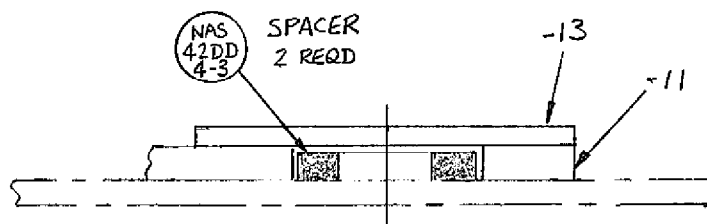
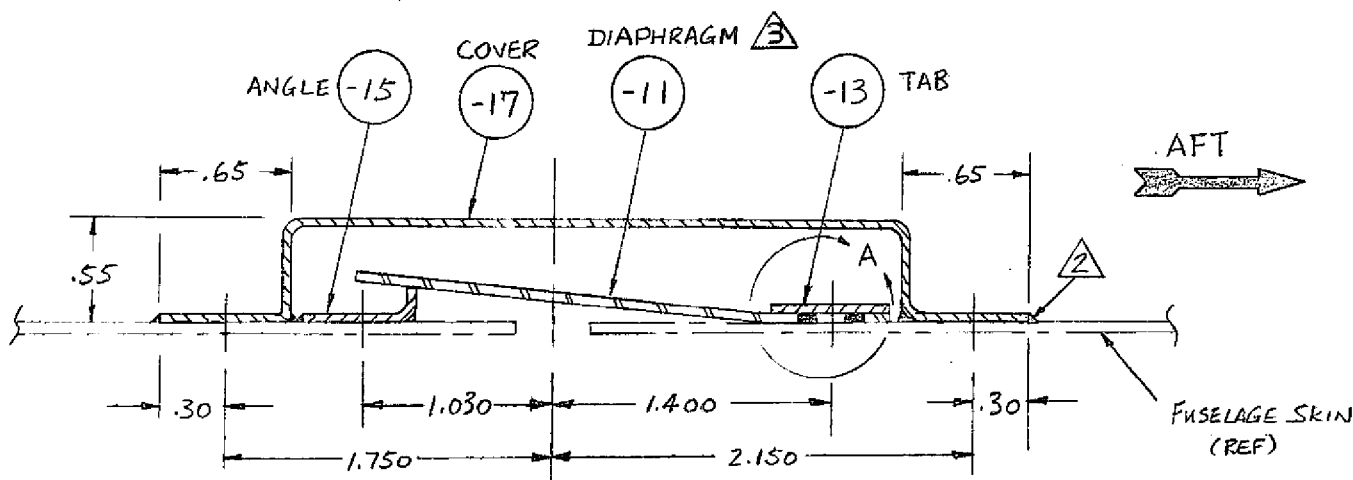
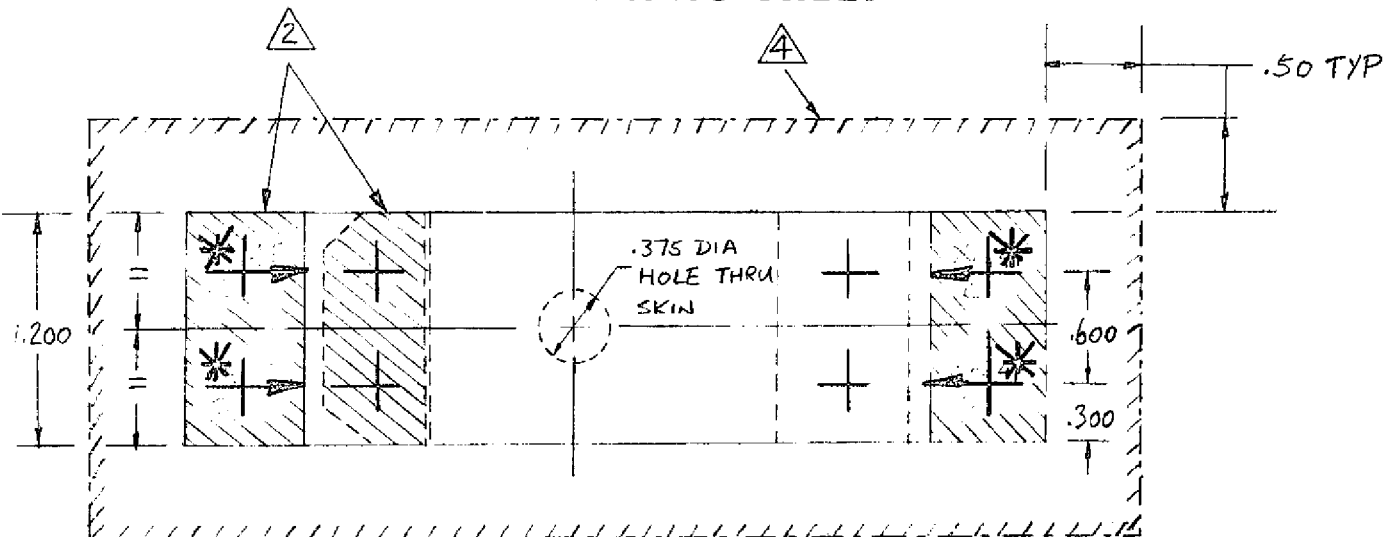


STANDARDS SHEET

INDICATES B-14 DEF
XAJAF (2&D A90557)
(WEDE C)
* (D)



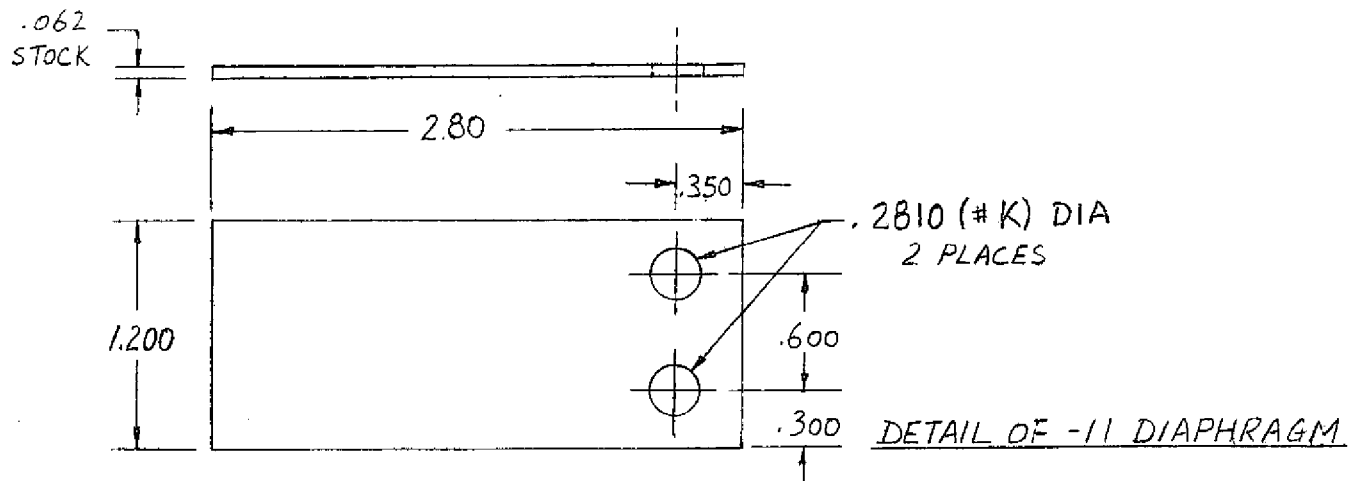
VIEW 'A'

SEE SHEET 3 FOR BILL OF MATERIAL AND NOTES.

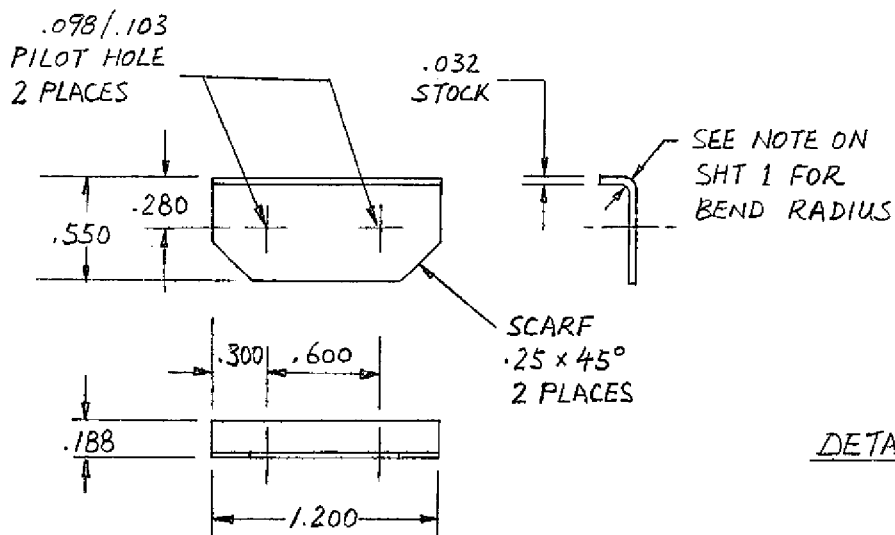
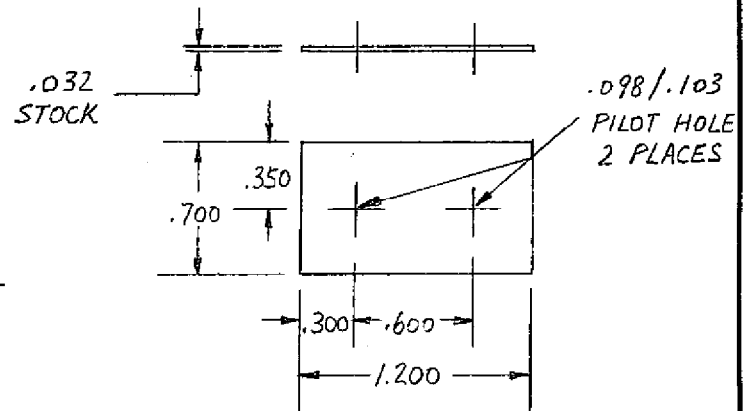
DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	T. FLANNERY	DRAIN VALVE INSTALLATION FUSELAGE	CSP 368
STRESSED	H. MAHOD		
APPROVED	SCHWARTZ		

NOTE A
ADDED
SHEET 1 REDRAWN
SHEET 3 ADDED
9.11.82
PR

STANDARDS SHEET



DETAIL OF -13 TAB



DRAWN	P. Lam	CLASSIFICATION	STANDARD
CHECKED	J. Flannery	DRAIN VALVE INSTALLATION FUSELAGE	CSP 368
STRESSED	W. Mahood		
APPROVED	SCHRAITNER		
23 FEB 81			

DE HAVILLAND



AIRCRAFT of CANADA

PAGE 3

STANDARDS SHEET

QTY	PART NO.	DESCRIPTION	MATERIAL	HEAT TREAT	FINISH
8	MS20470AD4	RIVET			
2	NAS42DD4-3	SPACER			
1	-11	DIAPHRAGM	.062 THK AMS3301 SILICONE GREY	-	△
1	-13	TAB	.032 THK 2024 CLAD QQ-A-250/5	T3	CI + F19
1	-15	ANGLE	.032 THK 2024 CLAD QQ-A-250/5	T3	CI + F19
1	-17	COVER	.032 THK 2024 CLAD QQ-A-250/5	T3	CI + F19
-1		INSTALLATION			

NOTES: 1. BEND RADIUS OF -15 AND -17 IS .125



FAY SEAL BETWEEN -15, -17 AND FUSELAGE SKIN WITH PRI431G TYPE2 AND FILLET SEAL EDGES WITH DHMS. S3.01/B2 TO PPS. 21.16.



EACH -11 DIAPHRAGM SHALL BE TESTED PRIOR TO ASSEMBLY TO ENSURE IT HAS A DUROMETER OF SHORE 'A' 35 TO 45. DIAPHRAGMS NOT MEETING THIS REQUIRED VALUES SHALL BE REJECTED.



FINISH INSIDE SKIN OVER AREA SHOWN TTTT/TTTT (SEE SHEET 1) WITH F24 WHITE POLYURETHANE ENAMEL TO PPS. 34.03 PRIOR TO THE INSTALLATION OF DRAIN VALVE. NO OTHER FINISH SHALL BE APPLIED WITHIN THE PAINTED AREA, OR ON VALVE ASSEMBLY. (THE PURPOSE OF PAINTING THE SURROUNDING OF THE DRAIN VALVE WHITE IS TO HIGHLIGHT THE AREA WITH SHALL REMAIN FREE OF F13 GRADE 3 ANTI-CORROSION COMPOUND.)

DRAWN	PLAM	CLASSIFICATION	STANDARD
CHECKED	SSCHATTNER	DRAIN VALVE INSTALLATION FUSELAGE	CSP368
STRESSED	RADZINS		
APPROVED	L. Chutkin		

Nov 82

SHT 3

MS20470AD4 WAS
CSP 310 AD4.
DEF: Q&D A90557.

A