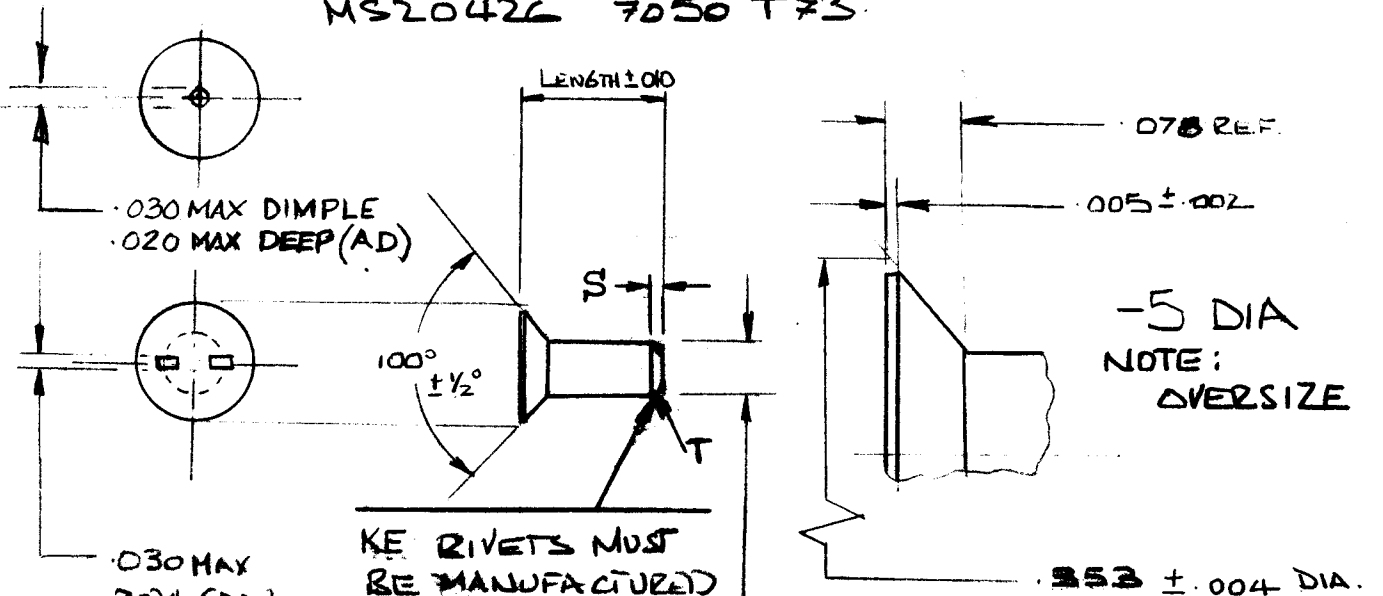




STANDARDS SHEET

HEAD MARKING FOR KE RIVETS AS PER
MS20426 7050 T73



KE RIVETS MUST
BE MANUFACTURED
WITH A 20° CHAMFER
TO THE 'S' DIMENSION
OR TO THE 'T' RAD
SPECIFIED ON MS20426
AS PER RELEVANT DIA.

SQUARE ENDS FOR
AD'S & DD'S
ACCEPTABLE

LENGTH NOMENCLATURE AS PER MS20426

PART NO'S: CSP 352 () 5-8
EXAMPLE CSP 352 () 5-6 S

MATERIAL: 2024-T4 ALUM. ALLOY, PER QQ-A-430 (DD)

2117-T4 AL. ALLOY PER QQ-A-430 (AD)

(D) 7050-T73 AL. ALLOY PER QQ-A-430 (KE)

FINISH: ANODIZE COLOURLESS TO MIL-A-8625 TYPE II, CLASS 2 -
"NO" SUFFIX FOR ANODIZE (INACTIVE FOR FUTURE USE)

(D) CHEMICAL SURFACE TREATMENT PER MIL-C-5541, CLASS 1A,
CLEAR ADD SUFFIX S AFTER LENGTH

RIVETS ARE TO BE THE SAME AS MS20426 - 5 EXCEPT FOR
HEAD & SHANK DIA'S WHICH ARE SPECIFIED ABOVE.

USED FOR REPAIRS ONLY

RIVETS PURCHASED TO DATE:

CSP 352 AD 5-6 CSP 352 DD 5-8 CSP 352 KE 5-6, 7, 8, 9

CSP 352 AD 5-12 CSP 352 DD 5-9

(D) RIVETS MUST MEET THE REQUIREMENTS OF MIL-R-5674

DRAWN	SCHUBERT	CLASSIFICATION	STANDARD
CHECKED			
STRESSED		RIVET - C'SK, OVERSIZE HEAD	CSP 352
APPROVED			SHT 1 OF 2

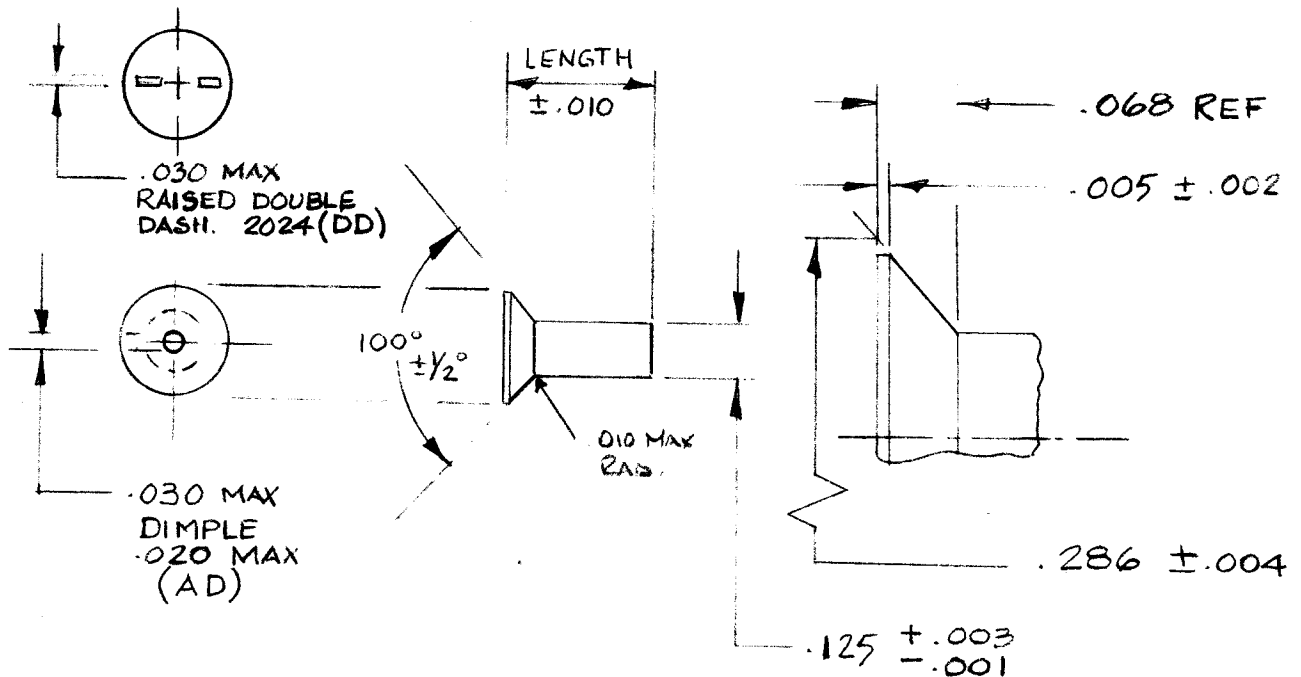
SDS MSP LAB SEC. 27 JUNE 78

(B) NEW SHIT 1 OF 2
13.12.77
(C) 2117-T4 MAT'L OPTION ADDED
XX 2.6 MIL-D PURCHASED RIVETS ADDED

(A) DRAWING USED
20.5.78
TO
20.5.78



STANDARDS SHEET



MATERIAL: 2024 T4 AL. ALLOY PER MIL-R-5674 (DD)

2117 T4 AL. ALLOY PER MIL-R-5674 (AD)

FINISH: ANODIZE FINISH INACTIVE FOR FUTURE USE SEE BELOW

RIVET SHANK PORTION SAME AS MS20426AD4

CSK. PORTION OF RIVET SAME AS MS20426AD5

EG: CSP352AD4-8 PART NO NOMENCLATURE SAME AS MS20426 SERIES RIVET.

CSP352AD4-() RIVET WITH $\frac{1}{8}$ DIA SHANK & $\frac{5}{32}$ DIA RIVET HEAD STYLE.

USED FOR REPAIRS ONLY

FINISH: NO SUFFIX AFTER LENGTH DASH NUMBER FOR COLOURLESS ANODIZE TO MIL-A-8625 TYPE II CLASS 2 ADD S SUFFIX FOR CHEM. SURFACE TREATMENT

RIVETS PURCHASED TO DATE

SEE PAGE 1 FOR SPEC

CSP352AD4-6

CSP352AD4-12

RIVETS MUST MEET THE REQUIREMENTS OF MIL-R-5674

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	P LAM	RIVET - CSK, OVERSIZE HEAD	CSP352
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

14 DEC 79

SHT 2 OF 2

30 DEC FINISH
ADDED.
ANODIZE FINISH
INACTIVE FOR
FUTURE USE AUG 22/00

2024 T4 MATERIAL OPTION

ADDED, PURCHASED RIVETS ADDED

RR 265.4