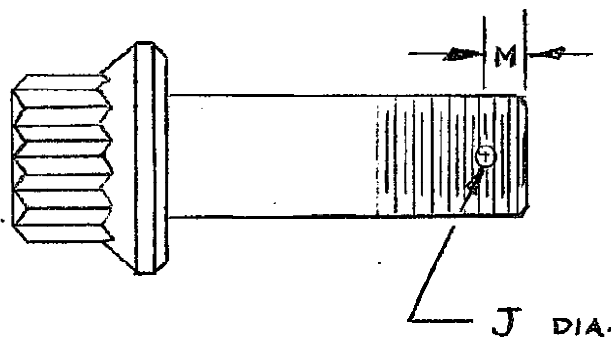


STANDARDS SHEET



PART NO	BOLT	M +.010 -.000	J +.010 -.000
CSP 354-1	MS 21250 H10042	.250	.141
CSP 354-2	MS 21250-10096	.429	.141
CSP 354-3	MS 21250-10044	.246	.141

(A)

NOTES:

1. MAGNETIC PARTICLE INSPECT BOLT TO PPS 20.01 AFTER DRILLING HOLE.
2. FINISH: F13 GRADE 2 IN HOLE.

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	KUMBLE	BOLT - DRILLED SHANK	CSP 354
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

30 NOV 78 SCHMIDTKE

21 NOV 88

3 ADDED

(A)