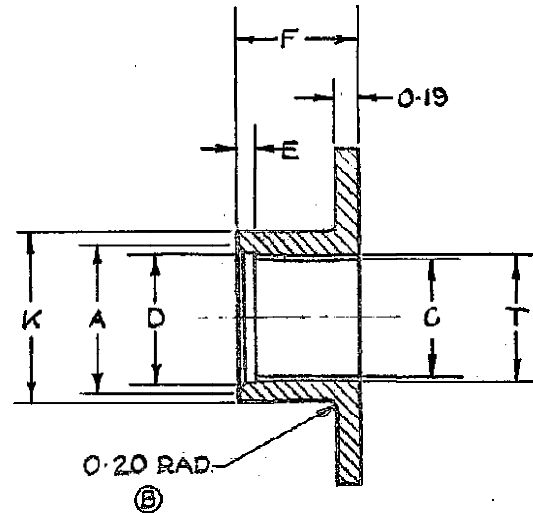
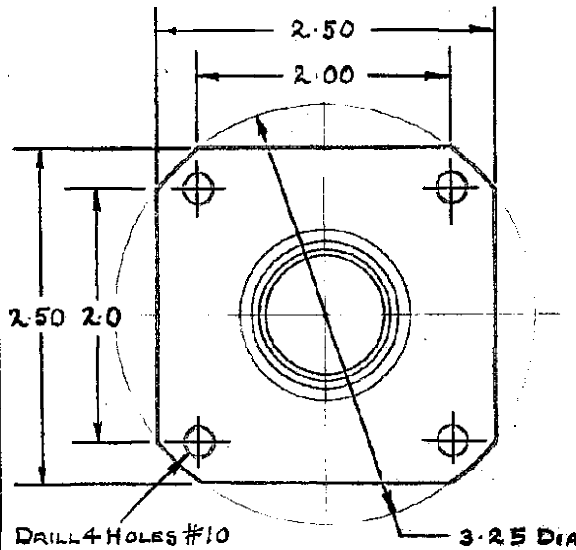
DE HAVILLAND



AIRCRAFT of CANADA

PAGE

## STANDARDS SHEET



DIA A, DIA B AND THREAD T SHALL BE CONCENTRIC WITHIN 0.005 FULL INDICATOR READING.  
THE CSK TO DIA A AND COUNTERBORE TO DIA D SHALL BE A SMOOTH MACHINE FINISH

| SIZE | TUBE<br>O/D | THREAD<br>T   | A DIA<br>+0.015<br>-0.000 | C<br>TAP<br>DRILL | D DIA<br>+0.005<br>-0.000 | E<br>+0.015<br>-0.000 | F<br>MIN | K<br>DIA |  |
|------|-------------|---------------|---------------------------|-------------------|---------------------------|-----------------------|----------|----------|--|
| 2    | 1/8         | 5/16-24 NF-3  | 0.437                     | I 0.272           | 0.324                     | 0.063                 | 0.500    | 0.563    |  |
| 3    | 3/16        | 3/8-24 NF-3   | 0.502                     | Q 0.332           | 0.386                     | 0.063                 | 0.500    | 0.625    |  |
| 4    | 1/4         | 7/16-20 NF-3  | 0.562                     | 25/64 0.390       | 0.450                     | 0.075                 | 0.590    | 0.688    |  |
| 5    | 5/16        | 1/2-20 NF-3   | 0.625                     | 29/64 0.453       | 0.513                     | 0.075                 | 0.590    | 0.750    |  |
| 6    | 3/8         | 9/16-18 NF-3  | 0.687                     | 33/64 0.515       | 0.577                     | 0.083                 | 0.590    | 0.813    |  |
| 8    | 1/2         | 3/4-16 NF-3   | 0.875                     | 1/2 0.687         | 0.767                     | 0.094                 | 0.718    | 1.000    |  |
| 10   | 5/8         | 7/8-14 NF-3   | 1.000                     | 13/16 0.812       | 0.893                     | 0.107                 | 0.781    | 1.125    |  |
| 12   | 3/4         | 1 1/16-12 N-3 | 1.237                     | 1 1/64 1.044      | 1.083                     | 0.125                 | 0.906    | 1.375    |  |
| 16   | 1           | 1 5/16-12 N-3 | 1.487                     | 1 15/64 1.231     | 1.333                     | 0.125                 | 0.937    | 1.625    |  |

EXAMPLE OF PART NO CSP 35 - 16  
 BASIC PART NO SIZE  
 MATERIAL: D- QQ-A-267 OR 268 - Ⓐ  
 2024-T4 - FINISH A1  
 S- MIL-S-6758-4130 Ⓐ  
 COND 'D' FINISH E1

MATERIAL  
 B- BRASS COMM FREE MACHINING  
 C- STAINLESS ST: AN-QQ-S 763A

| DRAWN    | WM BENTLEY         | CLASSIFICATION | STANDARD |
|----------|--------------------|----------------|----------|
| CHECKED  | <i>[Signature]</i> | Boss - FLANGED | CSP 35   |
| STRESSED |                    |                |          |
| APPROVED | <i>[Signature]</i> |                |          |

FMC 71867

DAR 43026 P.A.R. 43703  
 L.FEDER K.S.  
 16-6-1961 Ⓑ 14-3-62  
 Ⓐ